

# Indirect Damage Due to High Intensity Beams

John Seeman  
SLAC National Accelerator Laboratory  
US-PAS  
January 25, 2017

Past (future) e+e- colliders have (will) operate(d) with many bunches, short bunch lengths, small emittances, high currents, and small interaction point betas. The various beam requirements and techniques will be discussed with using PEP-II observations as a starting point. The stored beam has a lot of power stored and also high power radiated and then replenished.

Head load and damage by electromagnetic fields

Mechanisms of heating of components (with examples)

Risks for the RF system

Damage by synchrotron radiation

Damage to undulators (PETRA-III, LCLS, etc)

How to avoid damage

Instrumentation to make the accelerator safe(r)

# Thanks for inputs

Inputs from:

A. Fisher

W. Kozanecki

N. Kurita

M. Nordby

A. Novokhatski

M. Sullivan

M. Weaver

U. Wienands

# Collider High Power Topics from PEP-II and other Rings

SLAC

Beam parameter overview:

Beam position (single pass and orbit)

Beam size

Bunch length

IP luminous size

HOM measurements

Bunch transverse instabilities

Bunch longitudinal instabilities

Chamber temperature

Backgrounds (detector)

Beam loss rates

Beam abort timing system

Chamber temperature

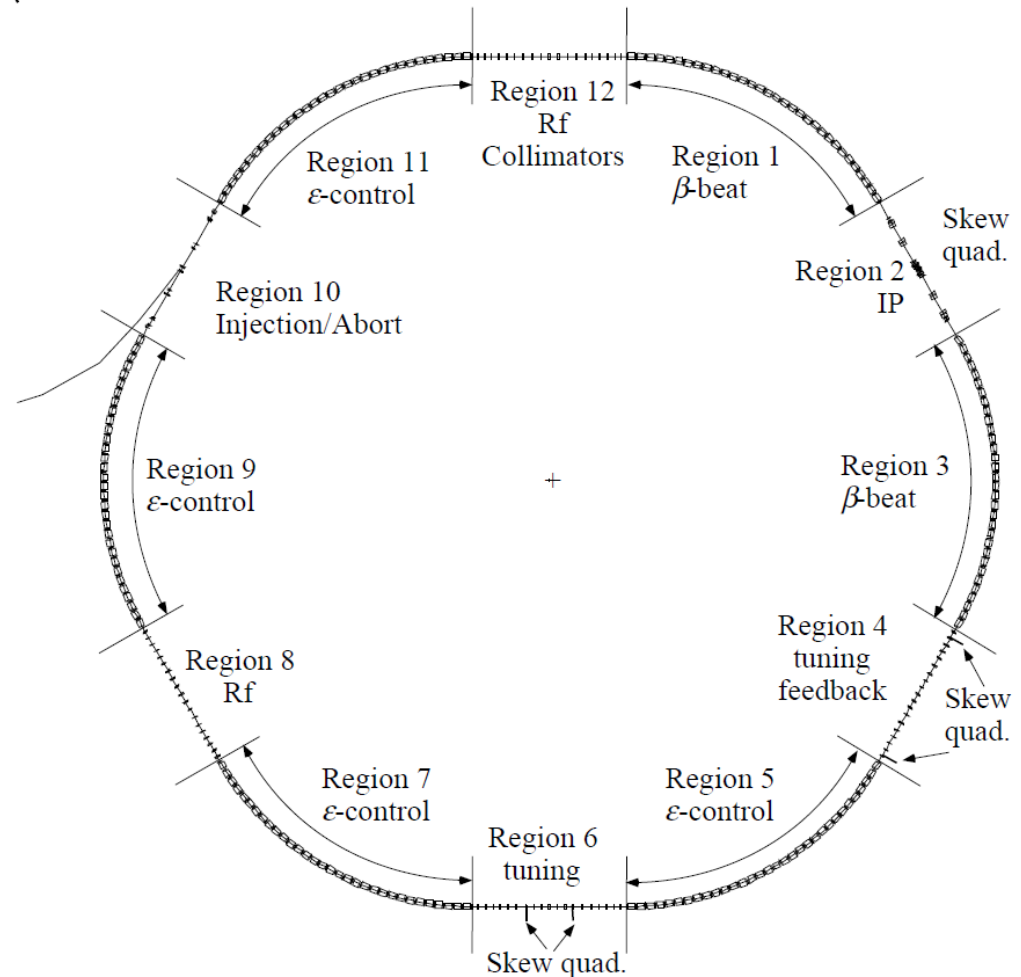


Figure 2. HER Layout

# PEP-II Construction and Project Management

SLAC

PEP-II was constructed by SLAC, LBNL, and LLNL with help from BINP, IHEP, BaBar collaboration. Many thanks to the US Department of Energy and members of the Machine Advisory Committee.



# Design of a collider: Plan for options

□ For an asymmetric collider

Diagram illustrating the luminosity formula for an asymmetric collider, with components labeled in boxes:

- Tune shift** (points to  $\xi$ )
- Collision frequency** (points to  $f_c$ )
- Bunch charges** (points to  $N_L$  and  $N_H$ )
- Ratio of beam widths at the interaction point** (points to  $\frac{\sigma_y^*}{\sigma_x^*}$ )
- Beta functions at the interaction point** (points to  $\beta_{yL}^*$  and  $\beta_{yH}^*$ )

$$\mathcal{L} = \frac{\gamma_{cm}}{4r_e} \xi f_c \left(1 + \frac{\sigma_y^*}{\sigma_x^*}\right) \left(\frac{N_L}{\beta_{yL}^*} \frac{N_H}{\beta_{yH}^*}\right)^{1/2} = 2.17 \times 10^{34} (1+R) n \xi \left(\frac{EI_b}{\beta_y^*}\right) \text{cm}^{-2} \text{s}^{-1}$$

(cm, A, GeV)

With limited vertical tune shift using energy transparency conditions

□ To get to the required luminosity range:

- I = several amps
- $\beta_y^* \sim \text{cm}$
- $\xi \sim .05$  or larger
- Round beams? **No!** Lattice and IR difficult, high backgrounds

## PEP-II Parameters for 3.1 GeV x 9.0 GeV

Parameter	Units	Design	April 2008 Best	2008 Potential
I+	mA	2140	3210	3700
I-	mA	750	2070	2200
Number bunches		1658	1722	1740
$\beta_y^*$	mm	15-25	9-10	8.5
Bunch length	mm	15	11-12	9
$\xi_y$		0.03	0.05-0.06	0.07
Luminosity	$\times 10^{33}$	3	12	20
Int lumi / day	$\text{pb}^{-1}$	130	911	1300

4 times design

7 times design



# KEKB and SuperKEKB Beam Parameters

		KEKB		Nano-beam	
		LER	HER	LER	HER
Energy	GeV	3.5	8	4	7
Beam current	A	1.8	1.4	3.60	2.62
Bunch length	mm	6~7	6~7	6	5
No. bunches		1584		2503	
Energy loss/turn	MV	1.64	3.48	2.15	2.50
Radiation Loss	MW	2.95	4.87	7.74	6.55
Loss factor, assumed	V/pC	-	-	35	40
Parasitic Loss	MW	-	-	1.82	1.10
<b>Total Beam Power</b>	<b>MW</b>	<b>~ 3.5</b>	<b>~ 5.0</b>	<b>9.56</b>	<b>7.65</b>
<b>RF Voltage</b>	<b>MV</b>	<b>8.0</b>	<b>13~15</b>	<b>8.4</b>	<b>6.7</b>

# JLEIC Parameters (future)

		strong cooling	
		<u>p</u>	<u>e</u>
Beam energy	GeV	100	5
Collision frequency	MHz	476	
Particles per bunch	$10^{10}$	0.98	3.7
Beam current	<u>A</u>	0.75	2.82
Polarization		>70%	>70%
Bunch length, rms	cm	1.2	1.2
Norm. emittance, x/y	<u><math>\mu\text{m}</math></u>	0.5 / 0.1	70 / 14
x/y $\beta^*$	cm	6 / 1.2	4 / 0.8
Vert. beam-beam param.		0.015	0.053
Laslett tune shift		0.048	small
Detector space, up/down <b>For full-acceptance detector</b>	<u>m</u>	3.6 / 7	2.4 / 1.6
Hourglass (HG) reduction		0.80	
<b><u>Lumi./IP, w/HG, <math>10^{33}</math></u></b>	<b><u><math>\text{cm}^{-2}\text{s}^{-1}</math></u></b>	<b>19.5</b>	
<b><u>Lumi</u> with weak cooling</b>		<b><math>4.6 \times 10^{33} \text{ cm}^{-2}\text{s}^{-1}</math></b>	
<b><u>Lumi</u> without bunched beam cooling</b>		<b><math>\sim 1 \times 10^{33} \text{ cm}^{-2}\text{s}^{-1}</math></b>	

# Future High Energy e+e- Collider Parameters

parameter	100 km			54 km	27 km
	FCC-ee	CEPC	LEP2		
energy/beam [GeV]	45	120	175	120	105
bunches/beam	90000	770	78	50	4
beam current [mA]	1450	30	6.6	16.6	3
luminosity/IP x 10 <sup>34</sup> cm <sup>-2</sup> s <sup>-1</sup>	70	5	1.3	2.0	0.0012
energy loss/turn [GeV]	0.03	1.67	7.55	3.1	3.34
synchrotron power [MW]	100			103	22
RF voltage [GV]	0.08	3.0	10	6.9	3.5

FCC-ee: 2 separate rings  
& 2 IPs

CEPC: single beam  
pipe version

# Synchrotron Radiation Monitor

Extraction of SR light

Size measurements

Bunch length measurements

# The PEP-II Collider



# PEP-II: Exit for synchrotron light to measurement table

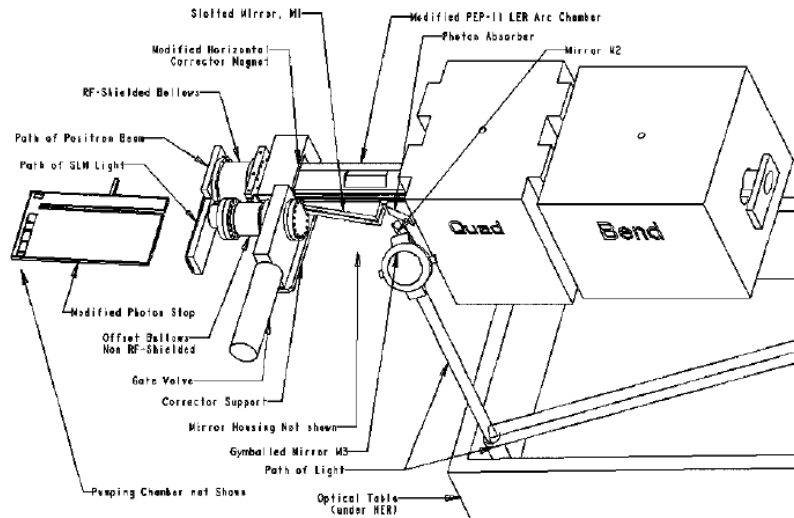
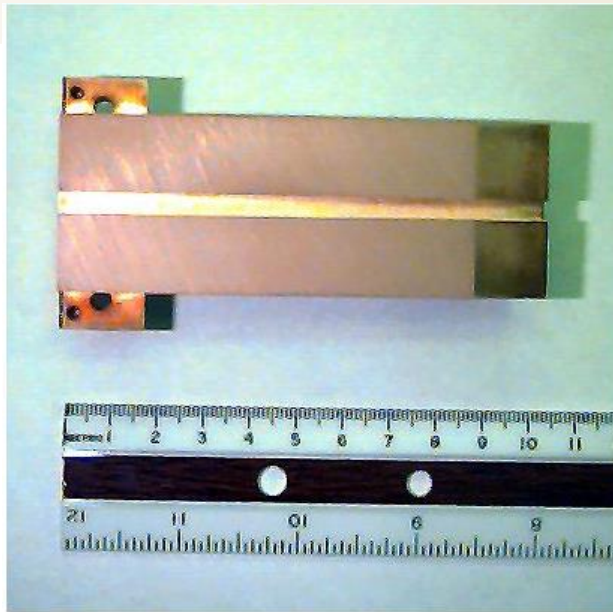


Figure 3. The LER synchrotron-light monitor, showing the modified photon stop and the slotted first mirror.

Parameter	HER	LER
Circumference [m]	2199.318	
Revolution time [ $\mu$ s]	7.336	
RF frequency [MHz]	476	
Harmonic number	3492	
Number of full buckets	1658	
Bunch separation [ns]	4.20	
Nominal current [A]	0.99	2.16
Maximum current [A]	3	3
Nominal energy [GeV]	9.01	3.10
Maximum energy [GeV]	12 (at 1 A)	3.5
Bend radius in arc dipoles [m]	165	13.75
Critical energy in dipoles [keV]	9.80	4.83

# PEP-II Synchrotron Light Optics for Beam Size Measurements



af 007 Synchrotron Light Monitor Optics 8-19-97



JS\_141

LER Synchrotron Light Monitor

10/26/98



AF\_005

Synchtotron Light Monitor Optics

8-19-97

# Synchrotron light monitor

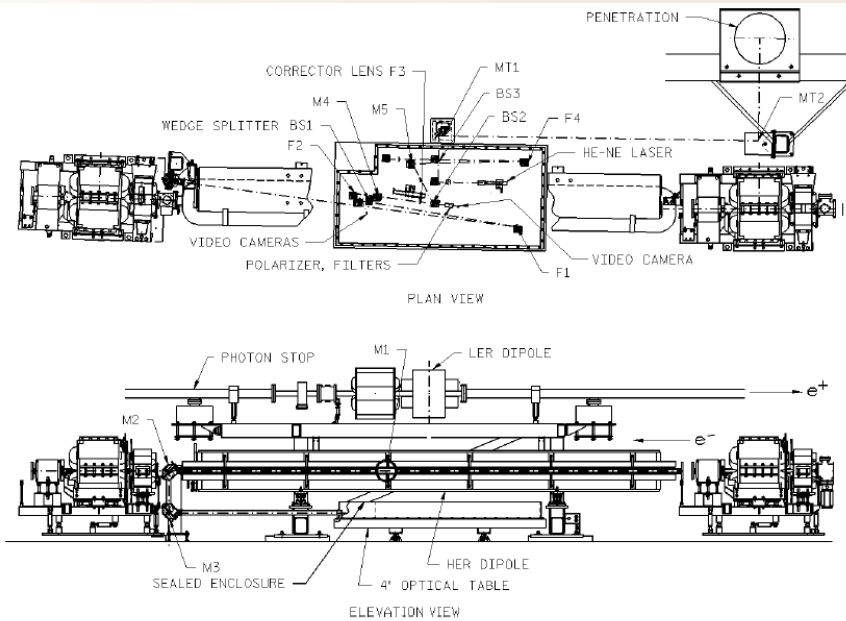


Figure 1. HER and LER beamlines in mid-arc, showing path of the HER synchrotron light and the optical table under the HER dipole.

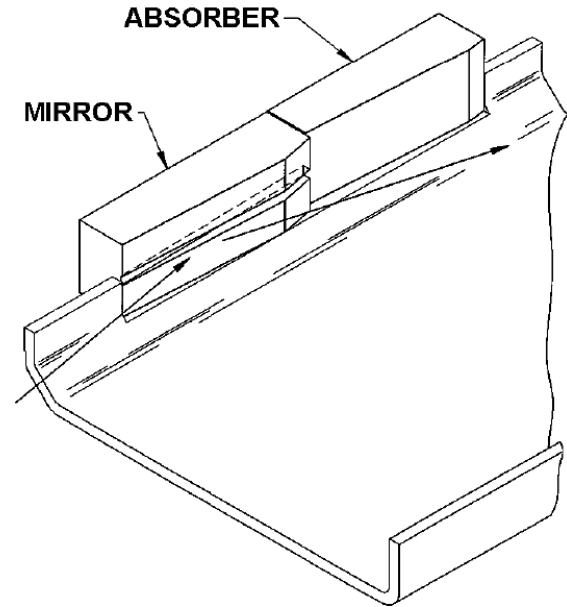
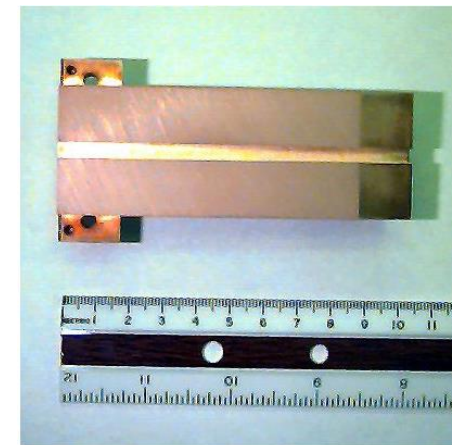


Figure 2. The slotted first mirror and the x-ray absorber, both mounted in the wall





# Streak camera: LER bunch length versus current

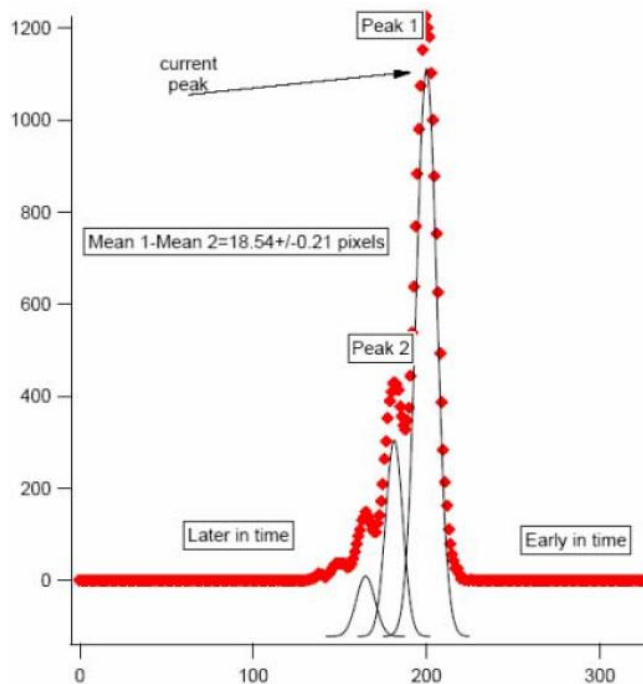


Figure 1: A streak-camera image of a light pulse transmitted through the etalon, projected onto the camera's time axis (intensity vs. pixel number). The distance between reflections provides a calibration.

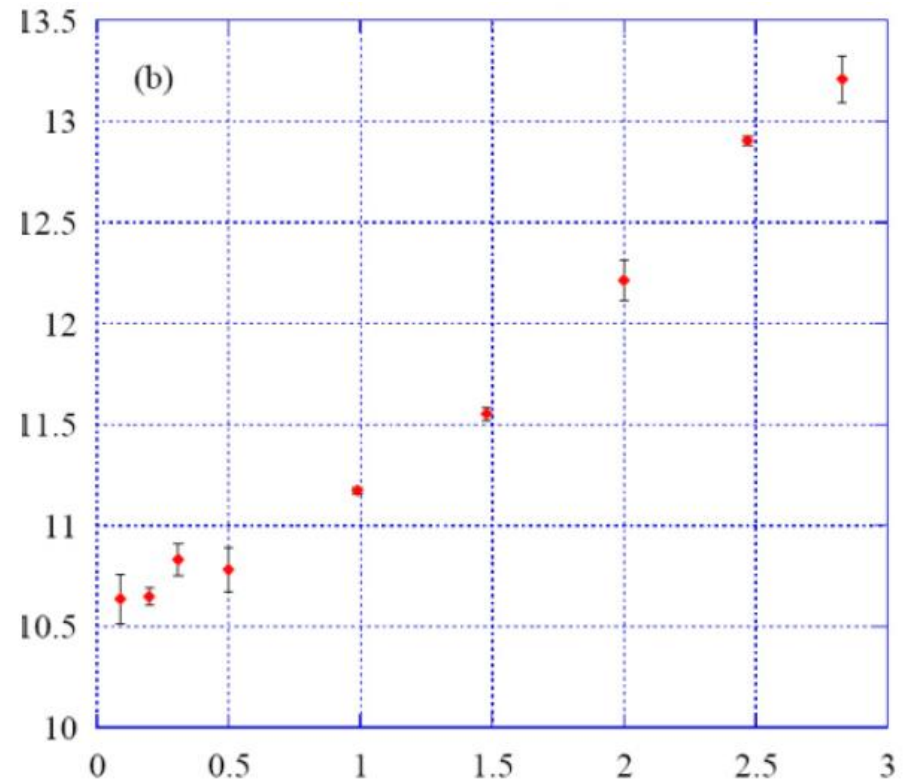


Figure 2: Streak-camera measurements of LER bunch length (mm) vs. current (mA).

# LER bunch length versus bunch number in train

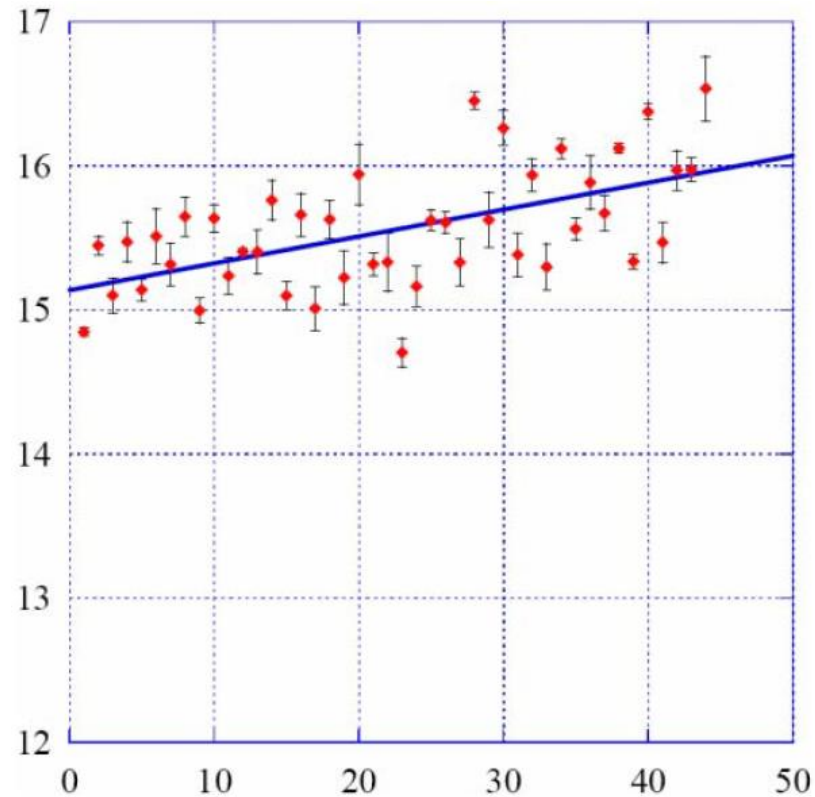
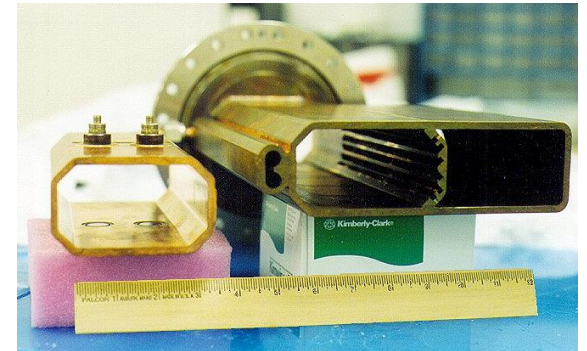
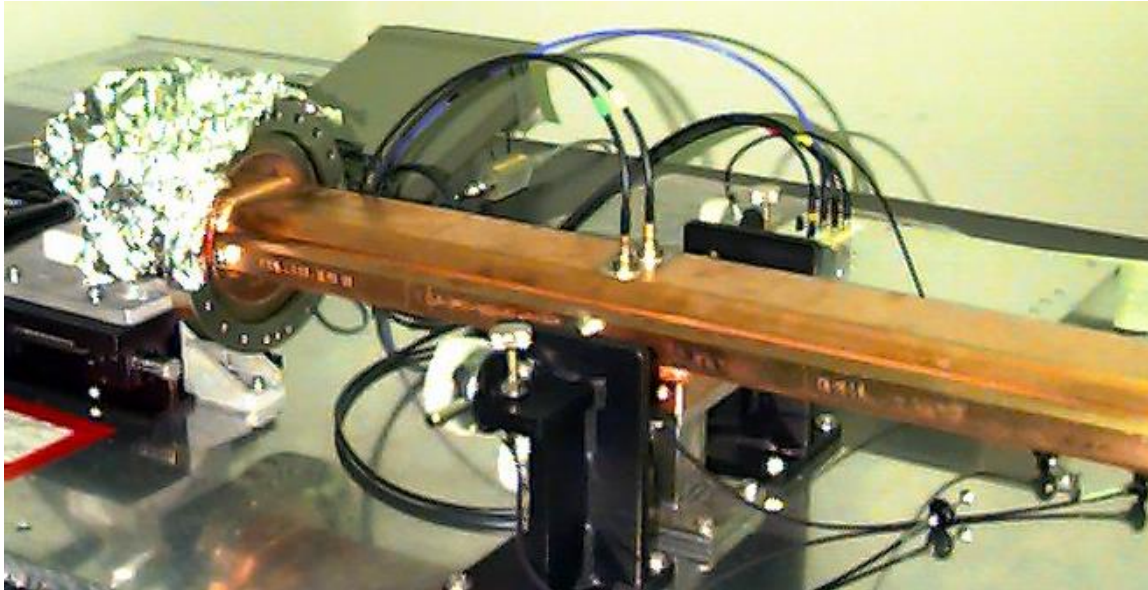


Figure 4: Streak-camera measurements of LER bunch length (mm) vs. bunch number along the 20<sup>th</sup> bunch train. 1.4 mA/bunch and 3.8 MV.

# PEP-II Beam Position Measurements (single pass and orbit)



PEP-II BPM buttons and  
HER copper vacuum chamber



AF\_002

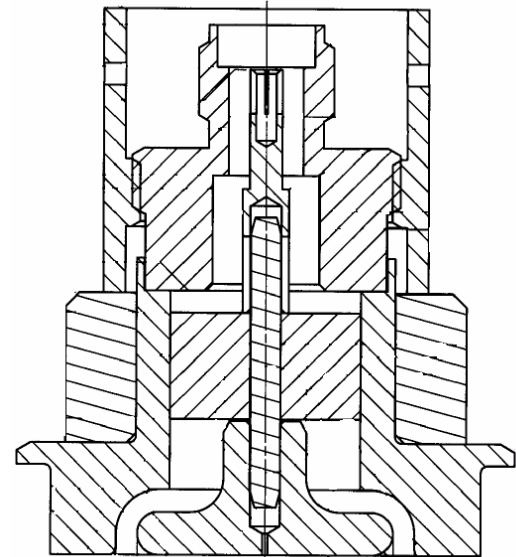
Pick-up Buttons for the  
Beam-Position Monitors

8-19-97

# BPM – Complicated design

## Thermal models

- Goal
  - Predict acceptable temperatures
  - Power
  - Match experimental measurements
- Difficulties
  - Boundary conditions unclear
    - Where does the power go?
    - Contact between button and housing
    - Radiation calculations



# Higher Order Modes (HOM) Heating

Beam interaction with the vacuum chambers

HOM Movie

HOM generation

HOM heating

## *Main HOM sources*

---

RF cavities: narrow band impedance.

Resistive-wall wake fields

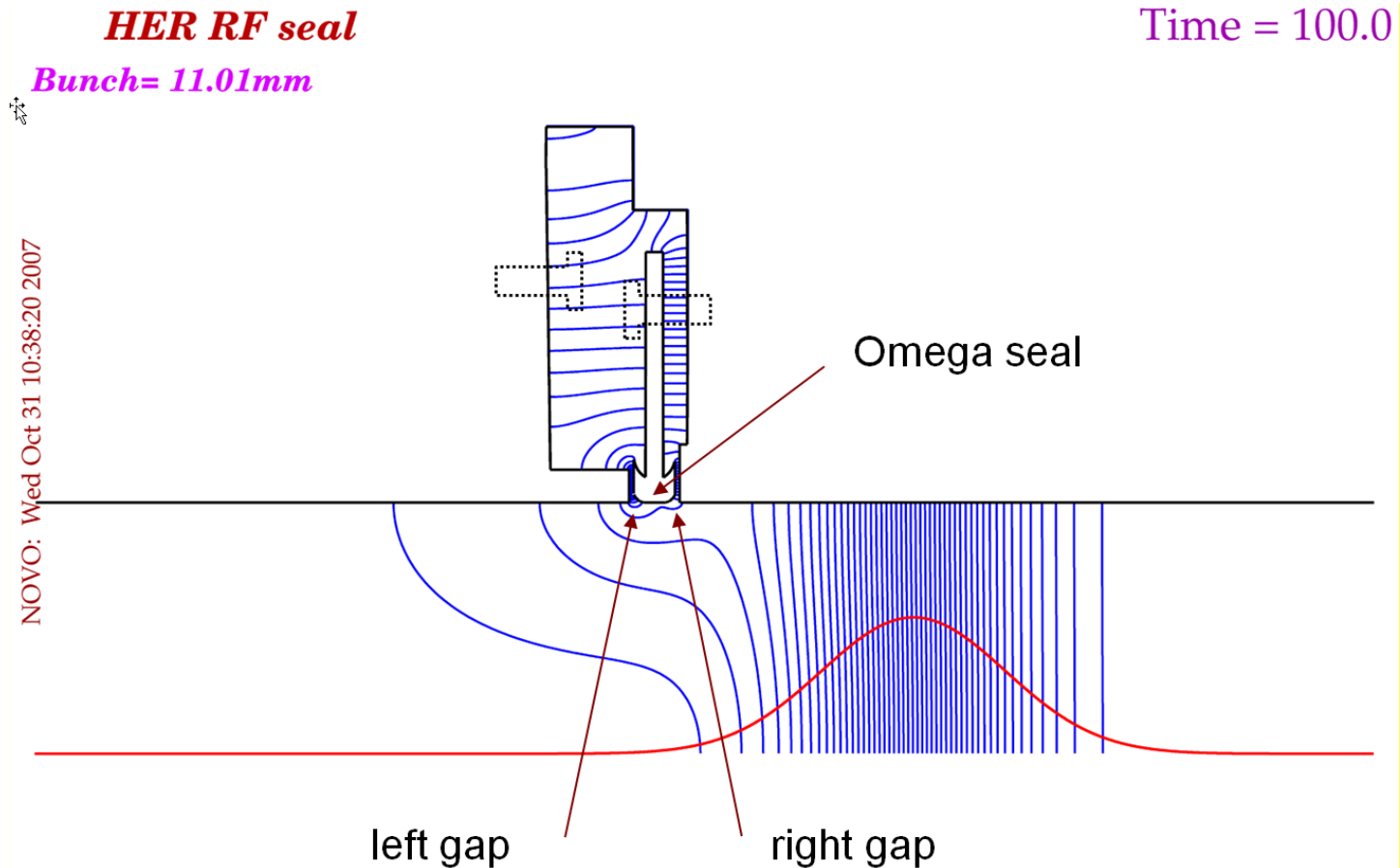
Complicated geometry of Interaction Region (IR)

Beam chamber elements: kickers, collimators, bellows, BPMs, distributed pumps, ...

- Heating of the vacuum elements
  - Temperature and vacuum rise
  - Chamber deformations and vacuum leaks
  - Decreasing the pumping speed
  - Outgassing
- Multipacting, sparking and breakdowns
  - Vacuum leaks
  - Melting thin shielded fingers
  - Longitudinal instabilities
  - High backgrounds (high radiation level in the detector)
- Electromagnetic waves outside vacuum chamber
  - Interaction with sensitive electronics

# HOM Calculations

Movie of HOMs for PEP-II bellows unit by A. Novokhatski





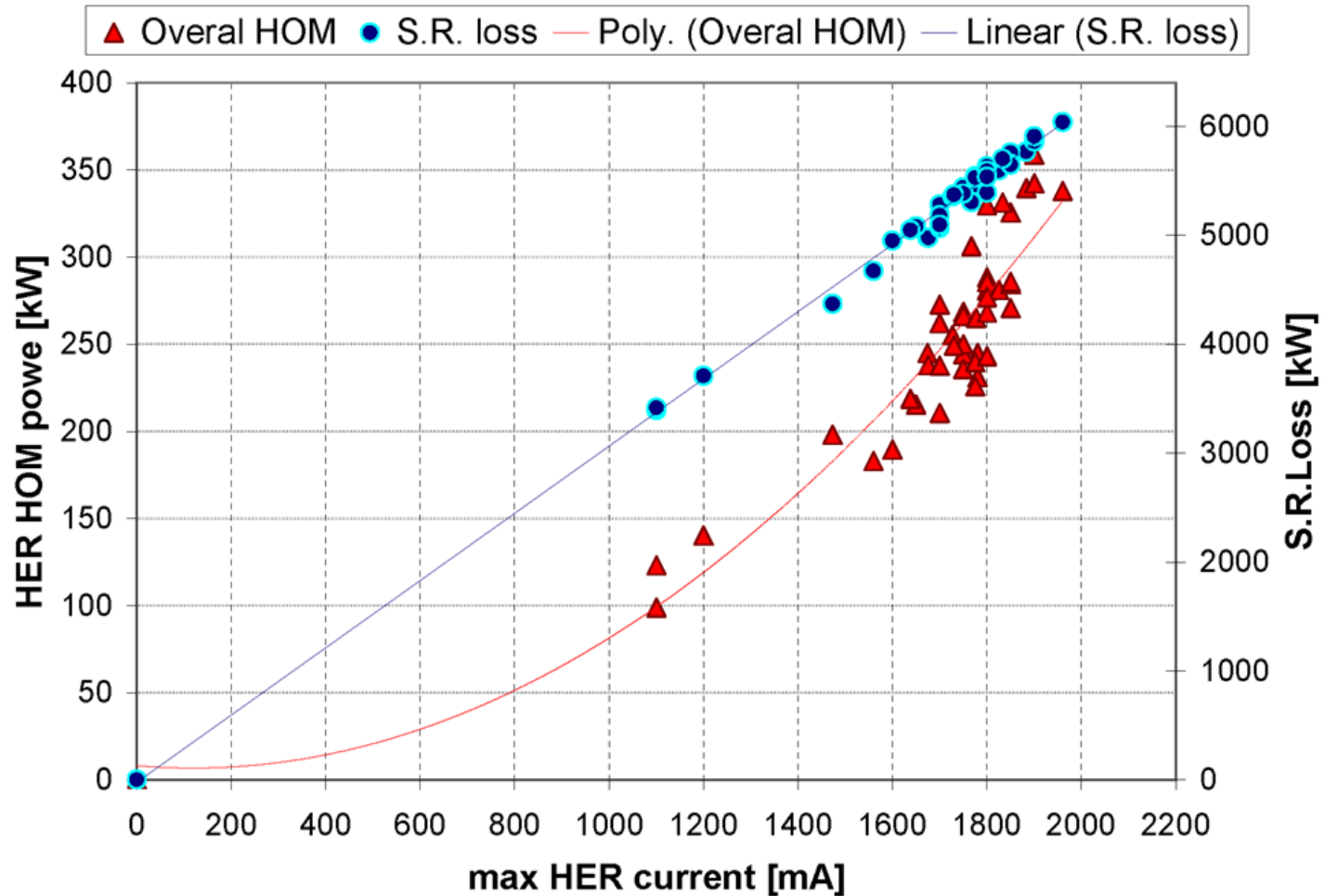
# Expected HOM Power

A. Novokhatski

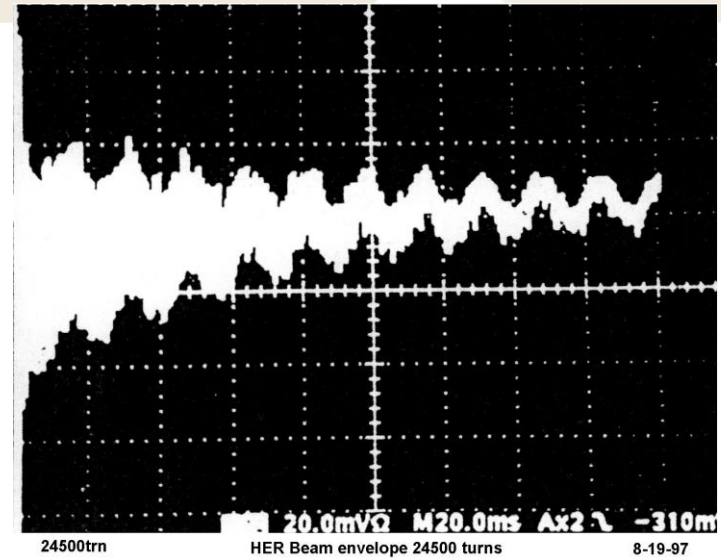
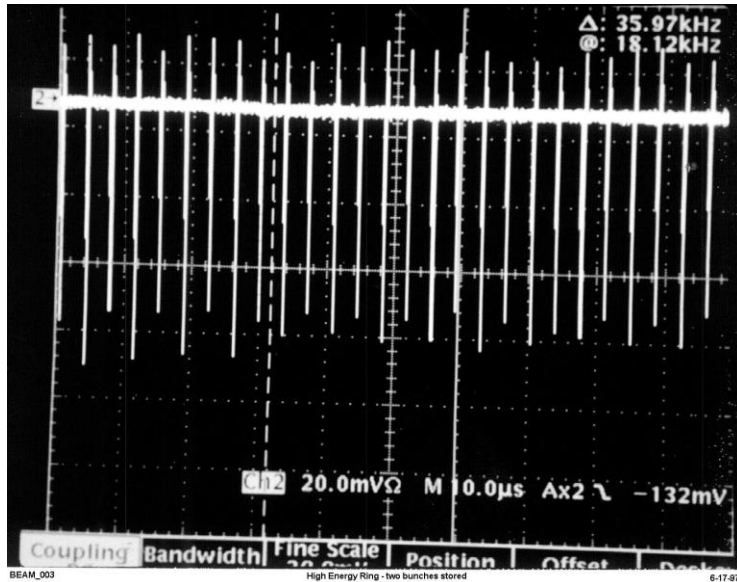


	<b>LER 2900 mA</b>	<b>HER 1800 mA</b>
<b>Vacuum element</b>	<b>Power [KW]</b>	<b>Power [KW]</b>
RF cavities	63.46	76.16
Collimators	18.11	16.7
Kickers	17.3	6.08
Screens	1.24	5.5
BPMs	9.4	3.6
IR wakes	13.66	5.26
Resistive wall	71.74	36.15
Total power	<b>195</b>	<b>167</b>
<b>Measured power</b>	<b>210</b>	<b>298</b>

# HER synchrotron and HOM power losses

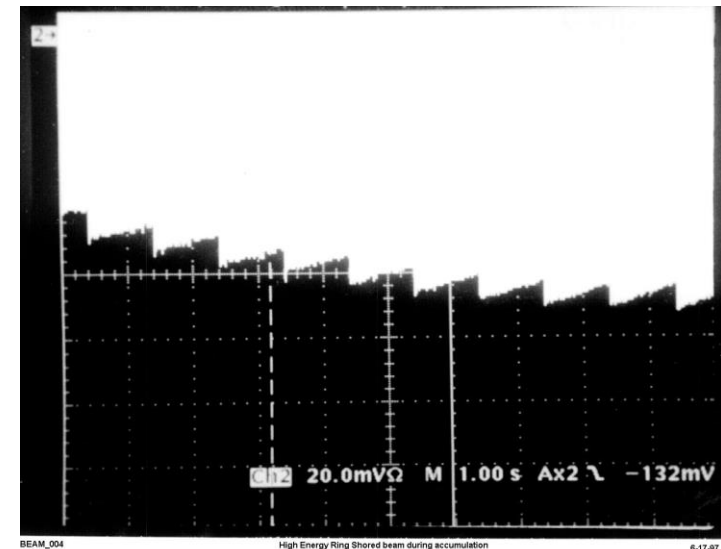


# PEP-II first turns in HER : Beam Position Monitors



Two bunches in HER

Injection stacking



# PEP-II bunch train pattern

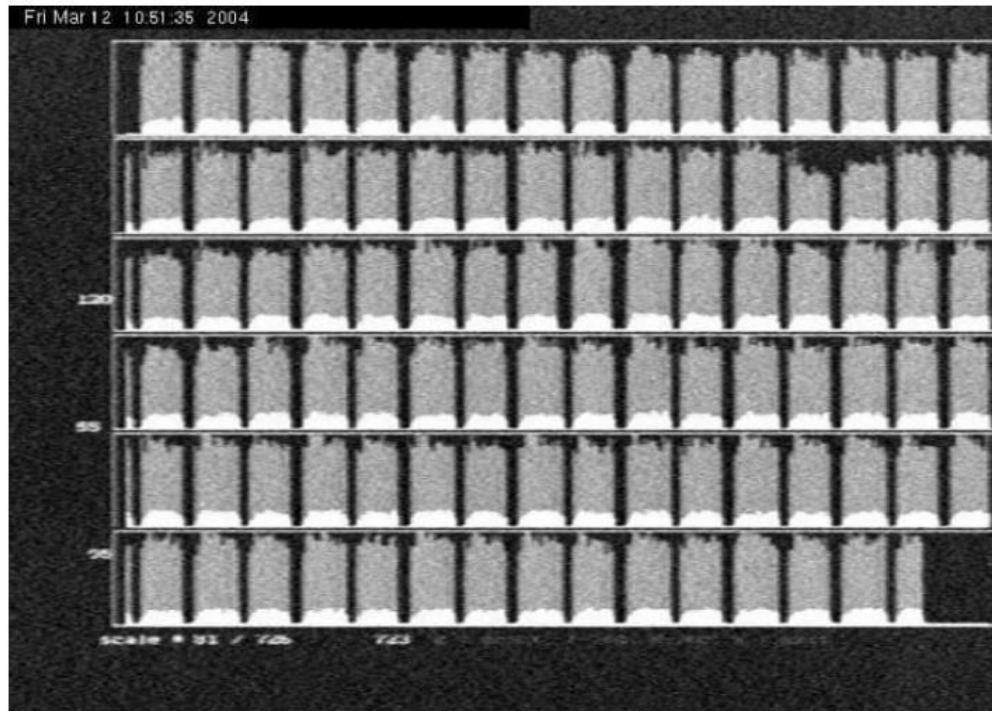


Figure 5: Luminosity versus bucket number. The LER injection non-closure brings the beam out of collisions and causes luminosity dips of up to 30%. The bunch pattern is basically by-2 with 95 trains of 14 or 15 bunches out of 18 places.

$$\tau_b = \frac{m}{f_{RF}}, \quad m = [1, 2, 3, \dots]. \quad (1)$$

The integer number  $m$  determines the bunch pattern and measures the distance between two bunches in the wavelength of the main RF harmonic. The minimum distance between bunches corresponds to one wavelength. The spectrum lines corresponding to the bunch spacing are

$$f_n = \frac{n}{\tau_b} = \frac{n}{m} f_{RF}. \quad (2)$$

The bandwidth of the spectrum is determined by the bunch length and becomes larger for shorter bunches. A typical positron beam spectrum measured at the LER of PEP-II is shown in Fig. 1. The bunch pattern was “by two” ( $m = 2$ ). The Fourier spectrum was taken from the signal of a button Beam Position Monitor (BPM). The bunch length was 12 mm and the spectrum goes up to 13 GHz.

Then we fit the envelope of the main lines, with their logarithmic power scale, to a quadratic

$$y(f) = 10(\log_{10} e) \left[ y_0 - \left( \frac{2\pi f}{c} \sigma_z \right)^2 \right] \quad (4)$$

by varying two parameters, the amplitude  $y_0$  and the bunch length  $\sigma_z$ .

# Spectrum of Positron LER Beam

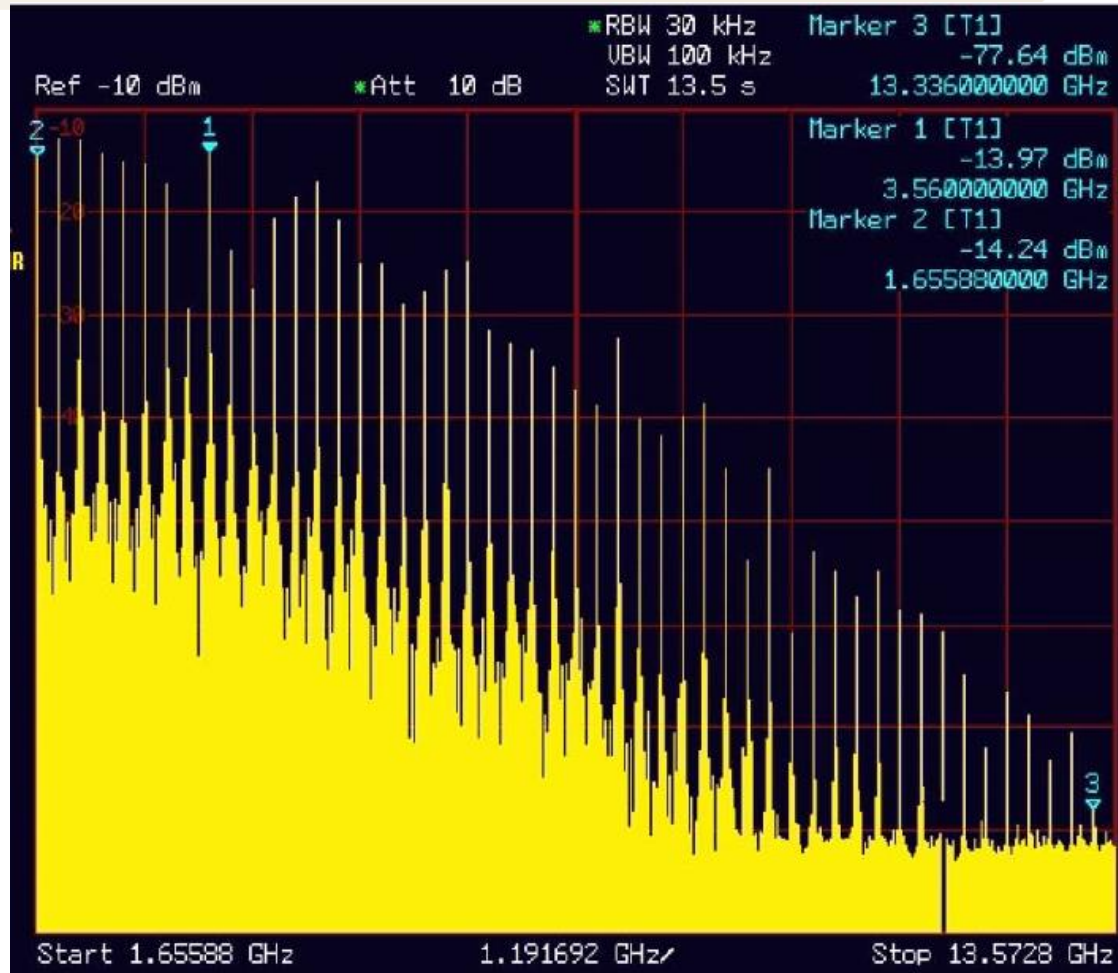


Fig. 1. Spectrum of the positron beam for the bunch pattern by two and a bunch length of 12 mm. The horizontal scale is 1.191692 GHz per division.

# LER bunch length from RF spectrum

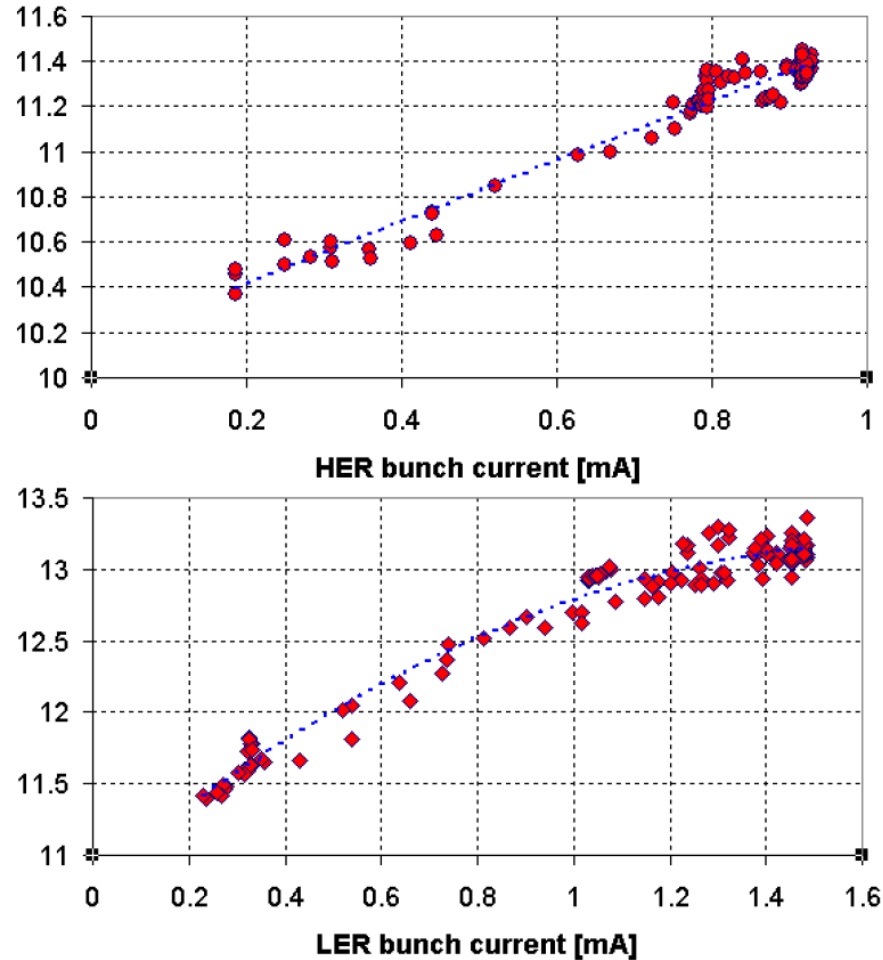
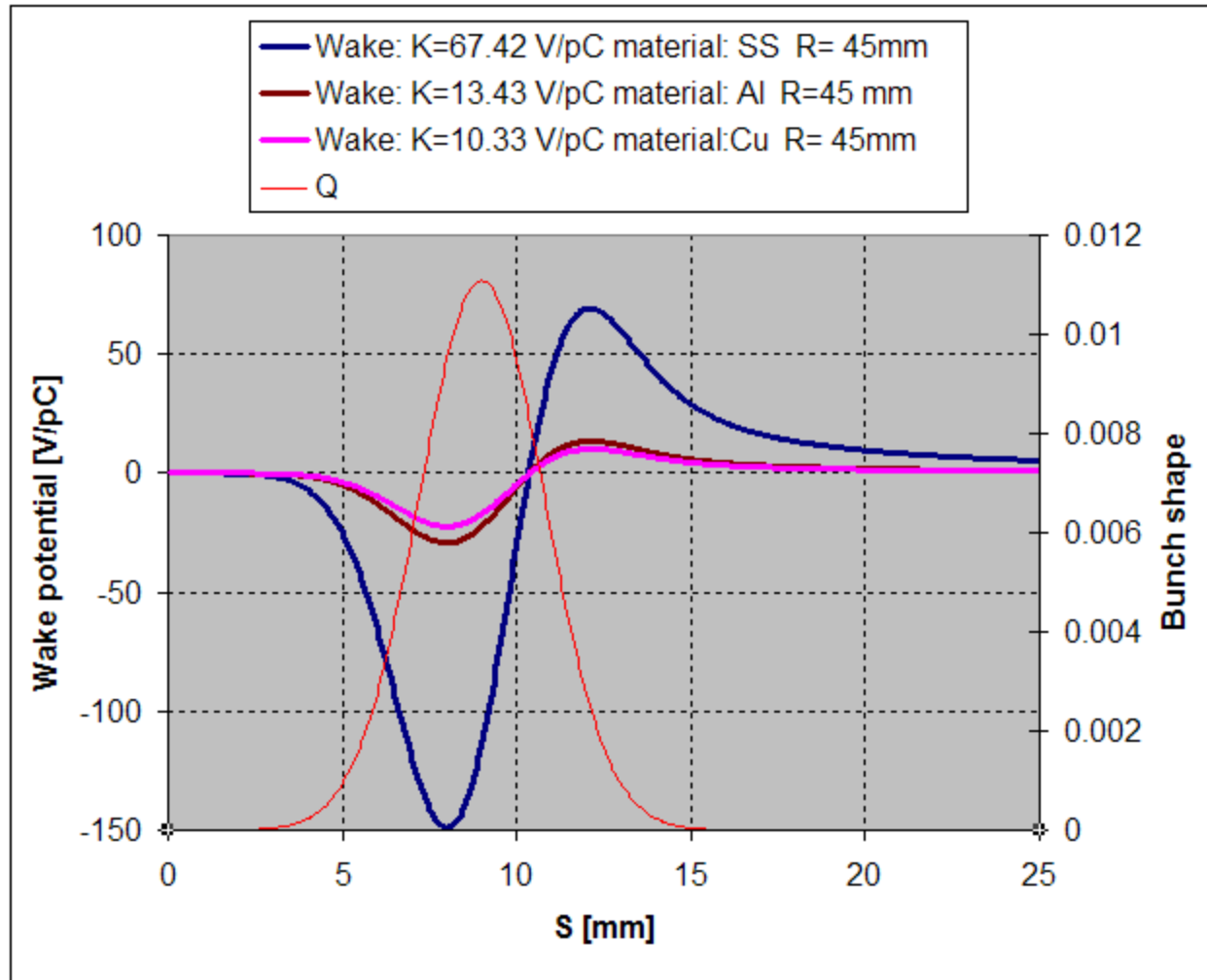


Figure 8: Bunch length (mm) measured from the RF spectrum, for (a) HER at 16.5 MV and (b) LER at 3.8 MV, as a function of bunch current (mA). Colliding multibunch fill.



# Resistive-Wall Wake (bunch lengthening)



Power

SS: 45 MW

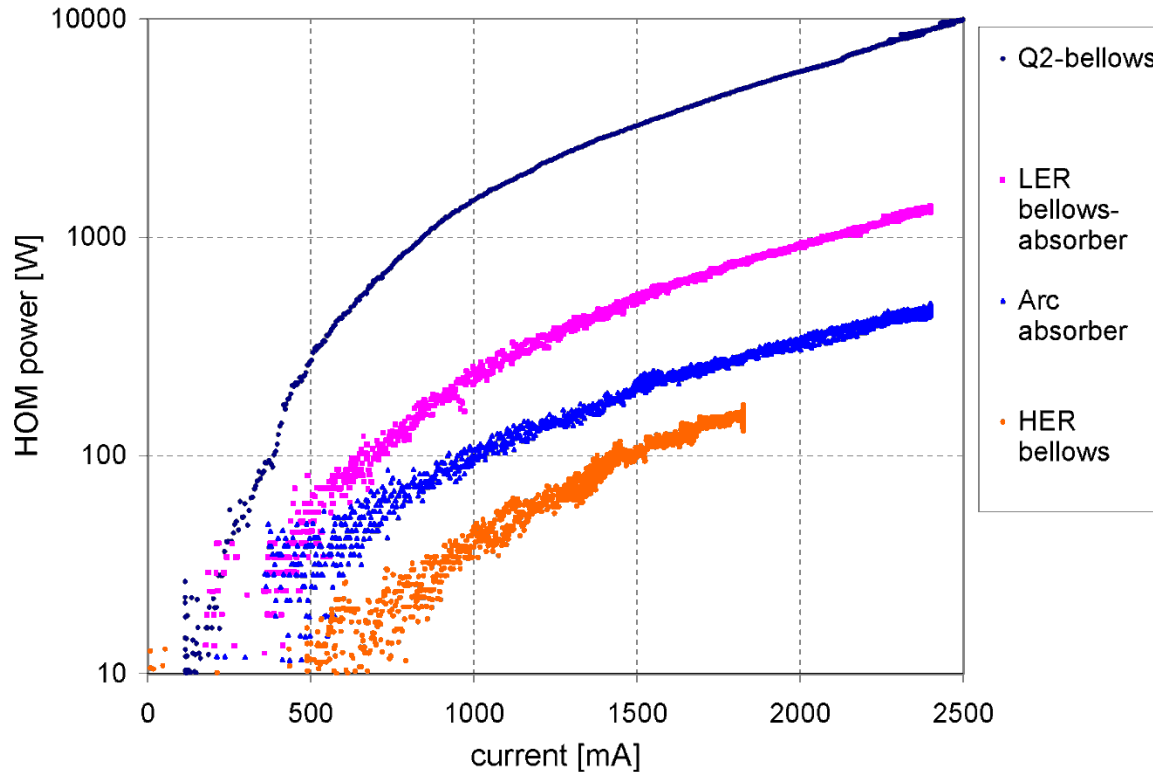
Al: 9 MW

Cu: 7 MW

SR: 18 MW

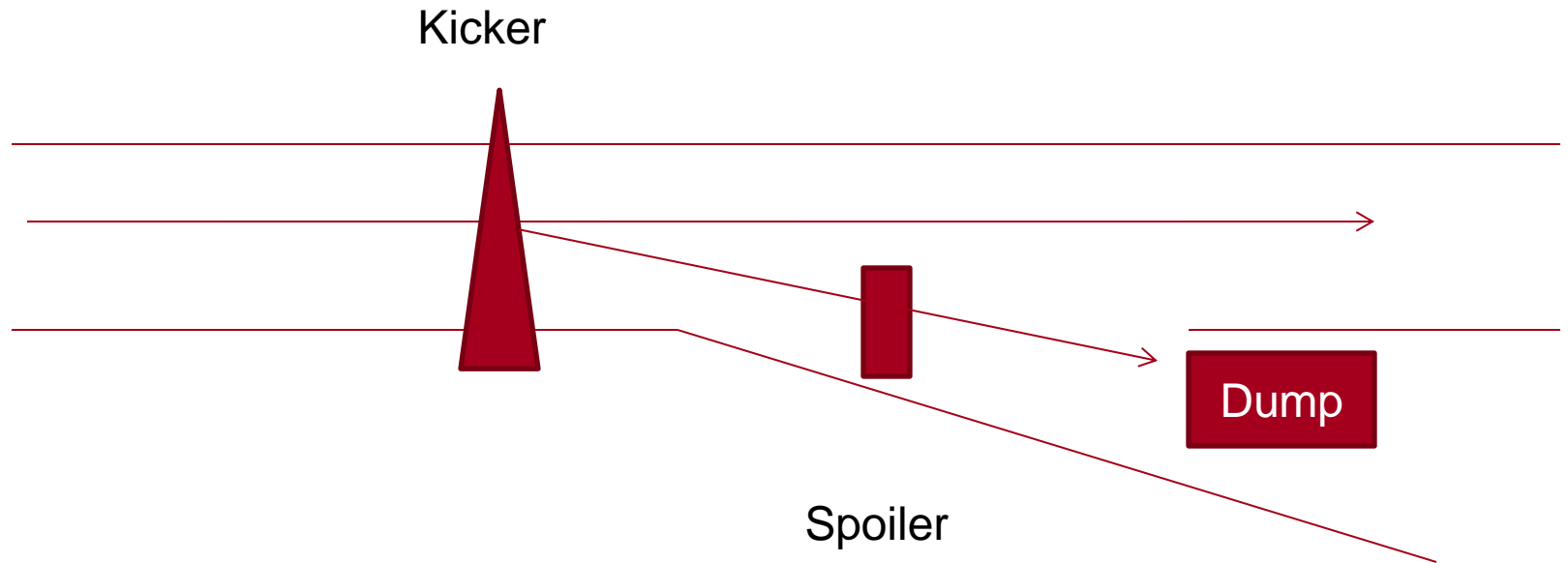
# HOM power versus beam current in HER and LER

$$P_{[W]} = 146.2 \times Q_{[gpm]} \Delta T_{[^\circ F]}$$



Measured HOM power captured in different absorbers at the level of several kilowatts; however the total power may be much higher.

# Beam Abort Spoiler (increase dumped beam emittance)



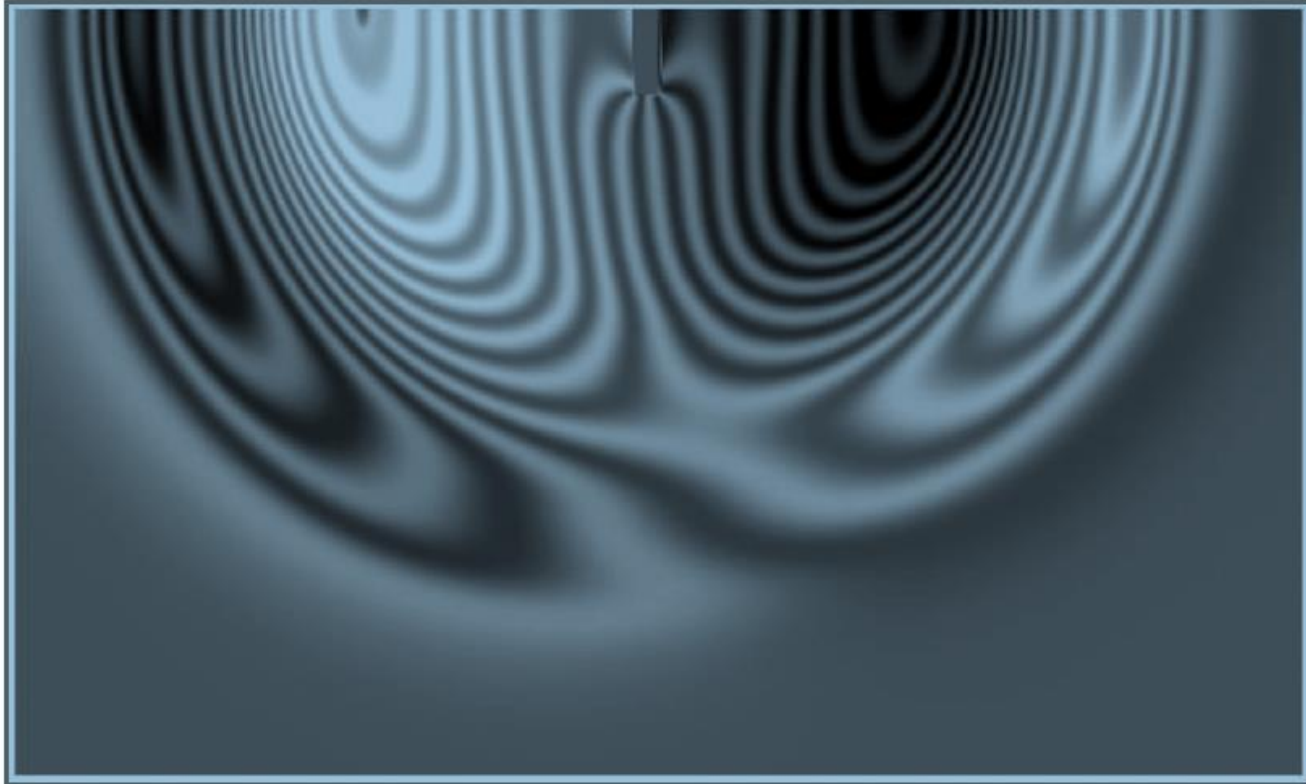


Fig. 7. Electric field lines in a beam pipe after a bunch has passed a small bump. The electric field is concentrated at the edge of a bump.

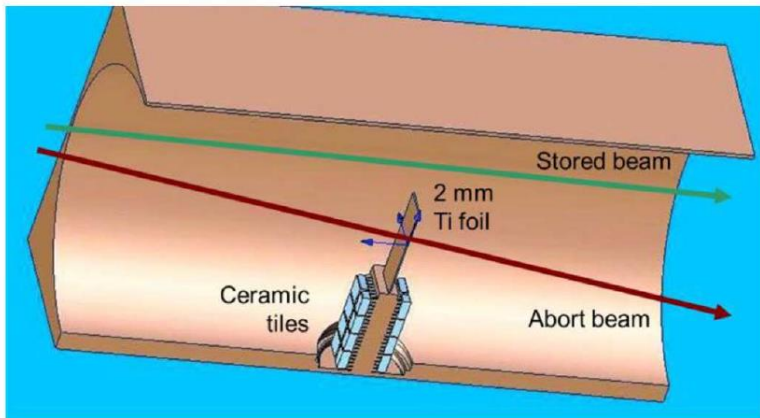


Fig. 10. Schematic of the emittance spoiler for the aborted beam. The beam goes through the titanium foil only if it is aborted.

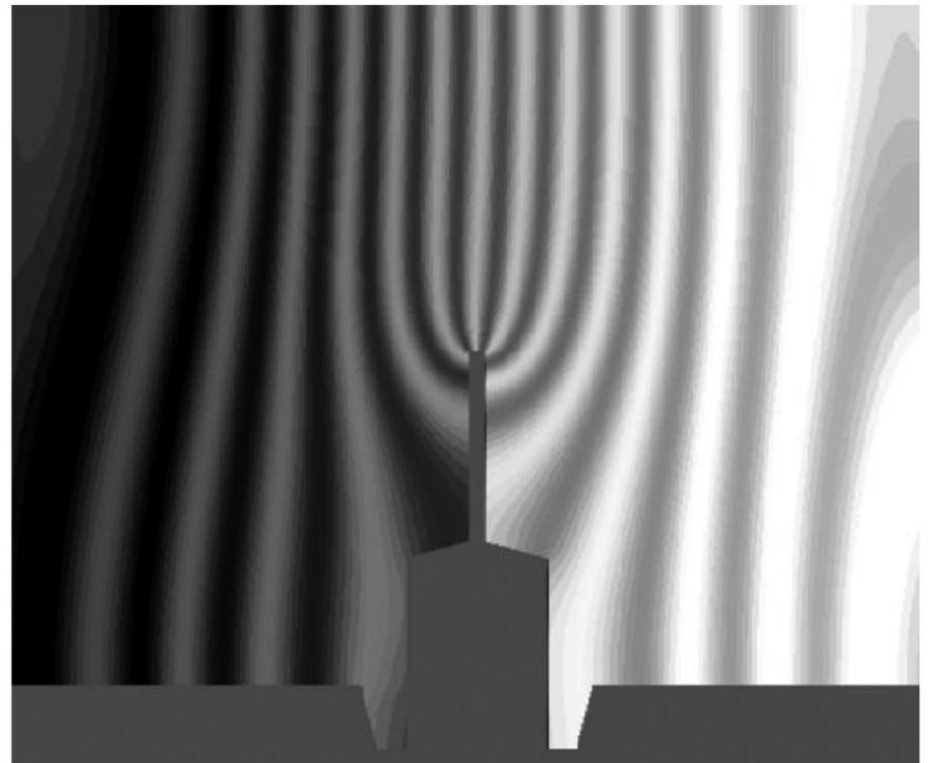


Fig. 11. Electric field lines near the spoiler after a bunch has passed by.

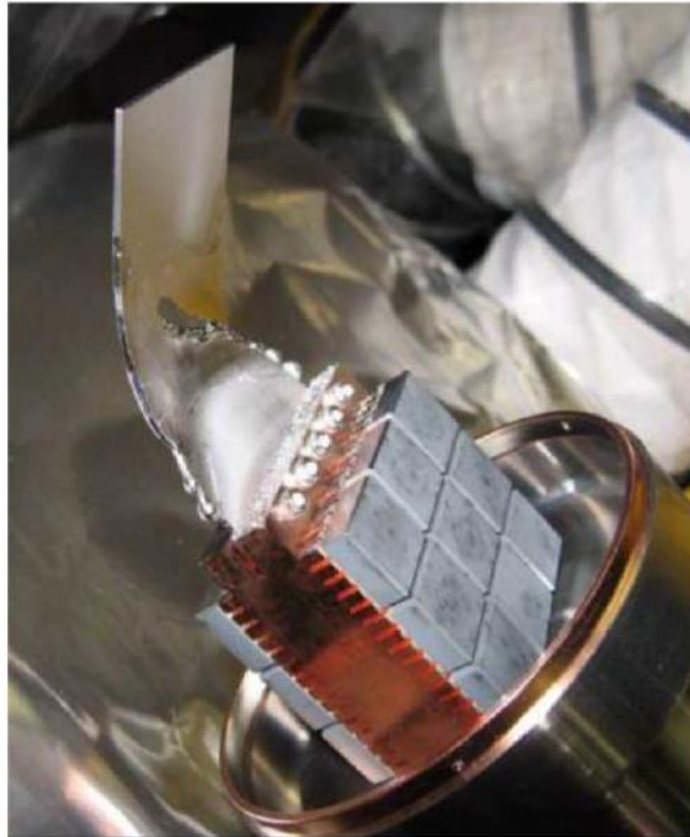
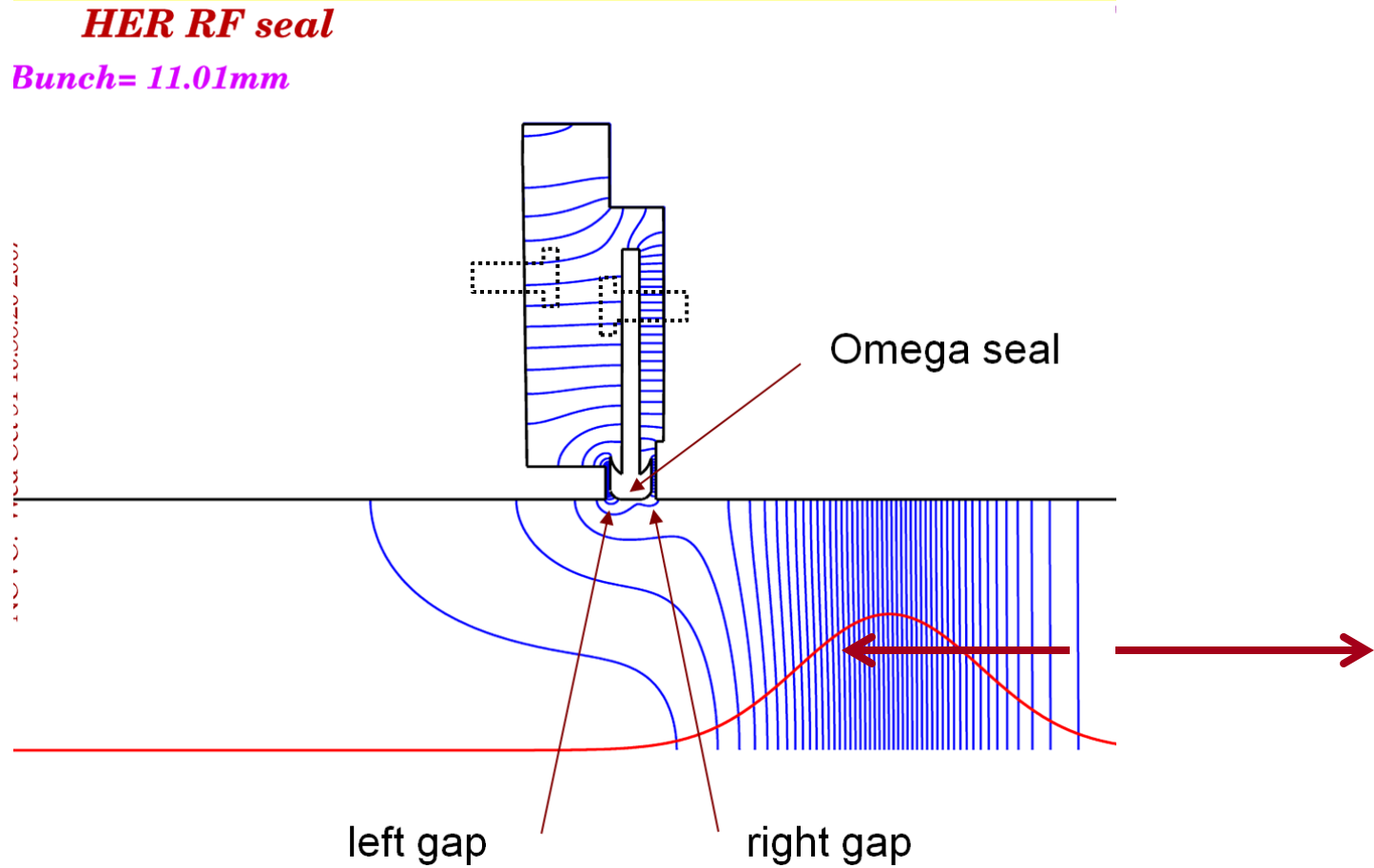


Fig. 13. Beam emittance spoiler with a melted titanium foil.

# Unshielded beamline bellow → High HOMs



# PEP-II HOMs for Bellow Seals (Omega)





# PEP-II bunch wake in a chamber RF gap

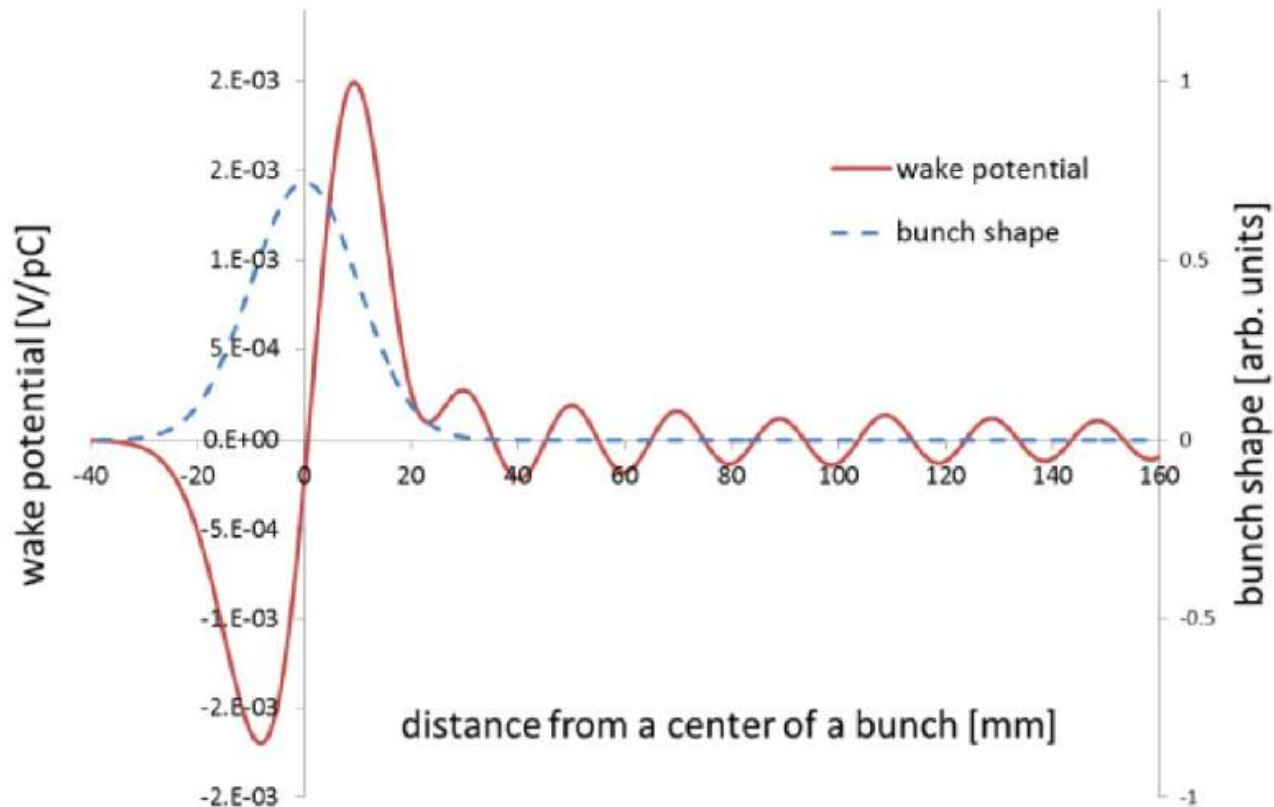


Fig. 2. Wake potential of a small gap (0.5 mm) in the beam pipe. The transverse size of the gap is 5 mm.

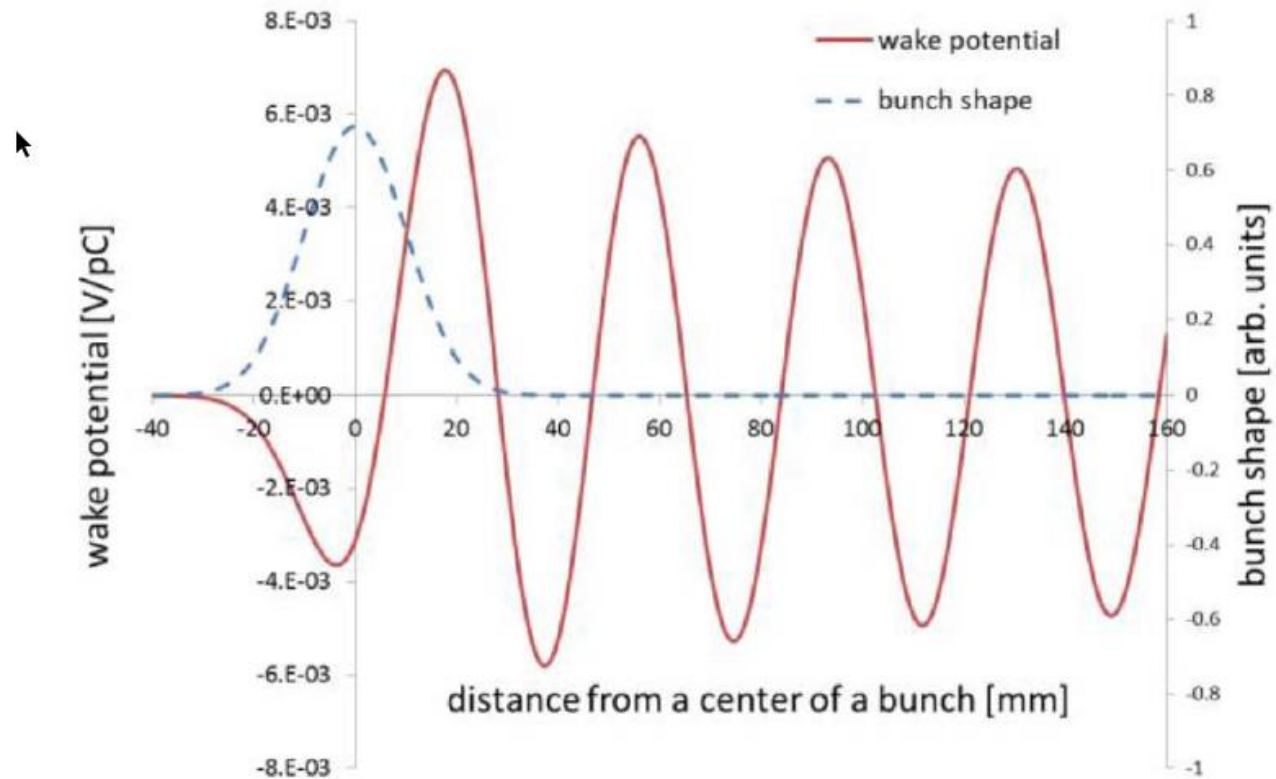


Fig. 3. Wake potential of a small gap (0.5 mm) in the beam pipe. The transverse size of the gap is 10 mm.

# LER vacuum valve RF gap overheated from HOMs

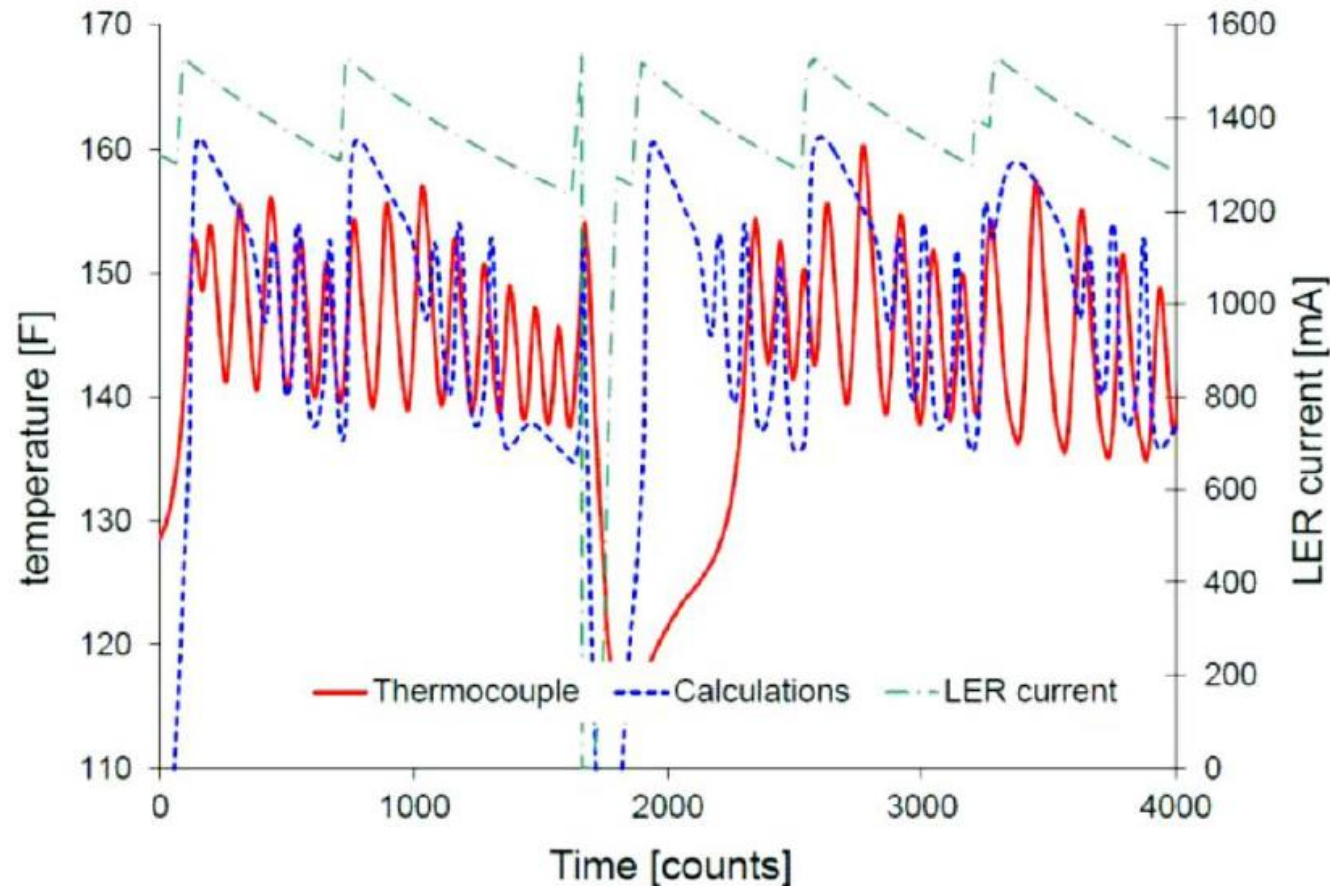


Fig. 5. Comparison of the measured temperature on the valve's body (a red solid line) and a simulated temperature (a blue dotted line). A green dot-dashed line shows the positron current. There was a beam abort loss in the middle of the plot and the LER beam was refilled.

# Arcing omega seal

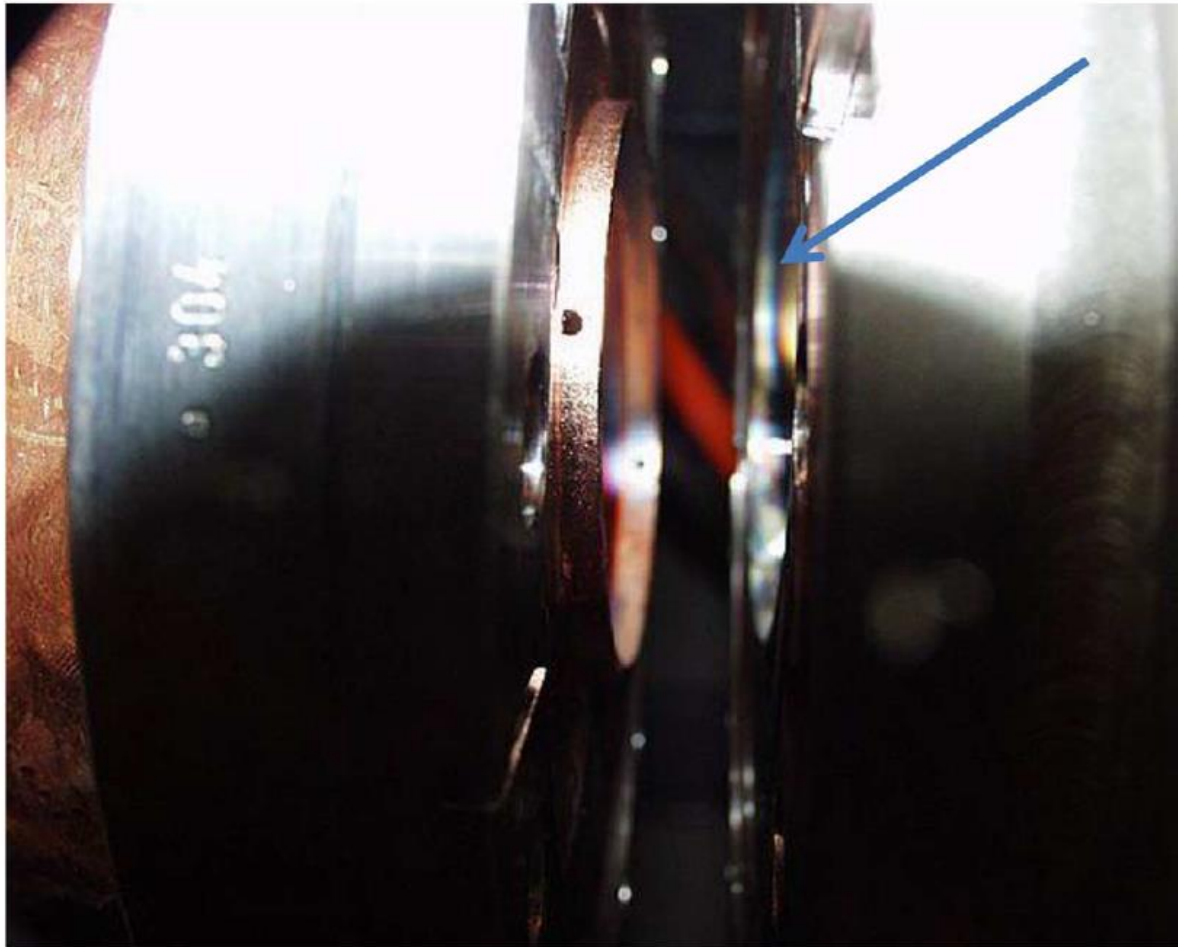
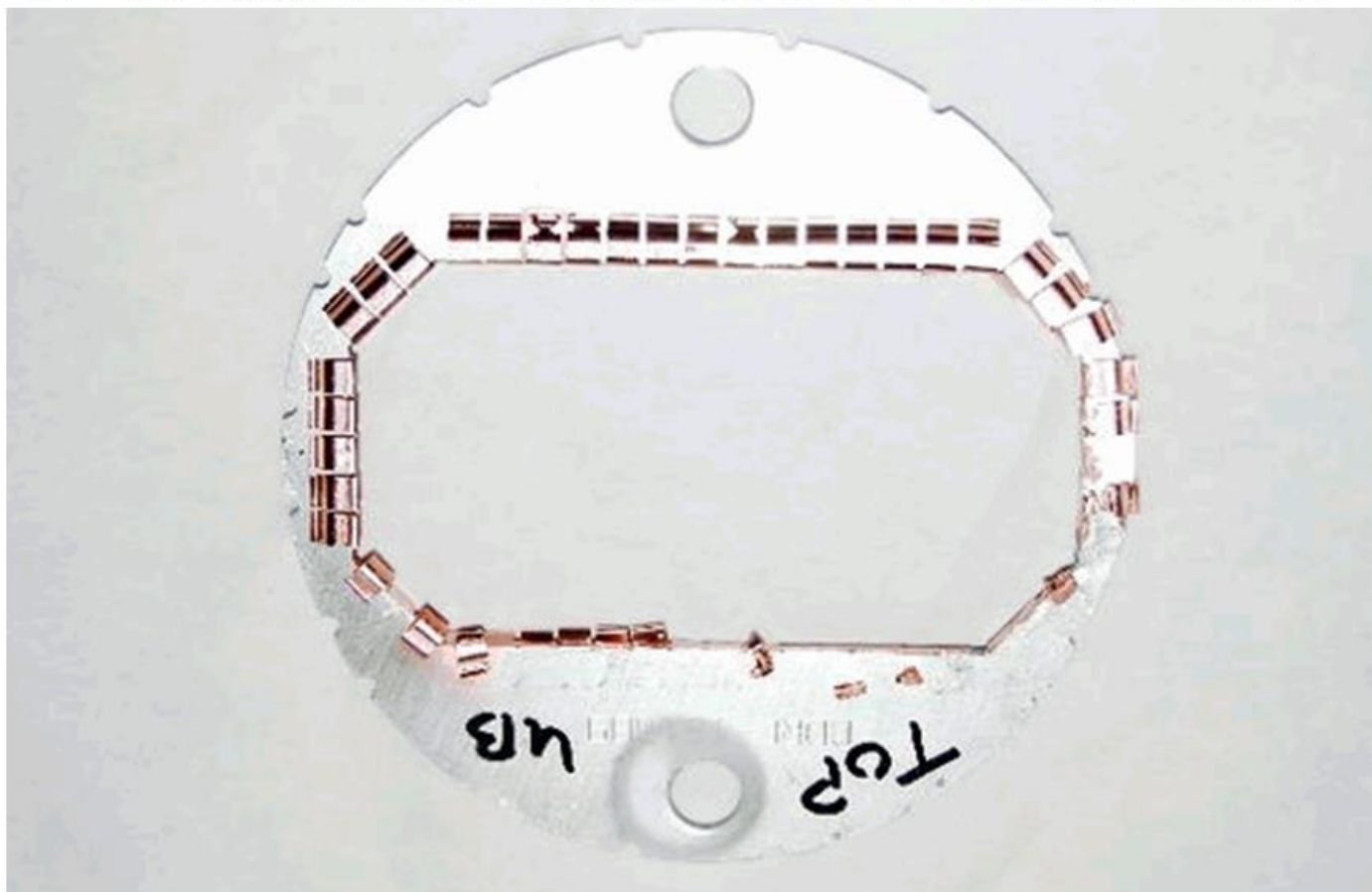


Fig. 4. Disconnected flanges and an RF seal (gap ring). Traces of arcing are on the right stainless steel flange.

## HER arc 5 RF seal at 6122 other side



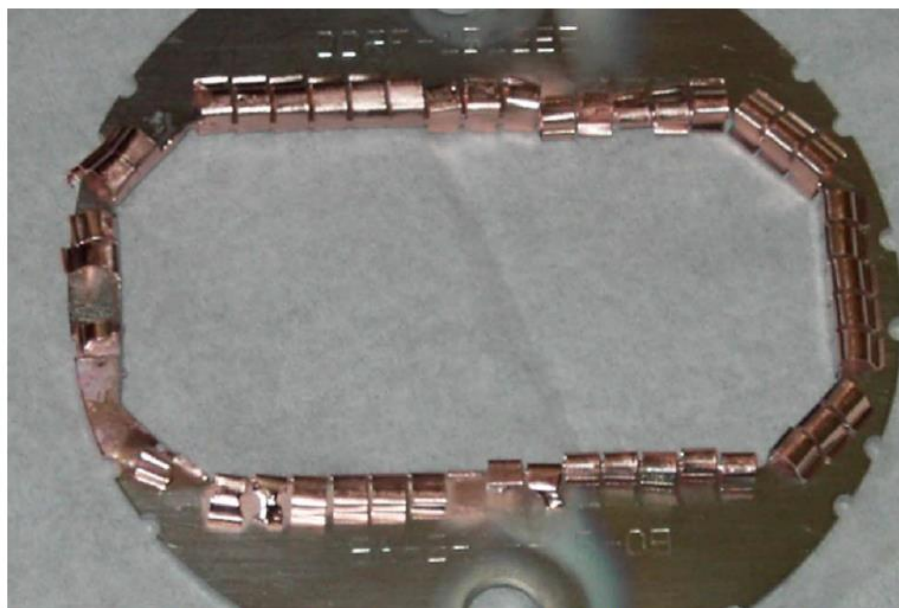
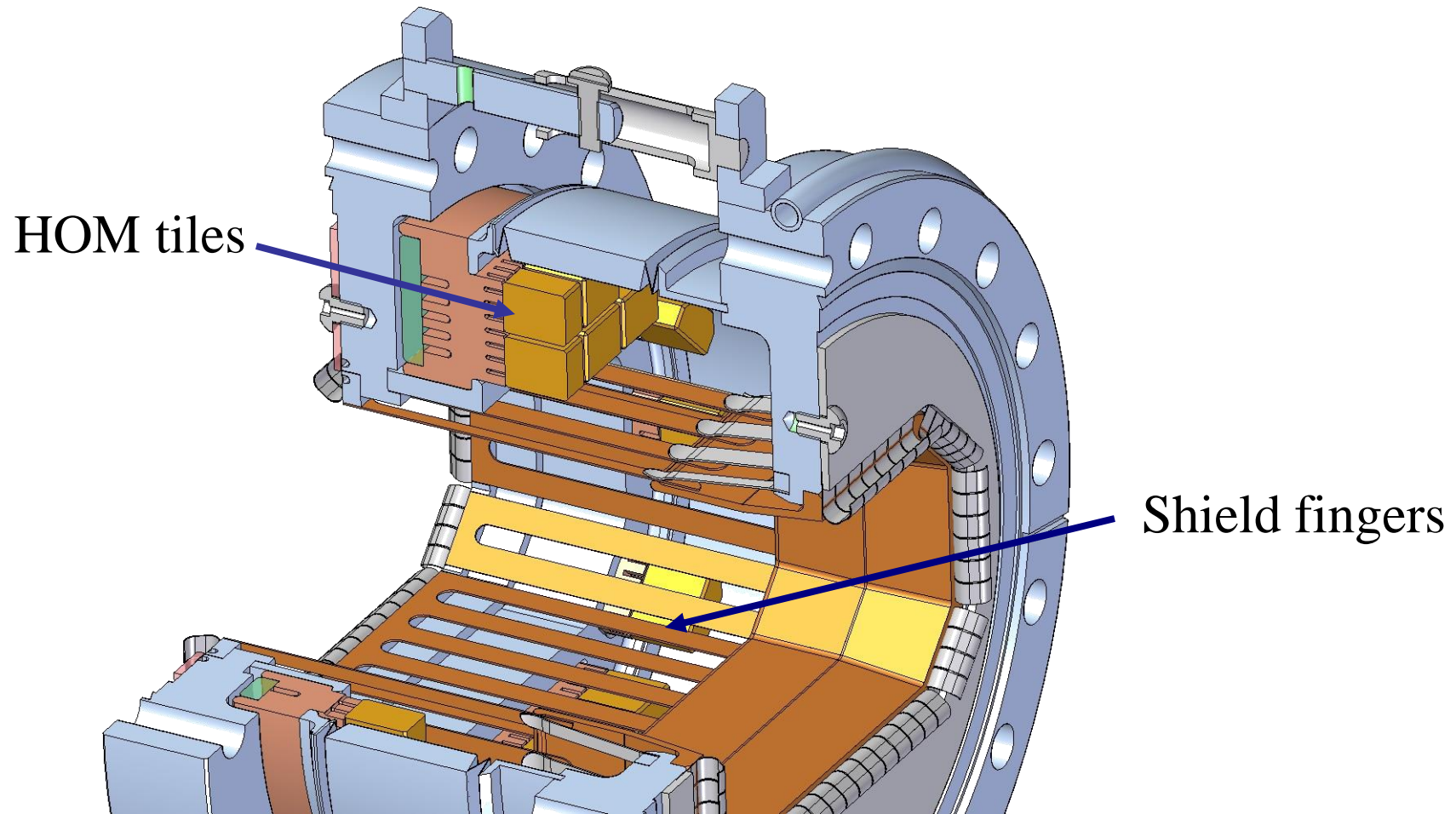


Figure 6. Picture of a damaged HER flex flange RF seal. HOM power getting behind the GlidCop (dispersion strengthened Cu) fingers heated up the stainless steel frame to the melting point of Cu (left side of picture). In addition, one can see signs of arcing where there is Cu deposition on the stainless steel frame top and bottom. The right hand side of the picture shows undamaged fingers.

# HOM Absorbing Bellows (Version 1)



# PEP-II bellow in a Very High HOM region → Need better design

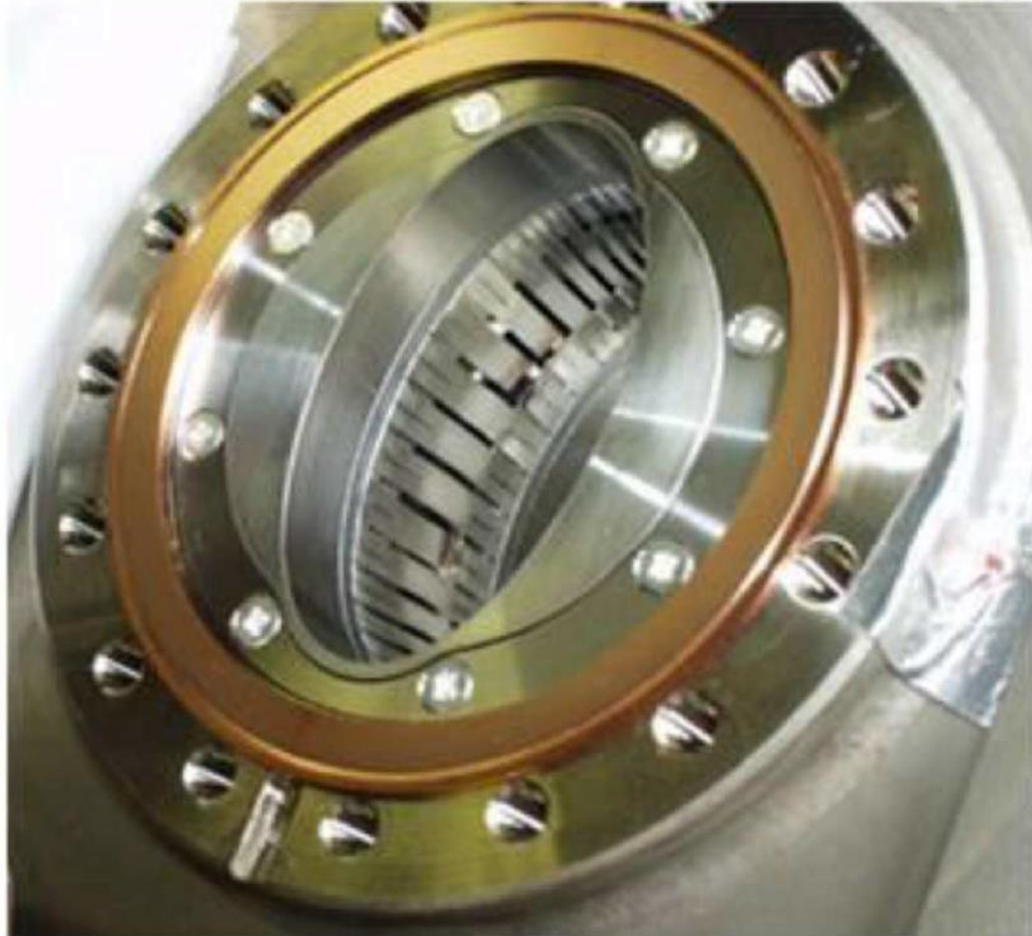
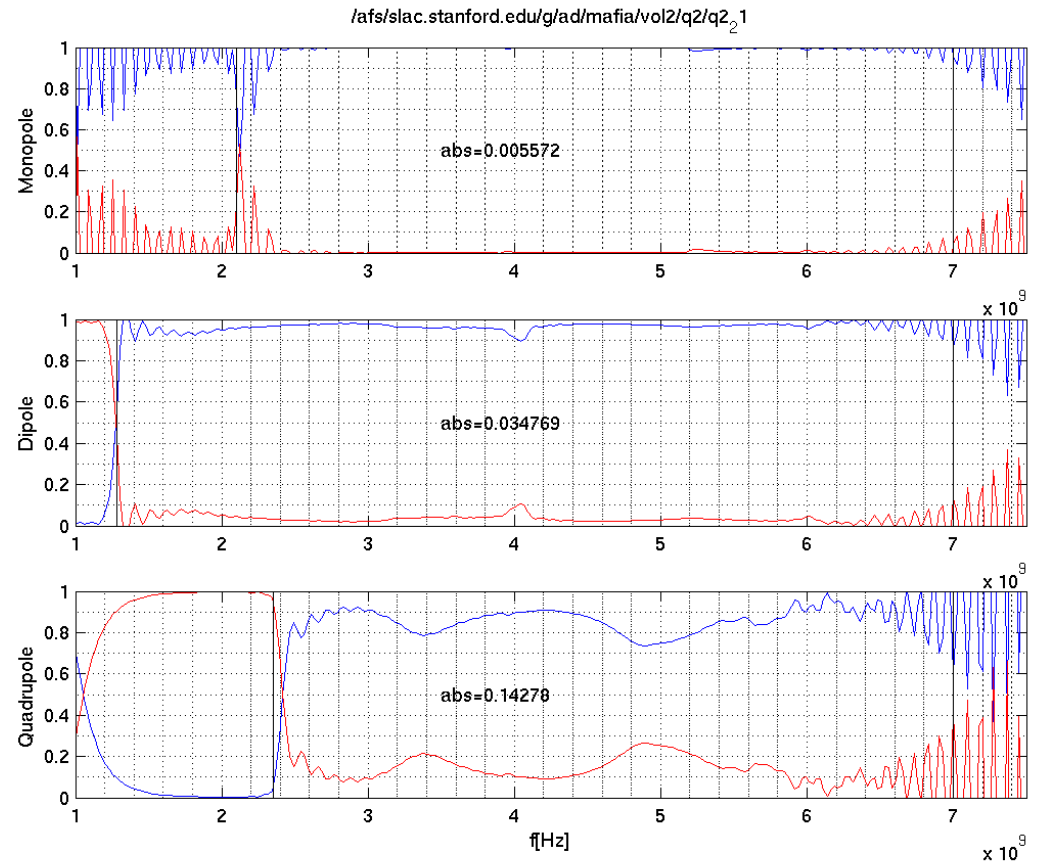
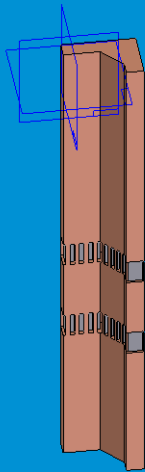


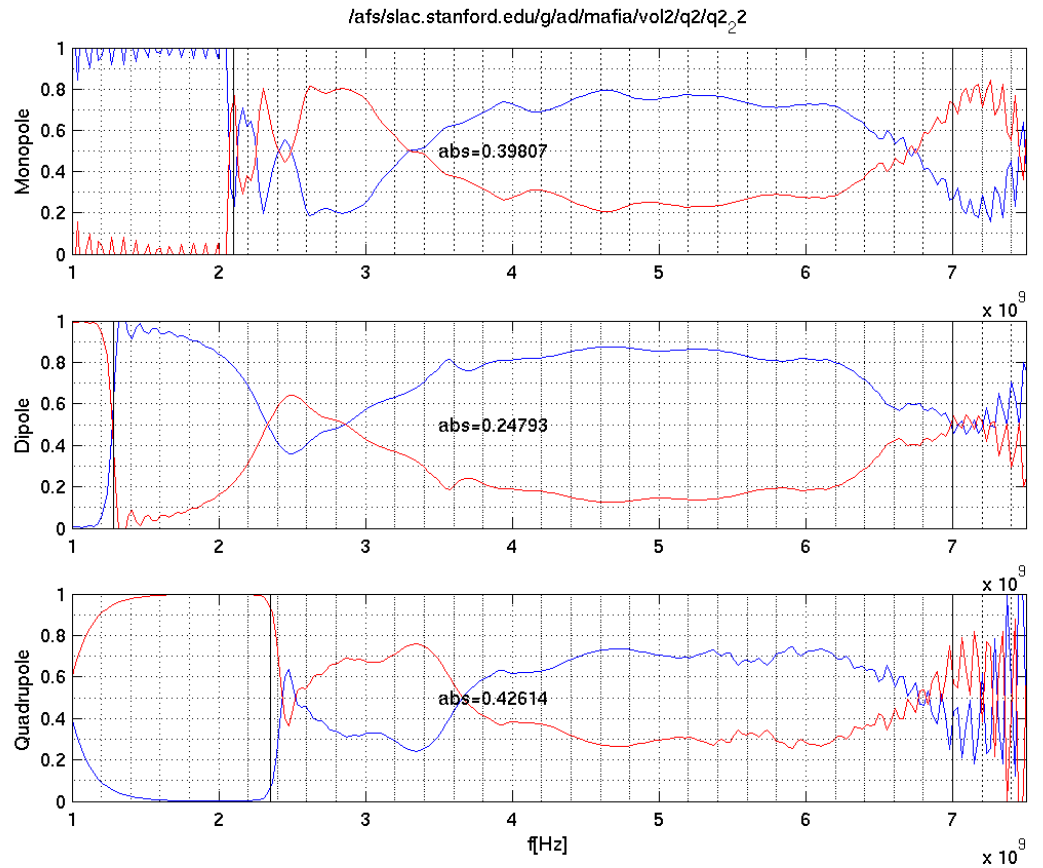
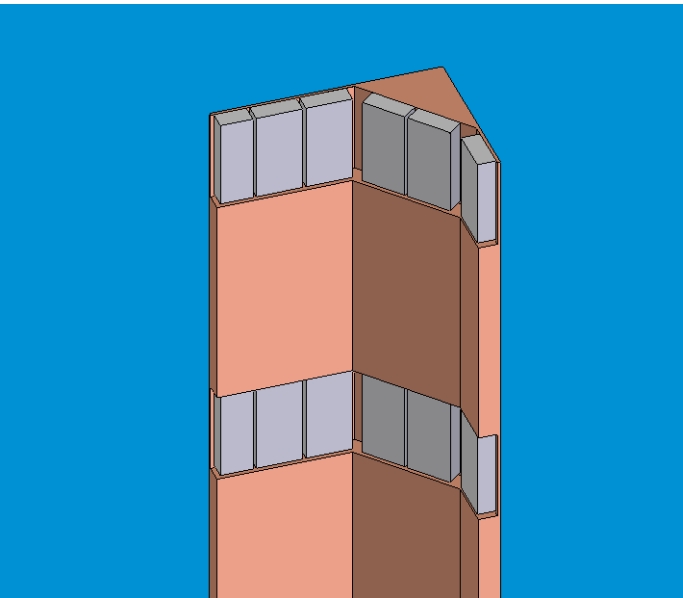
Fig. 6. Shielded vacuum valve with a vacuum copper gasket. Discharges were so strong that they damaged the RF shielding fingers.



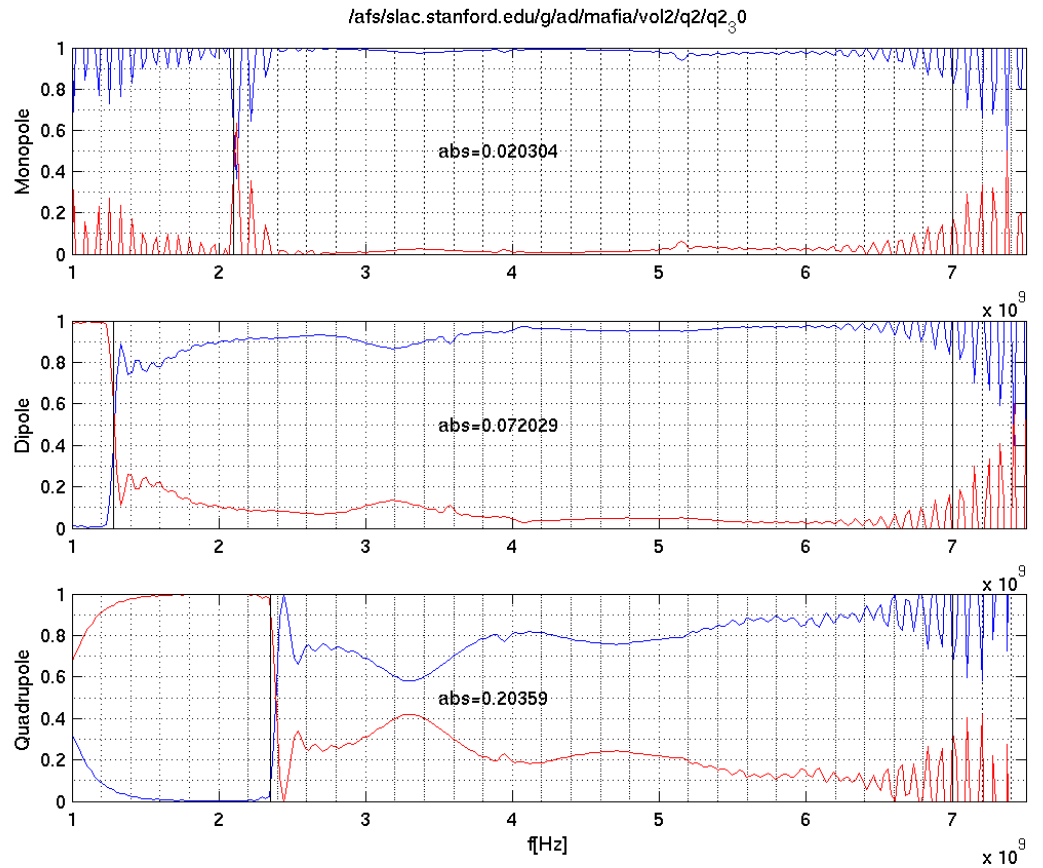
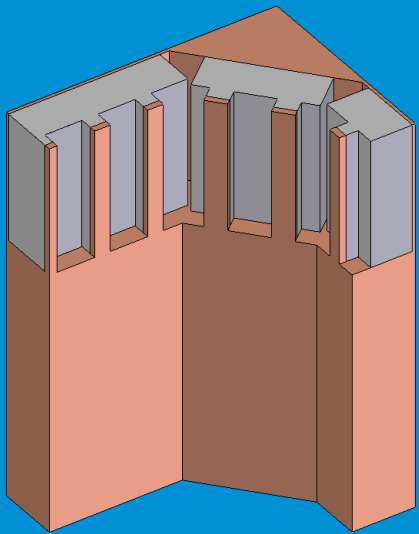
# Q2 bellow version 21



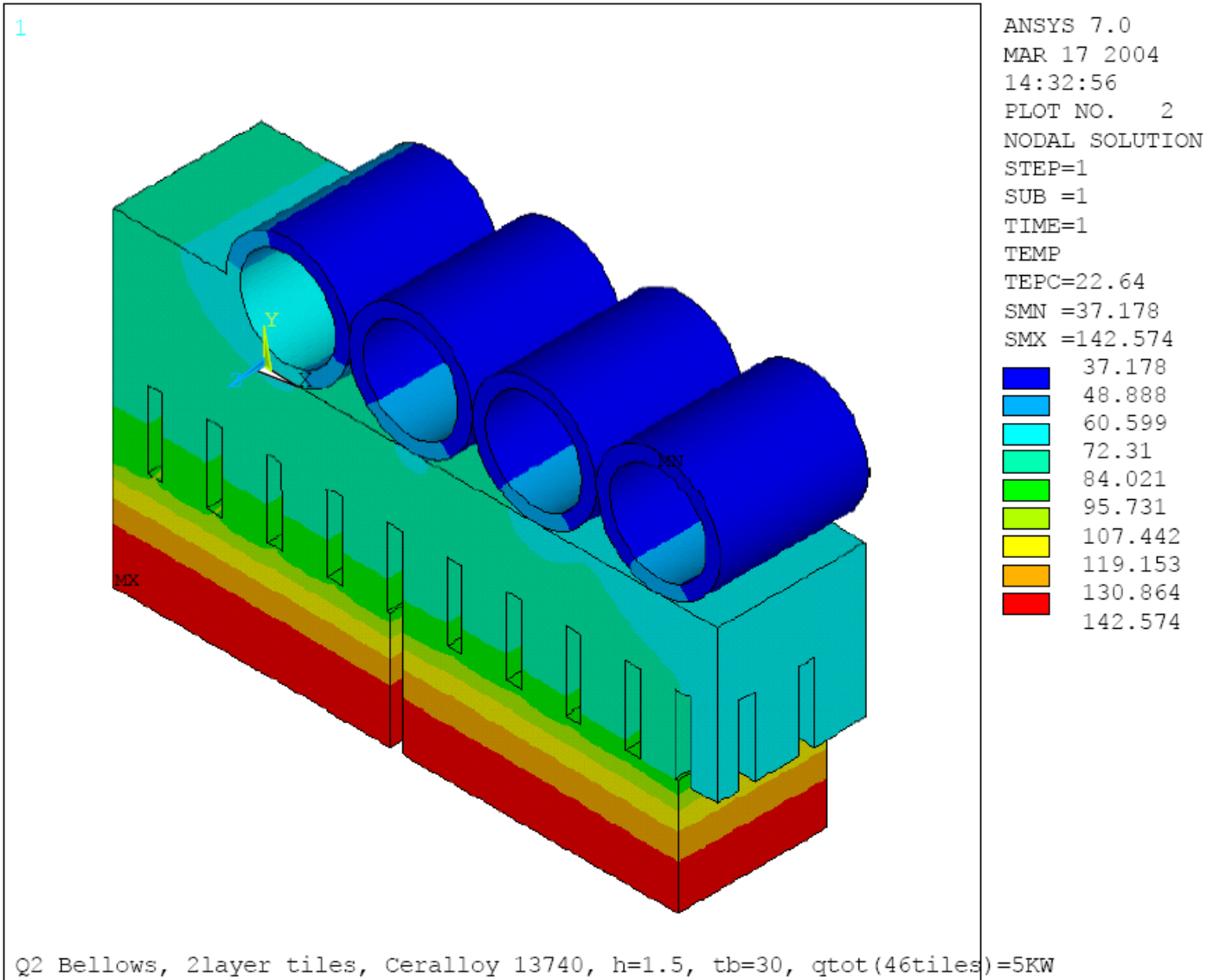
# Q2 bellow version 22



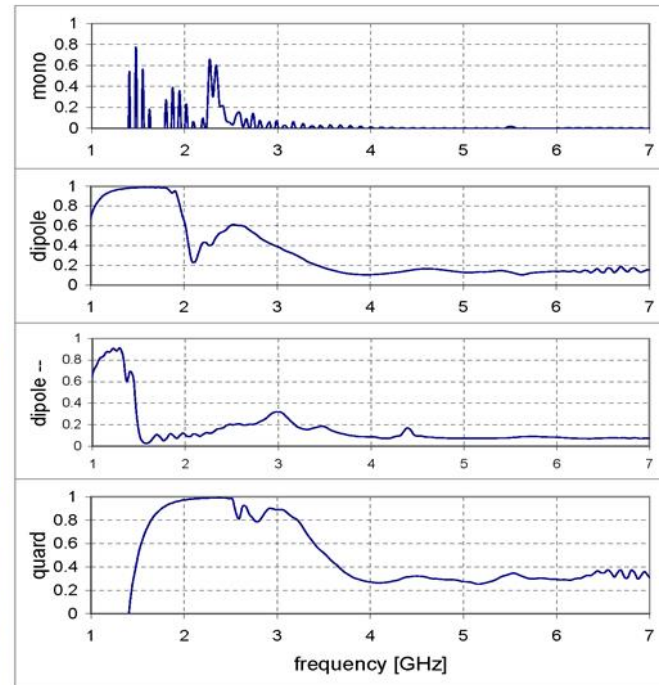
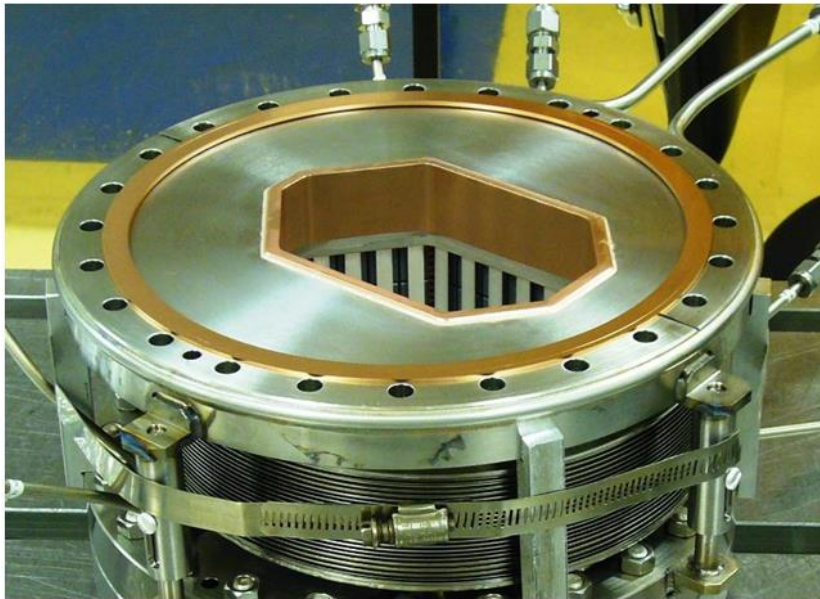
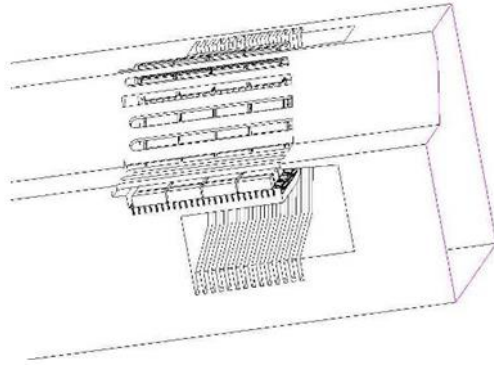
# Q2 bellows version 30



# Q1/Q2 Bellows Thermo Model at 10 KW (N. Kurita)



# A new Q2-bellows

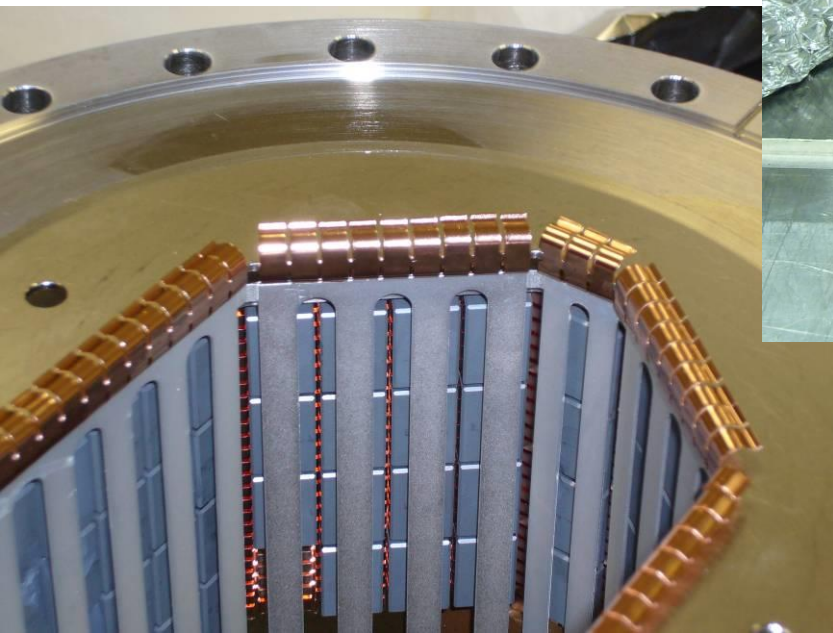
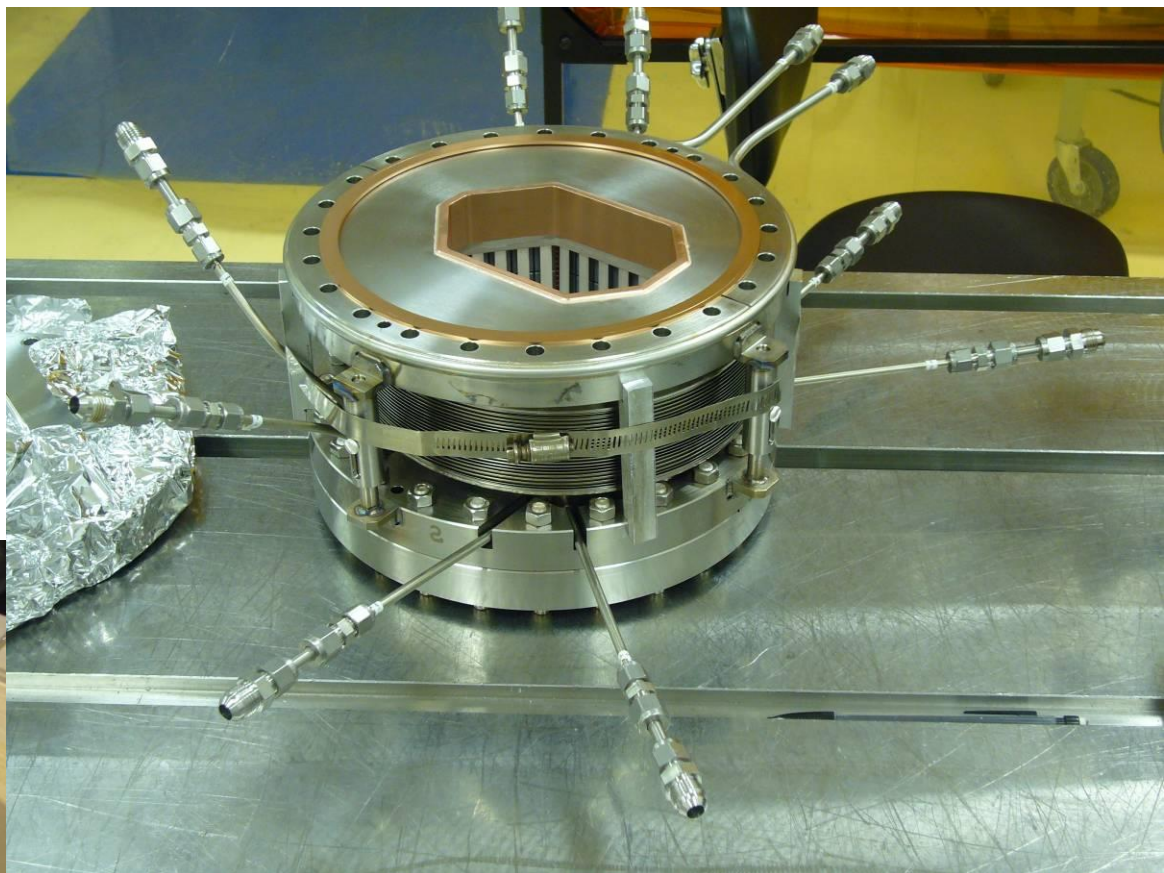


Absorbing parameters  
of a new Q2 absorber

# Final sliding bellows solution with Many Cooling Loops

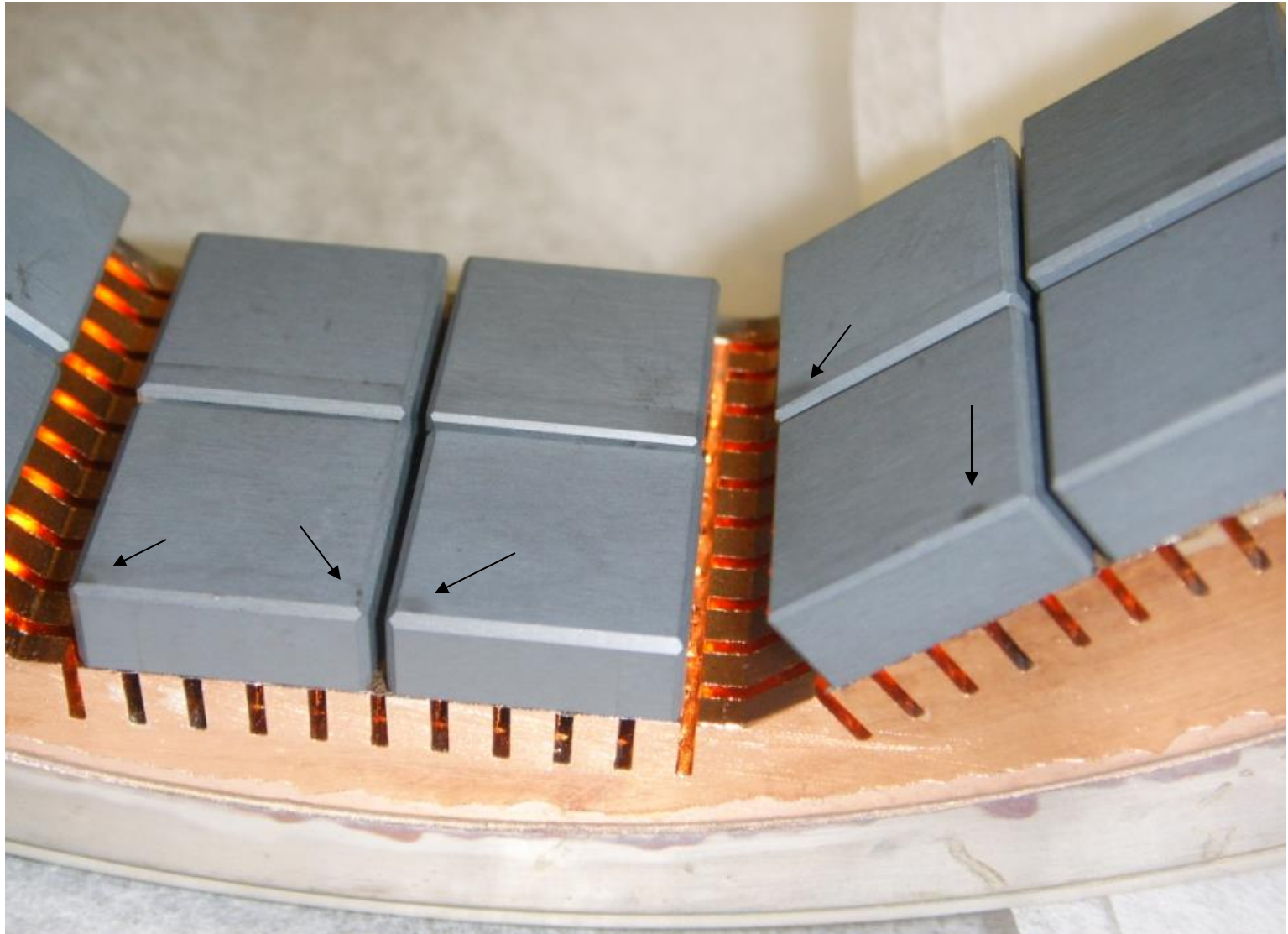
SLAC

The new MKIII bellows



# Beam Line Q2 HOM absorbers

SLAC



# Fast Vacuum Pressure Rise in IR due to Arcing SiC

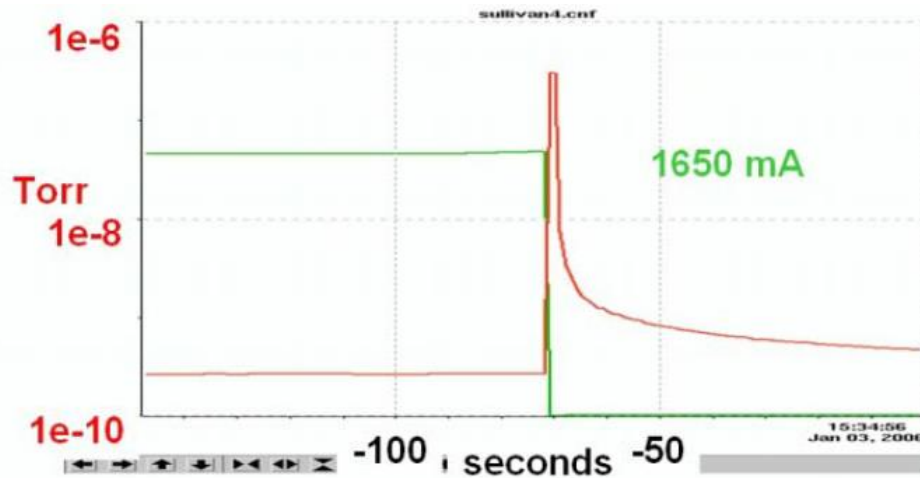


Figure 2: Time plot of a fast pressure spike and radiation abort event. The green curve is the LER beam current.

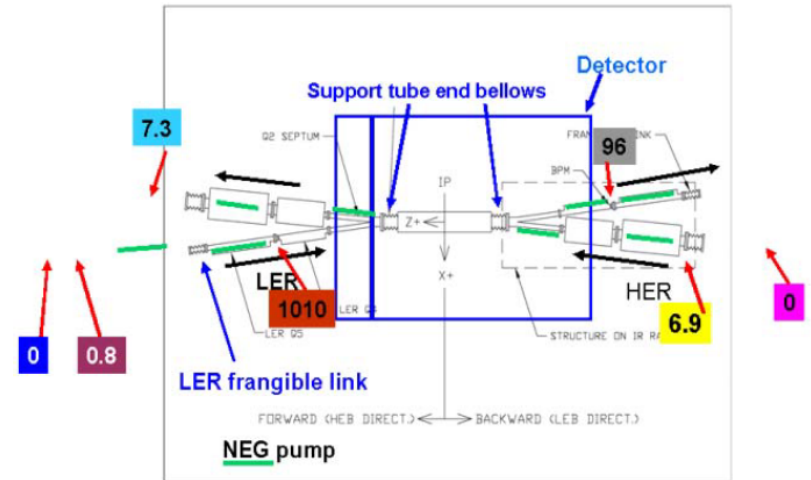
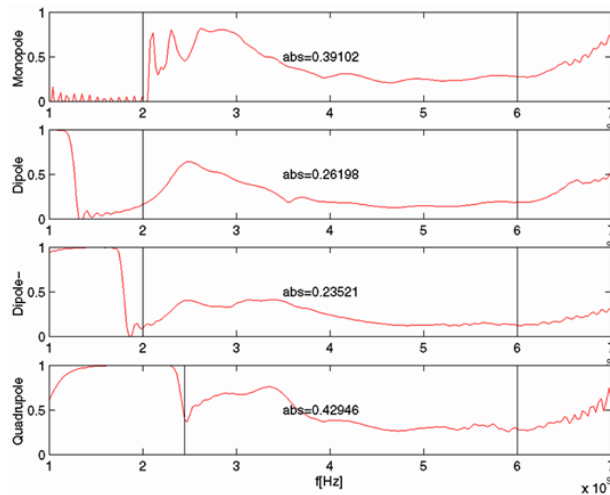
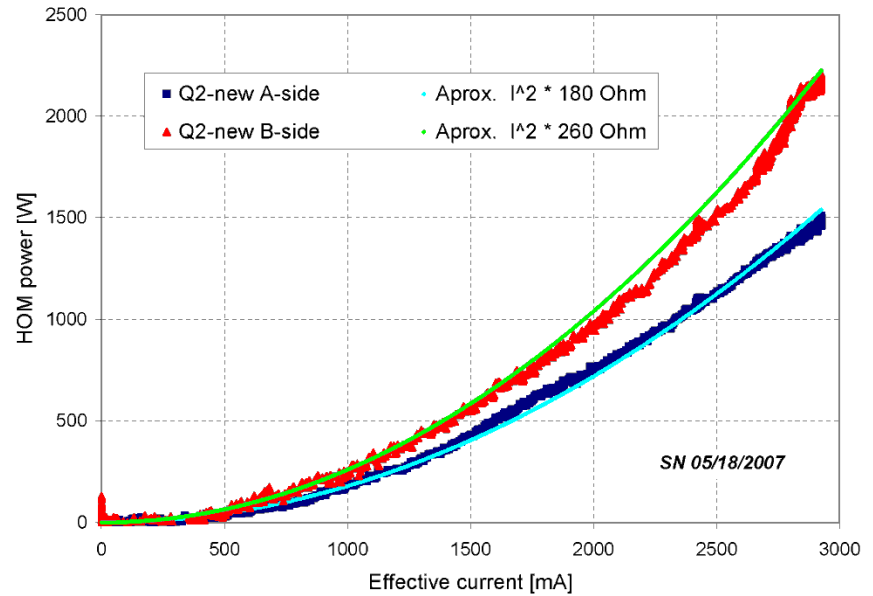
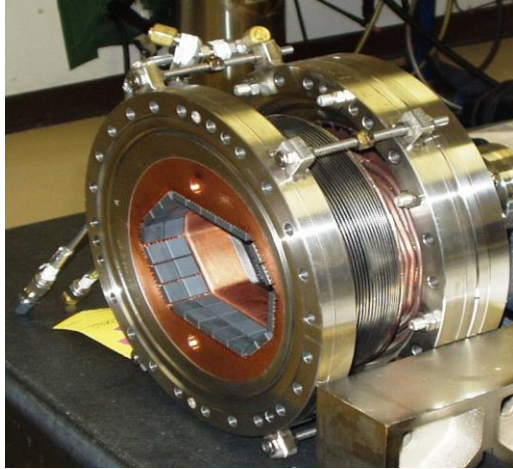


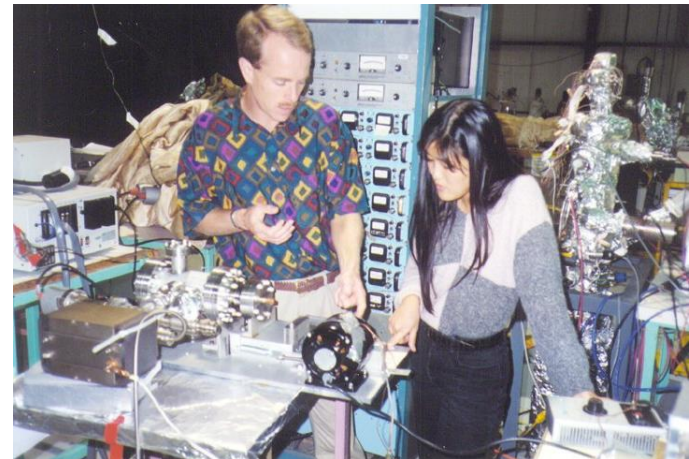
Figure 1: Layout of the Interaction Region. The numbers are typical peak pressure readings in nTorr for one of these fast pressure spike events. The green bars indicate the location of NEG pumps in this area. The layout is pictorial. The total z length of this region is about  $\pm 10$  m.



# IR Q2 Bellows and Vertex Chamber Bellows



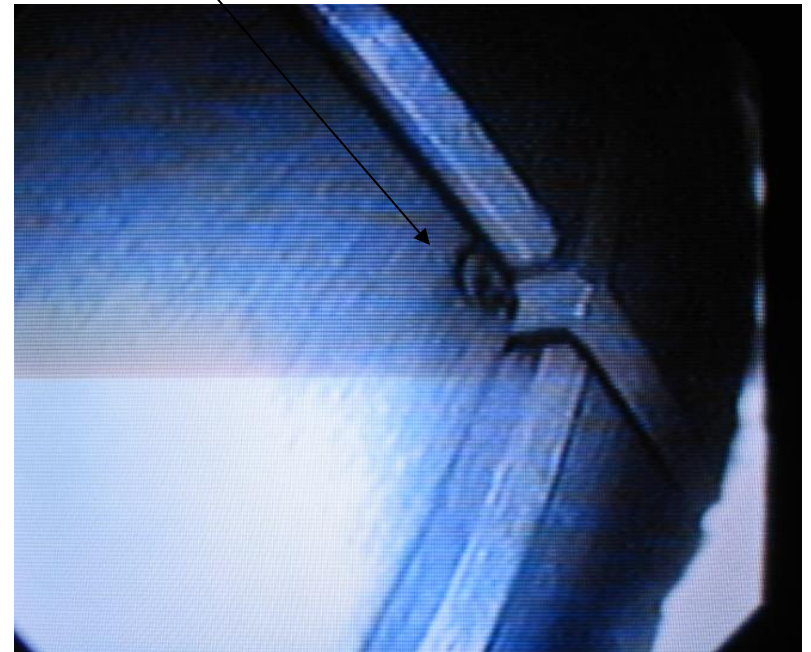
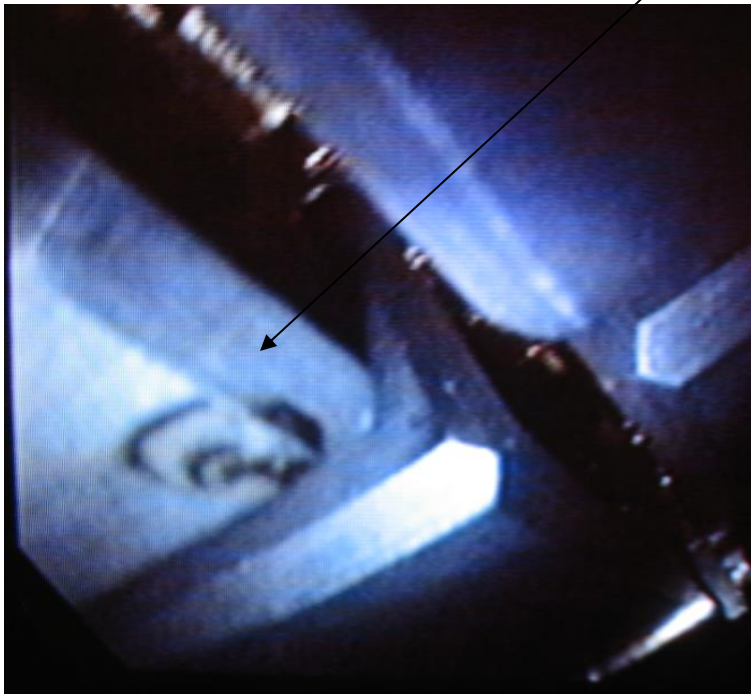
$$\kappa \approx \frac{cZ_0}{4\pi^{3/2}a} \cdot \frac{L}{\sigma\sqrt{\epsilon}}$$



## Dark spots on tiles (~3 spots total)

The cause of the dark spots is not known.  
Manufacturing? Arcing? Vacuum leaching?

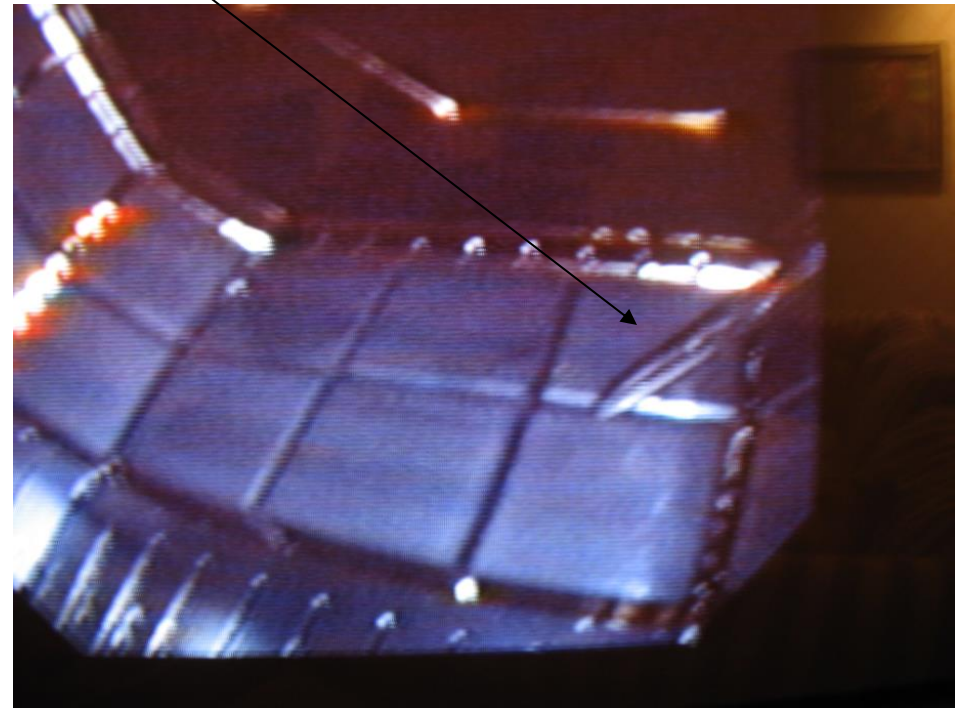
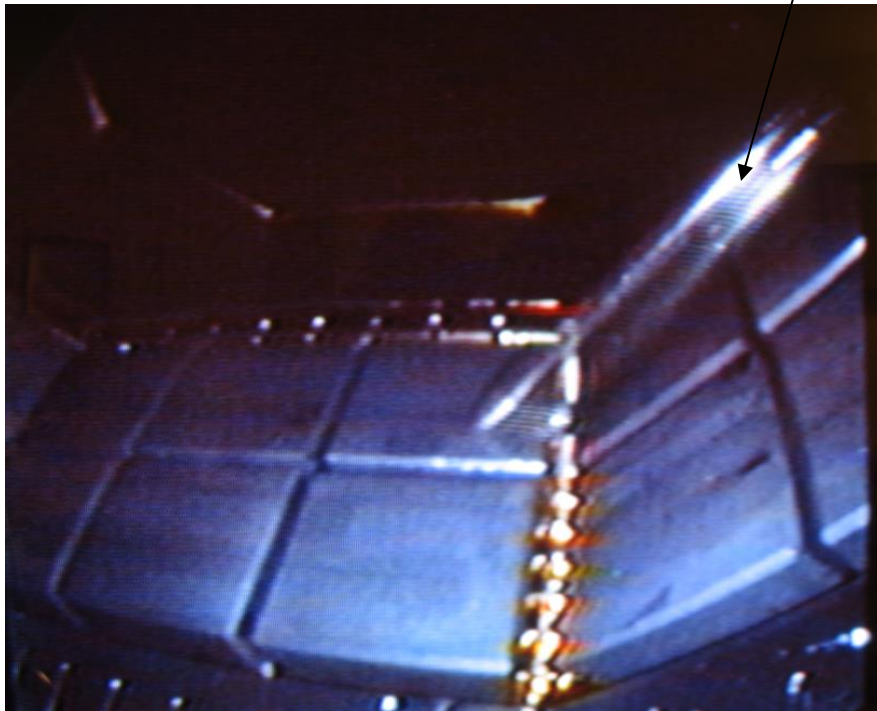
Dark spot on tile corner (1 mm<sup>2</sup>)



# Tile Brazing

All bottom half tiles probed. No loose tiles!  
Checked 39 tiles on the bottom and sides.

Probe moved to push on tiles.



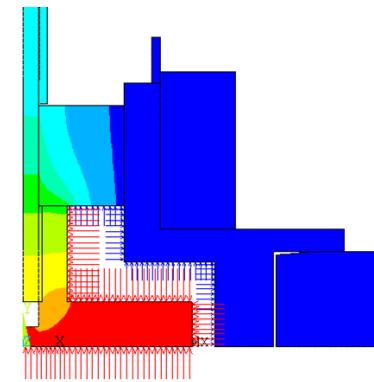
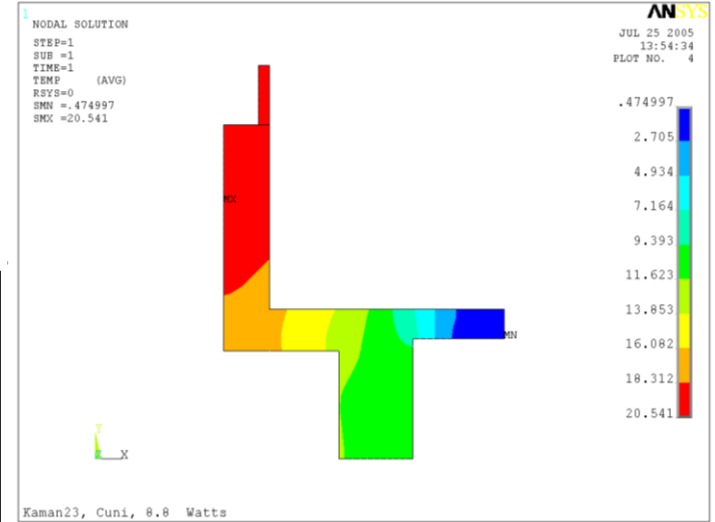
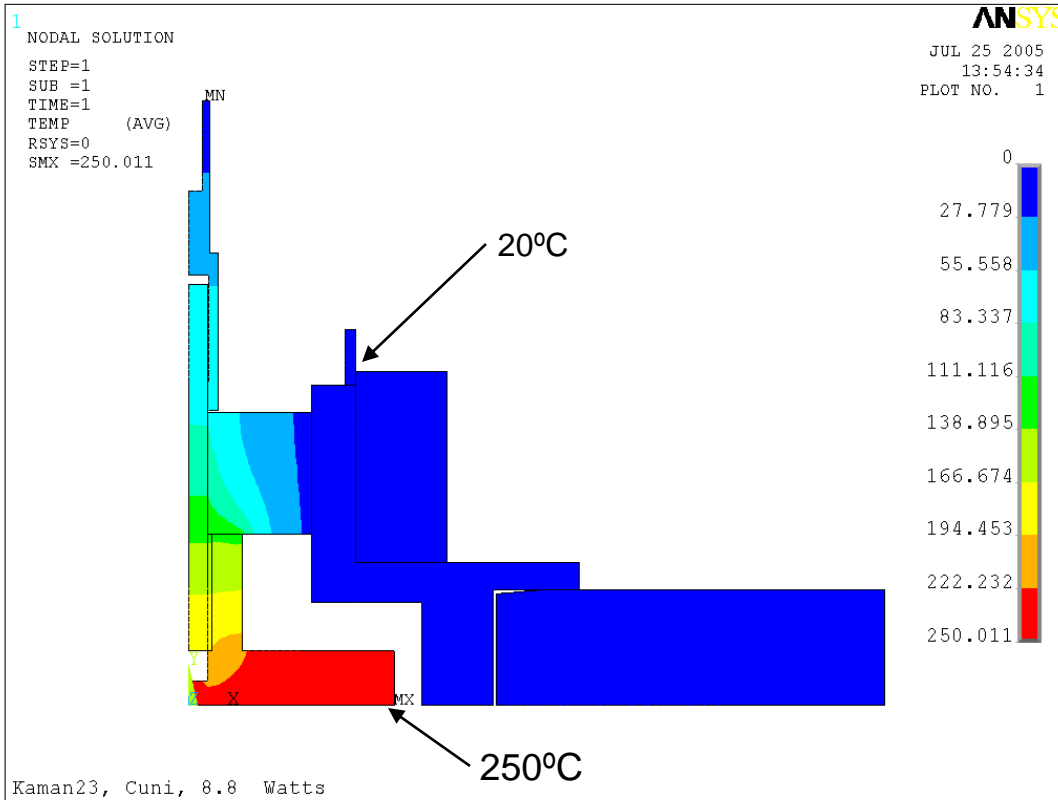
# Beam induced burn marks



# Tile Thermal Model

Closest match to Stan's in air measurements.

- 250 C at button
  - 25 C body
- Will do an in air analysis

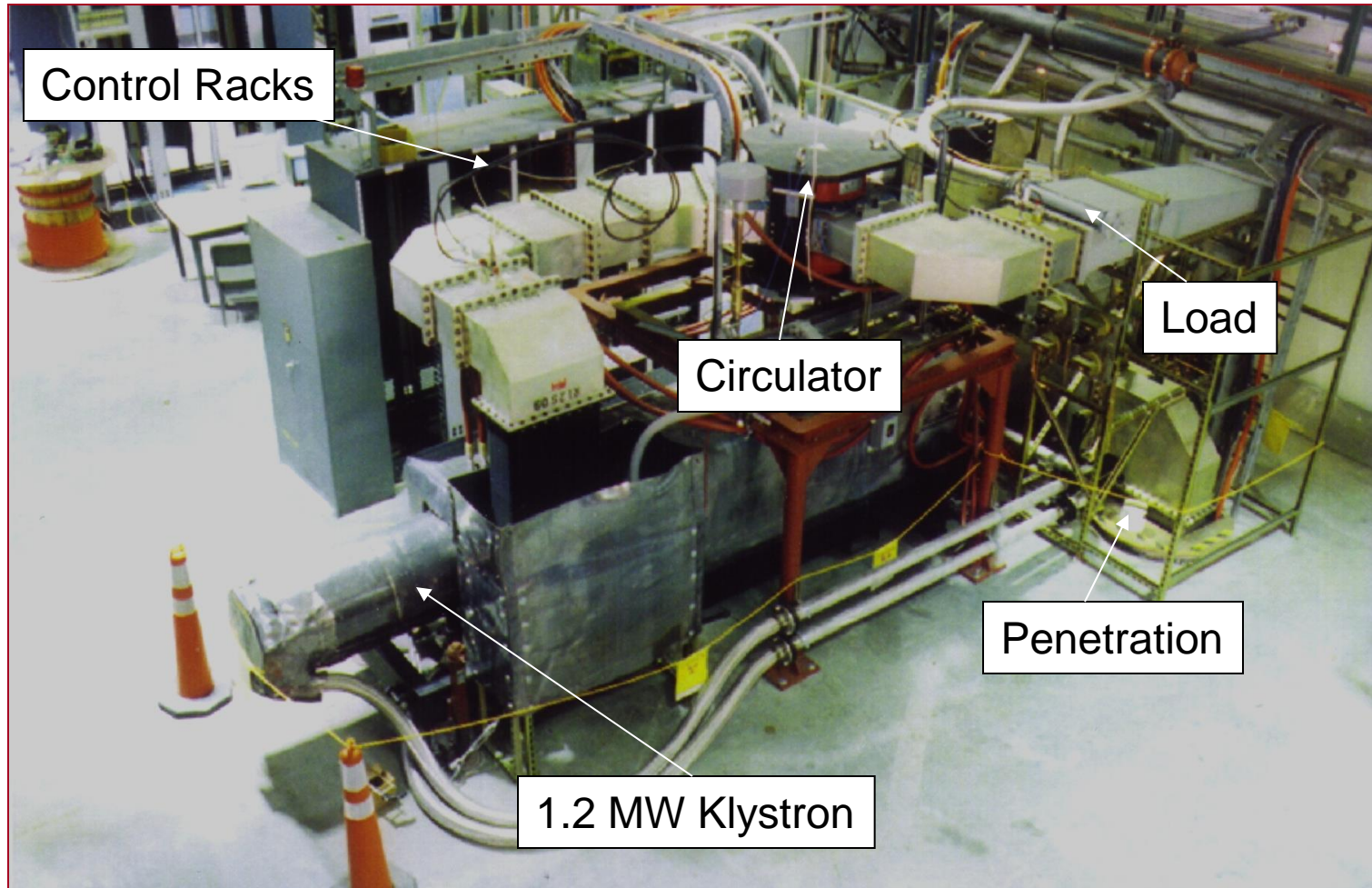


RF system layout

High power RF

Calculation and measurements of ring-wide HOMs

# A Typical PEP-II RF System



# PEP-II RF Cavity

SLAC

← Early design and testing at LBL.

High power production cells.

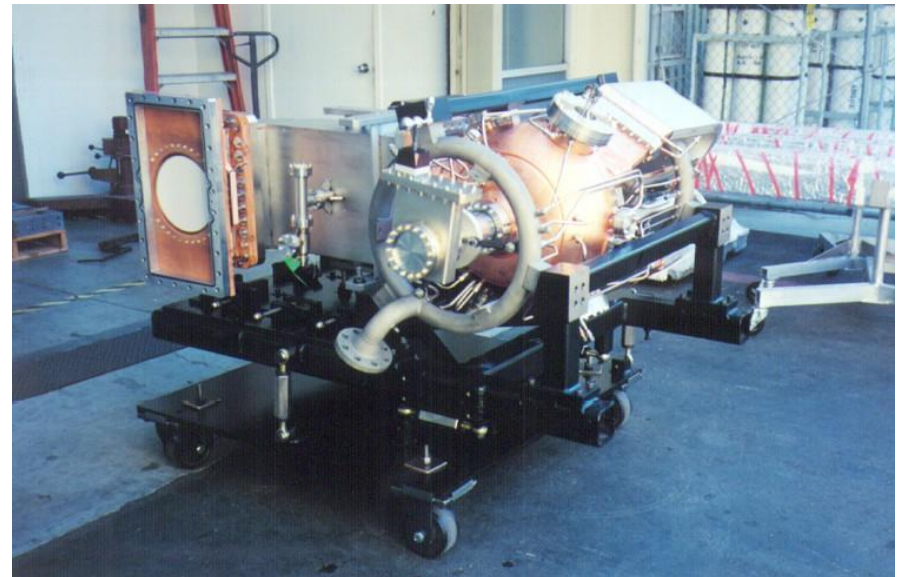
Fully fitted cavity units with  
HOM dampers.



CAV\_17

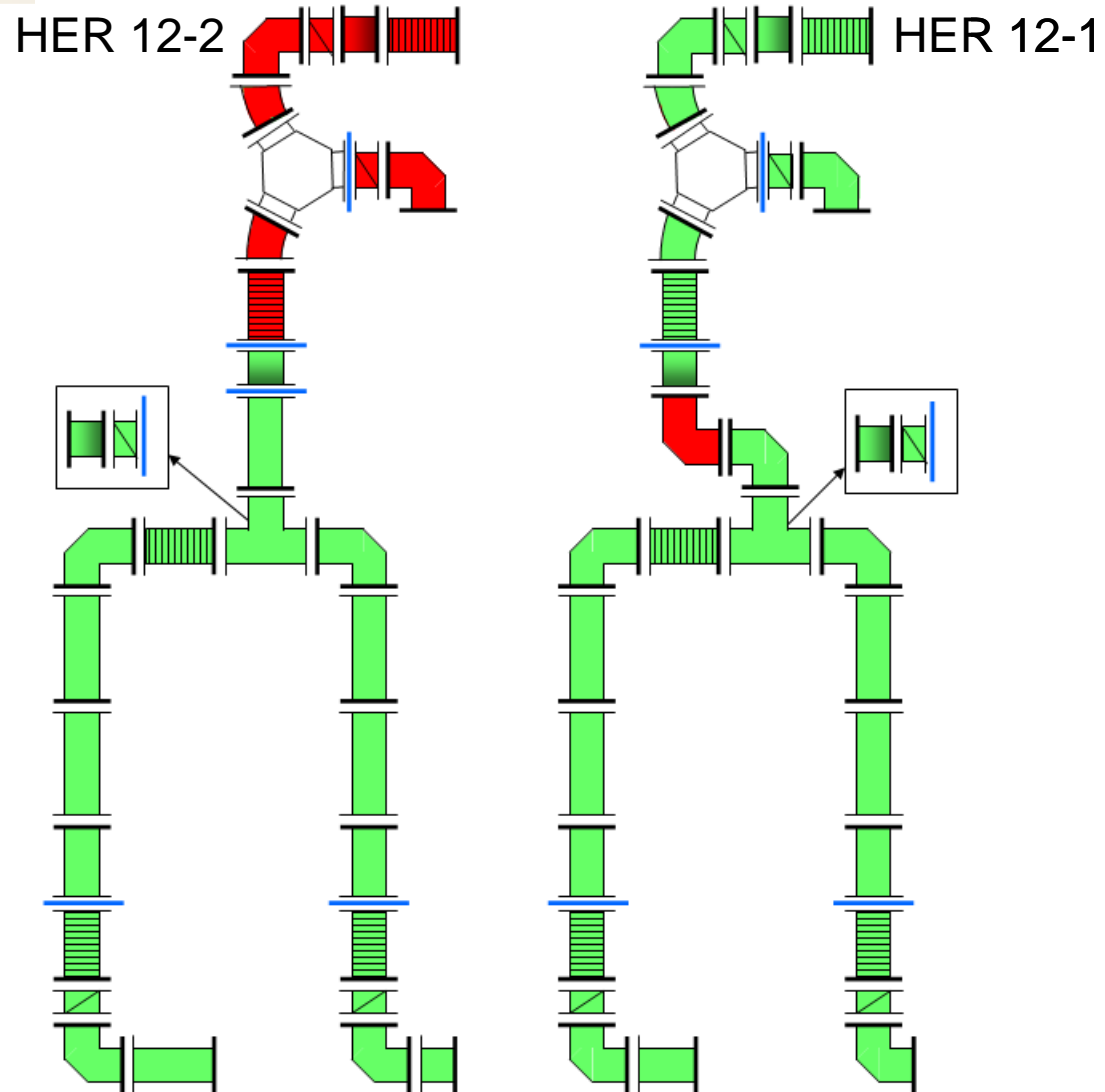
PEP-II High Power RF Cavity

8-19-97





# RF System Upgrades – HER 12-2



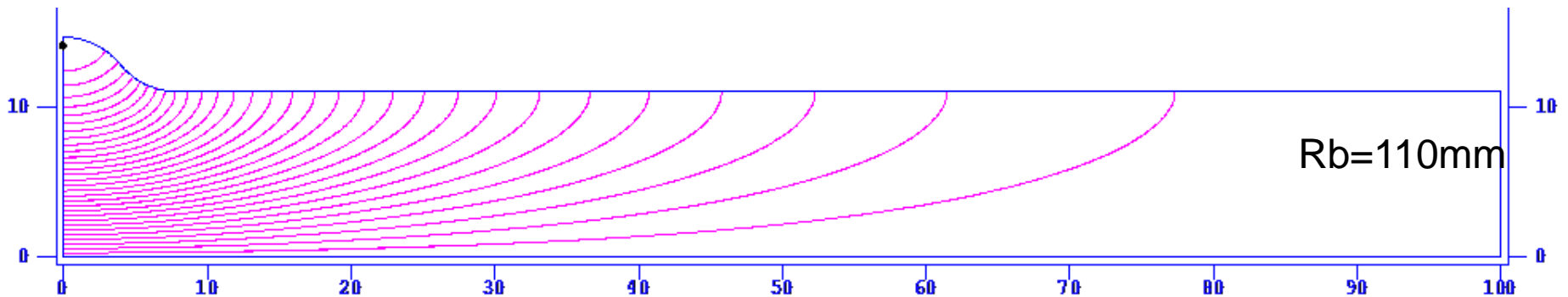
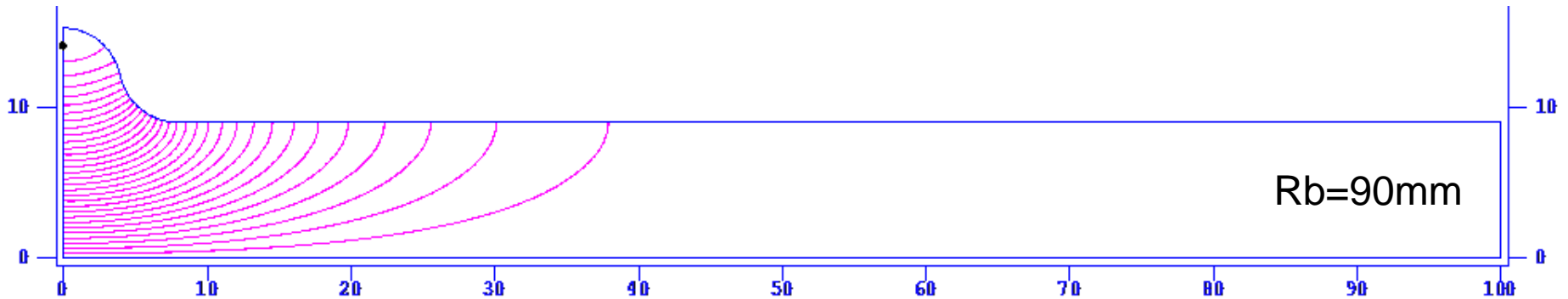
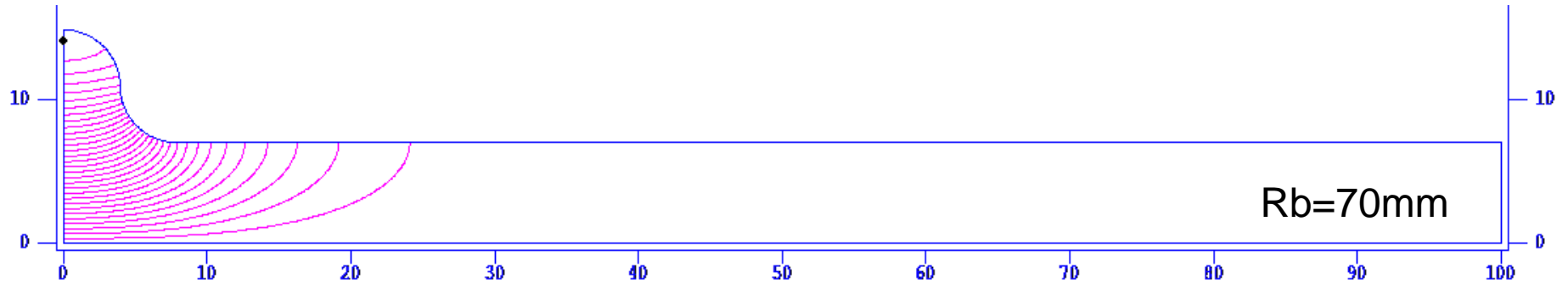
# PEP-II RF Parameters (ca 2006) (P. McIntosh)

Table 1: PEP-II RF System Characteristics

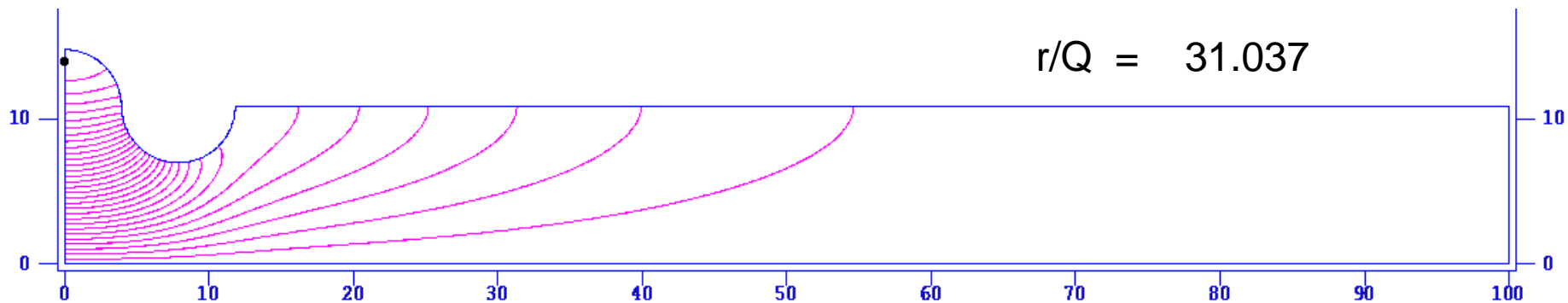
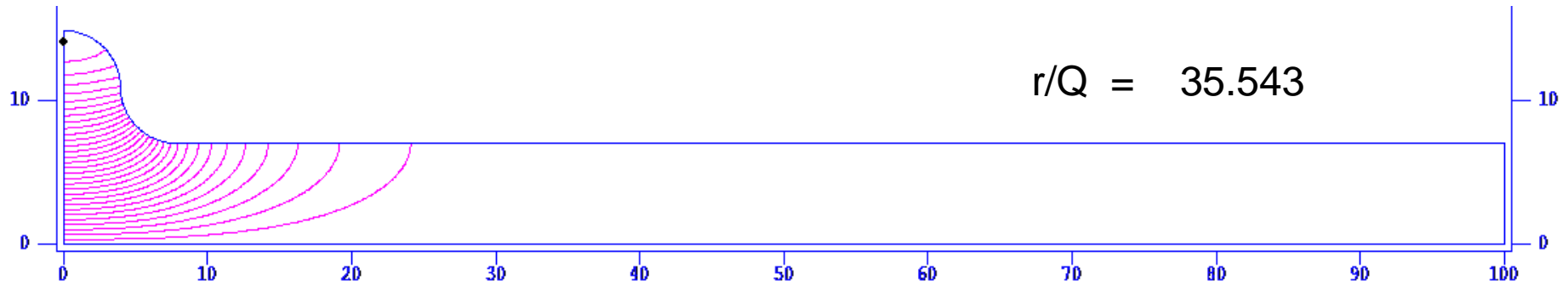
RF Parameters	HER					LER				
	Jul 2001	Jul 2004	Jul 2005	Jul 2006	Optimum 2006	Jul 2001	Jul 2004	Jul 2005	Jul 2006	Optimum 2006
RF Voltage/Ring (MV)	10.6	16	16.7	17.5	19.5	3.5	3.8	5.05	6.8	8.5
Number of Klystrons	5	8	9	10	10	3	3	4	5	5
Number of Cavities	20	26	26	26	26	6	6	8	10	10
Average Gap Voltage/Cavity (kV)	530	615	642	673	750	583	633	631	680	850
Average Dissipated Power/Cavity (kW)	38	51	55	61	75	46	54	53	62	97
Average Beam Power/Cavity (kW)	161	215	222	233	279	186	289	270	264	340
Average Total RF Power/Cavity (kW)	199	266	277	294	354	231	343	323	326	437
Average Klystron Power (kW)	847	918	848	805	966	490	757	706	695	914
Beam Current (A)	0.9	1.55	1.6	1.68	2	1.62	2.45	3	3.6	4.5
Luminosity ( $10^{33} \text{ cm}^{-2} \text{ s}^{-1}$ )	3.399	9.213	12.5	15.8	23.5	3.399	9.213	12.5	15.8	23.5

July 2006 optimum projections were unrealized.

# Main mode. Electric Field Distribution

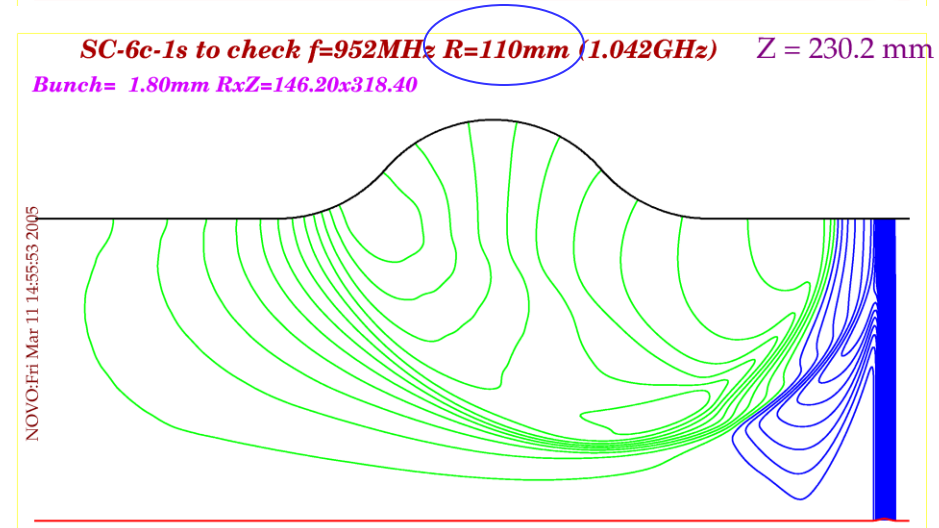
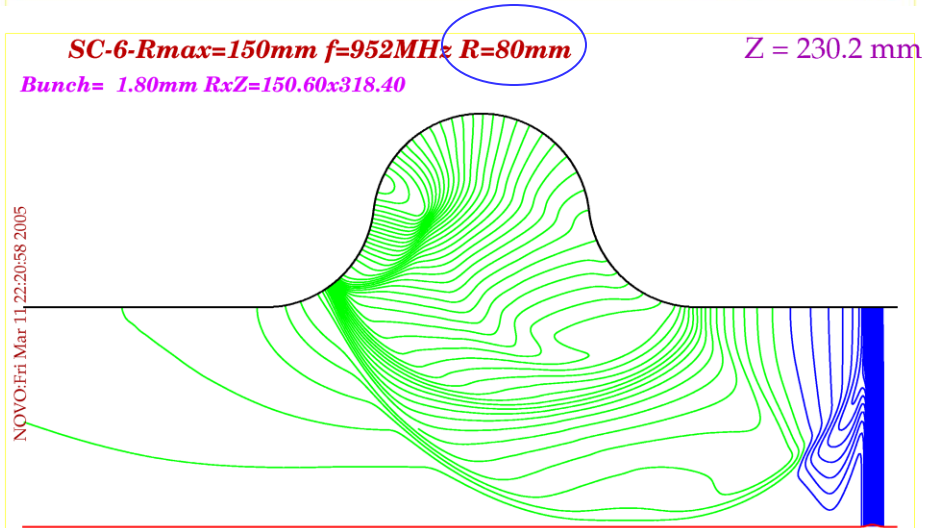
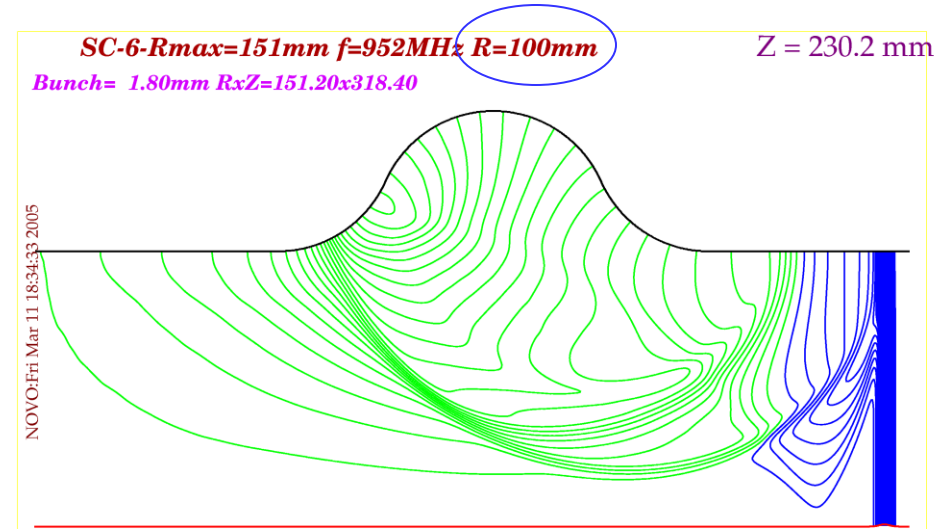
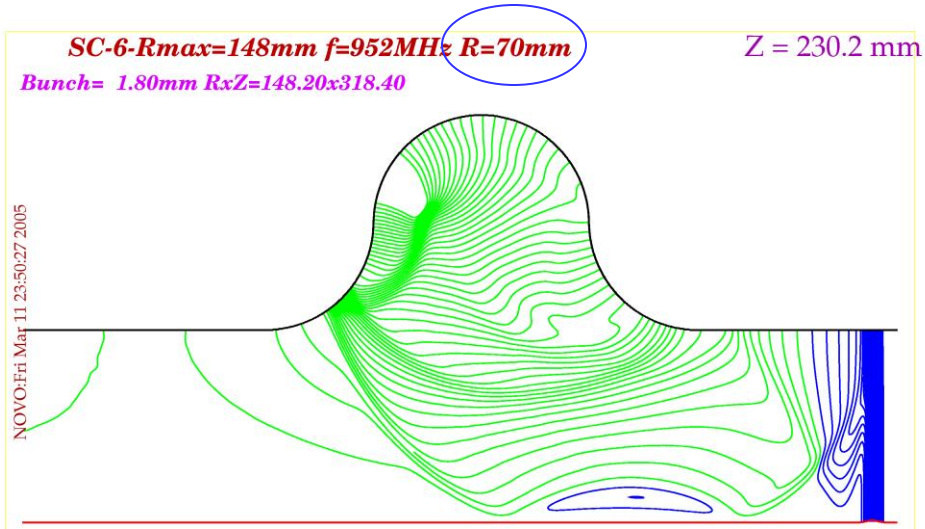


# A bump does not decrease R/Q

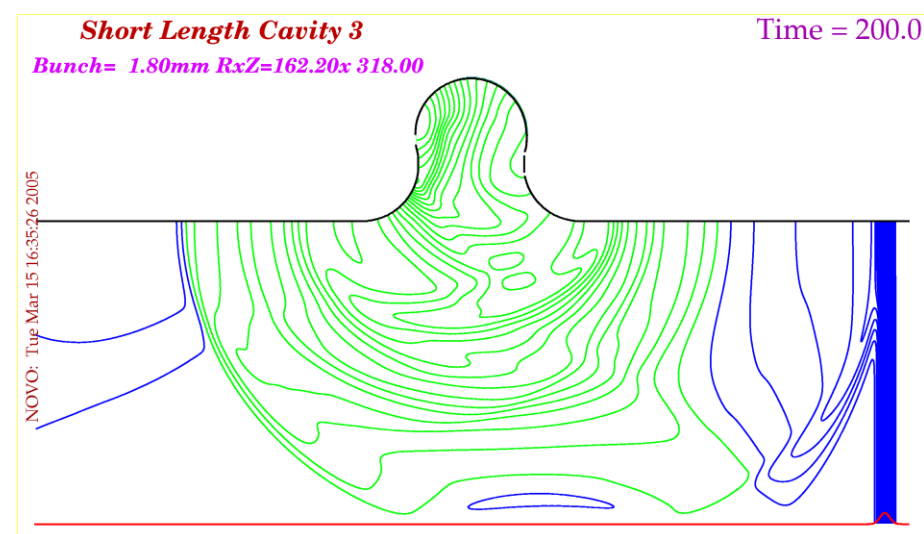
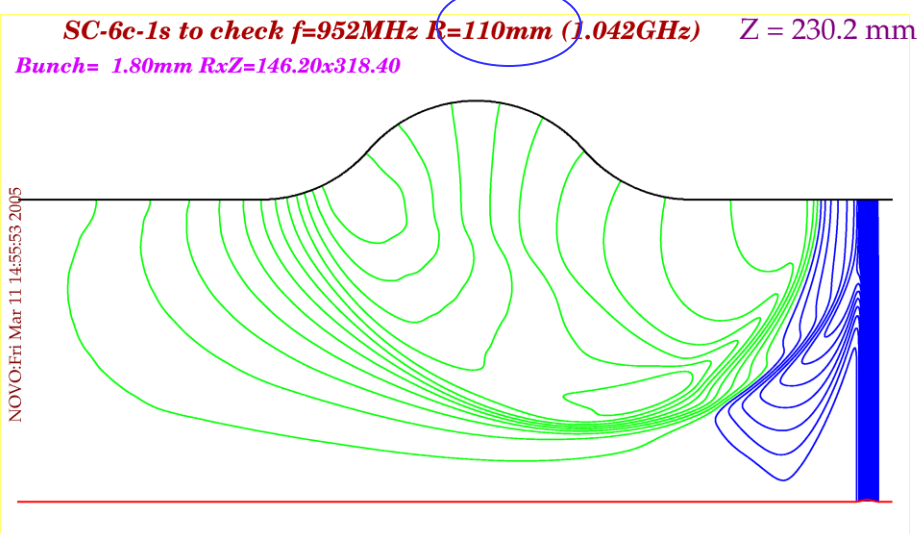
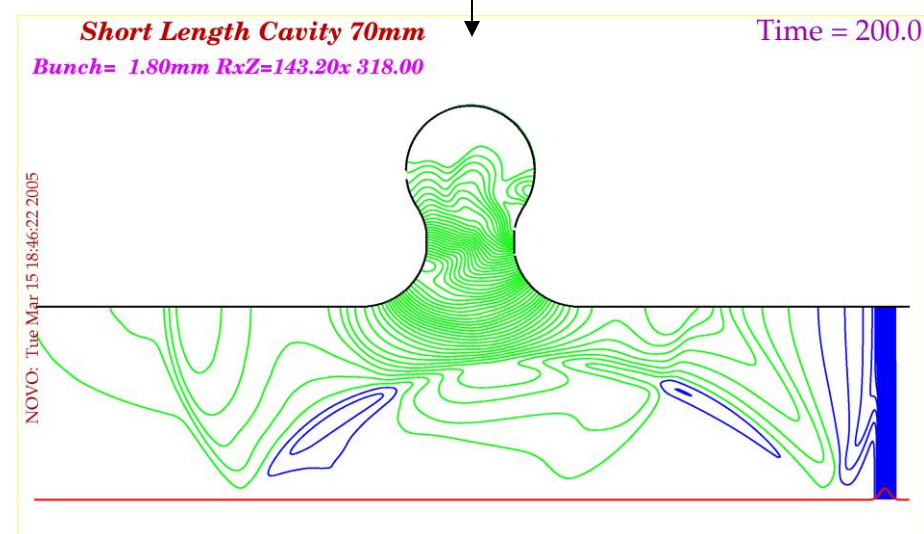
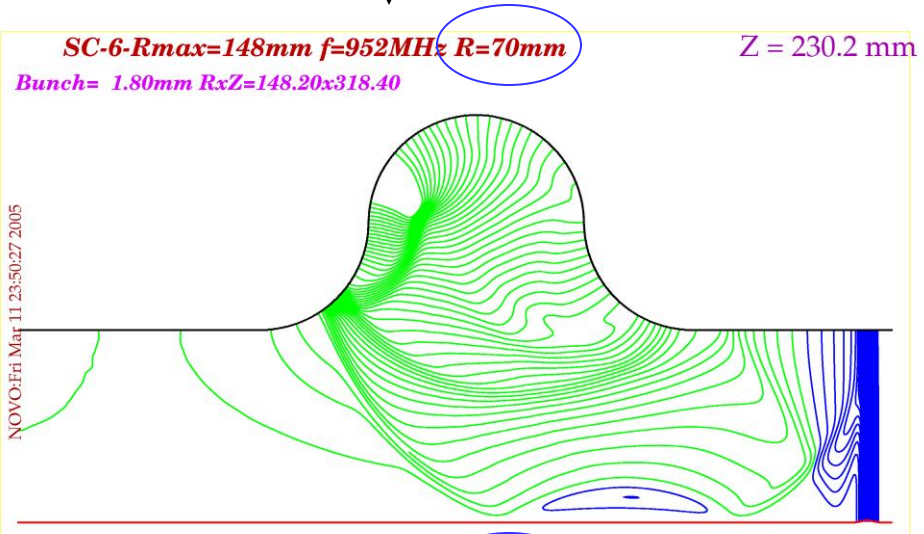


# Checking dependence from bore radius

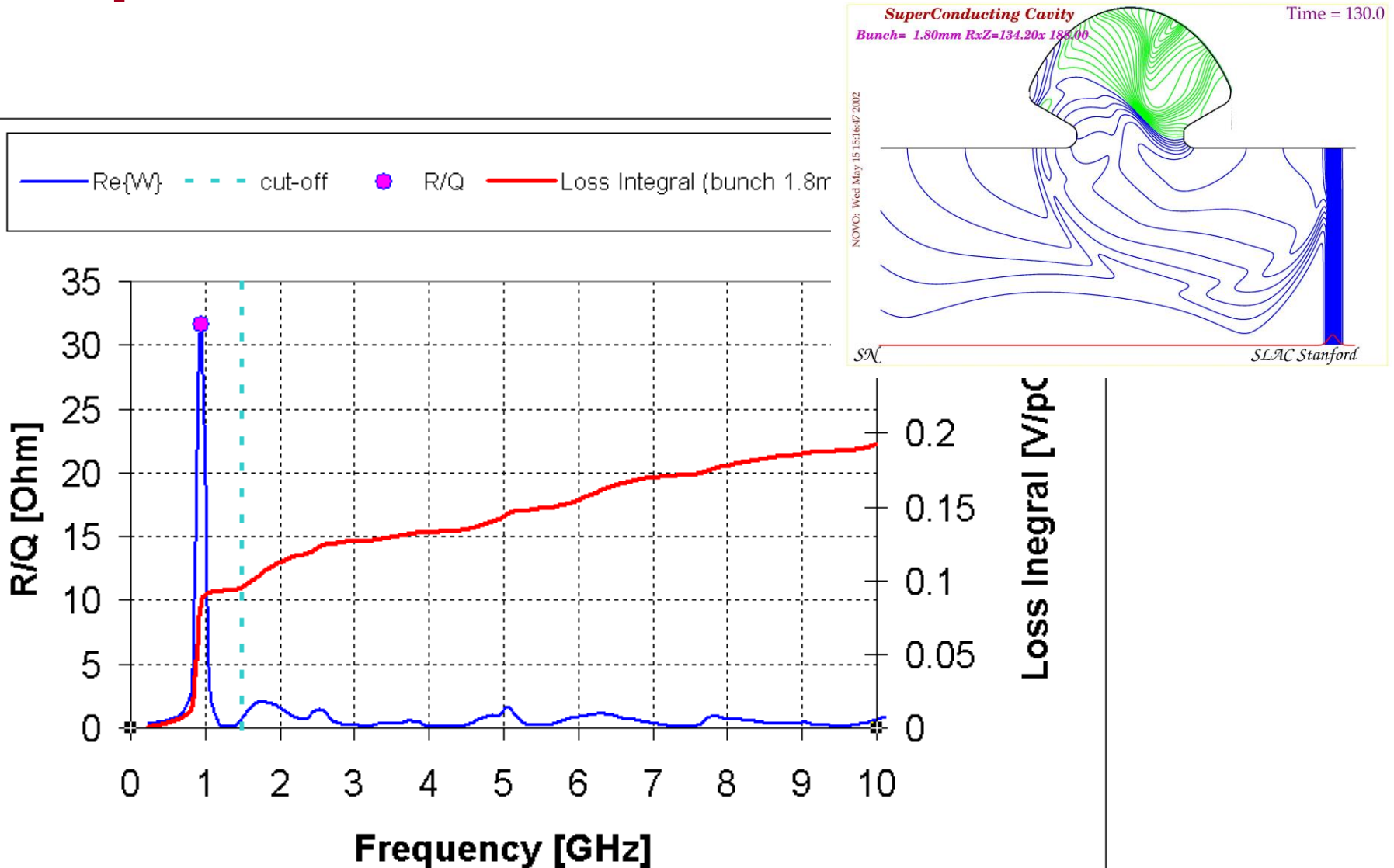
## Two-radiuses cavity: $\lambda/2$



# $\lambda/2$ Cavity length $\lambda/4$



# How cavity shape changes impedance for fixed bore radius



## Power balance

$$\sum_{cav} P_{cav}^{forward} = \sum_{cav} P_{cav}^{reflected} + \sum_{cav} P_{cav}^{loss} + P_{beam}$$

Cavity loss

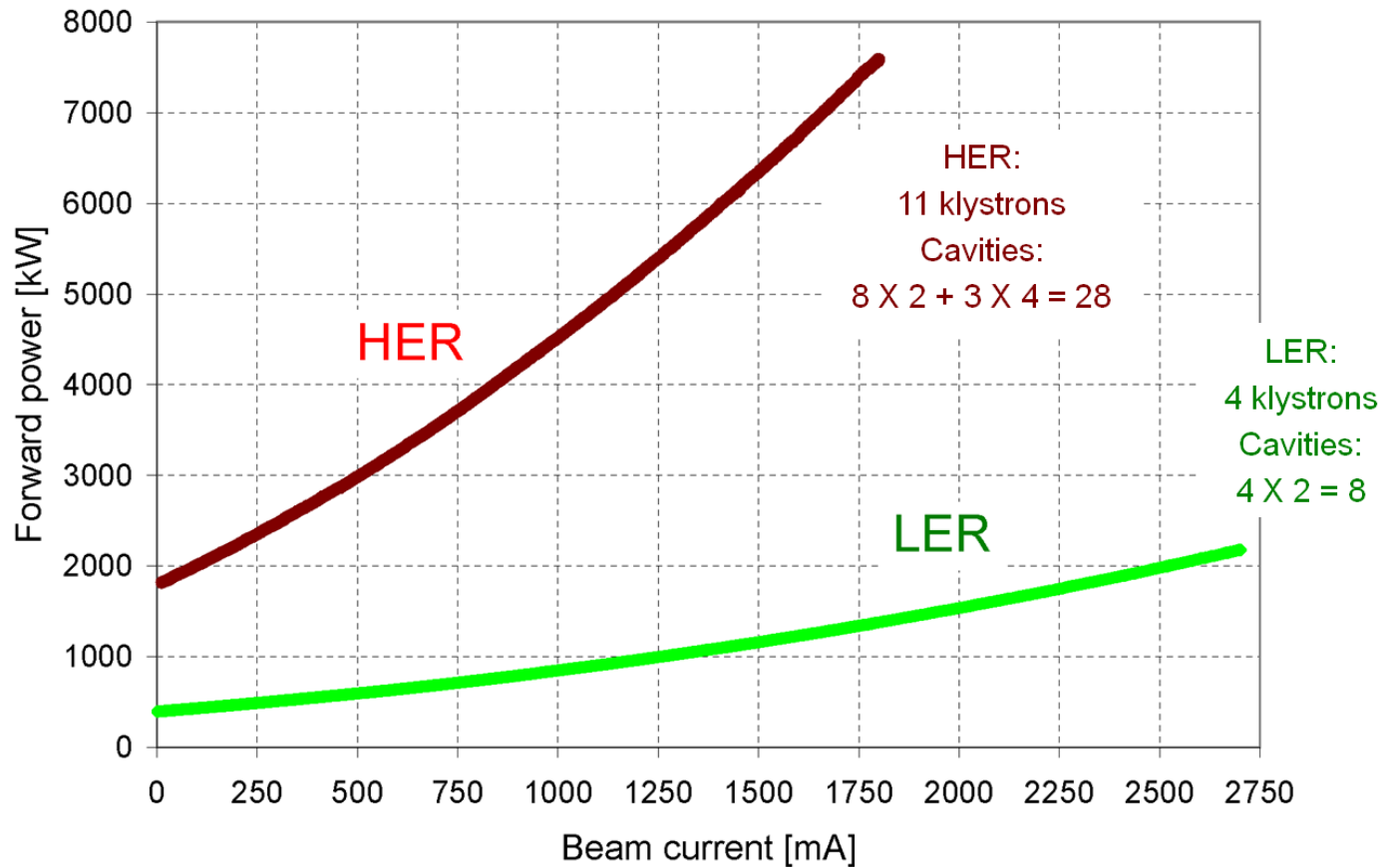
$$P_{cav}^{loss} = P_{cav}^{loss}(0) \left( \frac{U_{cav}(I)}{U_{cav}(0)} \right)^2$$

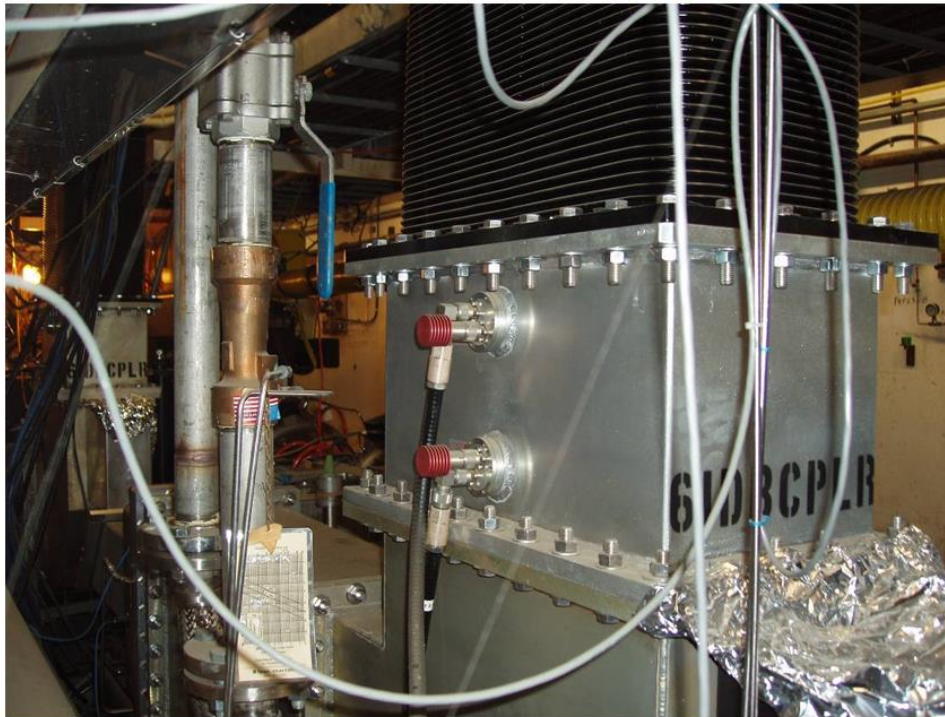
$$P_{beam} = U_{S.R.} \times I + Z_{HOMs} \times I^2$$

incoherent coherent  
radiation radiation



# Total forward power

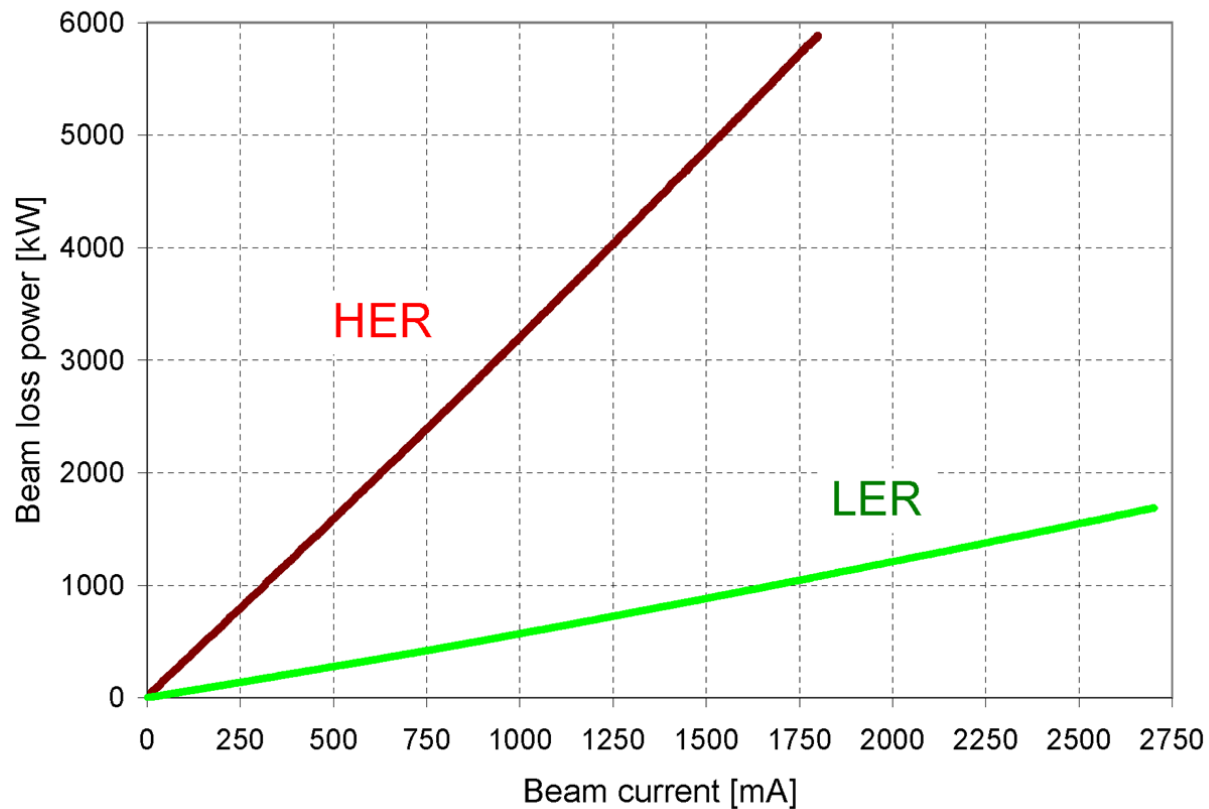


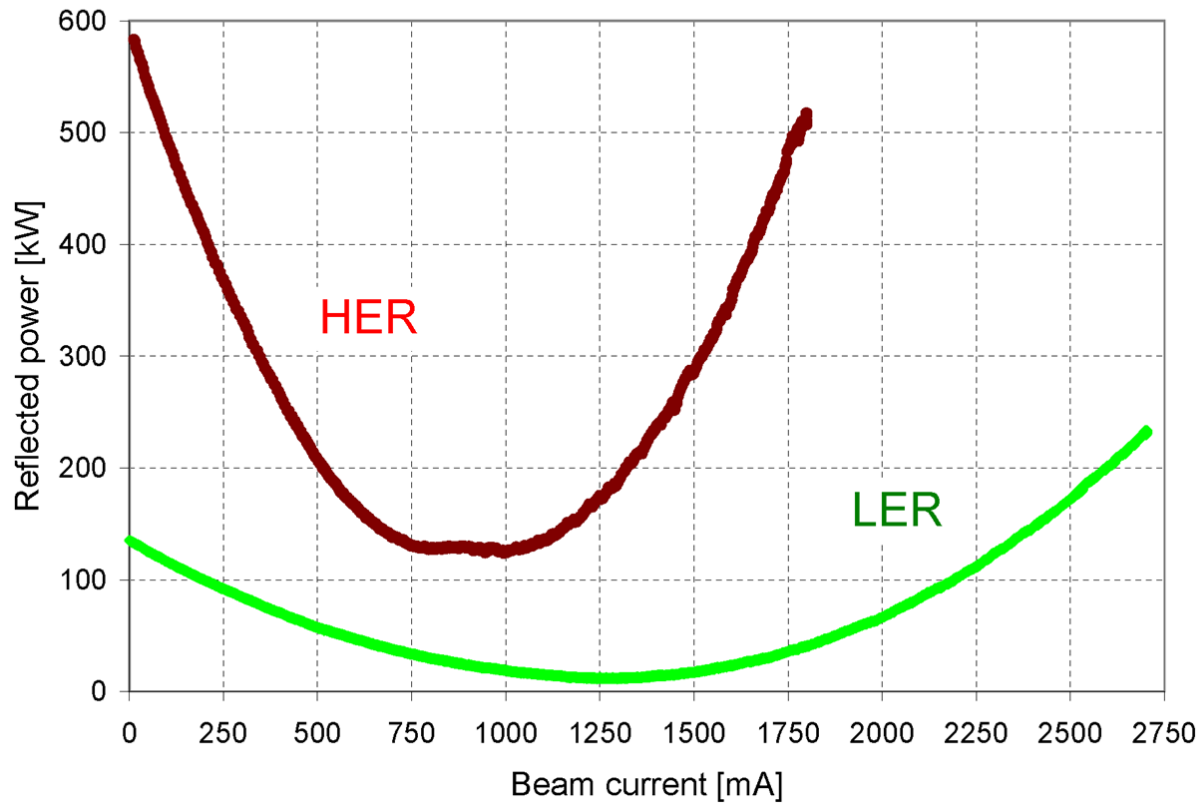


- ❑ SLAC directional couplers provide accurate data for a cavity incident and reflected power.
- ❑ HOM power is a part of RF power balance.

## *Beam power*

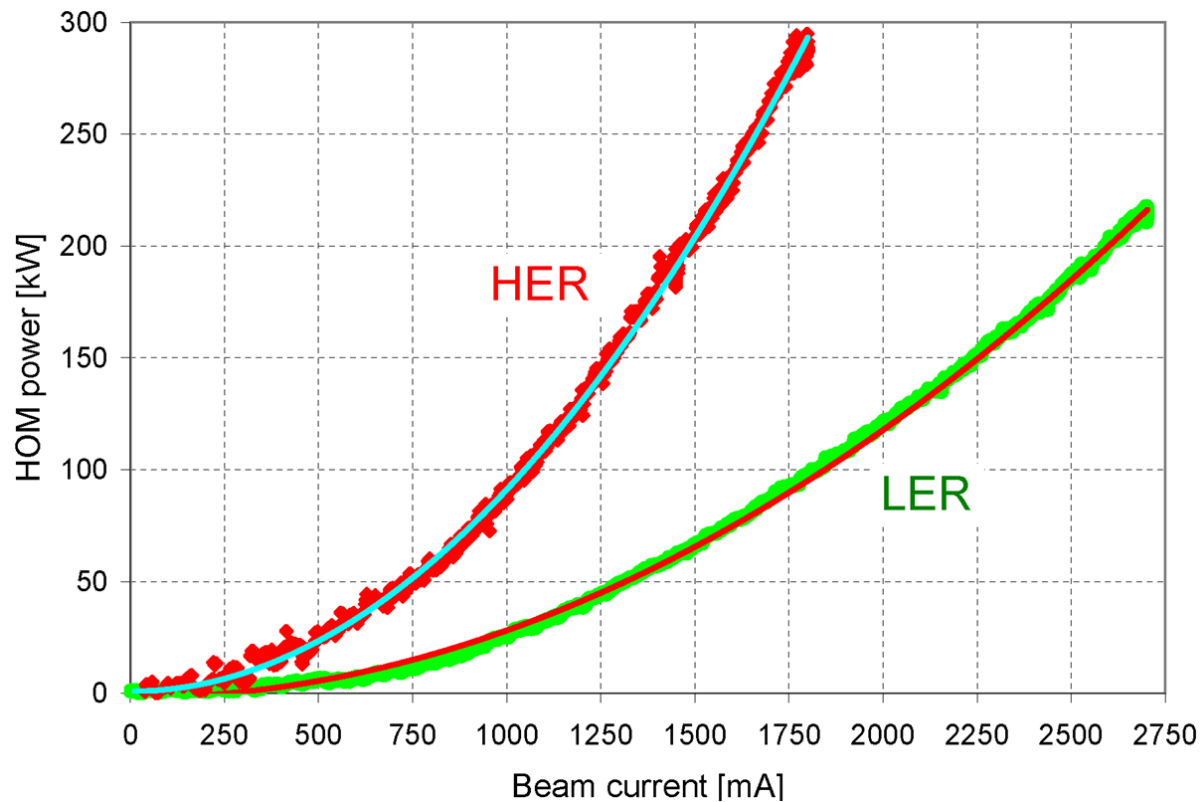
*(Forward power minus reflected minus cavity loss)*



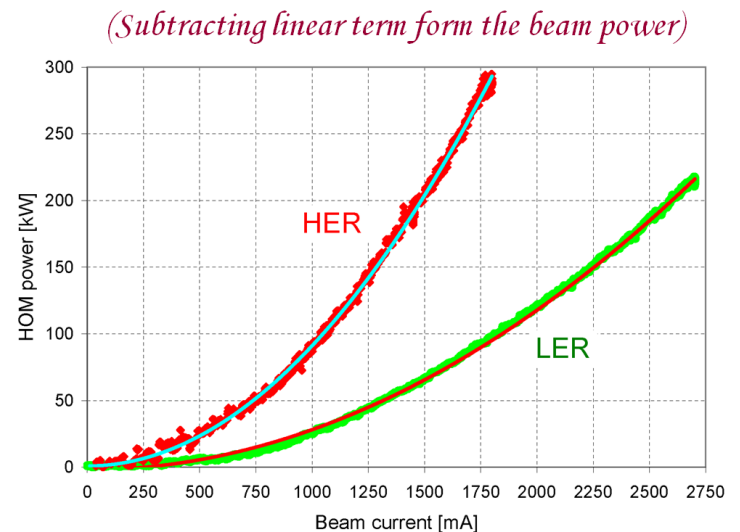
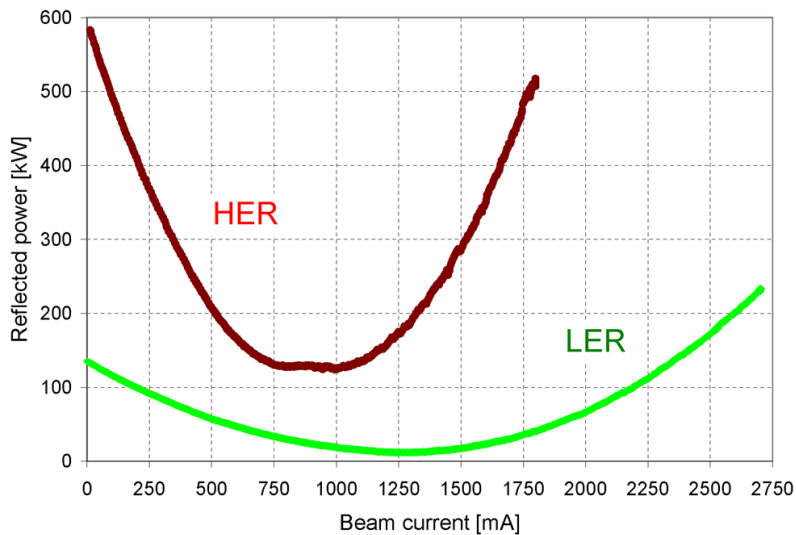
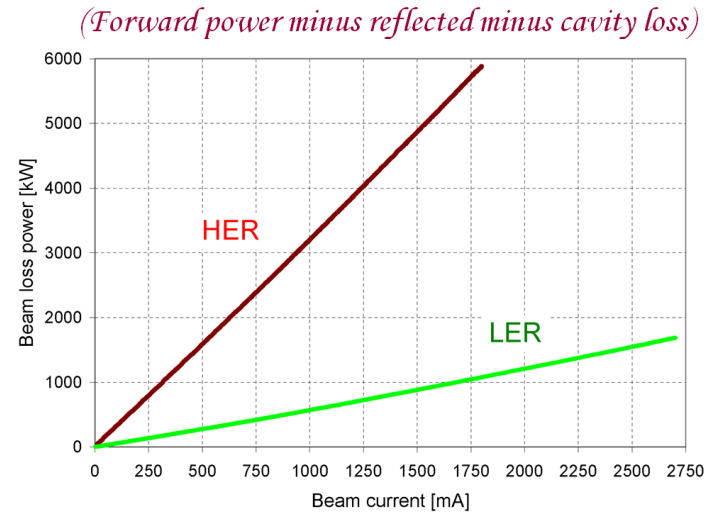
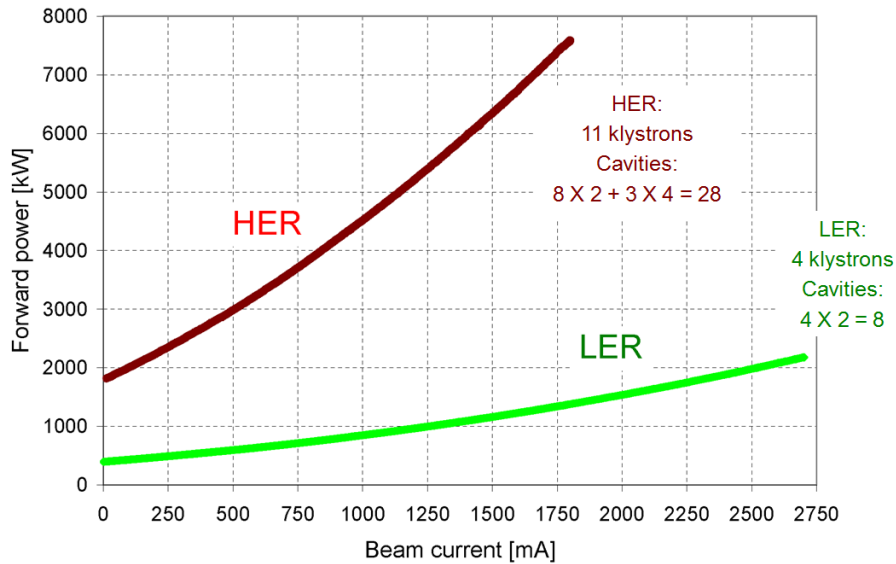
*Total reflected power*

## *HOM power*

*(Subtracting linear term from the beam power)*



# RF Power Measurements to Find HOM Power

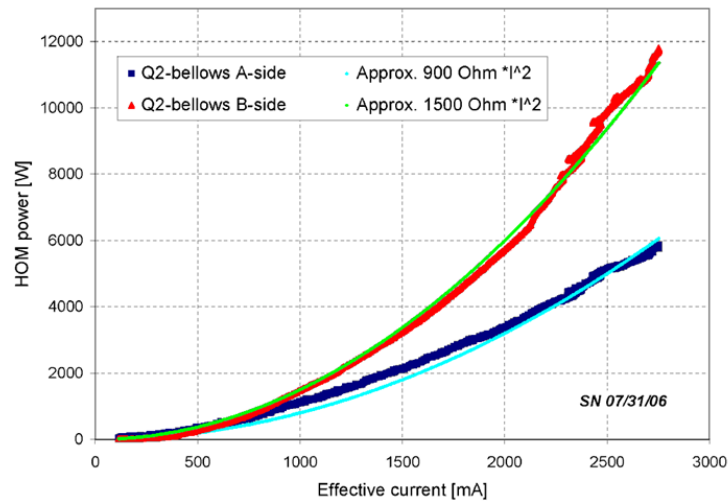




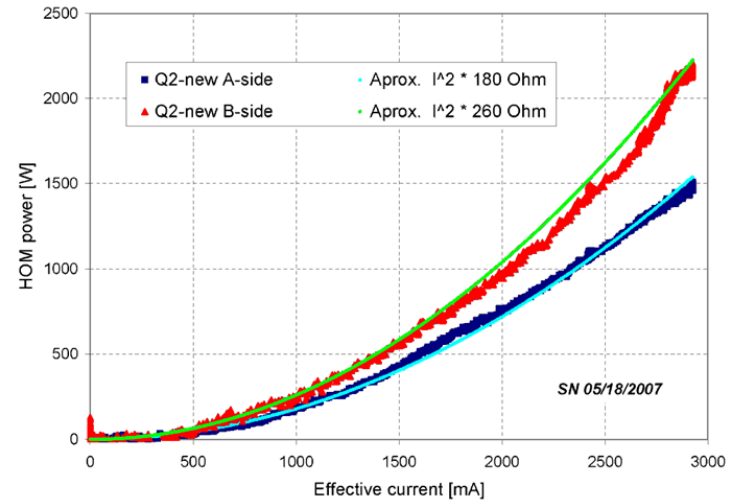
## HOM Power in Q-2s

$$P_{[W]} = 146.2 \times Q_{[gpm]} \Delta T_{[^{\circ}F]}$$

Old

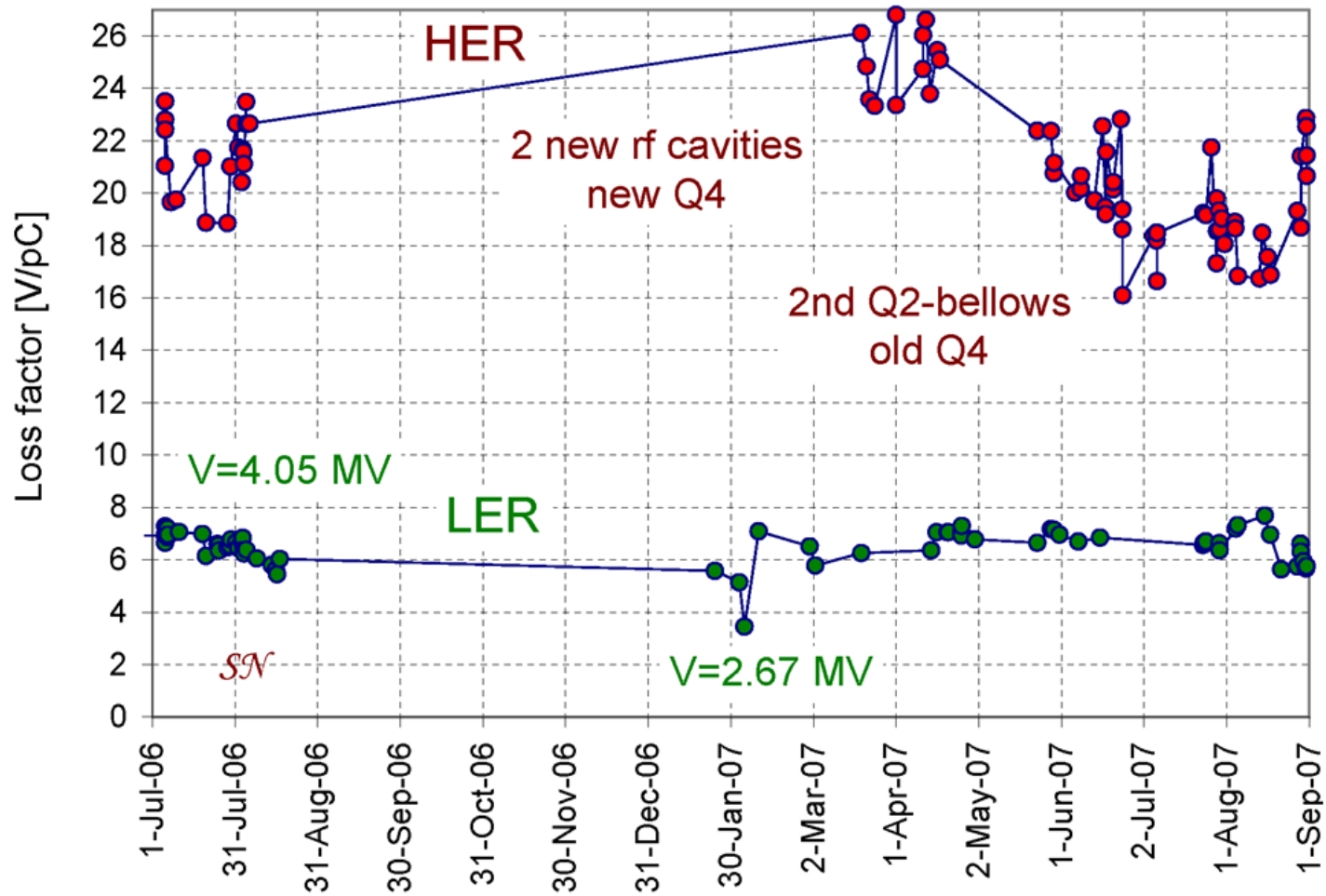


New



Effect: five times less power

# HOM Loss Power versus Time





# Moderate-fast real-time vacuum pressure monitoring from LER beam instability and loss

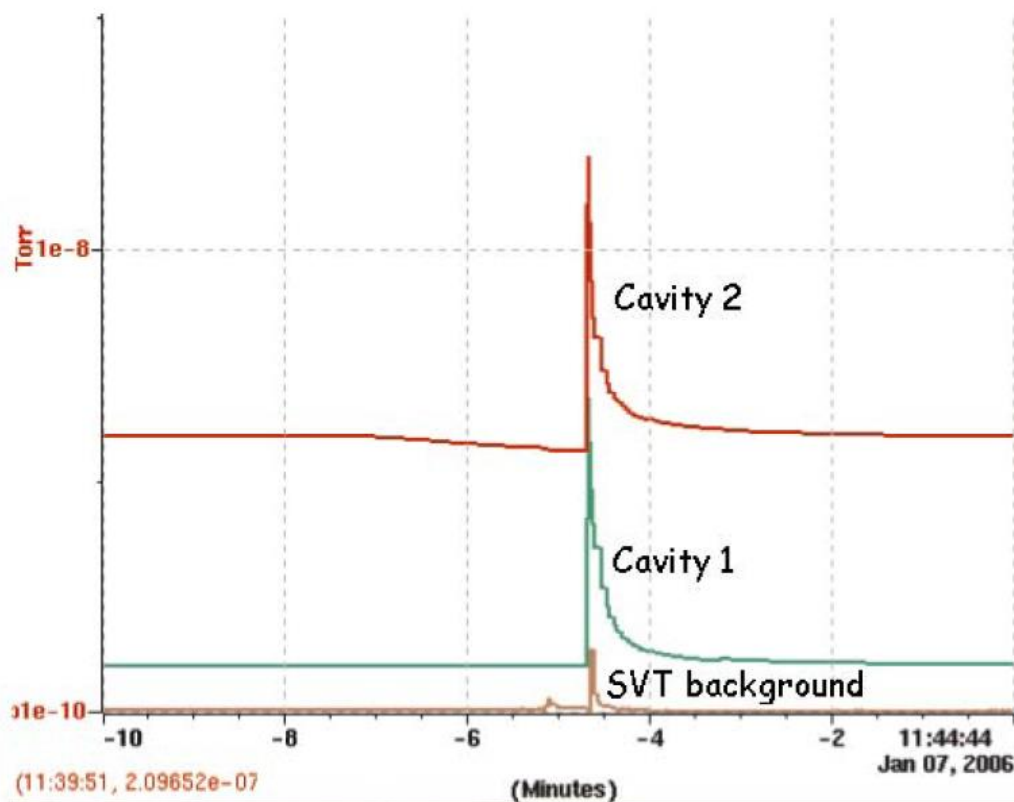
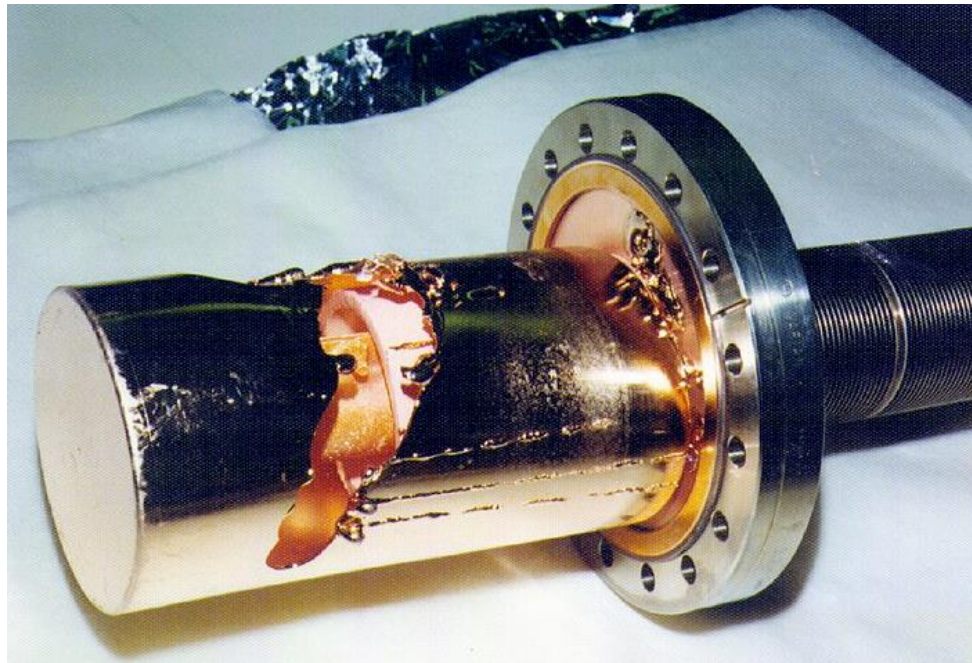


Figure 6: Spike in rf station 4-2 cavity vacuum pressure coincident with beam abort.

# PEP-II HOM Measurements and RF Cavity Damage

HOM effect on RF cavity tuner



# PEP-II longitudinal feedback system

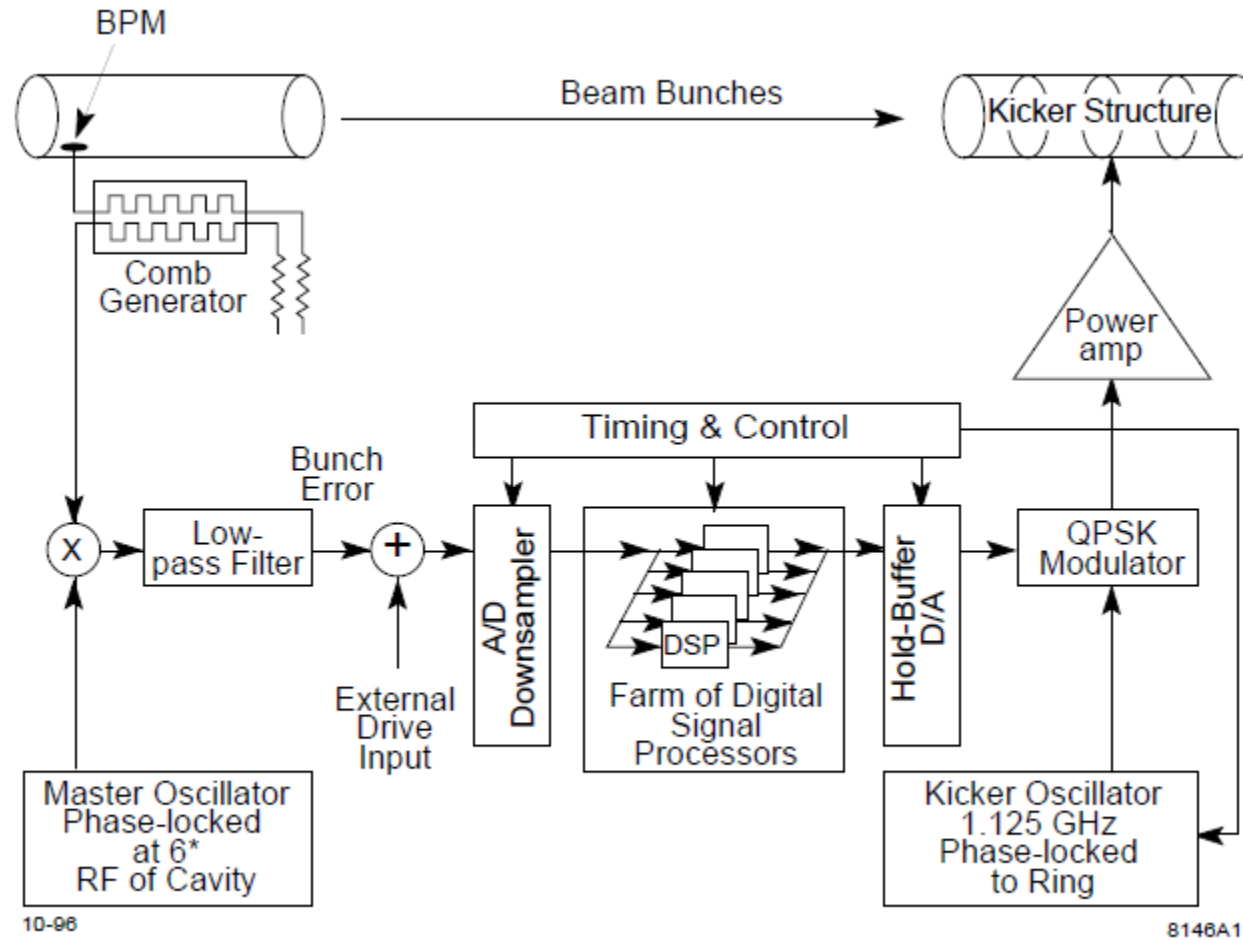
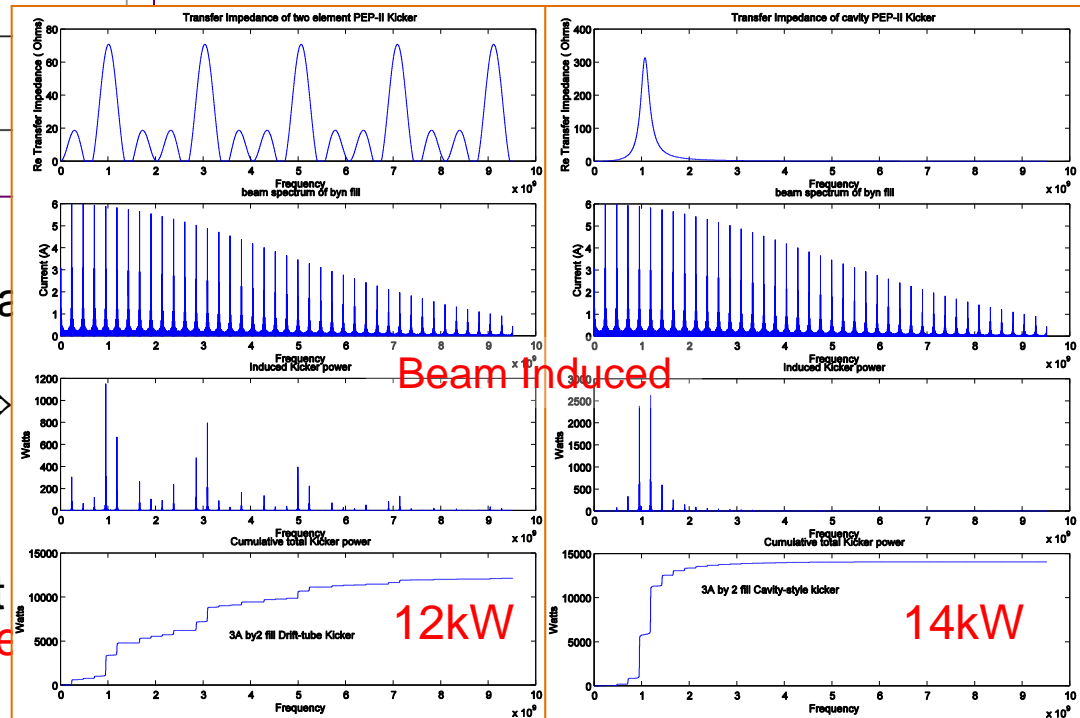
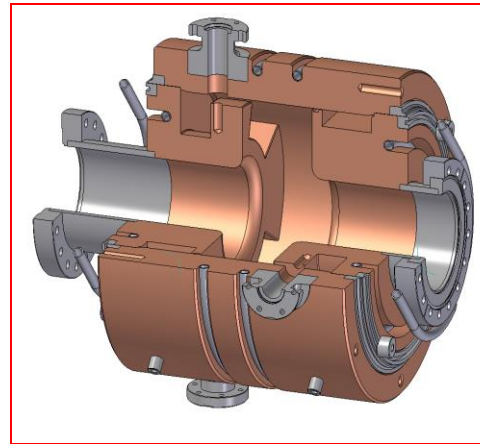
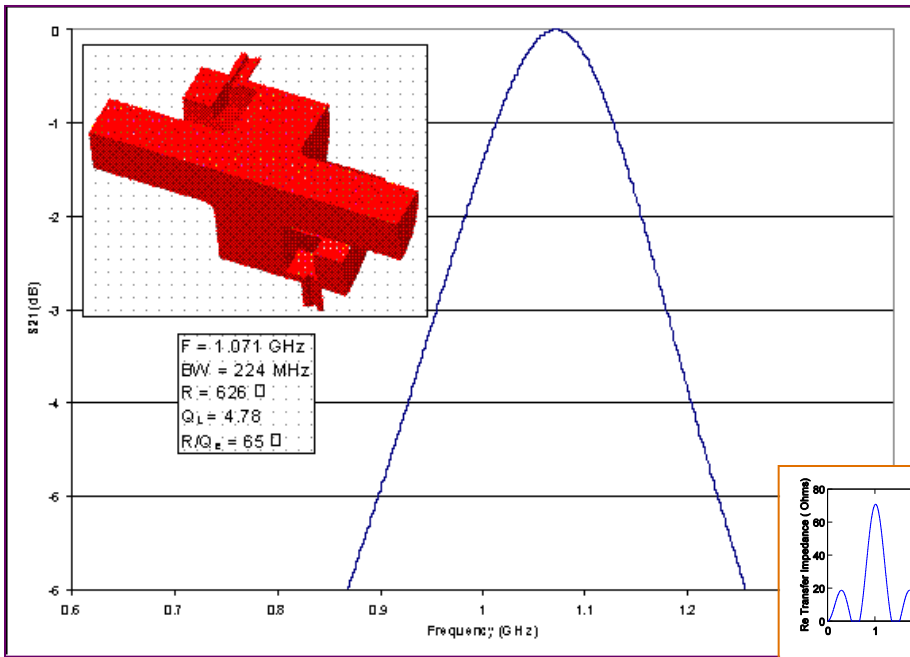


Figure 1: Longitudinal Feedback System.

# Longitudinal Feedback Kicker Design



Existing drift-tube kickers have directivity  $\Rightarrow$  HOM power extracted via the 2 load ports

New cavity-kicker has no directivity  $\Rightarrow$  HOM power extracted via all 4 coupling ports,  $\therefore$  **less power/feedthrough**

New cavity-kicker has twice the shunt impedance of drift-tube kicker  $\Rightarrow$  **more efficient!**

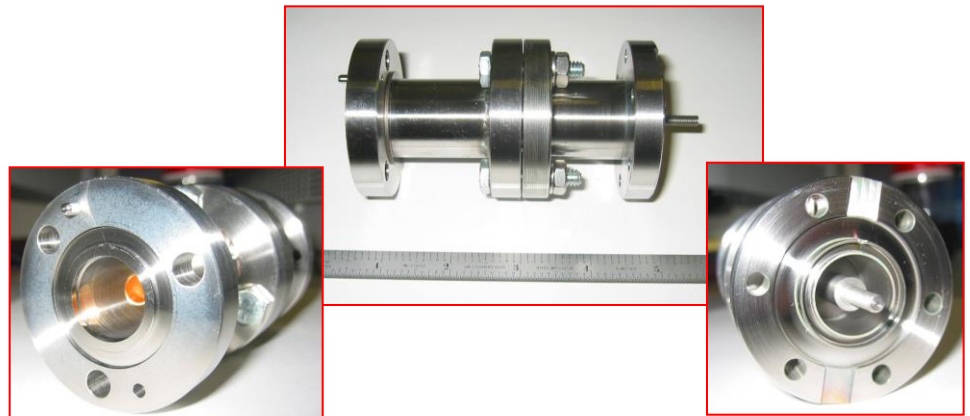
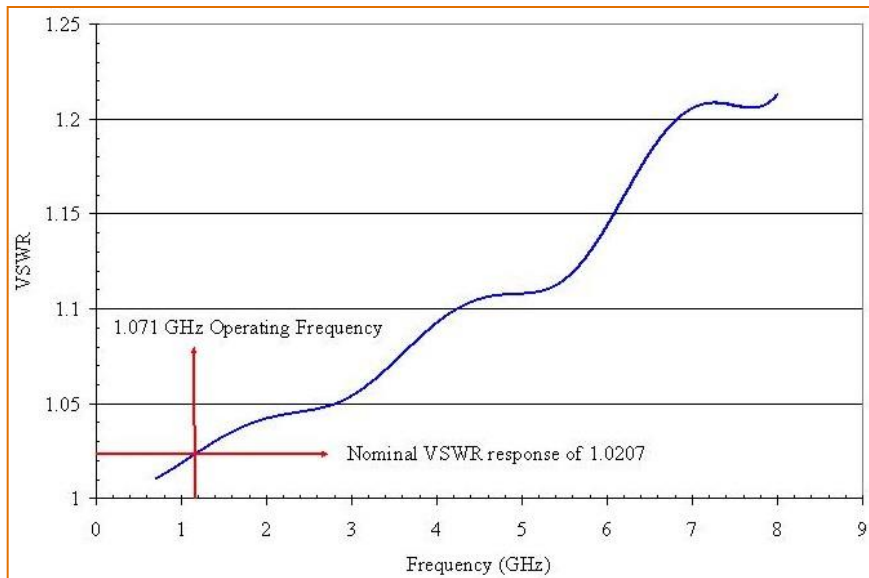
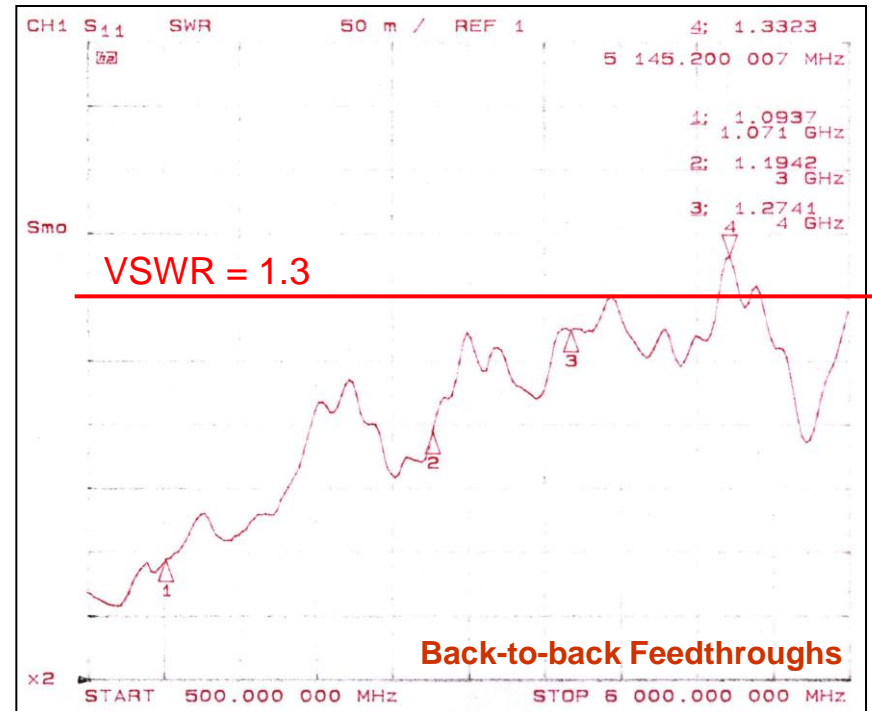
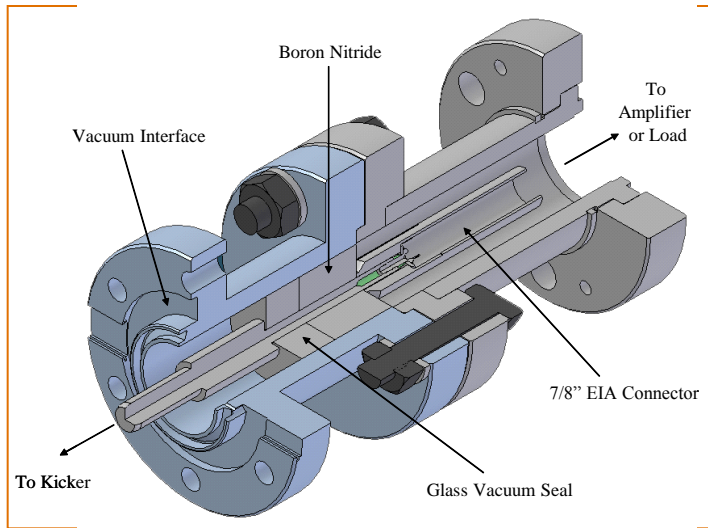
## RF System Upgrades - New LFB Kicker Feedthroughs

As  $V_{RF}$  in LER increased  $\Rightarrow$  bunch length reduces.  
HOM heating  $\Rightarrow$  damage of LFB kicker feedthroughs and cables, which has limited LER currents:



In collaboration with INFN-Frascati and KEK, a new LFB cavity kicker has been designed and fabricated at SLAC. A new high power, broadband feedthrough has also been designed at SLAC and manufactured by industry. 2 kickers will be installed in summer 2004.

# New High Power RF Feedthrough



# Interaction Region Chamber HOMs and Heating

Chamber geometry

Beam interaction

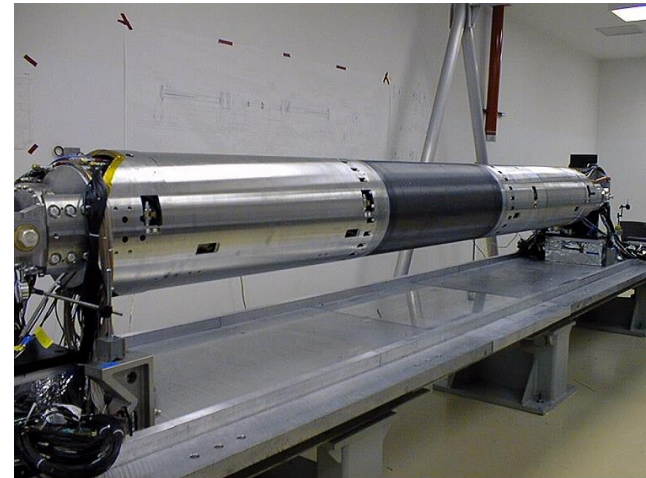
Chamber heating and temperature

# Interaction Region Support Tube



MS\_108

05/27/98



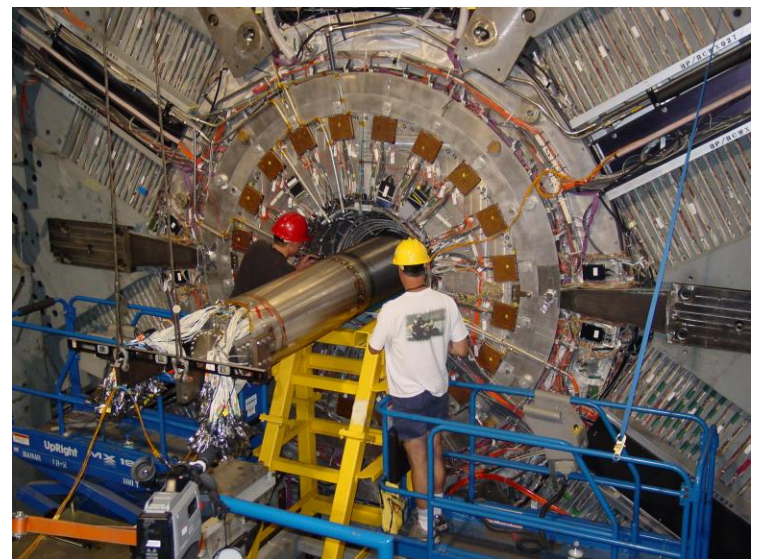
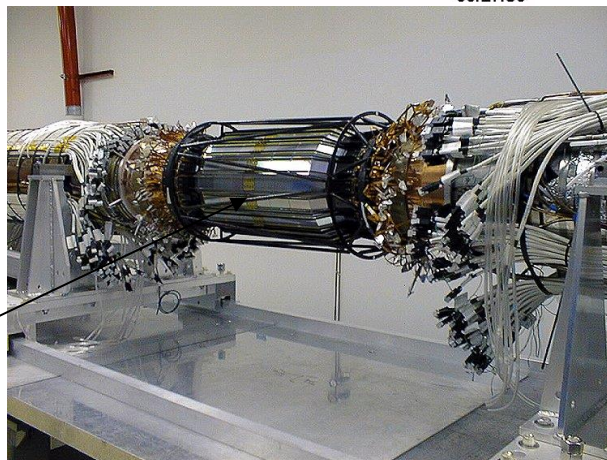
MS\_140

Support Tube ready for Installation

06/08/98

Be chamber

Silicon  
Vertex  
Tracker  
SVT





# LER Forward Q4 Location



# PEP-II and BaBar interaction region luminous region measurements

SLAC

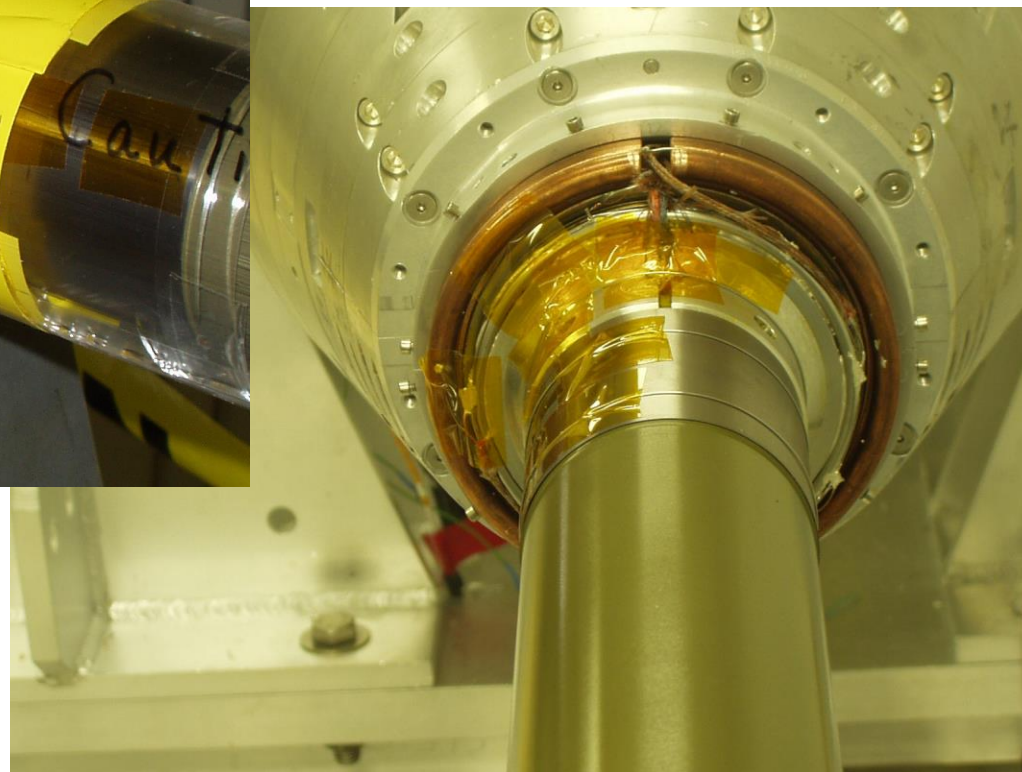
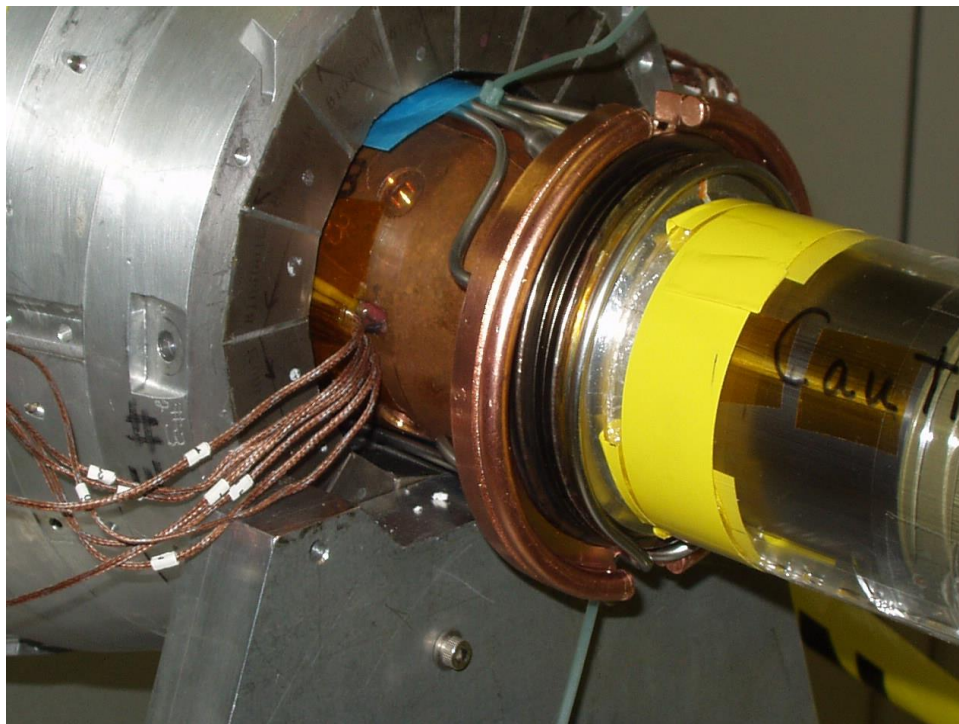


MS\_109

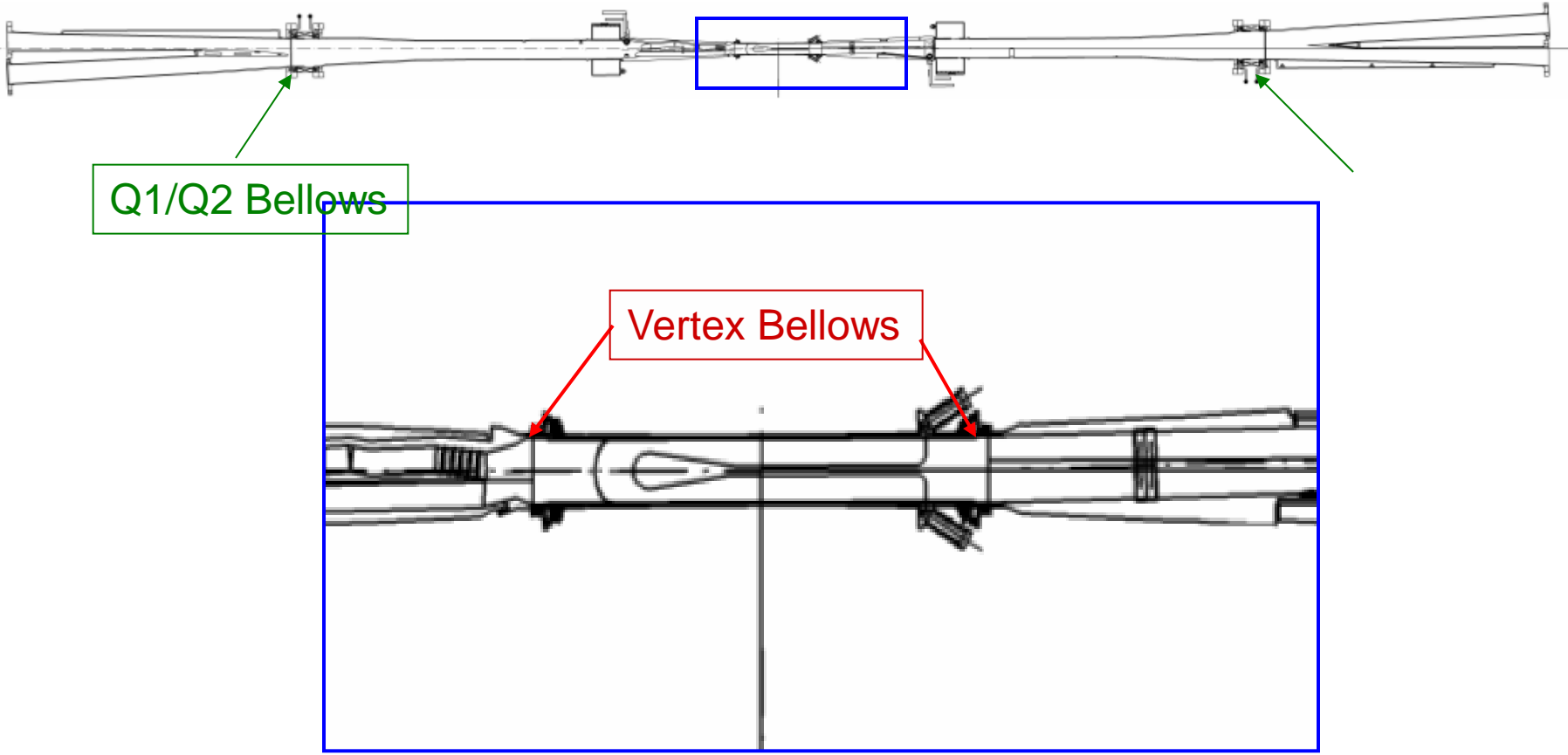
05/27/98

PEP-II vertex chamber and B1 dipoles

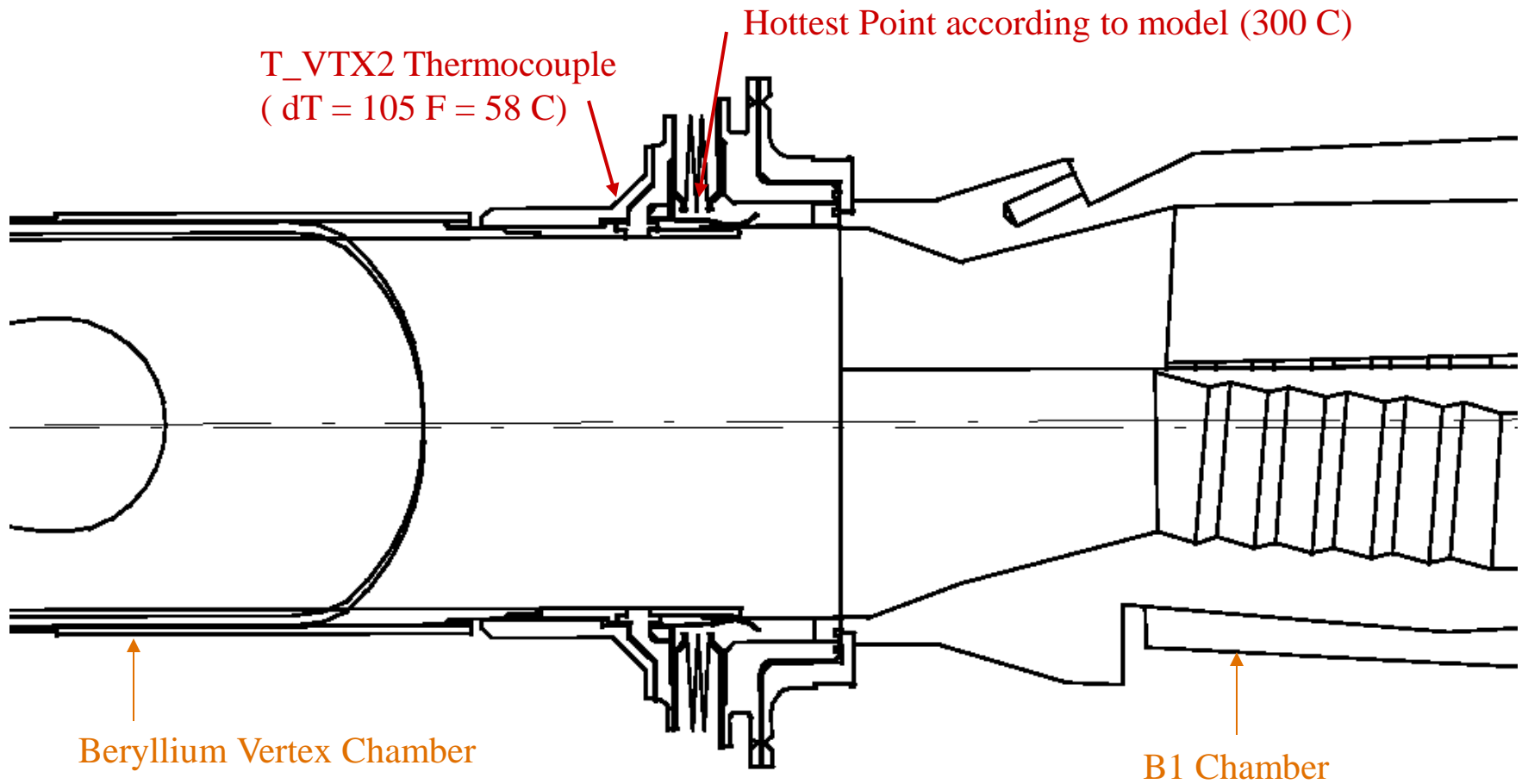
# VTX Bellows Cooling Installation



# IR Vacuum Chambers

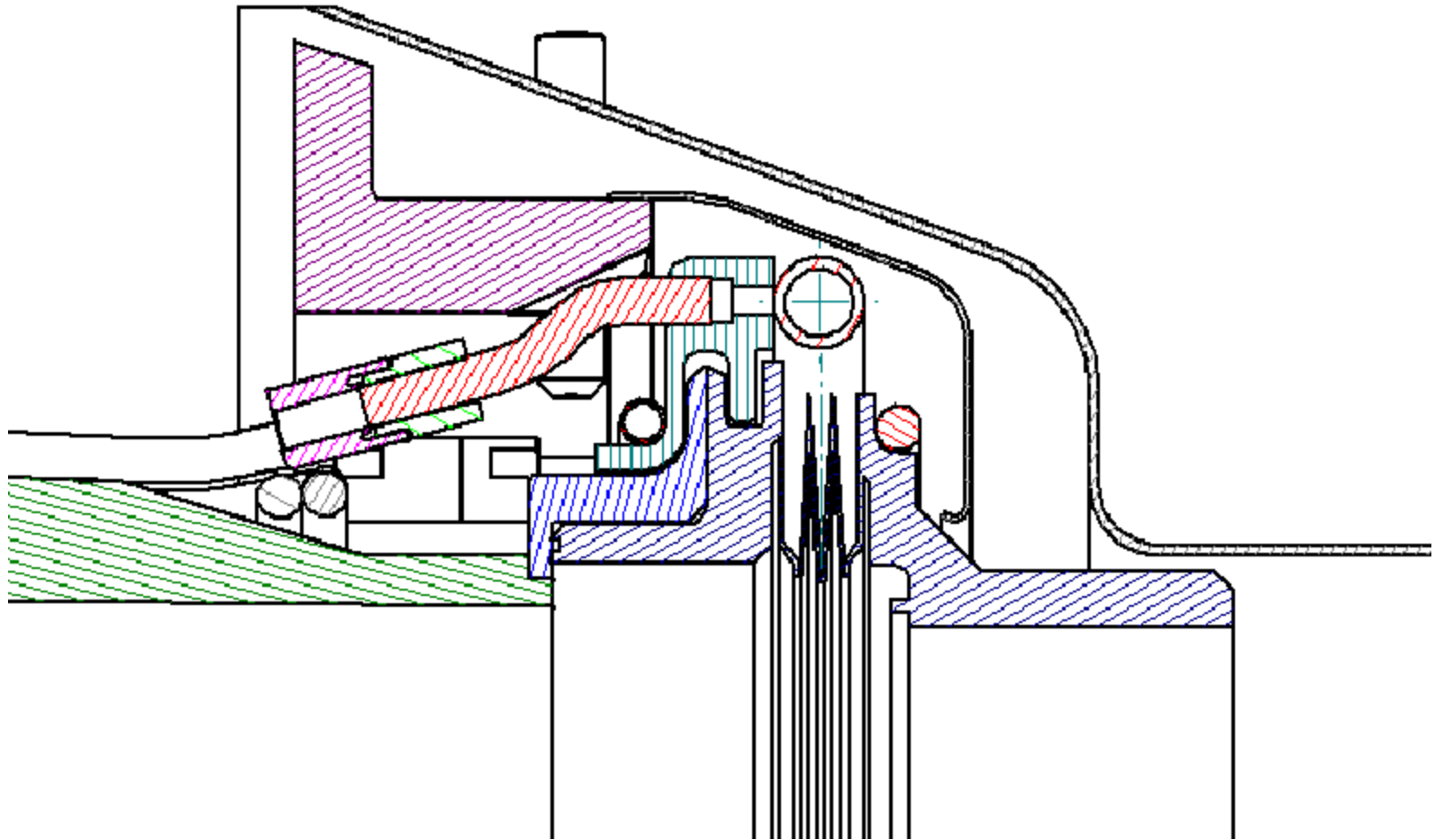


## Forward Vertex Bellows – Before Cooling



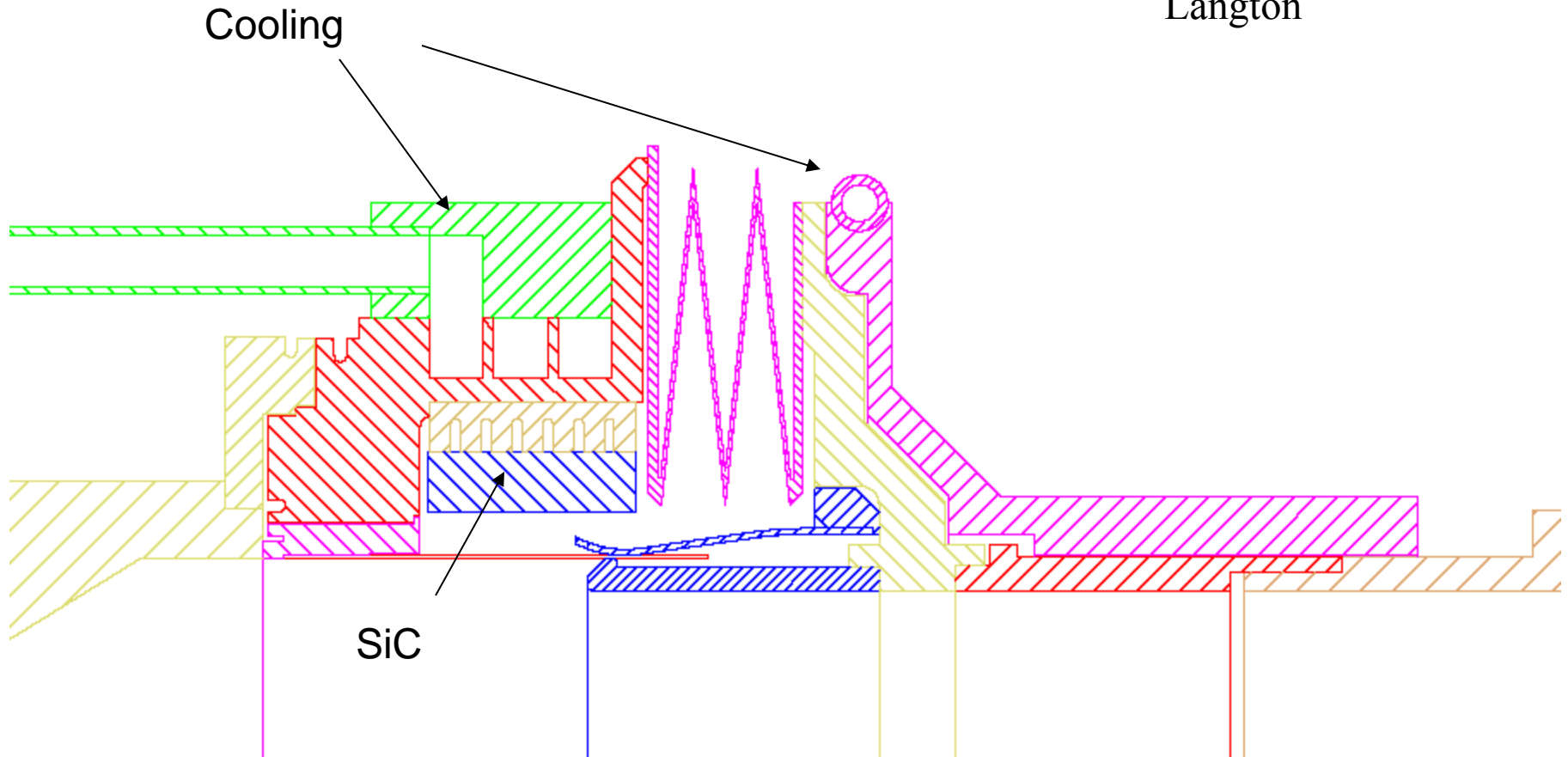
# Forward VTX BLWS Cooling

Ecklund

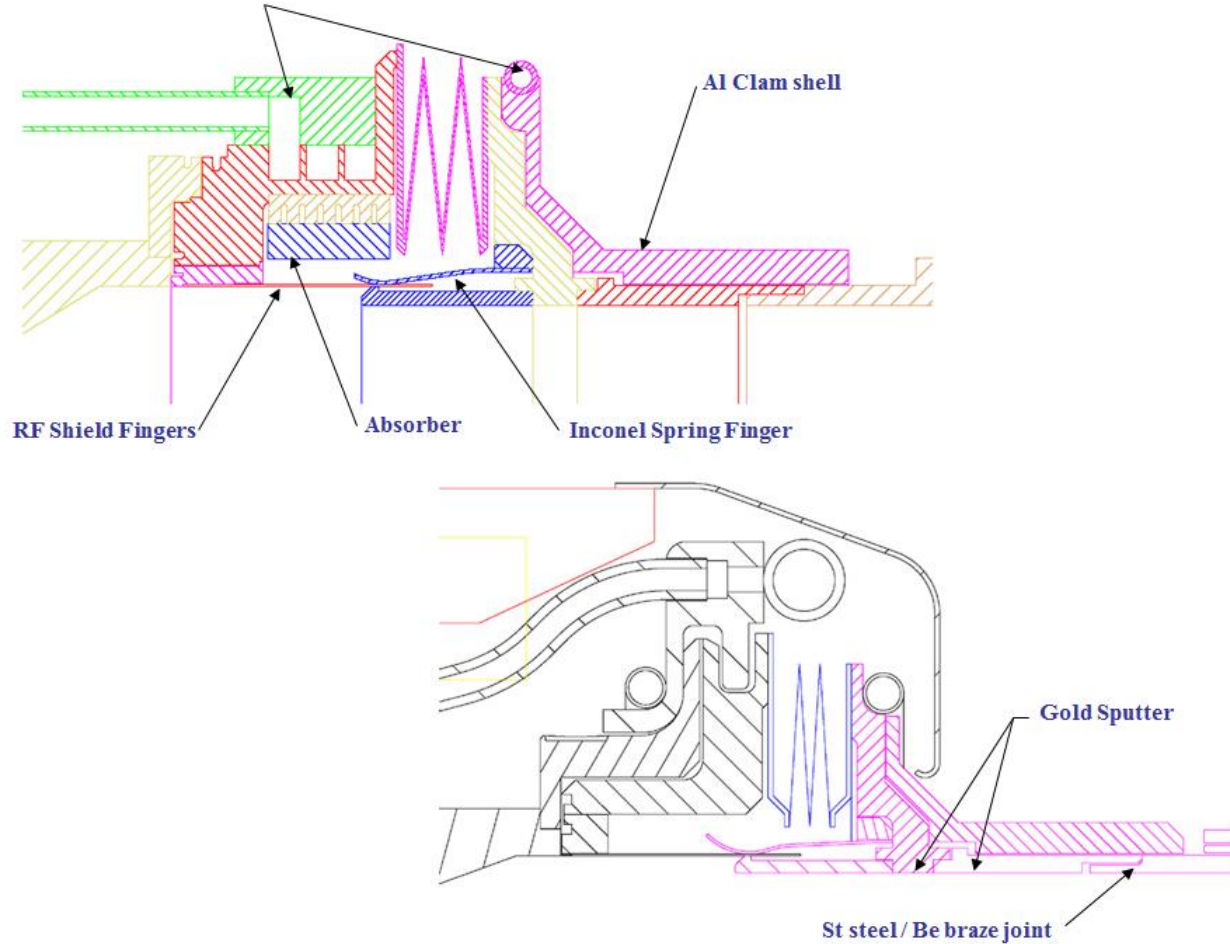


# New Be bellows design

Langton



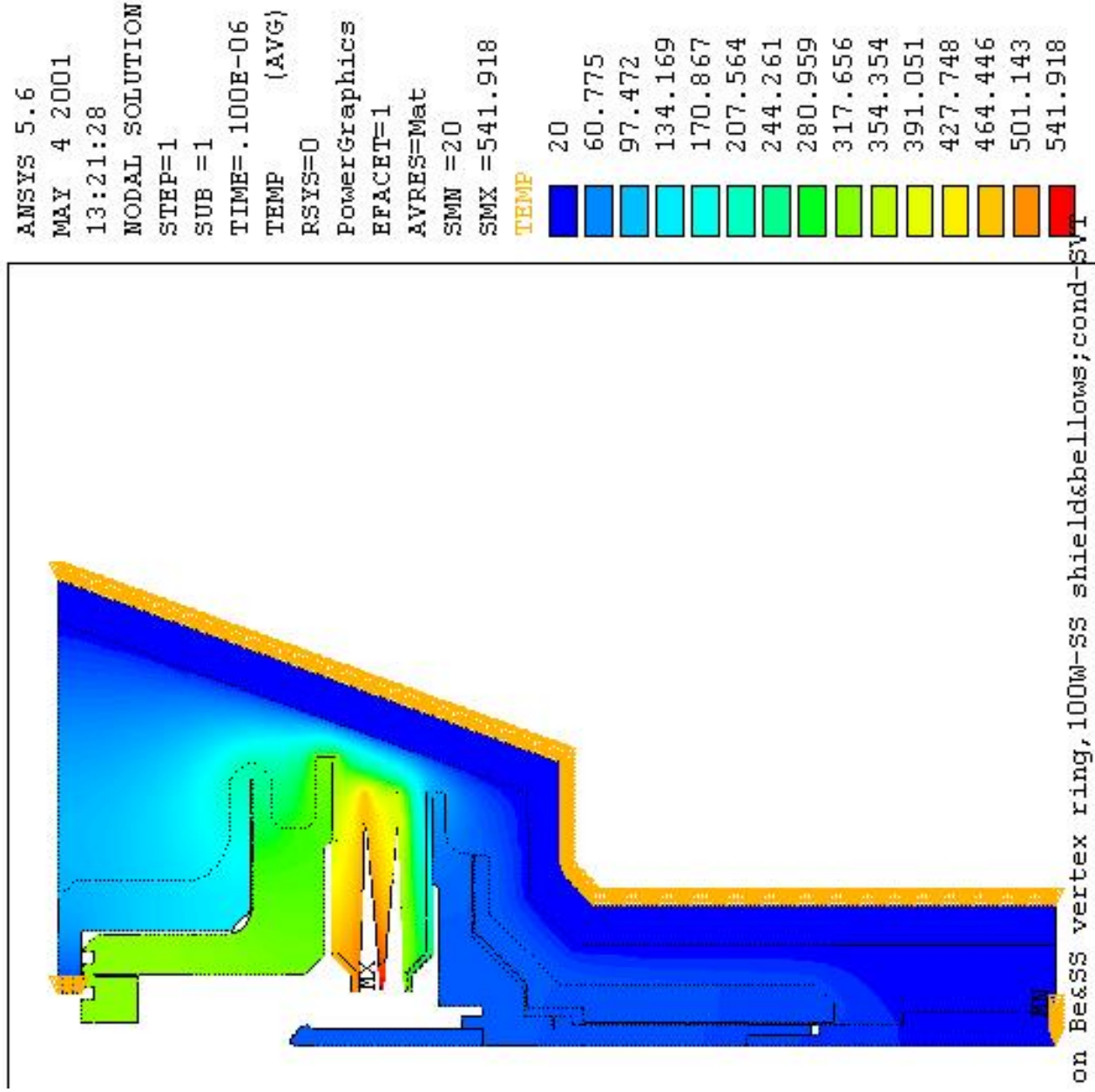
# PEP-II IR bellow details





**Thermo Model  
(May 2001)  
for 100 Watts  
Power input  
behind  
fingers.**

**Does not  
match data in  
detail.**



# IP: Temperature monitoring

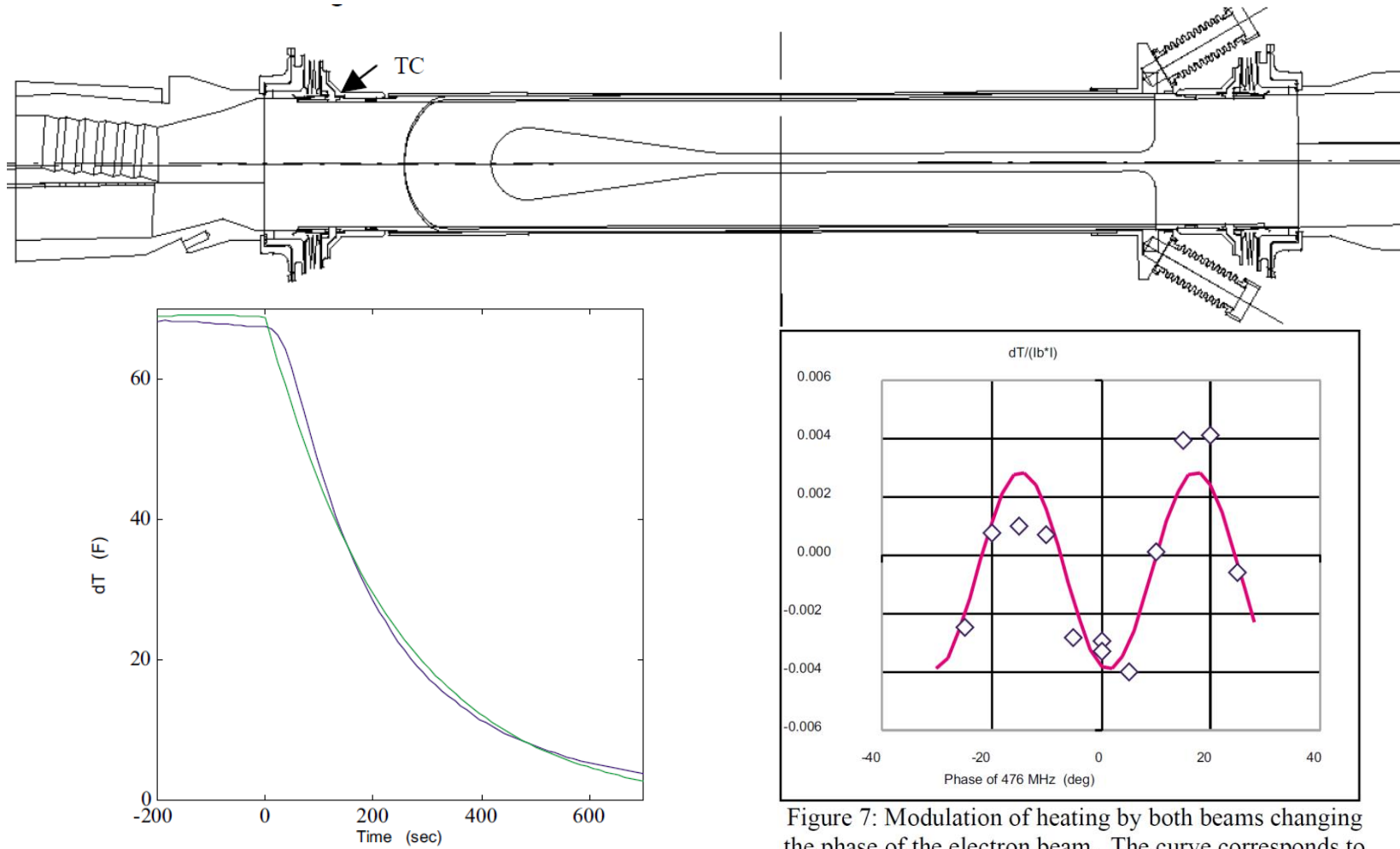


Figure 2: Response of thermocouple (blue) and exponential weighting from positron current (green) for a step change of -1.25 A.

Figure 7: Modulation of heating by both beams changing the phase of the electron beam. The curve corresponds to 5.4 GHz

# IP Temperature monitoring and modeling

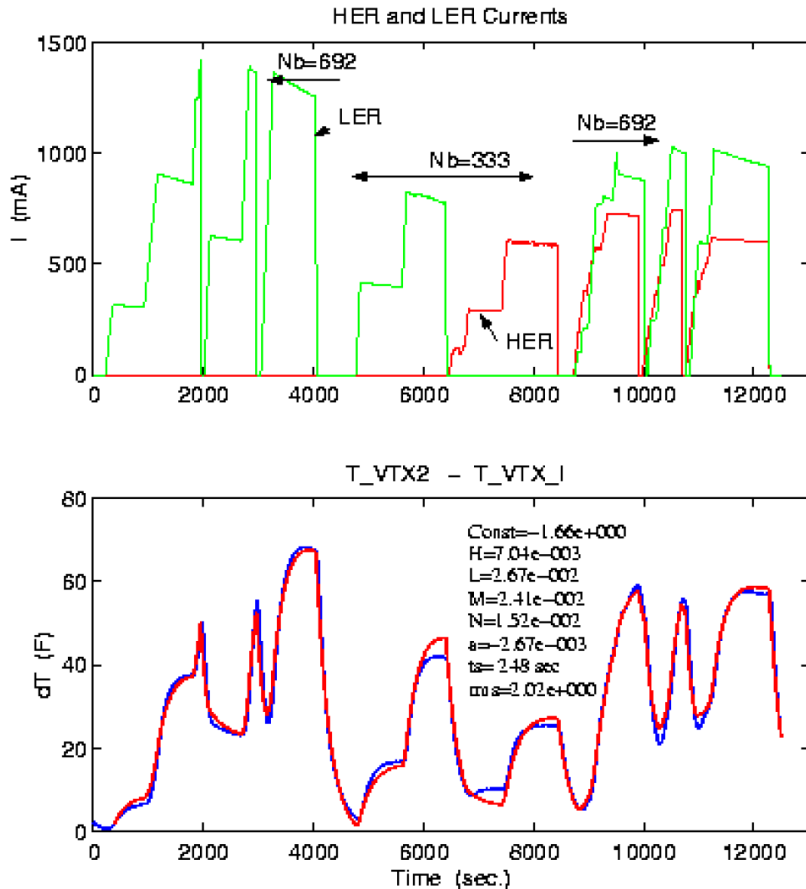


Figure 4: Data (blue) with changing electron and positron currents and fit (red).

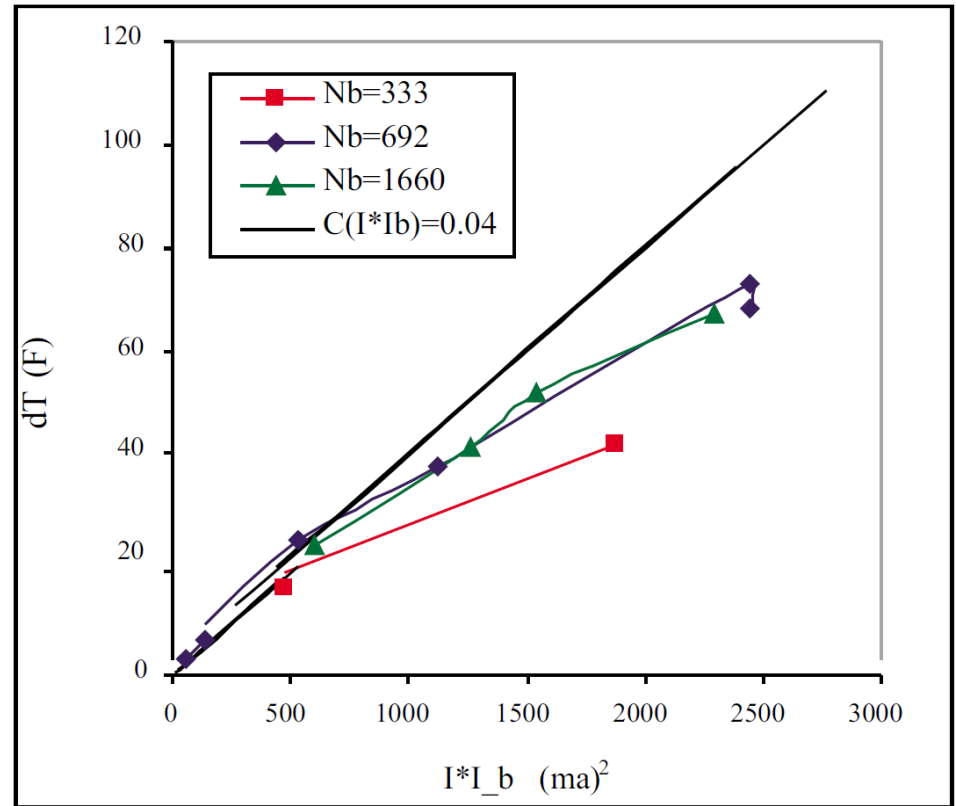
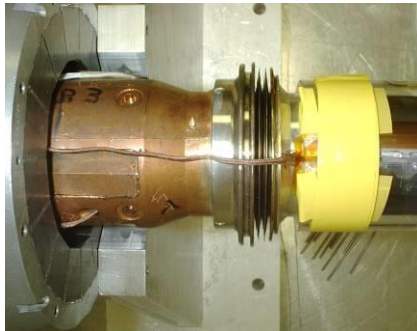
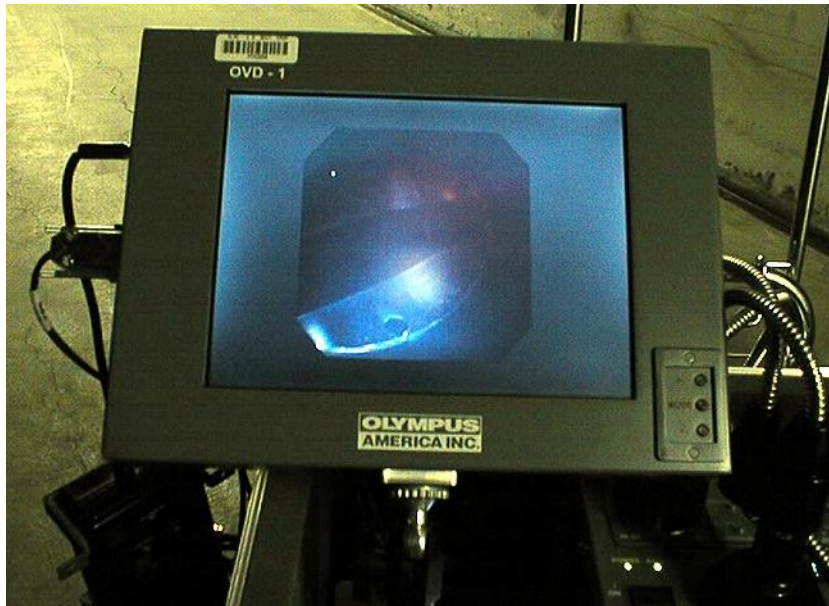
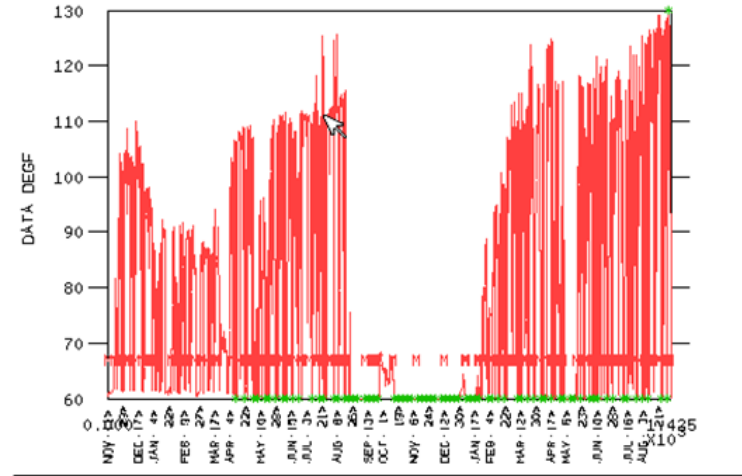


Figure 5: Temperature rise vs. product of bunch current times average current for various bunch fill patterns denoted by the number of populated bunches (Nb). The line shows the expected behavior from low currents.

# Temperature: IR Q2 Bellows and Vertex Chamber Bellows



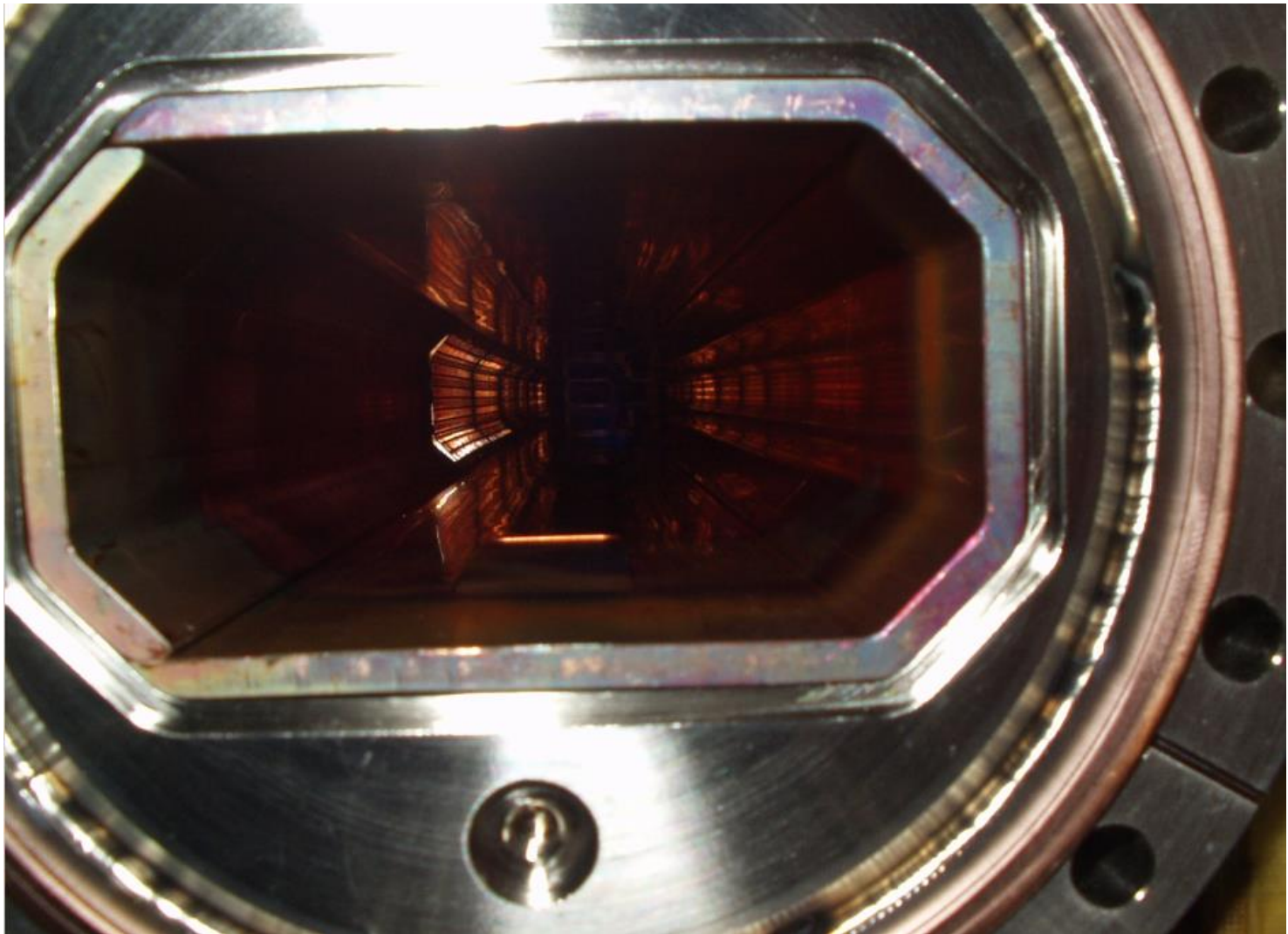
Temperature in VTX bellows



Borescope camera for vacuum chambers

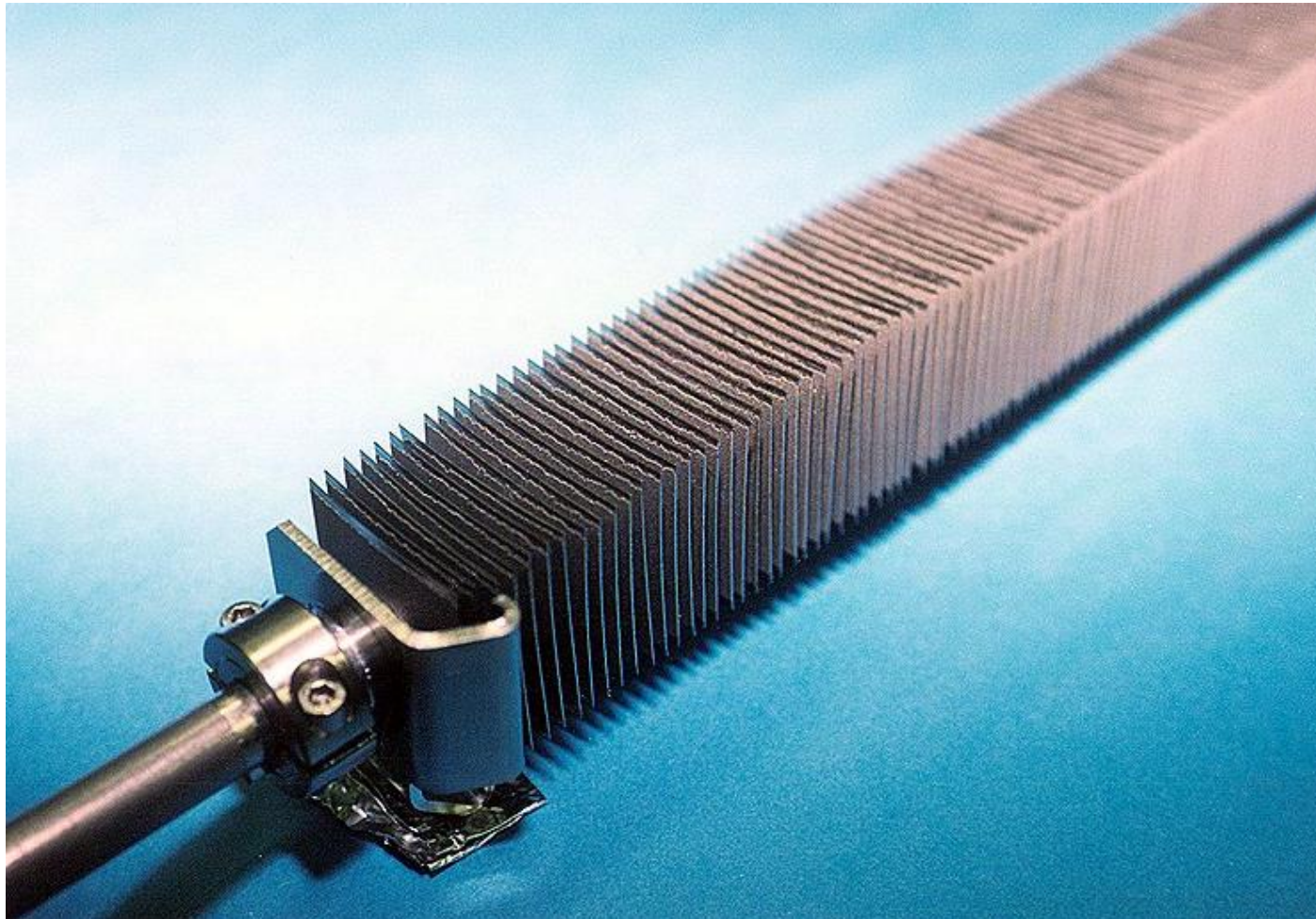
# LER Q5 Vacuum Chamber showing NEG Screen

SLAC

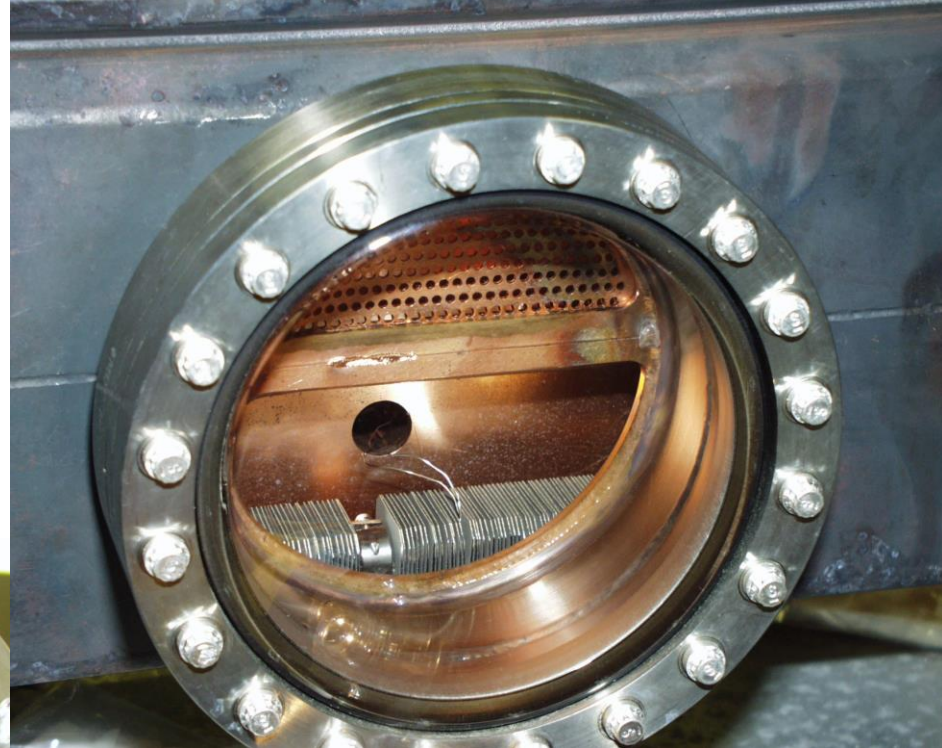
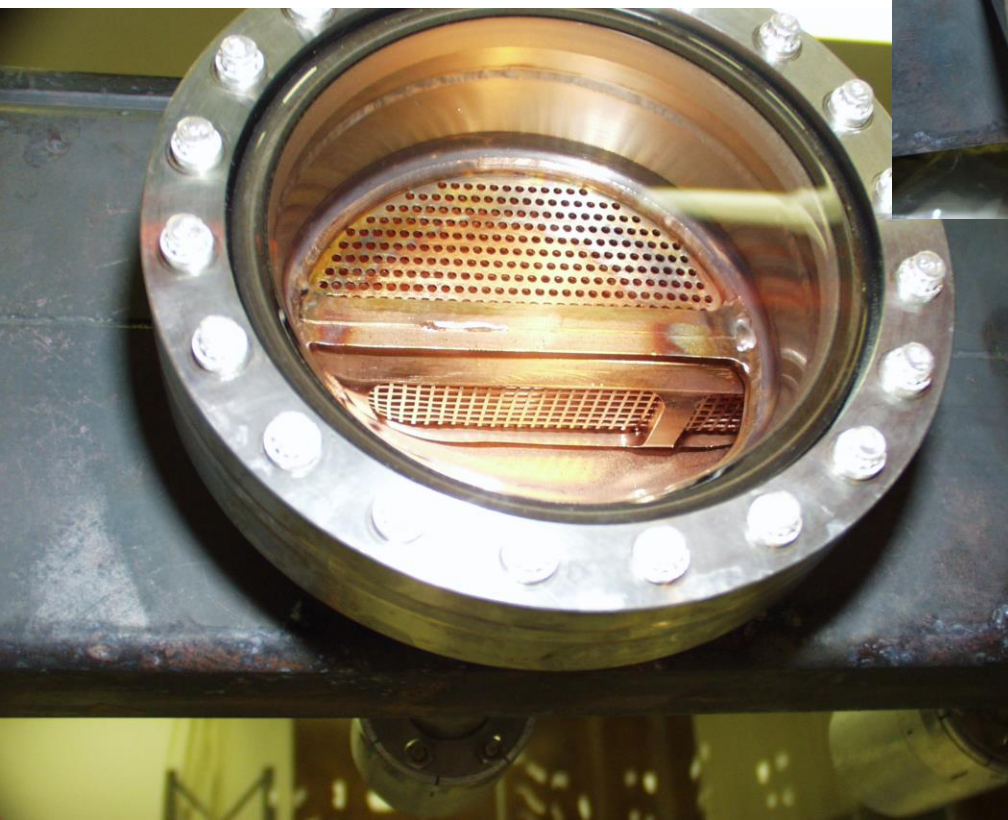


# PEP-II high capacity NEG vacuum pumps

SLAC



# LER NEG Test chamber



# Beam loss rates (PMT with scintillators) (~200 around ring)

PMT loss monitors





# Lifetime versus collimator setting → beam profile in the tails

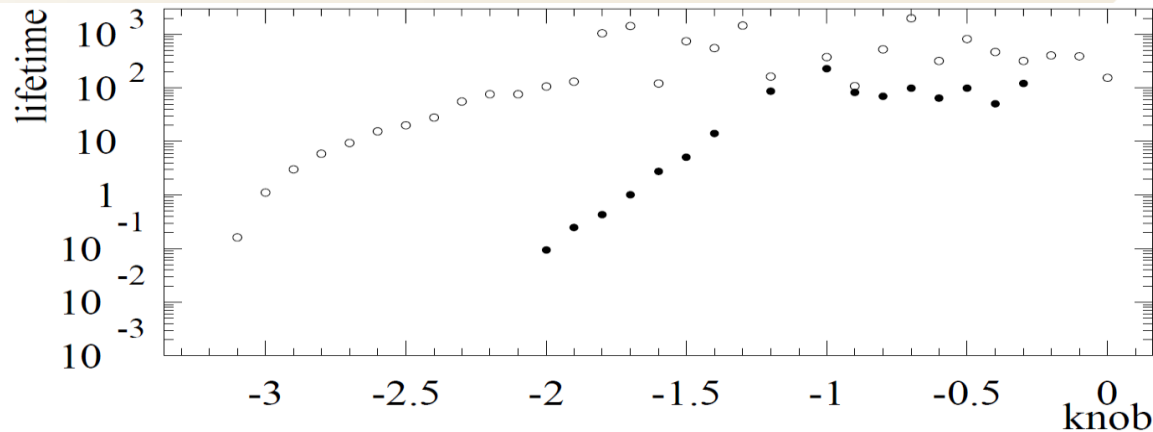


Figure 2: Results of vertical scraping measurements in the HER with colliding beams. Open circles are with high, bullets with low currents. The knob setting is given in mm at the collimator and the lifetime in minutes. Moving in the negative direction on the knob brings the beam closer to the collimator.

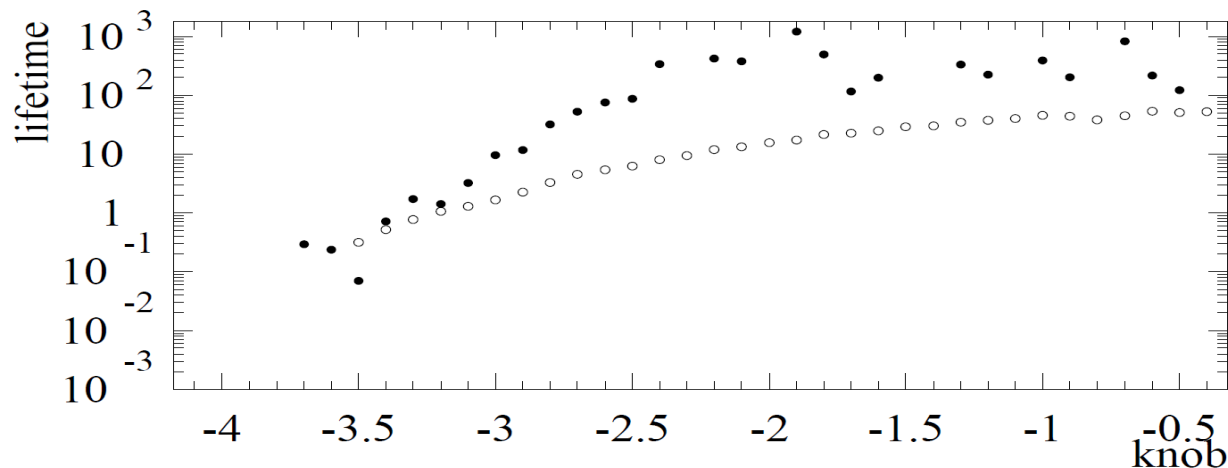


Figure 3: Results of horizontal scraping measurements in the LER with colliding beams. Open circles are with high, bullets with low currents. The knob setting is given in mm at the collimator and the lifetime in minutes. Moving in the negative direction on the knob brings the beam closer to the collimator.

# Radiation tests of Coils and Undulator Magnets

KEK magnet coils

PETRA-II Undulators

APS Undulators

LCLS Undulators

Proceedings of EPAC 2004, Lucerne, Switzerland

## **RADIATION DAMAGE OF MAGNET COILS DUE TO SYNCHROTRON RADIATION**

K. Tsumaki, S. Matsui, M. Ohishi, T.Yorita, JASRI/SPring-8, Hyogo, Japan  
T. Shibata, T. Tateishi, KOBELCO RESEARCH INSTITUTE, INC., Hyogo, Japan

We have measured the radiation damage done to magnet coils. Test pieces were irradiated with synchrotron radiation of  $10^6$  to  $10^9$  Gy. The insulator of the irradiated test pieces was carbonized and became more fragile with increasing radiation dose. However, the coil function did not deteriorate.

# Spring-8: Coil irradiation Tests

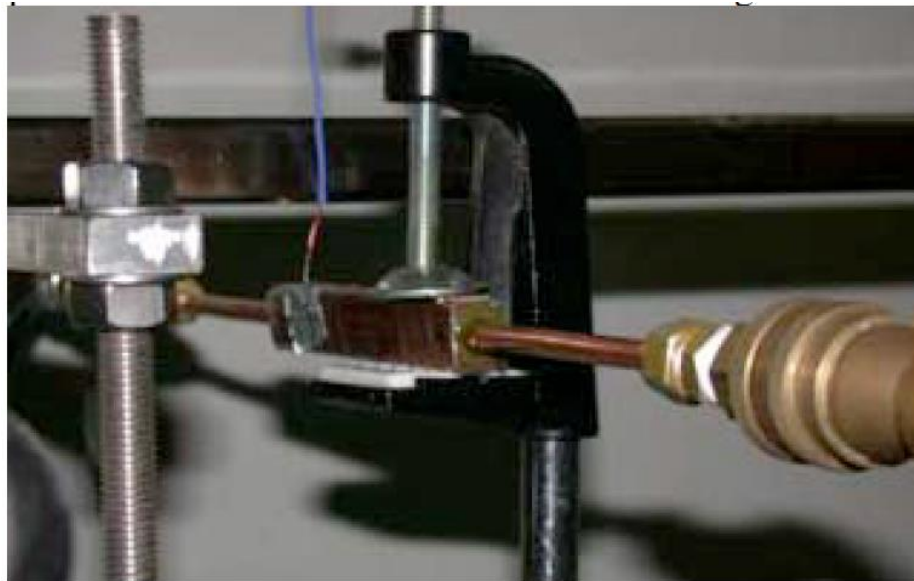


Figure 2: Test piece mounted on a beamline.

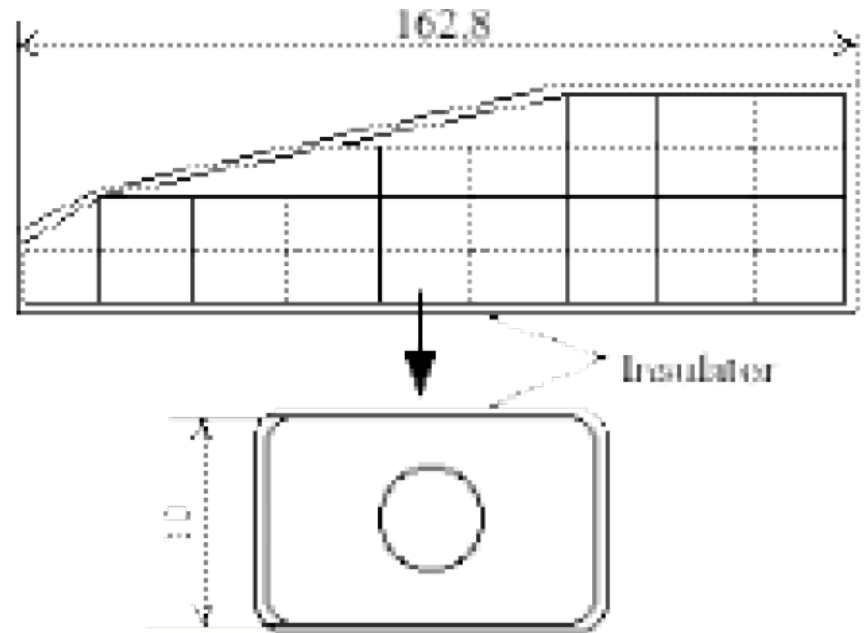


Figure 1: Cross section of a magnet coil.

# Spring-8 Magnet coil tests

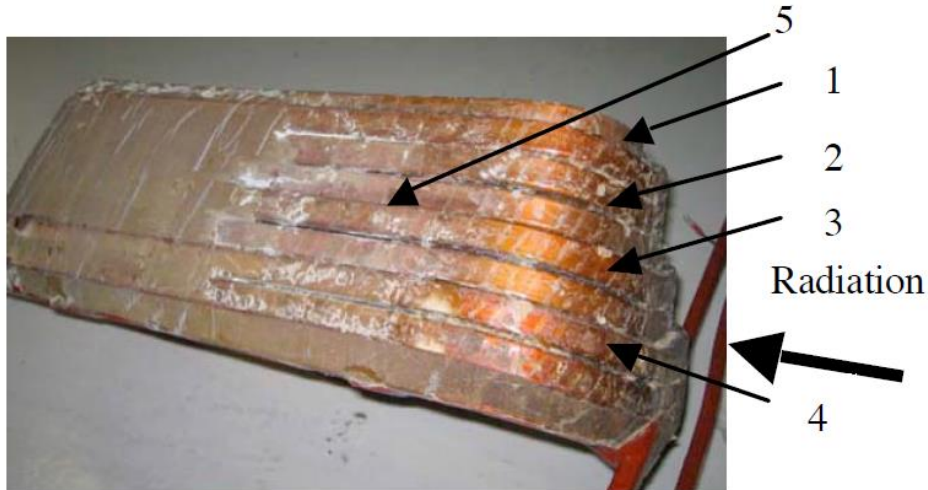


Figure 8: External view of the removed magnet coil.

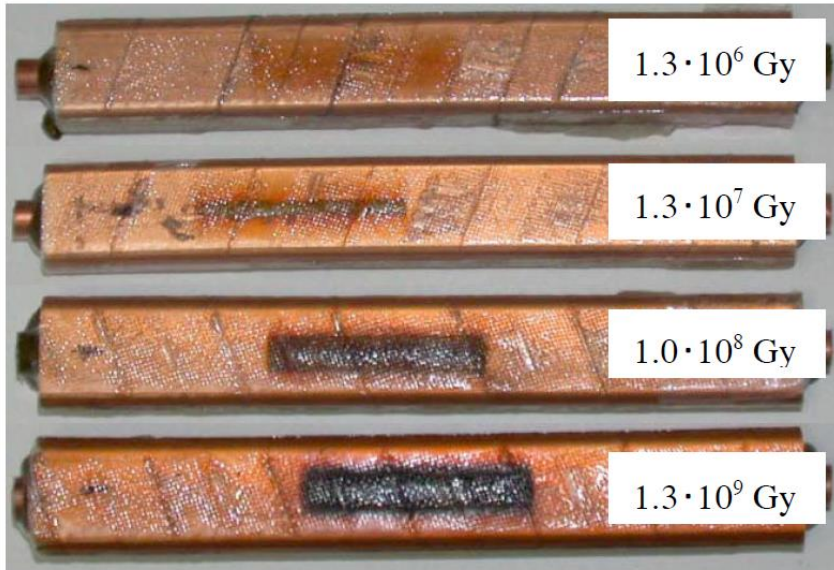
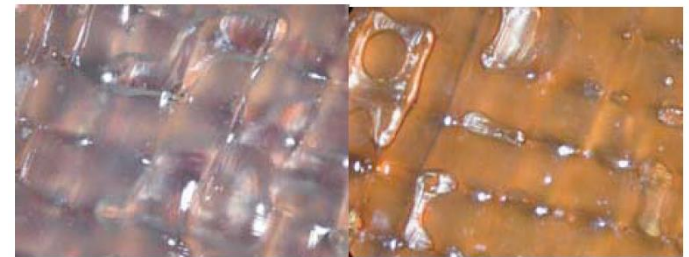


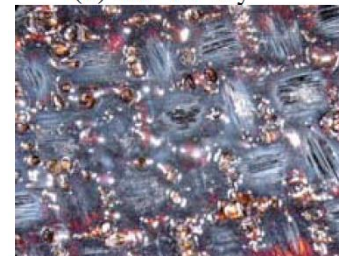
Figure 3: Test pieces after irradiation.



(a) 0 Gy (b)  $1.3 \cdot 10^6$  Gy



(b)  $1.3 \cdot 10^7$  Gy (c)  $1.0 \cdot 10^8$  Gy



(d)  $1.3 \cdot 10^9$  Gy

Figure 4: Test piece photographs magnified by a microscope.

# Spring-8 coil insulation scratch test → damage test

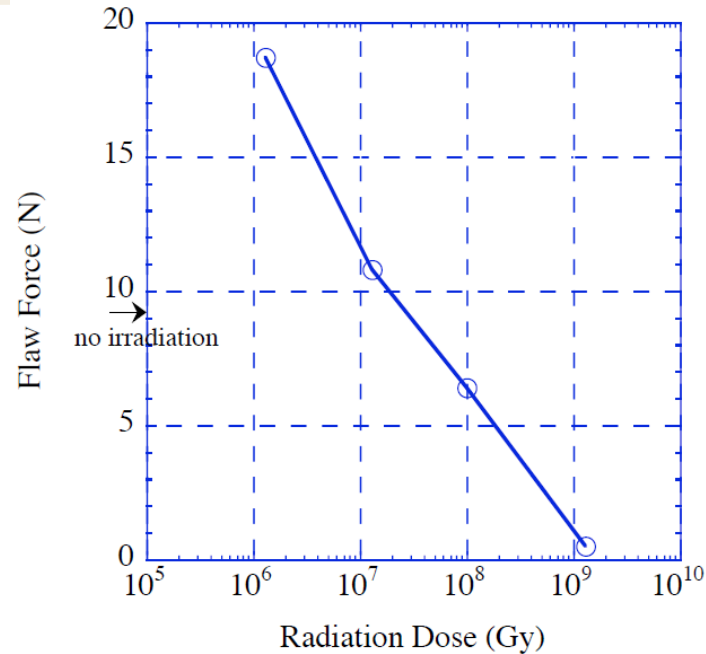
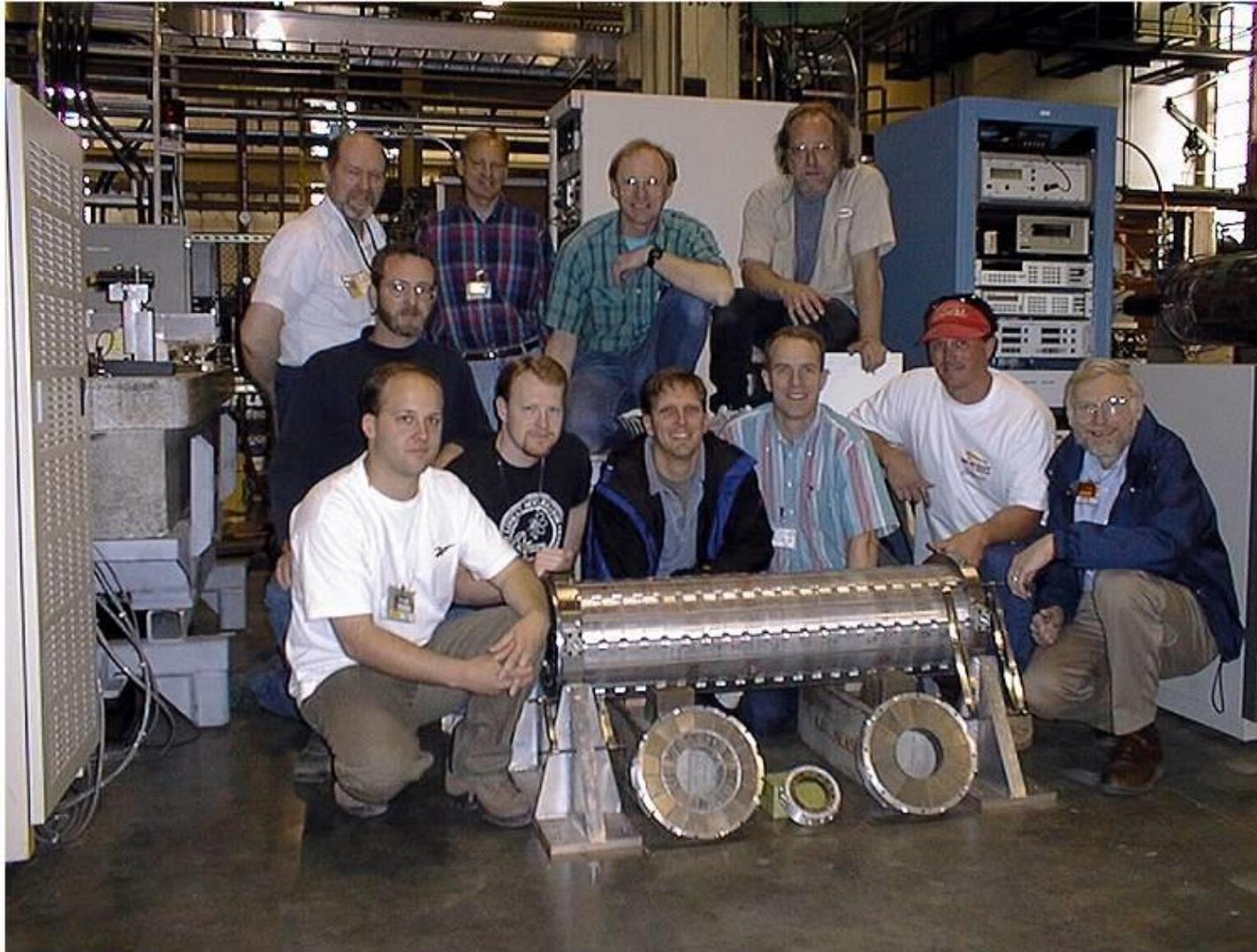


Figure 7: Relation between radiation dose and the flaw force.

When the force was applied, we saw that flaws appeared in the test pieces at certain levels of applied force. We refer to this force as the flaw force. The relation between the radiation dose and the flaw force is shown in Fig. 7. With  $10^6$  Gy irradiation, the glass prepreg hardened and the flaw force became higher than that for no irradiation.

# Example: PEP-II IR Permanent Magnets

SLAC



MS\_044

Permanent Magnet Crew

04/09/98

# INVESTIGATION OF RADIATION DAMAGE OF INSERTION DEVICES AT PETRA III (G. K. Sahoo et al. IPAC 2015)

PETRA III is a 3rd generation synchrotron light source dedicated to users at 14 beamlines with 30 instruments since 2009. The horizontal beam emittance is 1 nmrاد while a coupling of 1% amounts to a vertical emittance of 10 pmrad. Some undulators and wiggler devices have accumulated total radiation doses of about 100 kGy.



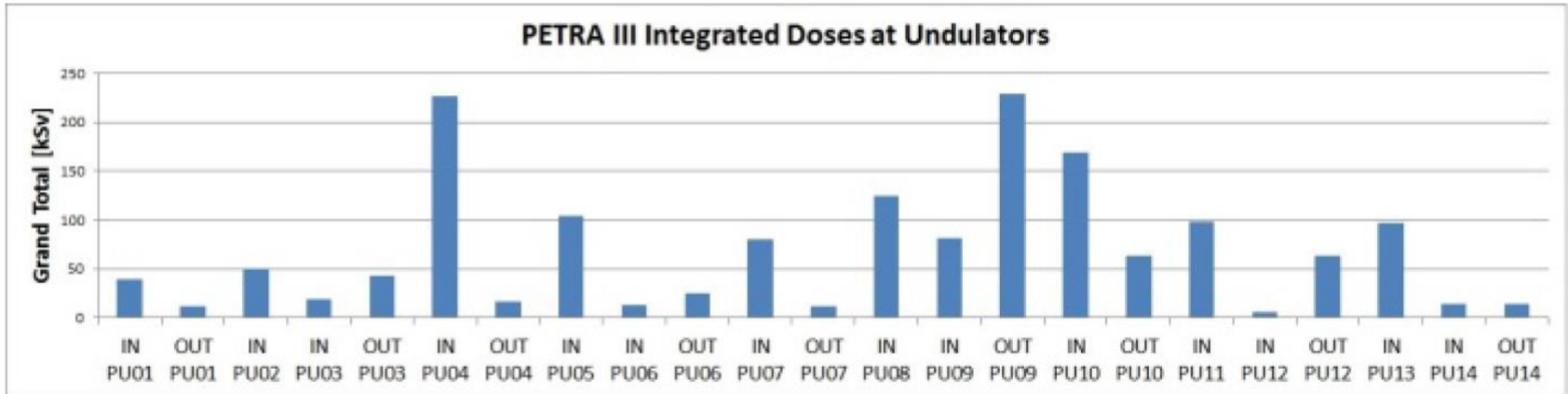


Figure 2: Integrated radiation dose accumulated at every insertion device from the first day of its installation as measured by TLDs.

Proceedings of IPAC2014, Dresden, Germany

WEPRO035

## RADIATION DAMAGE OF UNDULATORS AT PETRA III

P. Vagin\*, O. Bilani, A. Schöps, S. Tripathi, T. Vielitz, M. Tischer, DESY, Hamburg, Germany

# PETRA-III Undulator Radiation Damage

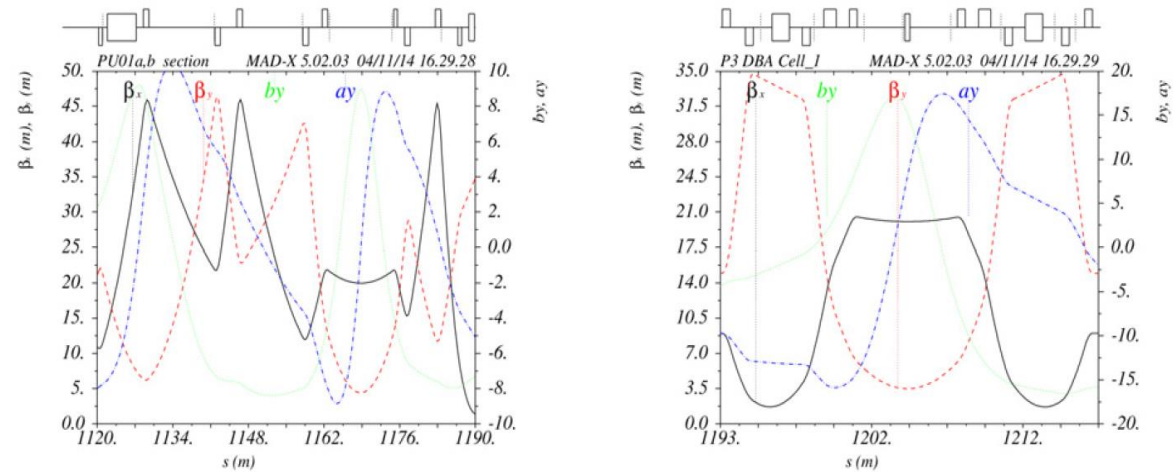
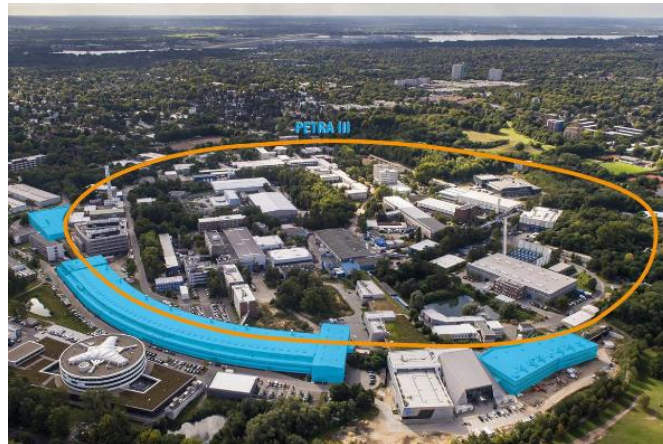
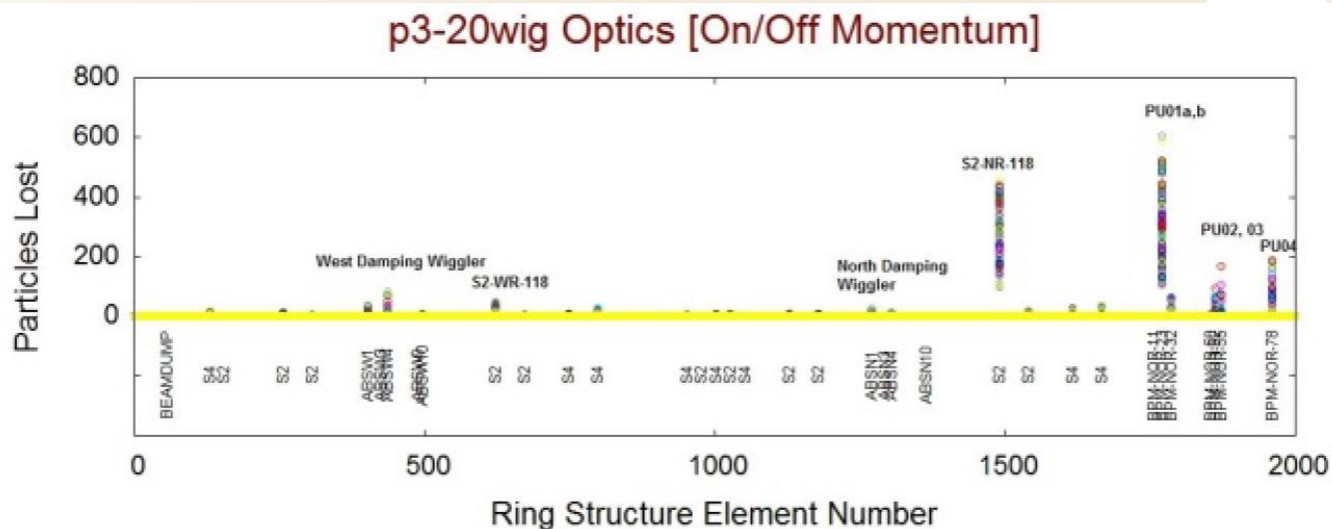


Figure 4: The computed values of  $a_y$  and  $b_y$  are plotted for the sections for sector (a) PU01 and (b) PU02. The  $a_y$  value is high at the upstream of PU01 and PU02; as well as downstream of PU01 and PU02.



31/03/2015 17:25

Collimators are open with elliptic aperture [40mm, 20mm].  
 Tracking results for initial conditions at first 384 Blocks from mid of South West shown in different color codes.

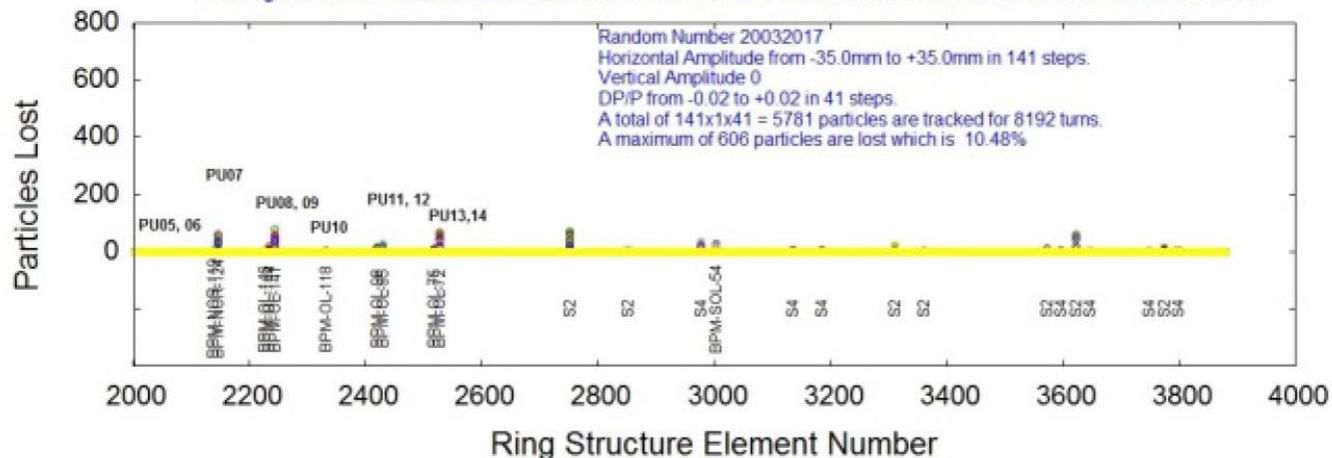


Figure 5: Tracking results for off momentum particles.

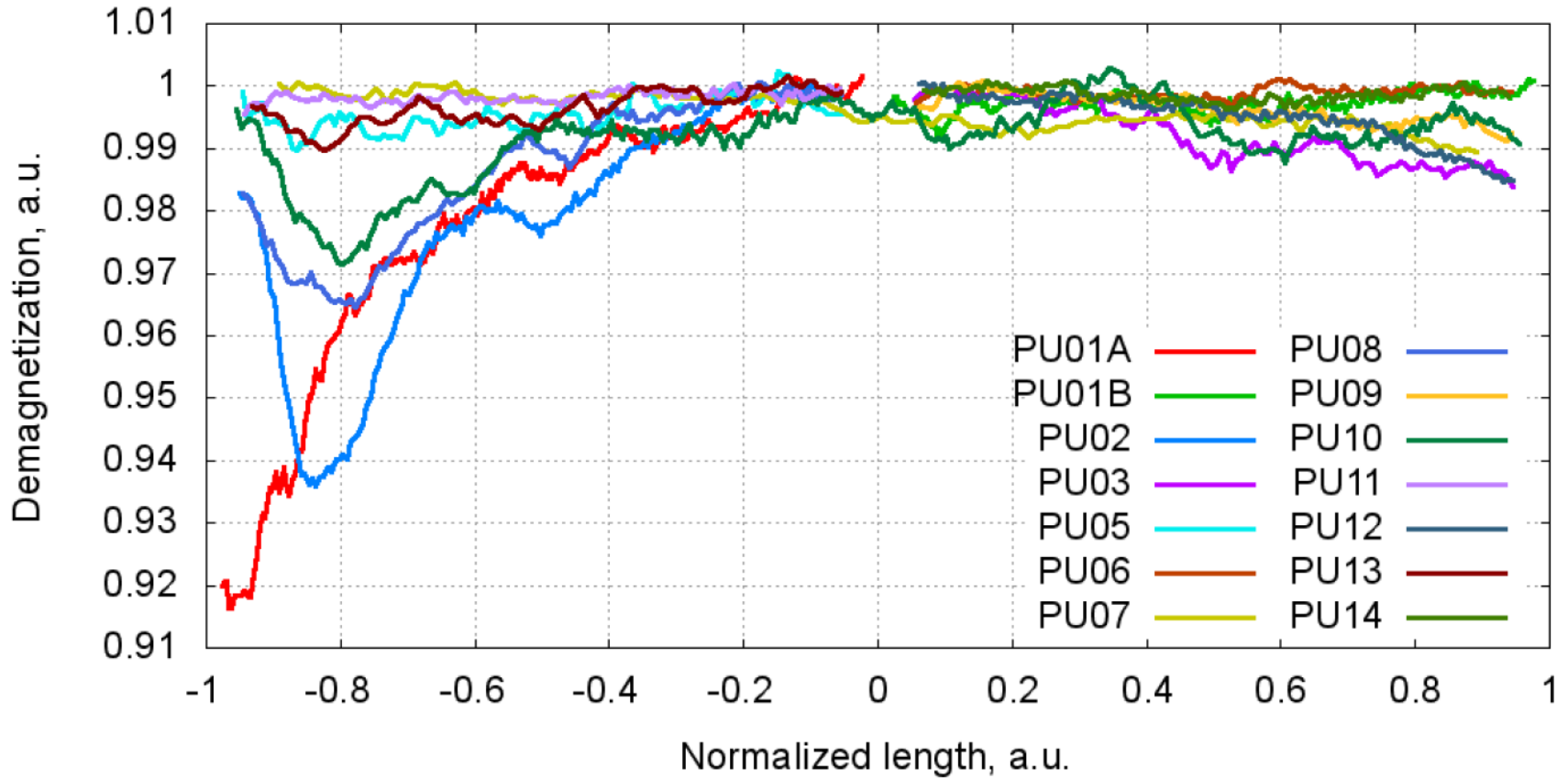


Figure 1: Demagnetization of PETRAIII undulators, horizontal axis is normalized to the length of a straight section.

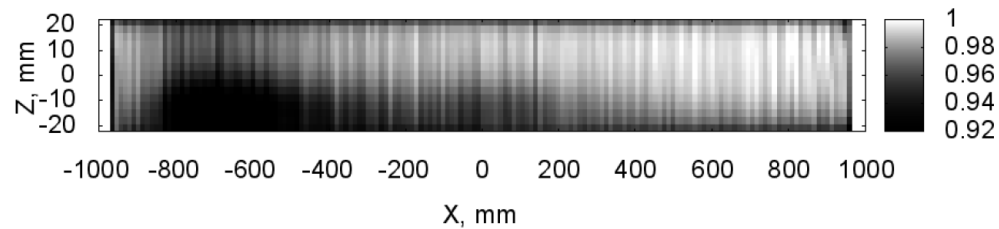


Figure 3: PU02 undulator demagnetization 2D fieldmap at closed gap=10mm, normalized to the initial field amplitude.

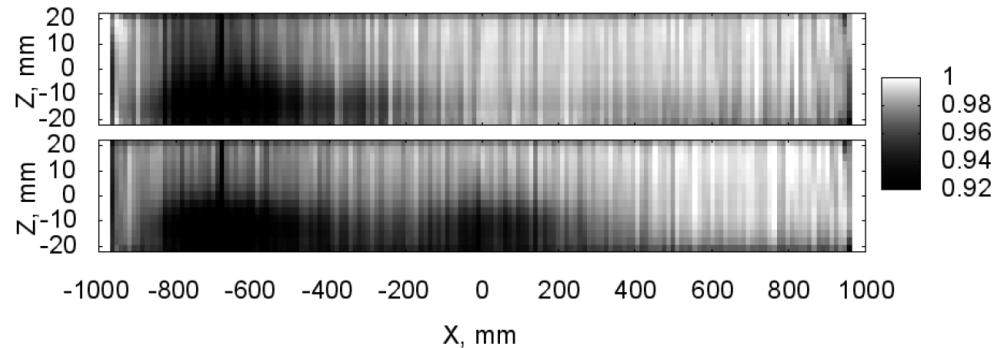


Figure 4: PU02 undulator demagnetization fieldmap measured for top and bottom modules separately at open gap.

## PU02 UNDULATOR MEASUREMENTS

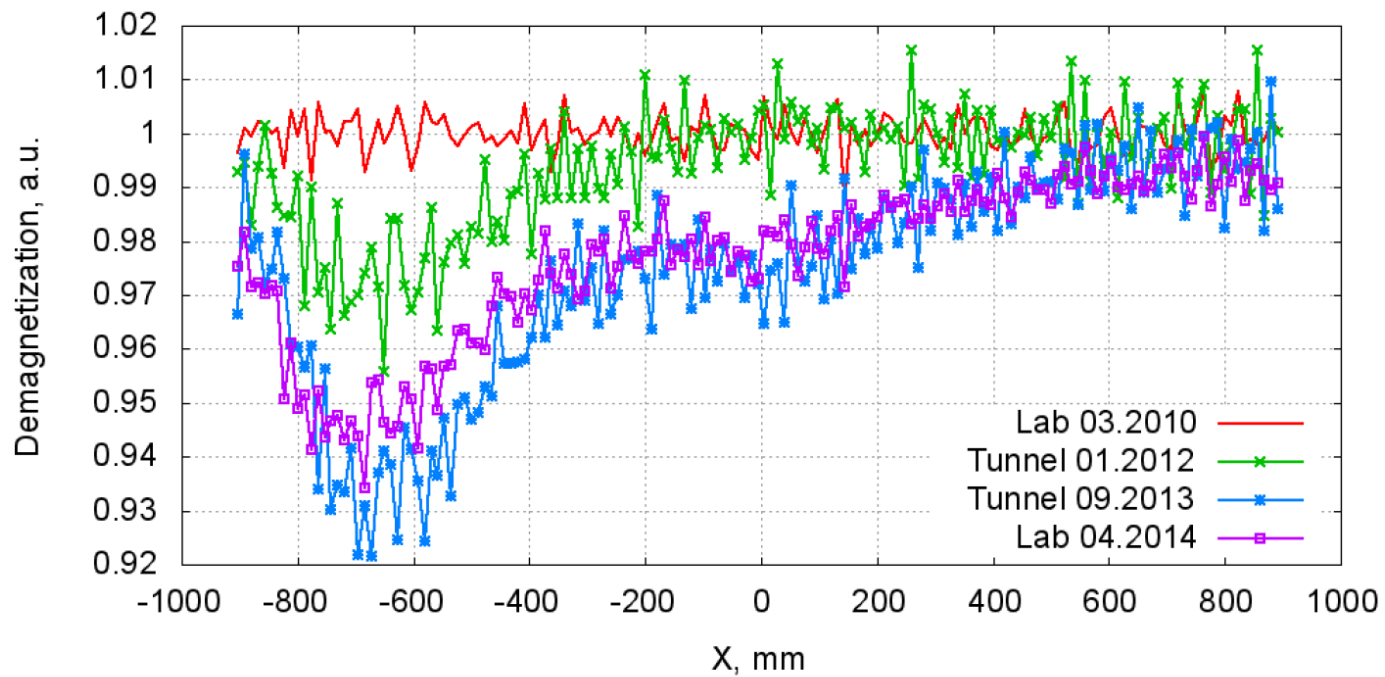


Figure 2: PU02 undulator demagnetization progress.

# PETRA-III

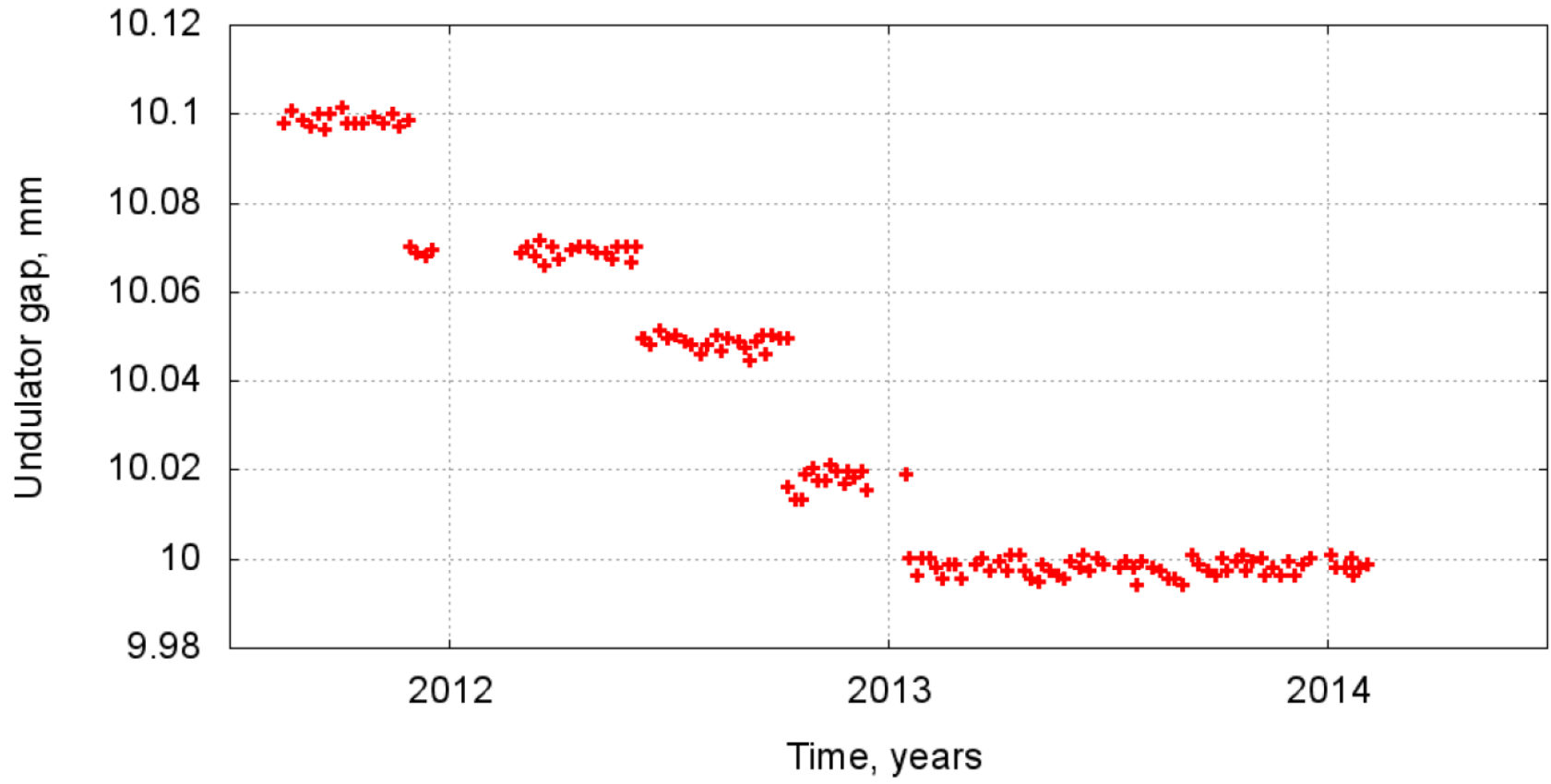


Figure 5: PU02 gap setting to reach 60keV on 7<sup>th</sup> harmonic is decreasing over time to compensate demagnetization, till it reaches minimum gap defined by vacuum chamber size.

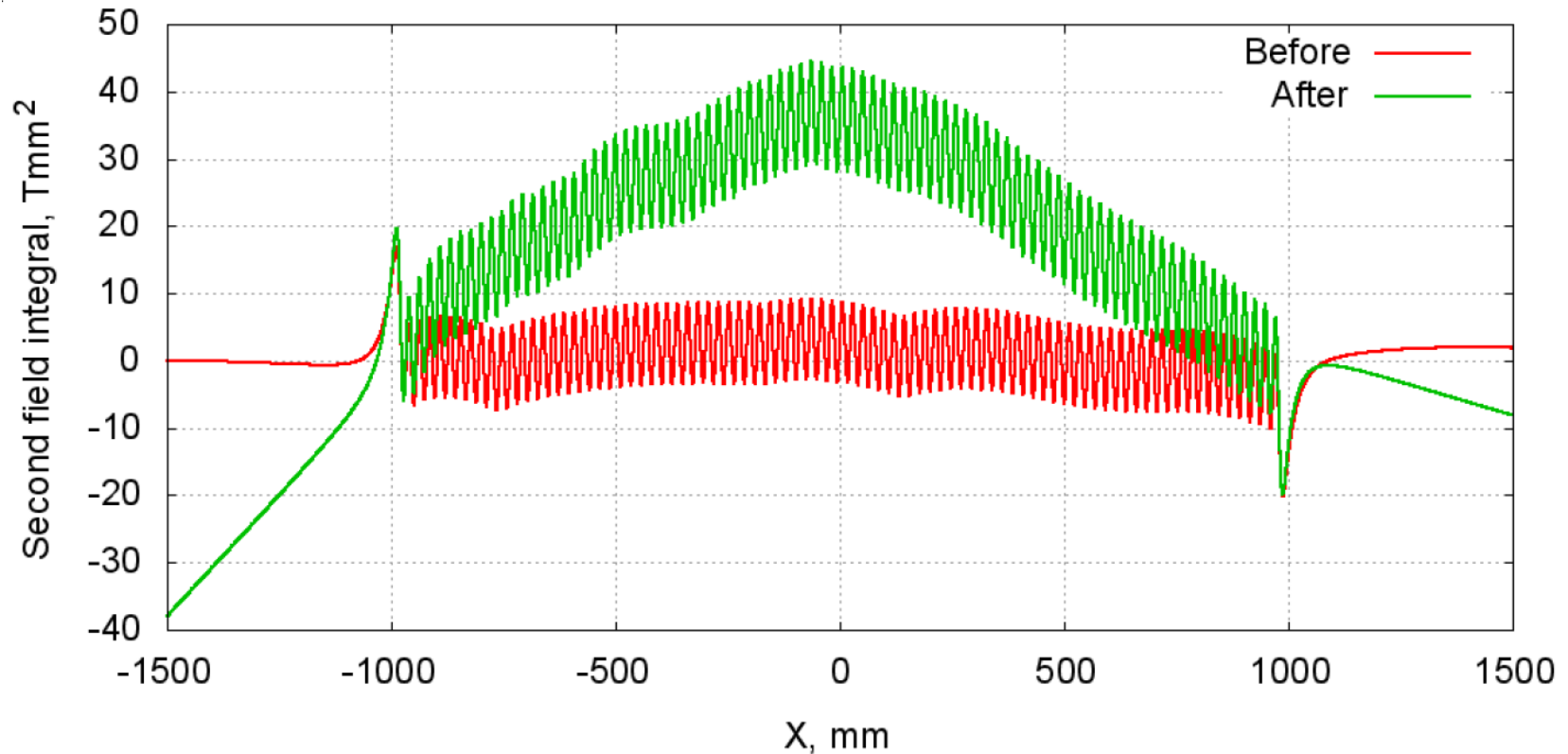


Figure 6: PU02 trajectory before and after demagnetization.



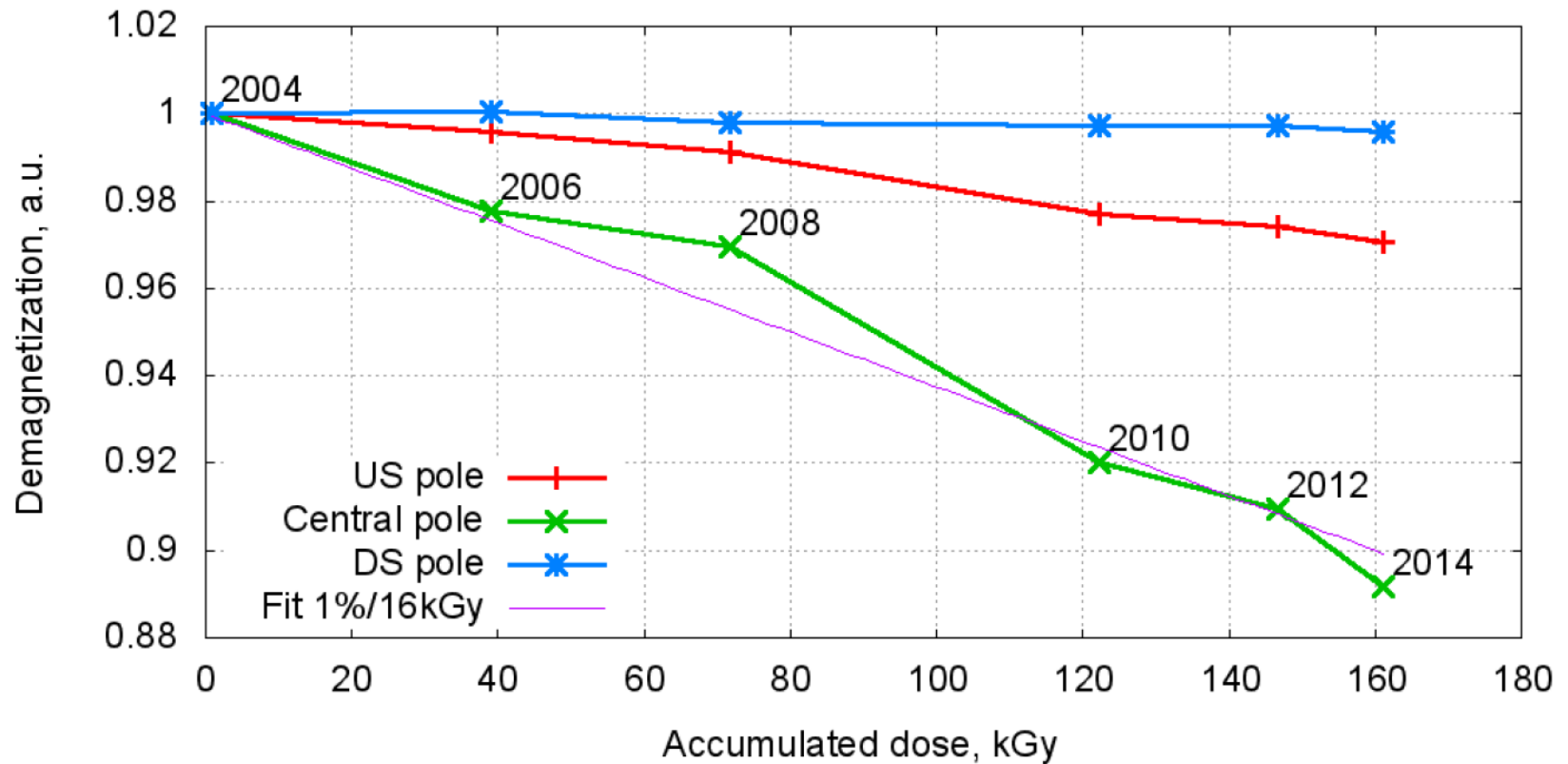


Figure 8: Sacrificial undulator demagnetization.

# APS undulator radiation damage tests

Proceedings of 2005 Particle Accelerator Conference, Knoxville, Tennessee

## RADIATION DAMAGE TO ADVANCED PHOTON SOURCE UNDULATORS\*

Shigemi Sasaki, Maria Petra, Isaac B. Vasserman, Charles L. Doose, Elizabeth R. Moog, APS, Argonne National Laboratory, Argonne, IL 60439, U.S.A.

N. V. Mokhov, Fermi National Accelerator Laboratory, Batavia, IL 60510, U.S.A.

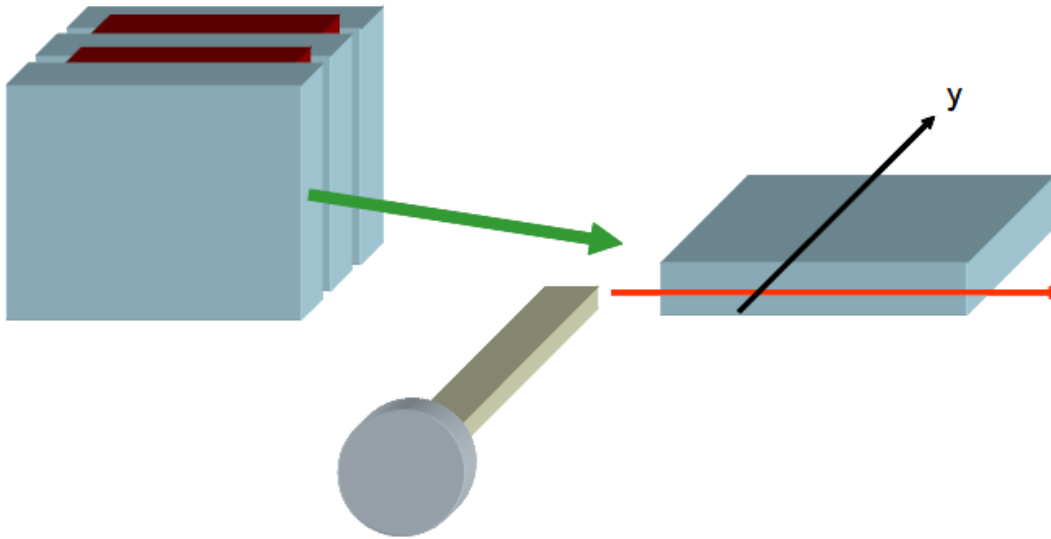


Fig. 2: Schematic of Hall probe measurement.

# APS Undulator

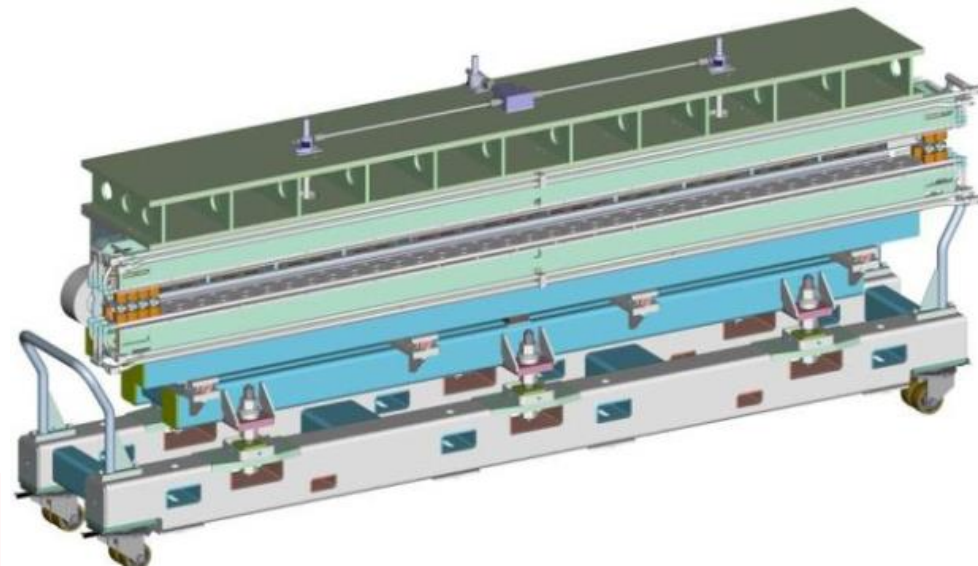
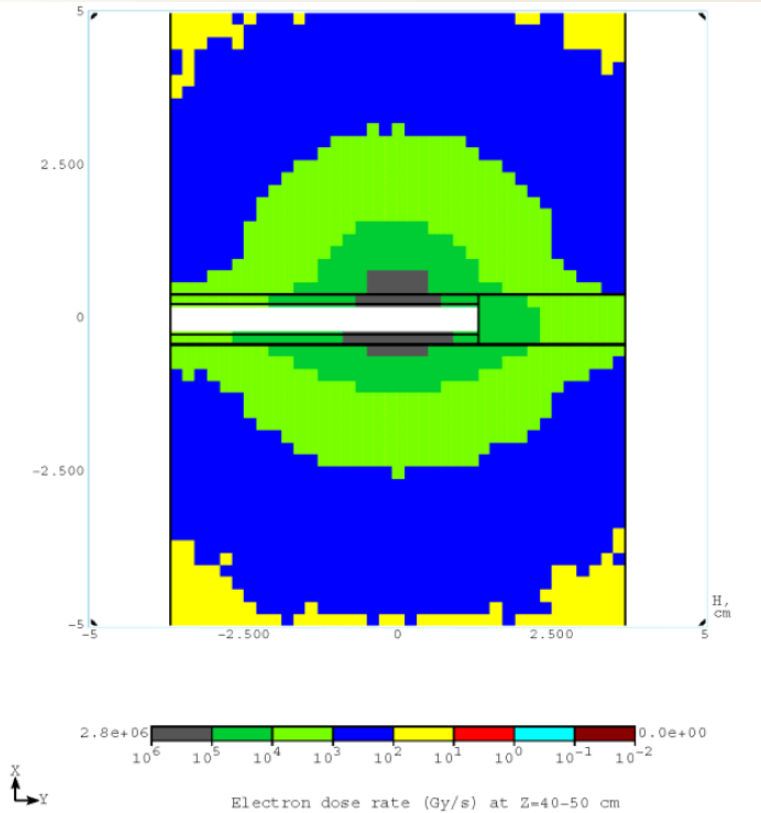


Fig. 5: Electron dose distribution in the undulator.  $6.25 \times 10^{14}$  e/s loss at 7 GeV was assumed for the simulation.

As can be clearly seen, the maximum dose rate is localized near the electron beam axis. Dose distributions from gamma-rays, charged hadrons, and muons all show

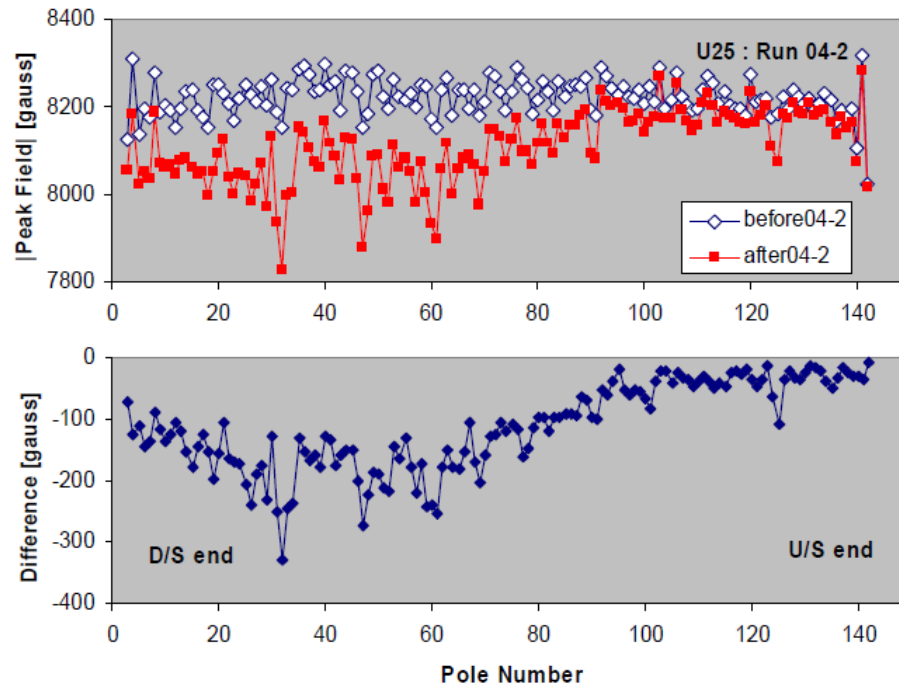
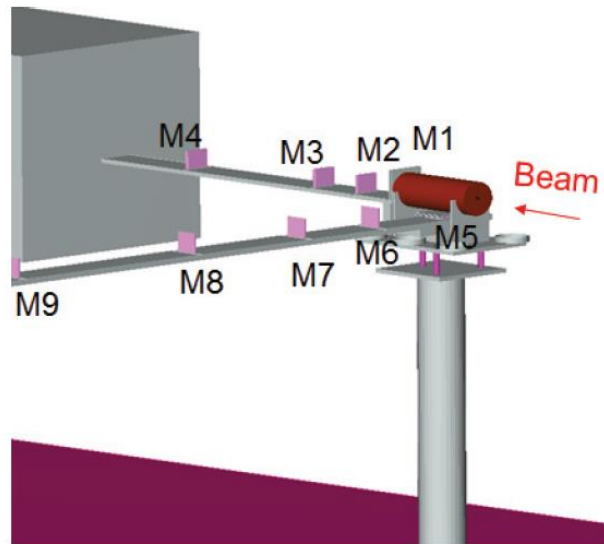


Fig. 1: Peak field comparison of the undulator before and after the May-August 2004 run. Bottom graph shows the difference before and after the run. Pole number is numbered from the downstream end. Open diamond: before user run, solid square: after user run.

## UNDULATOR RADIATION DAMAGE EXPERIENCE AT LCLS\*

H.-D. Nuhn<sup>#</sup>, R.C. Field, S. Mao, Y. Levashov, M. Santana, J.N. Welch, Z. Wolf  
SLAC National Accelerator Laboratory, Menlo Park, CA 94025, U.S.A



LCLS has 33 magnet girders.

Figure 1: Layout of the SLAC End-Station A (ESA) undulator magnet block damage experiment. M1 to M9 indicate the placement of the individual magnet blocks relative to the copper cylinder. M5 is located underneath the copper cylinder.

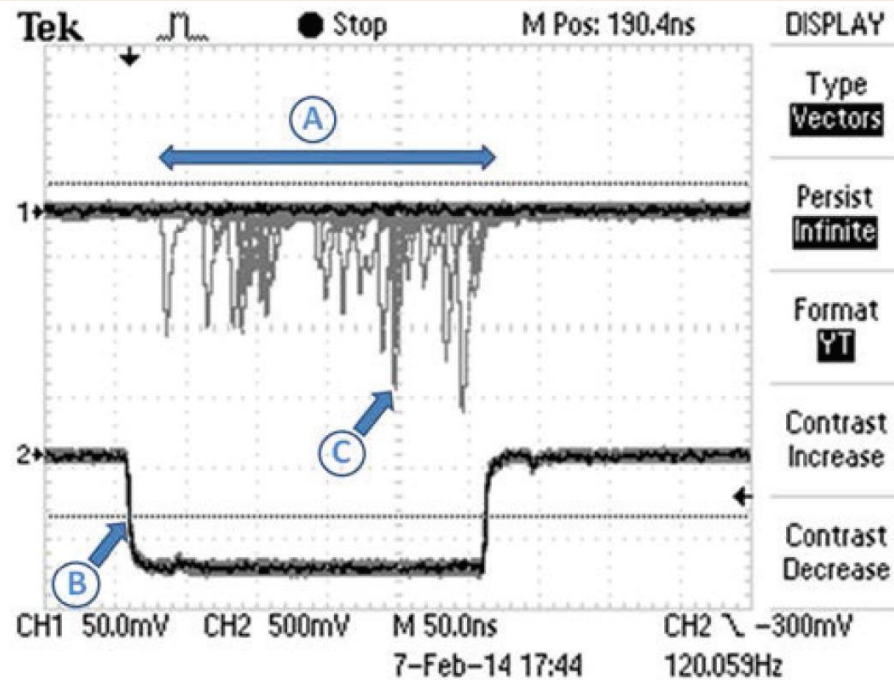


Figure 7: Lost particles from dark current pulses (A) and from the laser driven beam (C) observed at a position along the undulator by a beam loss detector (accumulated over about 500 beam pulses), showing the time spread loss events relative to the true beam time. The lower signal is the oscilloscope trigger from the accelerator timing system (B). The full width of the plot is 500 ns. The rf bucket separation is 0.3 ns.

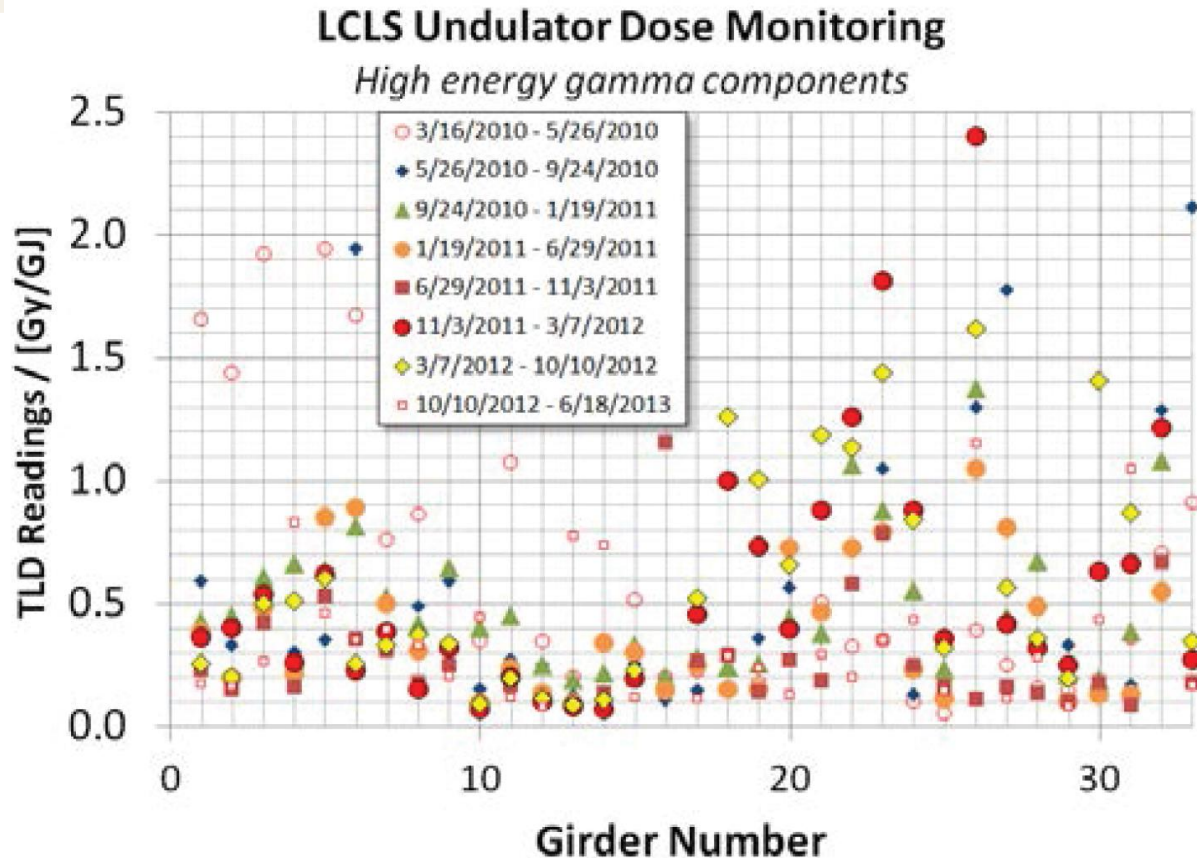


Figure 2: Radiation dose measurements by Pb-cased TLDs placed in front of each LCLS undulator segment. The readings are plotted against the beam energy passed through the undulator beam pipe during the same period.

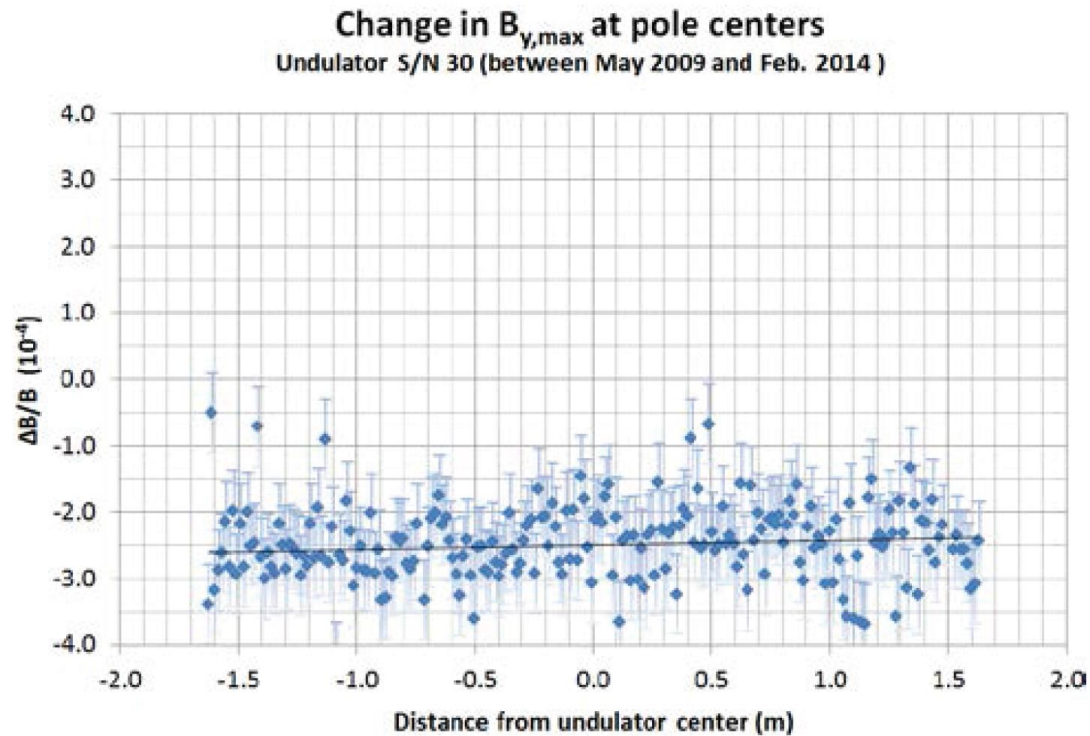
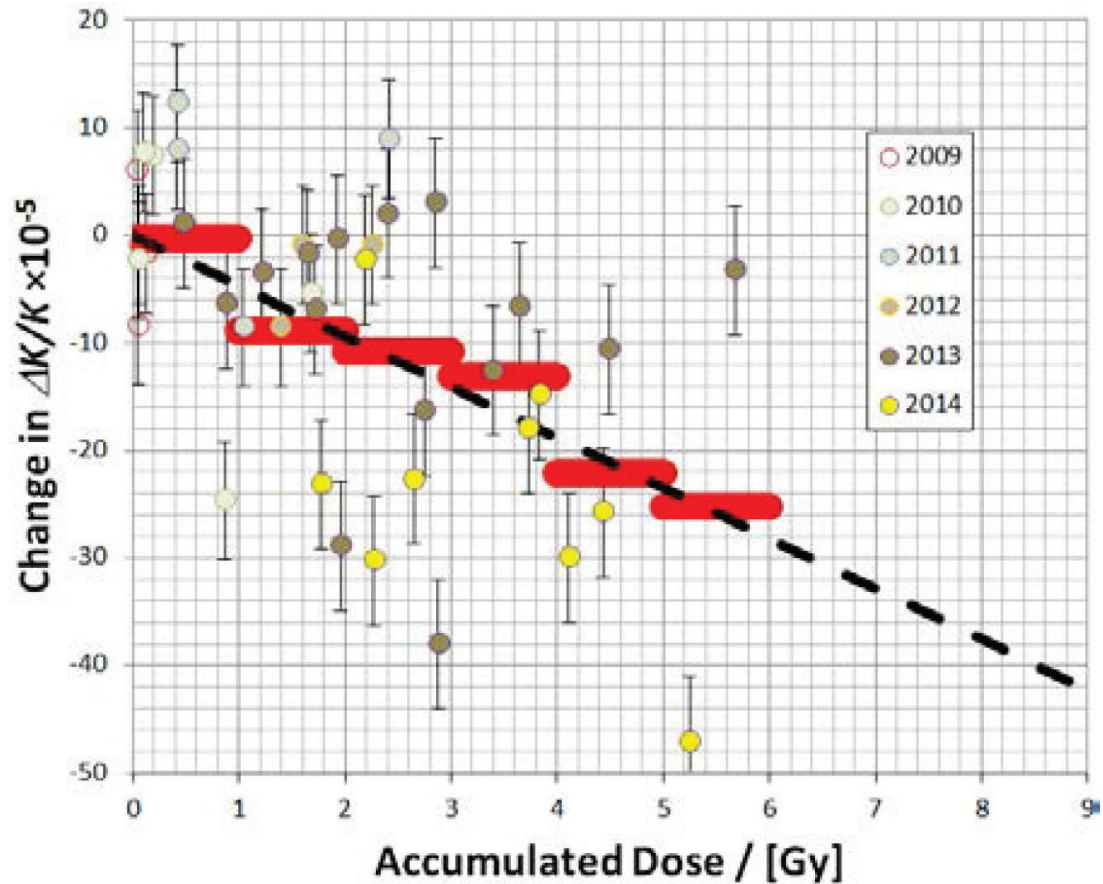


Figure 5: Magnetic field measurements shown in Figure 4 after correction by the CMM gap measurements shown in Figure 5. The remaining change in relative field amplitude is  $-(2.5 \pm 0.5) \times 10^{-4}$ .



## LCLS-I Undulator K Change vs Dose



# Power, HOM, and Radiation Conclusions

Many complicated designs, measurements, and operational techniques are needed in a high-power, high-current collider or light source.

Make a full plan for every lost watt that gets deposited.

Measure as many parameters and possible.

Many measurements relate to potential hardware damage to the accelerator.

Many measurements need to be automated and computer monitored to make the accelerator operation safe and look at the past events.