

# RF Control Requirements for HINS at Fermilab

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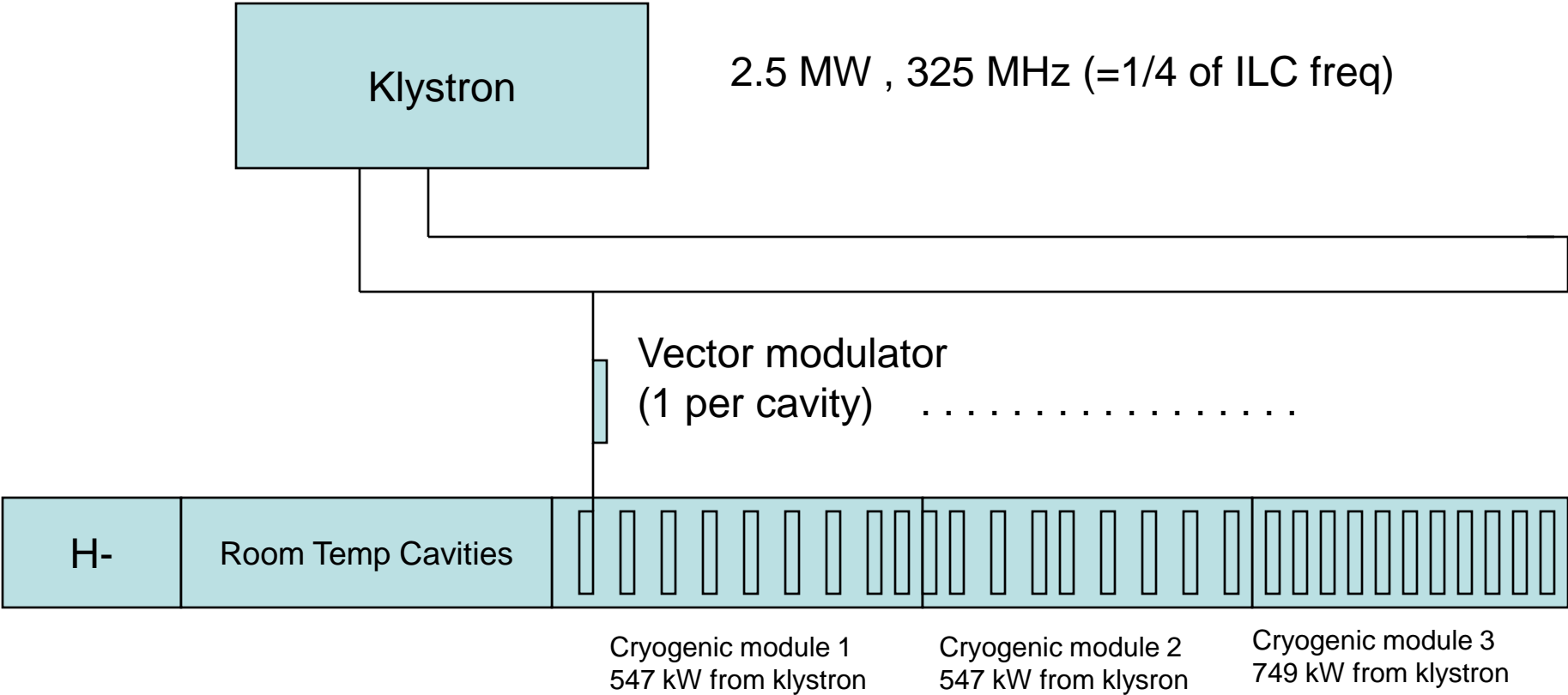
# Motivation

- To demonstrate key technologies in RF power distribution and control, accelerating structures, and beam optics as applied to a high intensity, low-energy Linac that might serve as the front-end for a proposed 8 GeV H- Linac
- The H- ion source, RFQ Room temperature cavities and the first 3 cryo modules comprise HINS

# The Linac Parameters

Parameter	Quantity	Unit
Particle Species	H- ion	
Output Beam Energy	8.0	Gev (kinetic)
8-GeV Beam Power	360	kW
Particles per Pulse	5.625	E13
Pulse Repetition Rate	5	Hz
Beam Pulse Length	1	msec
Average Pulse Beam Current	9	ma
Beam Chopping at 2.5 MeV	- 6% at 89 kHz for 700 ns MI abort gap - 33% at 53 MHz 'pre-bunching' for RR	
Particles per Linac bunch	2.73	E8
Nominal Bunch Spacing	4 / 1.3 = 3.1	nsec
8-GeV Transverse Emittance	$\epsilon_H = \epsilon_V = 0.4$	mm-mrad RMS
8-GeV Longitudinal Emittance	2.5E-6	ev-sec/bunch RMS
8-GeV Energy Spread	At Linac output – 2.7 At RR injection – 0.3	MeV RMS
8-GeV Bunch Length	At Linac output – 1.0 At RR injection – 8.6	psec RMS

# HINS Layout



- Cavities operate at 325 MHz
- SCRF cavities are single spoke cavities
- 1 msec pulse at 10 Hz or 3.5 msec pulse at 2.5 Hz
- Beam current ~ 10 mA
- 29 Single Spoke Cavities
- 60 MeV energy

# 325 MHz HINS Toshiba Klystron

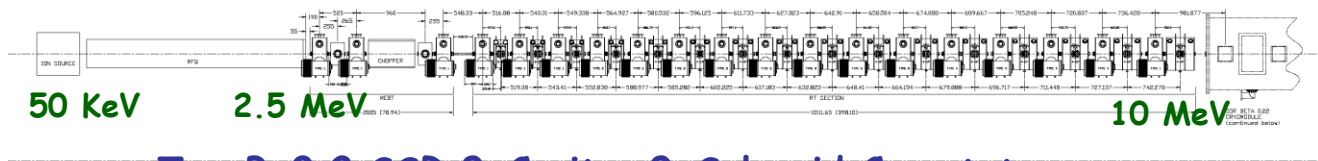


# Why 325 MHz?

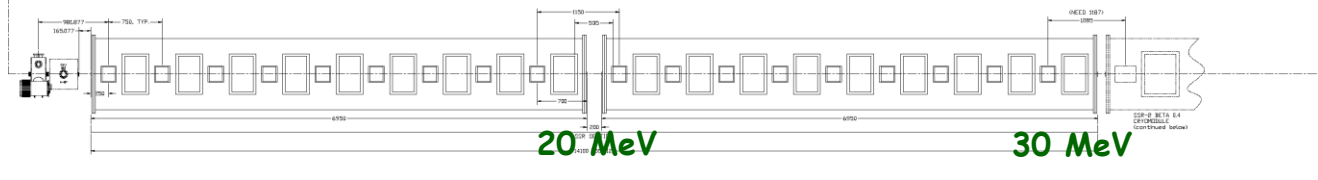
- Both TESLA (1300 MHz) and SNS (805 MHz) compatibility were considered back in 2004. TESLA compatibility was chosen for the following reasons:
  - - only 2 klystron types were needed
  - - fewer klystrons
  - -no klystron R&D needed
  - -there exists a useable coupler design.
  - -waveguide components are smaller and cheaper
- These overrode the SNS advantages:
  - -successful models existed for 3 out of 4 cavities
  - -only 3 beta ranges were required to cover the  $\beta < 1$  region. (6 cell 805 MHz cavities have larger vertical acceptance than 9 cell 1300 MHz cavities)
  - - waveguide losses are lower
  - -Accelerator physics is well documented
- 325 chosen because fewer cavities needed and acceptance  $\sim 1/\text{freq}^3$

# Layout Through Second $\beta=.4$ Cryostat

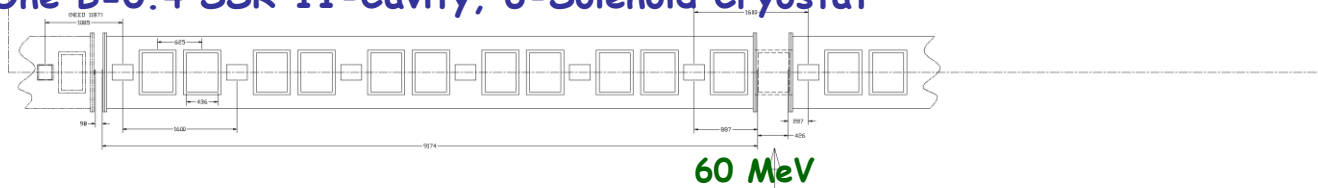
Ion Source    RFQ    MEBT    Room Temperature 16-Cavity, 16 SC Solenoid Section



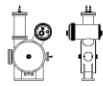
Two B=0.2 SSR 9-Cavity, 9-Solenoid Cryostats



One B=0.4 SSR 11-Cavity, 6-Solenoid Cryostat



SOLENOID



MESON R&D PROJECT STOPS HERE

# Experimental Program

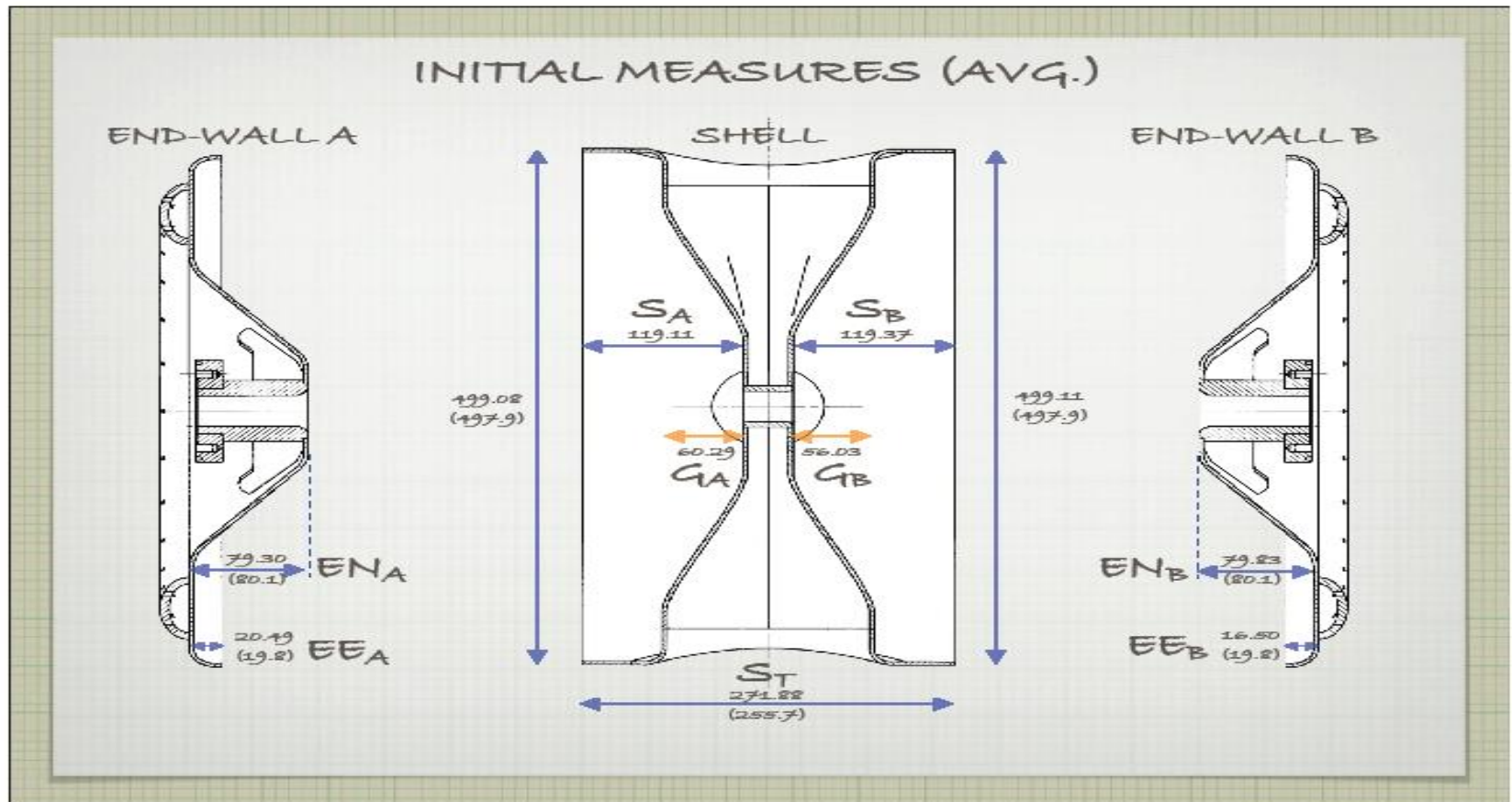
- Project X will deliver 2 MW of proton beam power for Neutrino production.
- Graphite target is planned:
  - expect 1 year lifetime due to rad damage
  - Cooling design work needed
- Protons also available for study of rare processes.



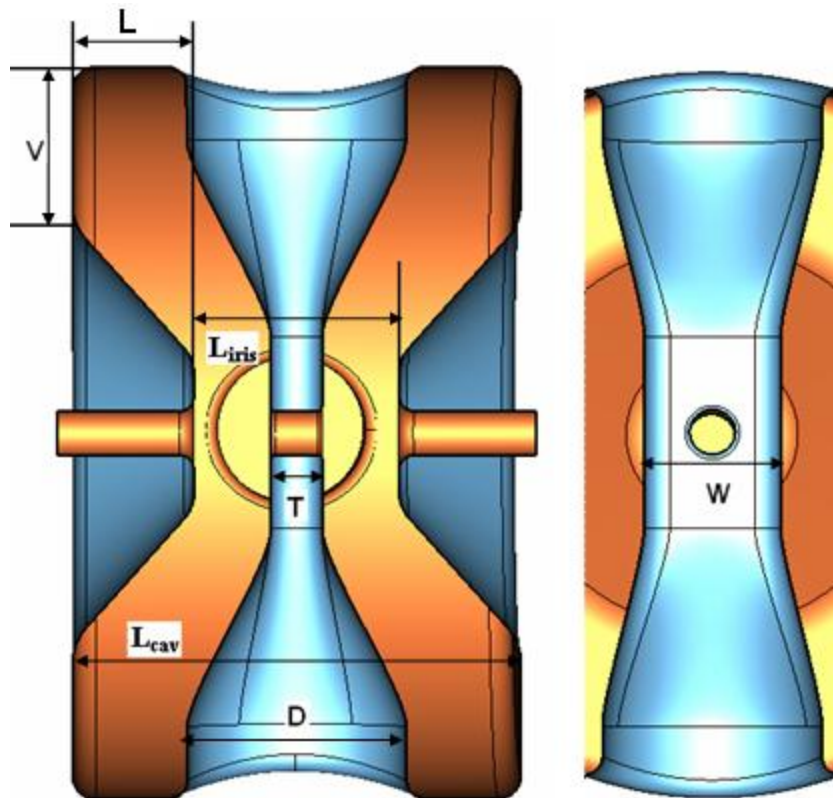
# Superconducting RF Components

- Single Spoke Resonators: one on hand and tested in vertical test stand, 1 more being processed, need 27 more
- Cryostats and cryogenics: In process of being designed by outside vendors
- Non adjustable coupler design is complete and 3 are being built
- Spoke resonators will operate at  $E$  (peak)=32MV/m and  $E$  (acc)= 10 MV/m. The synchronous phase =-30 degrees and the effective cavity length = 9.2 cm

# Initial mechanical measurements for SSR1-01



# Optimization of cavity shape

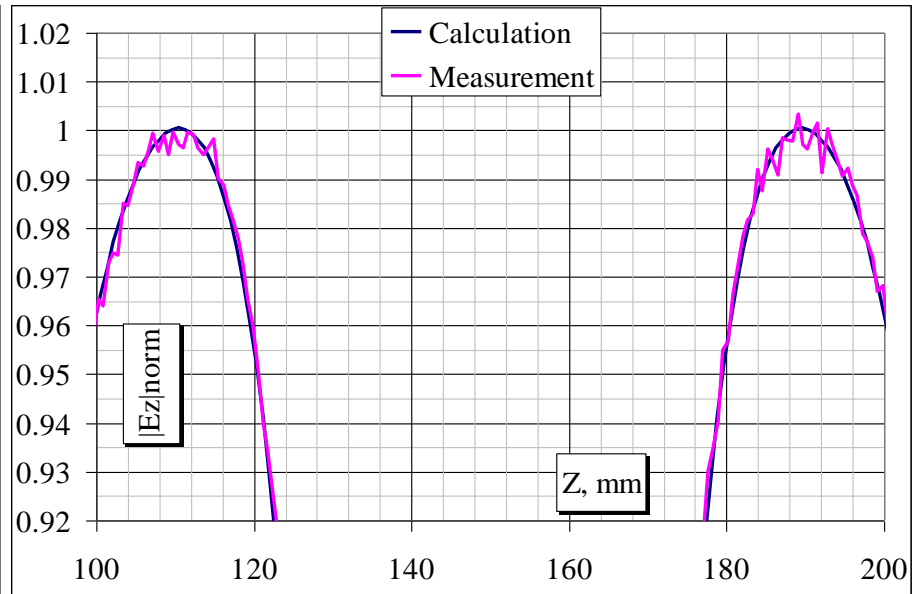
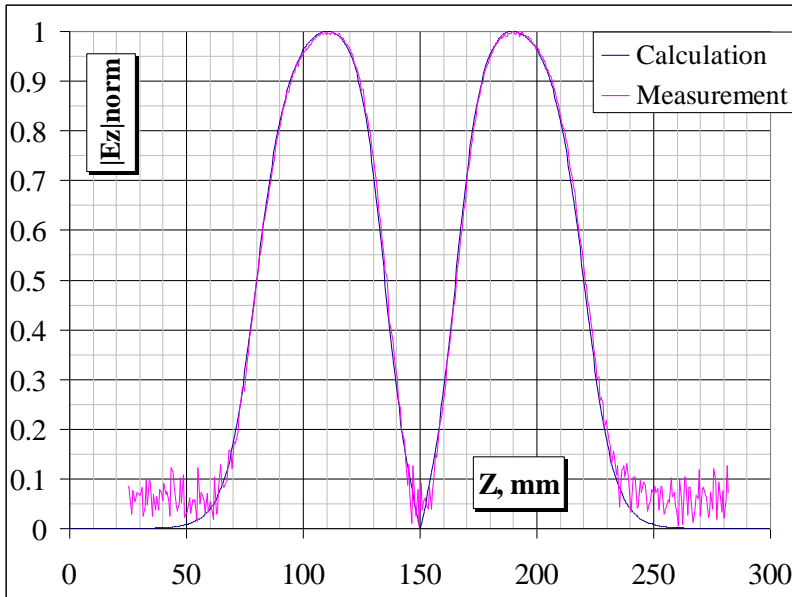


	R/Q			
V/L	50	60	70	80
30	234.19	236.89	238.16	239.8
55	240.67	243.76	246.19	249.14
80	248.41	251.77	256.2	259.61
105	257.27	262.66	267.63	272.24
	E <sub>peak</sub> /E <sub>eacc</sub>			
	50	60	70	80
30	2.86	2.83	2.73	2.69
55	2.83	2.74	2.72	2.66
80	2.84	2.69	2.64	2.62
105	2.69	2.64	2.61	2.55
	Q			
	50	60	70	80
30	1.41E+09	1.44E+09	1.39E+09	1.45E+09
55	1.44E+09	1.50E+09	1.55E+09	1.51E+09
80	1.49E+09	1.53E+09	1.60E+09	1.65E+09
105	1.52E+09	1.58E+09	1.65E+09	1.71E+09
	B <sub>peak</sub> /E <sub>eacc</sub>			
	50	60	70	80
30	7.06	6.30	5.83	5.35
55	6.86	6.22	5.71	5.23
80	6.65	6.02	5.52	5.08
105	6.50	5.88	5.36	4.87

# Typical Chart of the Meson Linac Cavities

	RT Cavity #8	SSR1 Cav#8	SSR2 Cav#8
$\beta$	2.624719	7104.275	5616.088
$Q_L$	3,222.32	2.6741E5	4.4507E5
$T_\epsilon$	0.991 us	261.91 us	435.91 us
Beam time  <b>Beam Time = .6931 <math>T_\epsilon</math></b>		Need Apply Attenuation so it arrives same Beam time	302.13 us

# Bead pull results for SSR1

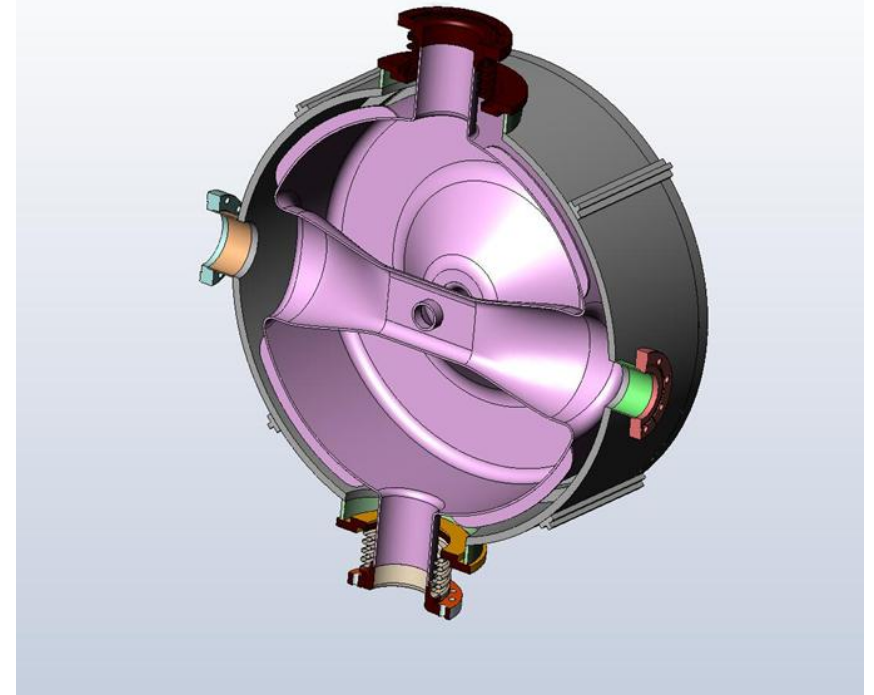
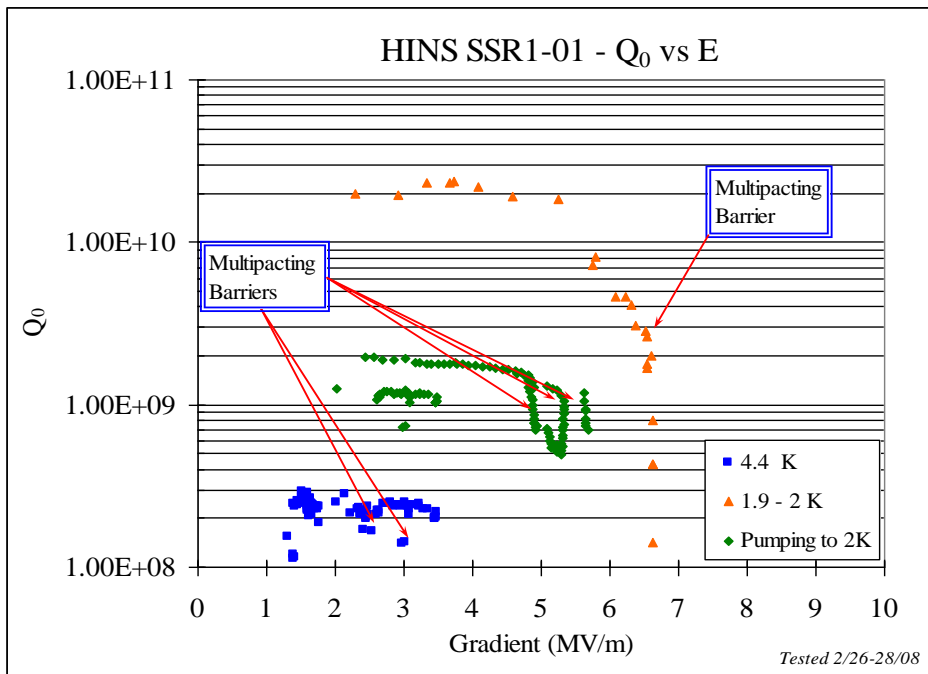


These show a cell spacing = 80 mm  
(As built after fourth trim has 85 mm)

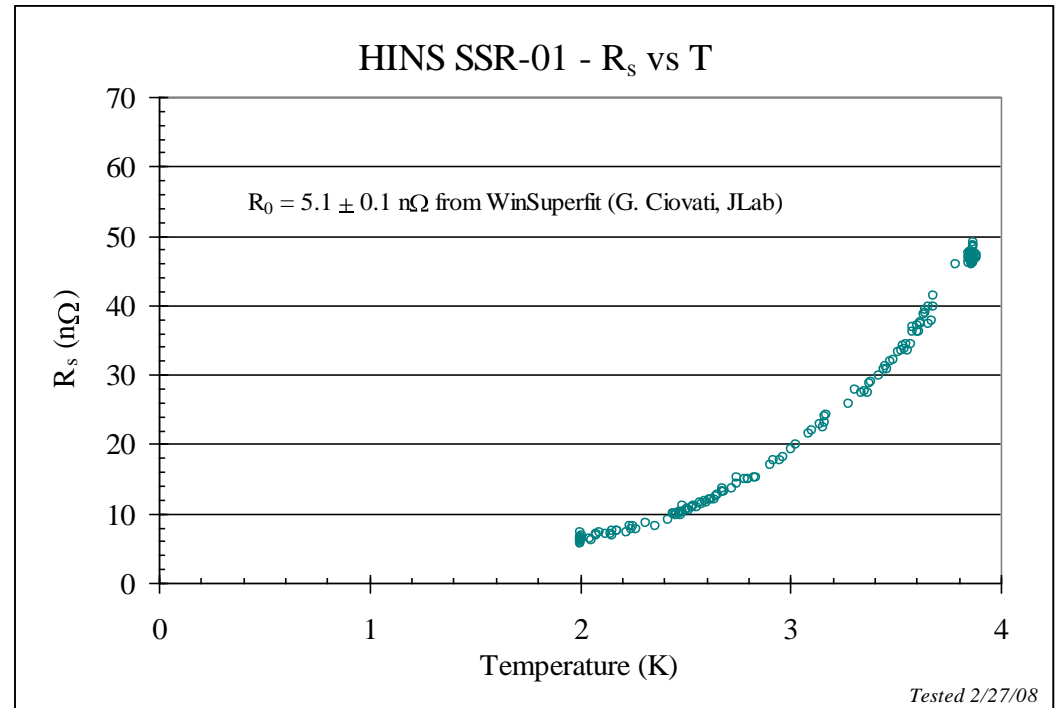
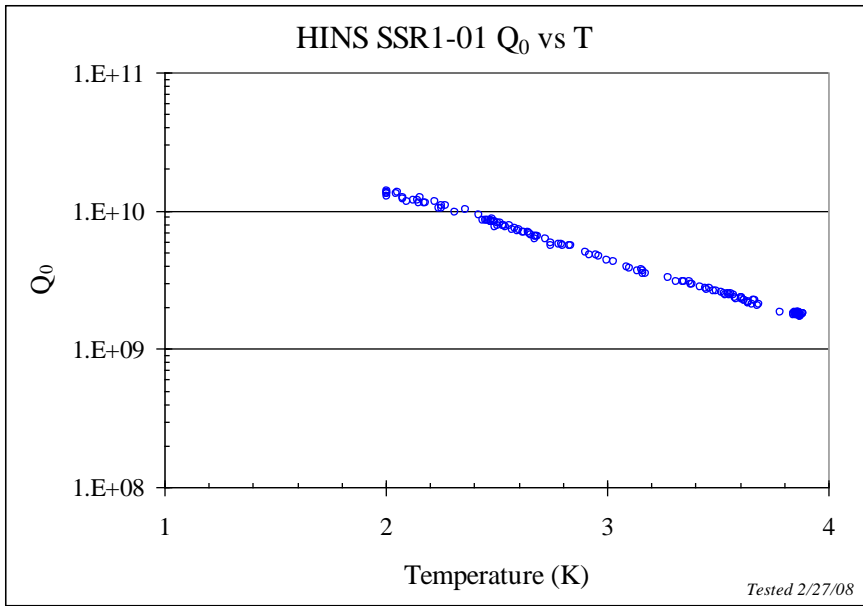
# Recent results from vertical test stand

- HINS SSR1 Vertical Test Summary
- Data taken 2/26-2/28/08

Single spoke resonator drawing



# More HINS SSR1-01 vertical Test Summary From 2/27/08



# Plans for SSR1-01, 5-15-08

- Hasan Padamsee was at Fermilab for an accelerator review, and we talked with him about the completed tests of the SSR1-01 in the VTS and plans for a test in the near future (before a high temperature bake):
- **Previous VTS tests:**
  - Mid-range  $E_{acc}$  (2 to 10 MV/m): No evidence for non-multipacting x-rays, and the Q drop is possibly (probably?) due to hydrogen (Q disease).
  - High  $E_{acc}$  (10 to 13.4 MV/m): x-ray evidence beyond multipacting indicates the likelihood of field emission. The Q drop here may be due to Q disease, field emission, or a combination.
  - Condensates due to "bad" vacuum could definitely have exacerbated the multipacting problem.
- Also suggested: Another HPR and 120 degree bake



# Purpose of Accelerator RF Control System

- Maintain proper gradient and synchronous phase angle in every RF cavity to preserve beam longitudinal emittance and energy as specified by the lattice design.
- Make efficient use of available klystron power for accelerating beam.
- Protect the RF cavities and equipment from damage due to RF power.
- Provide beam and RF diagnostics.

# RF Control Devices

Device	Speed	Individual Cavity	Range
Klystron	100ns	No	Full Power/Full Phase
FVM	10us	Yes	***
Tuners	1s	Yes	???

\*\*\* FVM has an amplitude range of about 10dB or a phase range of +/- 100°.

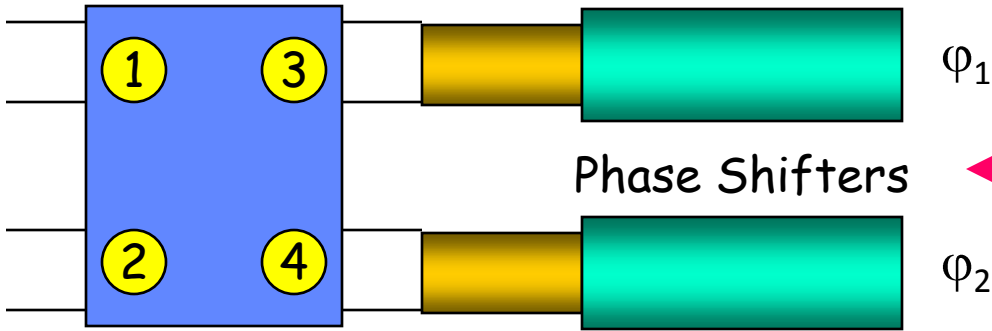
- We would like to maximize the use of the klystron for RF control with its flexibility.
- FVMs are used to compensate for cavity-to-cavity differences that require tuning within a RF pulse.
- Tuners are adjusted slowly and cannot be used for tuning within a RF pulse.

# Limitations of FVMs

- Tuning range is limited. Large attenuation values limit phase range and visa-versa.
- They cannot act as RF stops. At best, they can attenuate by about 20dB.
- They are not very fast. Currently about 2.2 degrees per us.

# Vector Modulator

3-dB 90°  
Four Ports Hybrid



Vector Modulator controls the phase and amplitude of the rf to the cavities.

Control is done by adjusting the current in solenoids on the phase shifters.

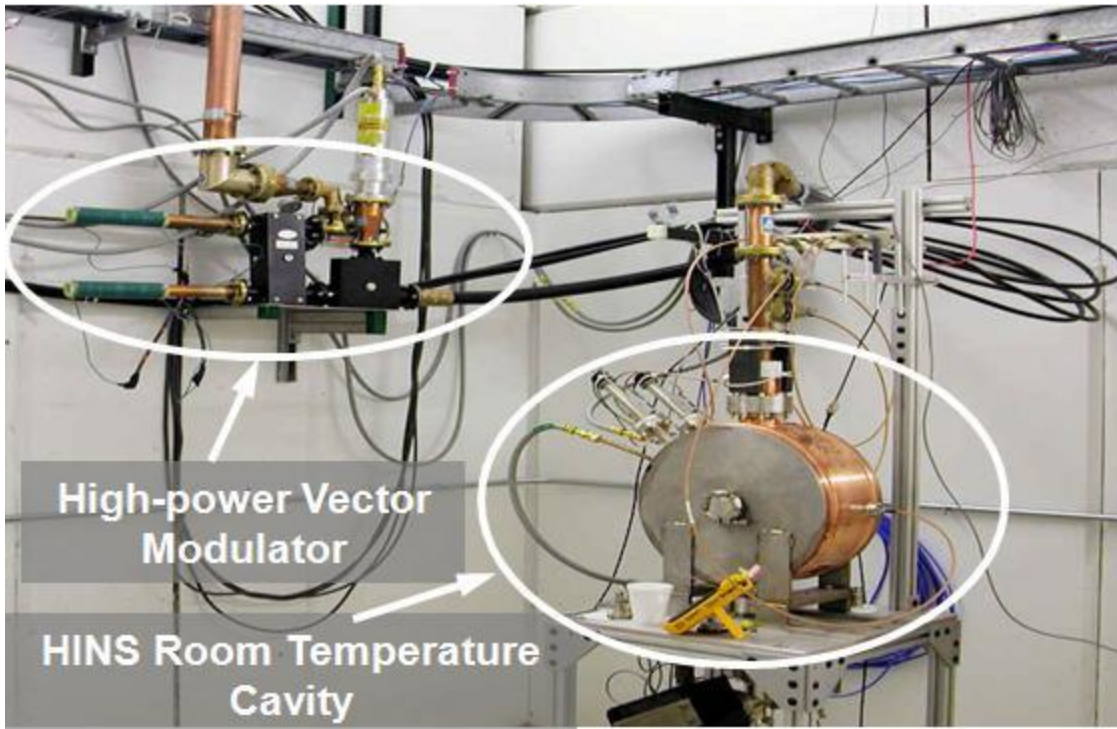
***Modulates phase and amplitude independently:***

$$\text{With } \Delta\Phi = (\Delta\phi_2 - \Delta\phi_3)/2$$

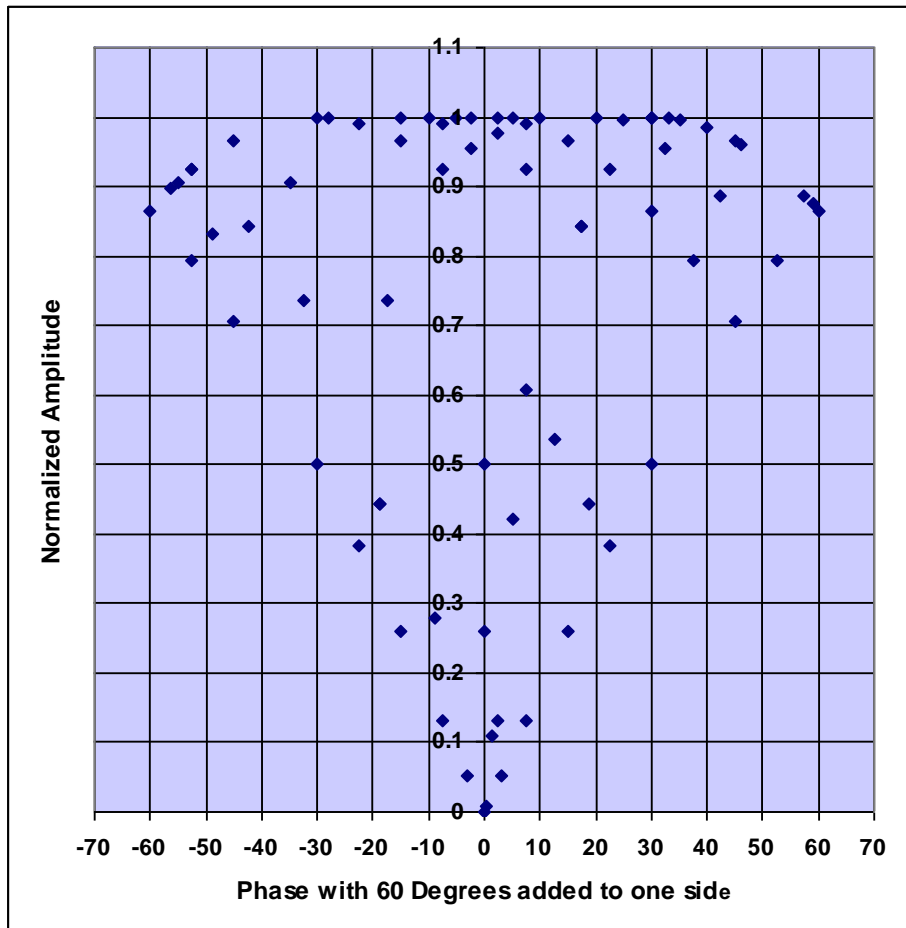
$$\Phi = (\Delta\phi_2 + \Delta\phi_3)/2$$

***Output power ~ cos<sup>2</sup>(ΔΦ)***

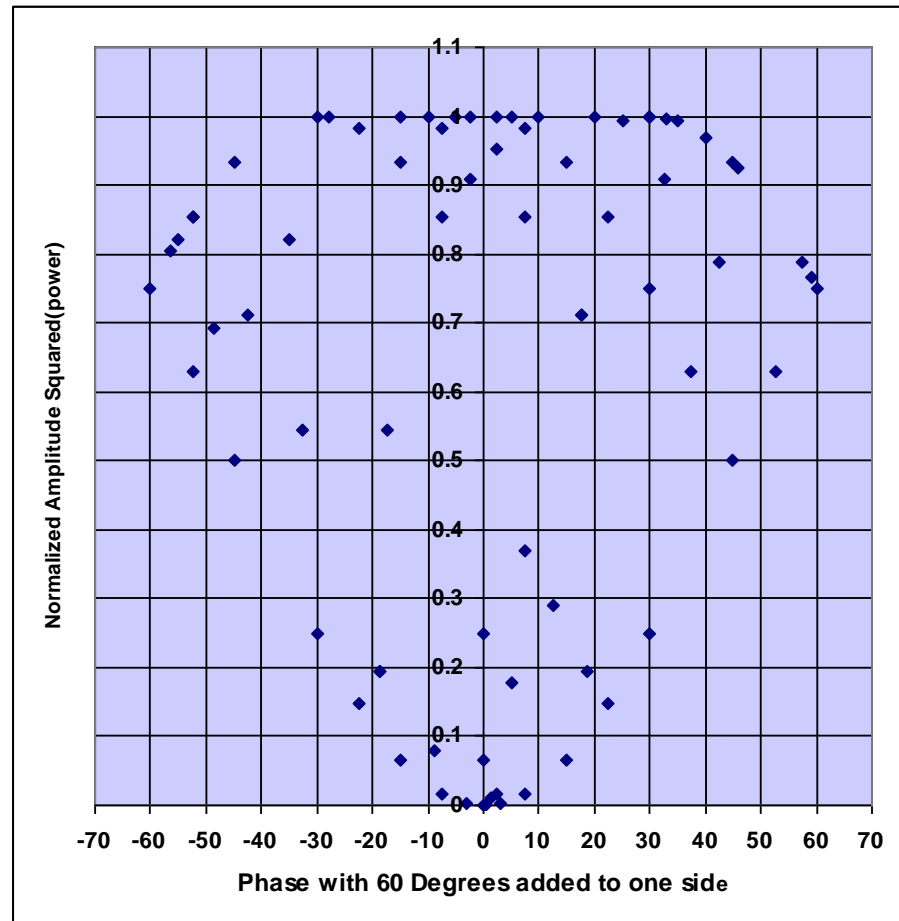
***Output phase ~ Φ***



# Hybrid Output with 60 Degree Section Added to One of the Ferrite Phase Shifters



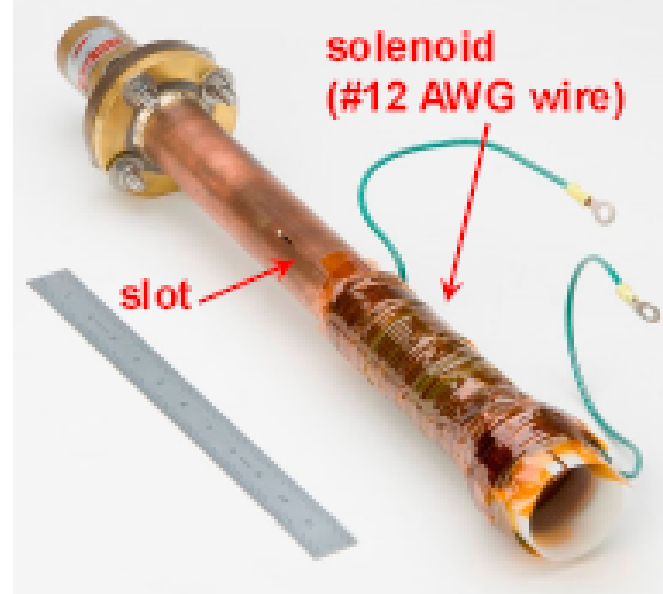
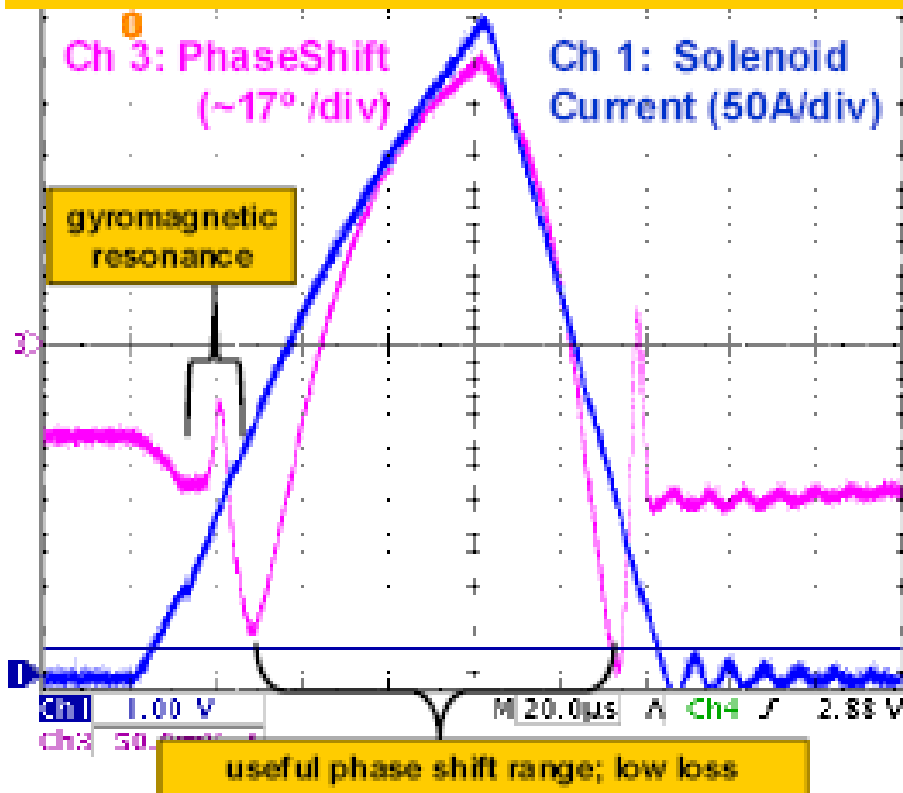
**Amplitude vs Phase**



0

**Power output vs Phase.**

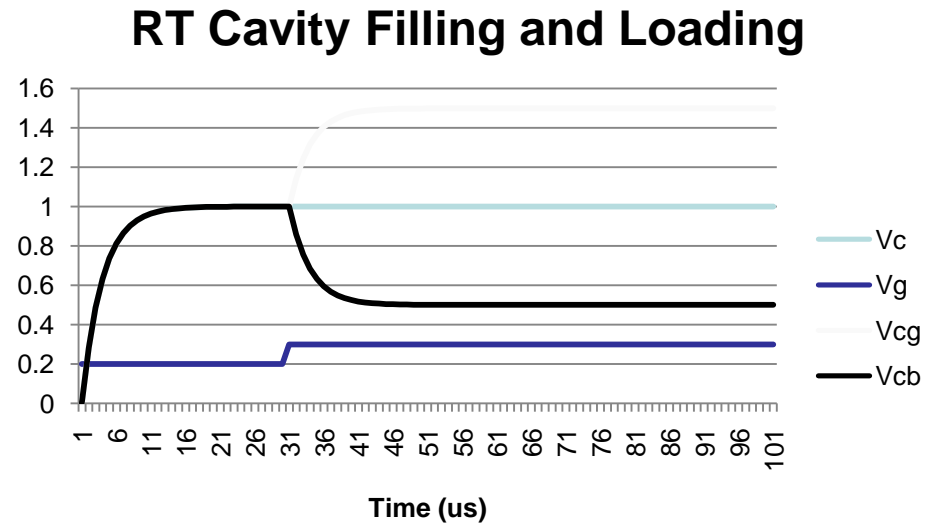
## Fast Response Measurements: 1<sup>5</sup>/<sub>8</sub>" OD



- *Outer conductor is slotted to eliminate eddy currents*
- *Useful phase shift range above resonance: ~50 μs, 110°*
- *This gives an average slew rate of 2.2°/μs (twice as fast as design spec)*

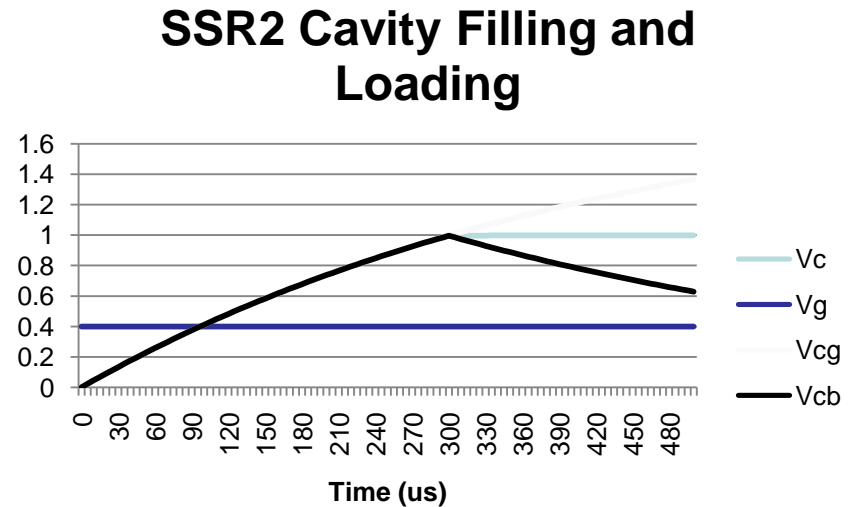
# Cavity Filling

- All cavities require a certain amount of filling time.
- The time constant is about  $2Q/\omega_0$ .
- Copper cavity time constant is about  $3\mu\text{s}$ .
- Cavity drive is set to bring cavity voltage up to nominal value.
- Drive is increased at beam injection to compensate for beam loading.



# Cavity Filling

- Cavity filling time of SSR2 cavity is prohibitively long (~500us).
- Don't want to waste very expensive klystron duty cycle on filling.
- Solution: Drive cavity at full beam loading power and inject beam when voltage is at nominal accelerating gradient.



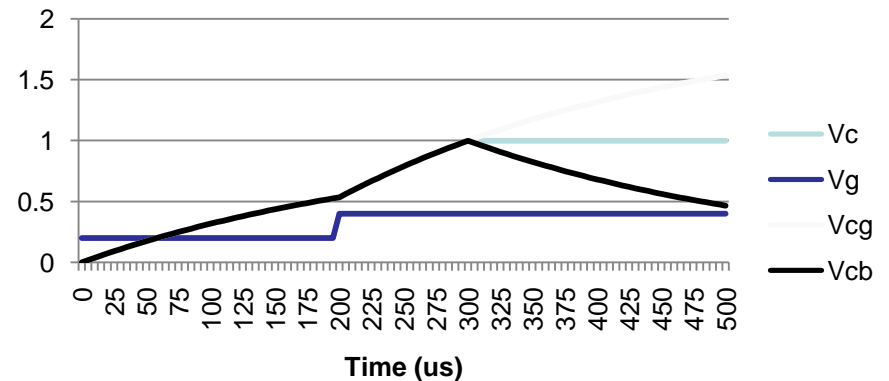
Cavity voltage reaches  $\frac{1}{2}$  max when  $t = \tau / \ln(2)$



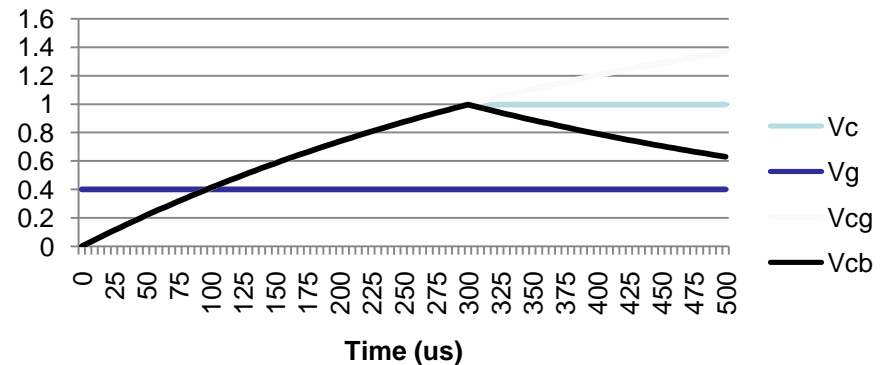
# Cavity Filling

- Cavities do not fill with the same time constant.
- SSR1 cavities have time constants that are about  $\frac{1}{2}$  the SSR2 constants.
- Need to utilize FVM to reduce power drive and increase filling time.
- Use a feedforward algorithm to adjust amplitude and/or timing of FVM change to maintain a smooth beam on transition.

## SSR1 Cavity Filling and Loading



## SSR2 Cavity Filling and Loading

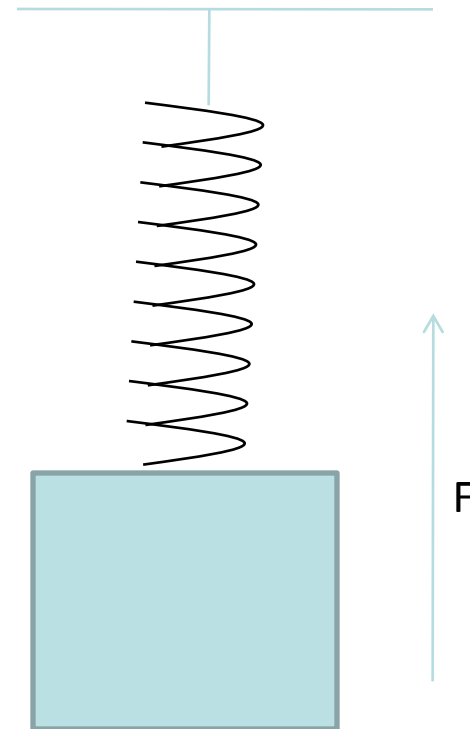


# Lorentz Detuning

- SSR1 spoke resonator has measured Lorentz detuning coefficient of  $\sim 4\text{Hz}/(\text{MV}/\text{m})^2$ .
- Cavities will be run with a gradient of about  $10\text{MV}/\text{m}$ .
- Lorentz detuning will be  $\sim 400\text{Hz}$  from zero to full gradient.
- Bandwidths of loaded SSR1 and SSR2 cavities are  $1220\text{ Hz}$  and  $730\text{ Hz}$  respectively.
- Lorentz detuning will cause significant changes to cavity impedance which could be difficult for the FVMs to compensate.

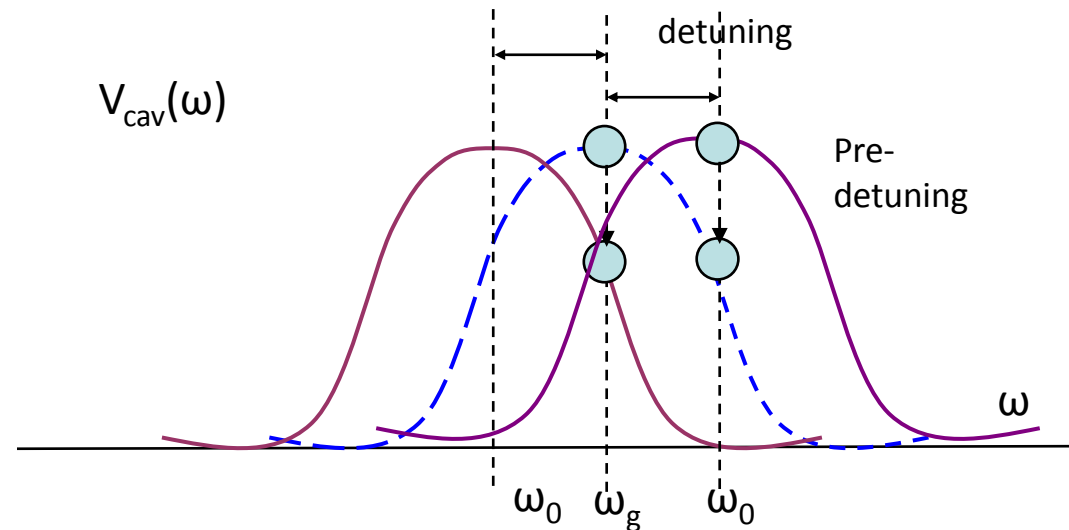
# Dynamic Lorentz detuning

- Lorentz detuning is not instantaneous.
- If a sudden force is applied to a harmonic system, the mass takes time to find its equilibrium.
- This time is a function of resonant frequency and damping constant.
- Time constant is probably on the order of the RF pulse width.



# Dynamic Lorentz Detuning

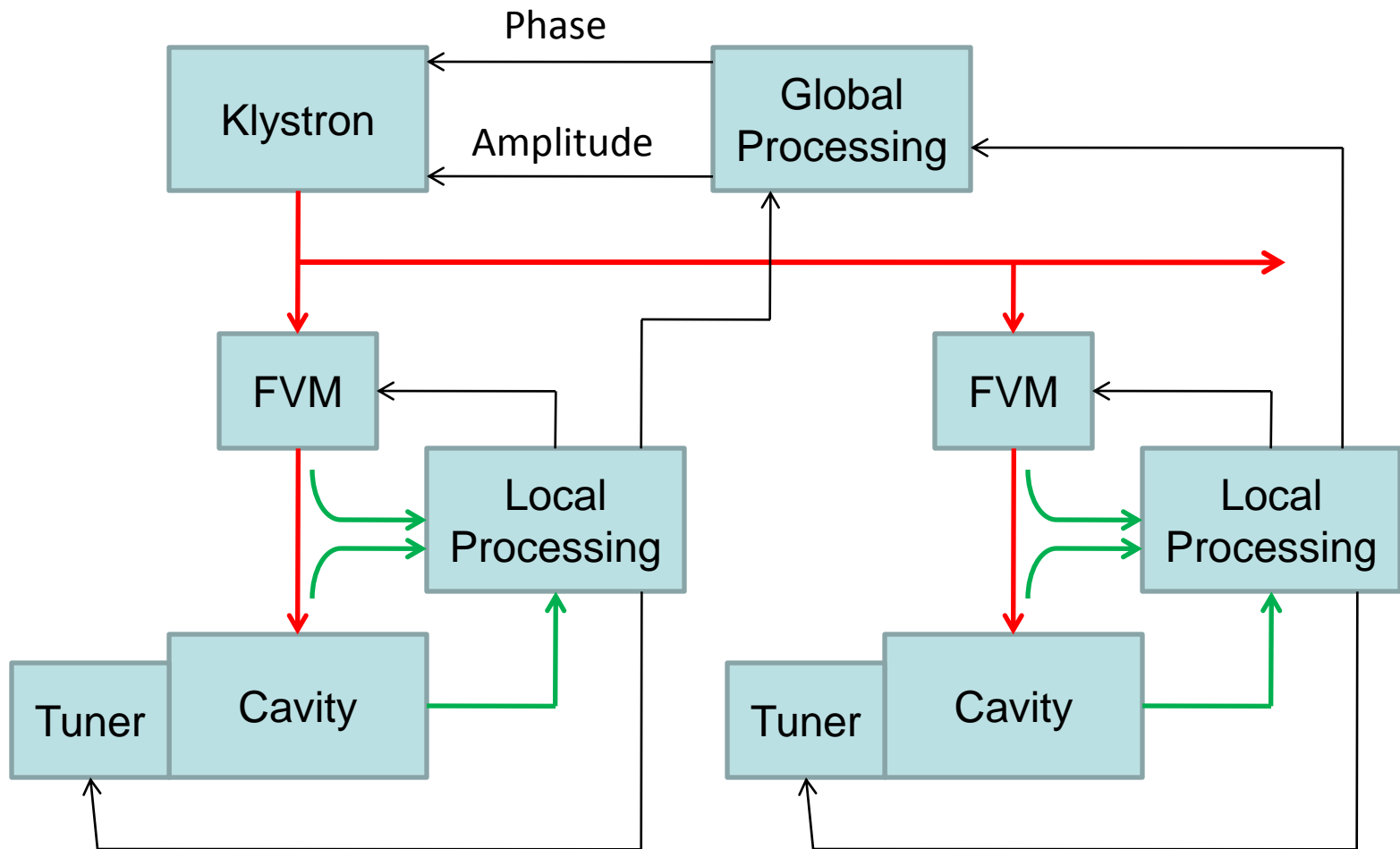
- The cavity tuners should be set to minimize the cavity excursion from resonance during the beam pulse.
- The tuners should sample the frequency error at the median Lorentz detuning point during the beam pulse.



# RF Instrumentation

- The local processors at each cavity must be able to capture and store the phase and amplitude of the forward, reflected, and cavity power monitors.
- With the phase and amplitude information, other parameters can be calculated, such as resonance frequency error and beam synchronous phase.
- Information can be used to control tuners, correct for microphonics, correct for global energy errors, etc.

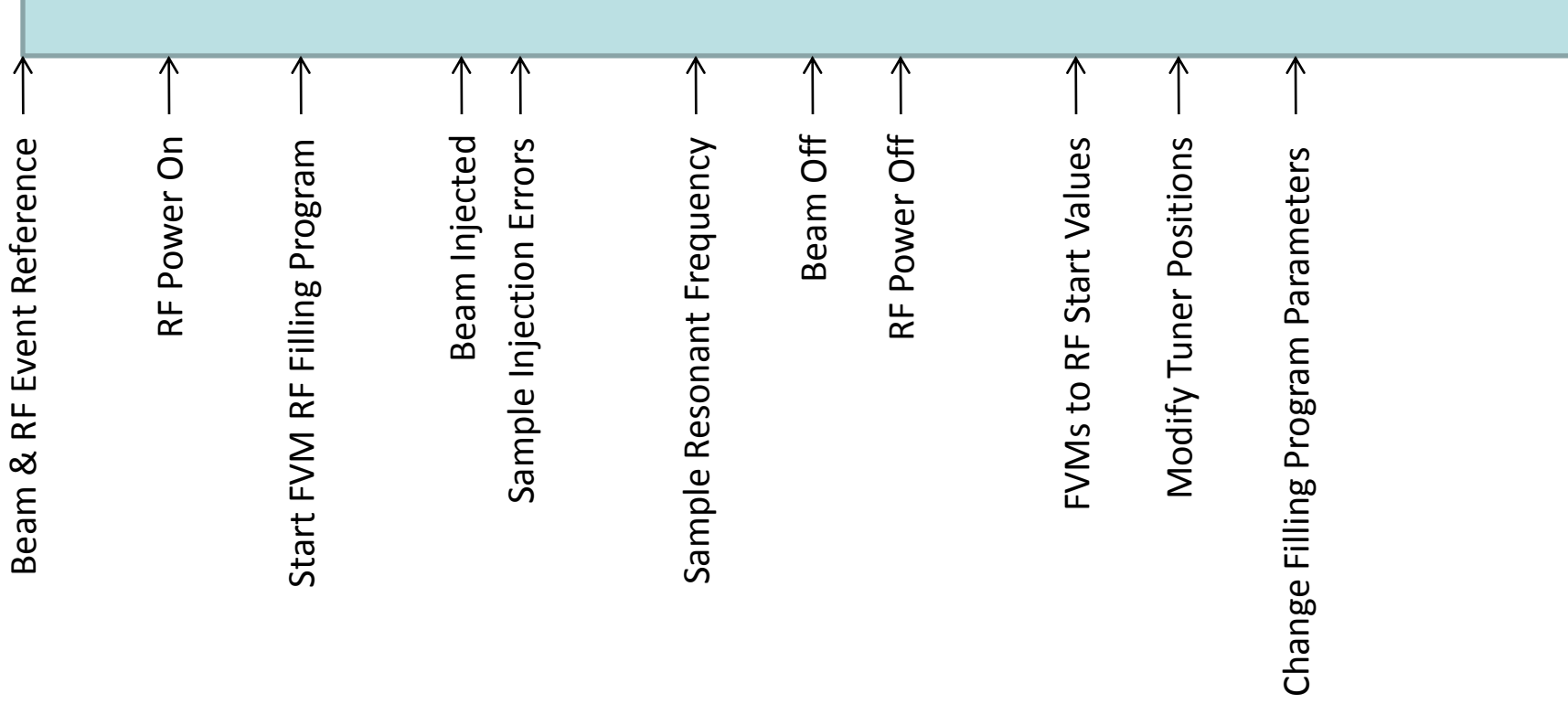
# Block Diagram of RF Control



# Interlocks

- A dedicated control path must be used between the power detectors and the klystron.
- FVMs cannot protect cavities. All cavity protection must involve cutting off power to the klystron.
- Each local processor will have a dedicated comparator on the three RF amplitude signals (forward, reflected, and cavity).
- The logical and of these signals will go directly to some cavity interlock fanback circuit that will disable the RF gate and beam permit.

# Timing Diagram





# Beam Current Stability

- The control issues with the FVMs discussed so far assume that the beam current is relatively stable.
- It is not apparent that the FVMs could respond to unexpected changes in beam current fast enough to preserve a pulse.
- May need to rely on klystron for global energy monitoring and adjustment.

# Conclusions

- Still a lot of work to do.
- Control system needs to be constructed before room temperature cavity section is commissioned. (We don't want two separate systems).
- Need to more carefully design control loops and their parameters.