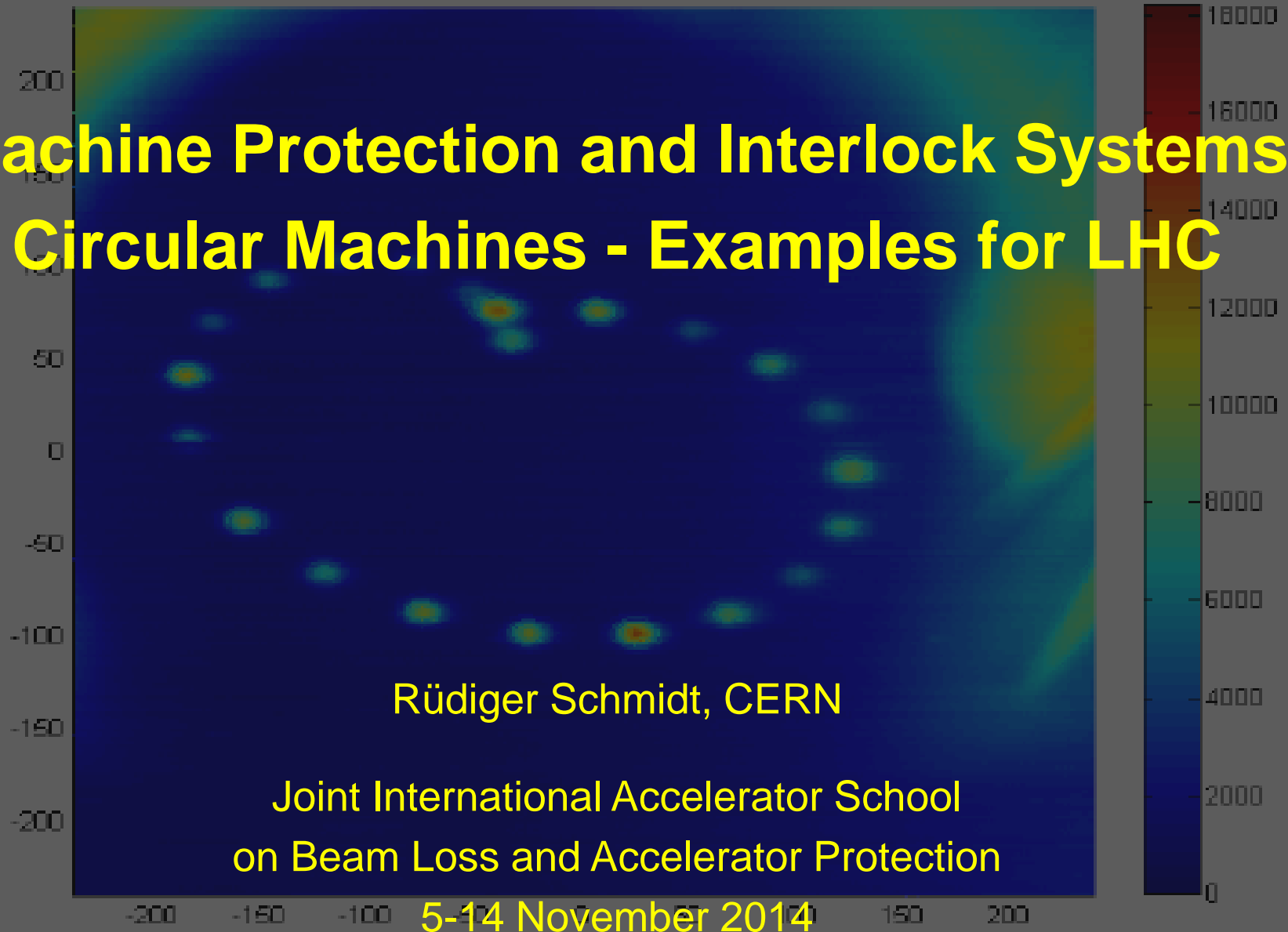


BTVDD

# Machine Protection and Interlock Systems Circular Machines - Examples for LHC

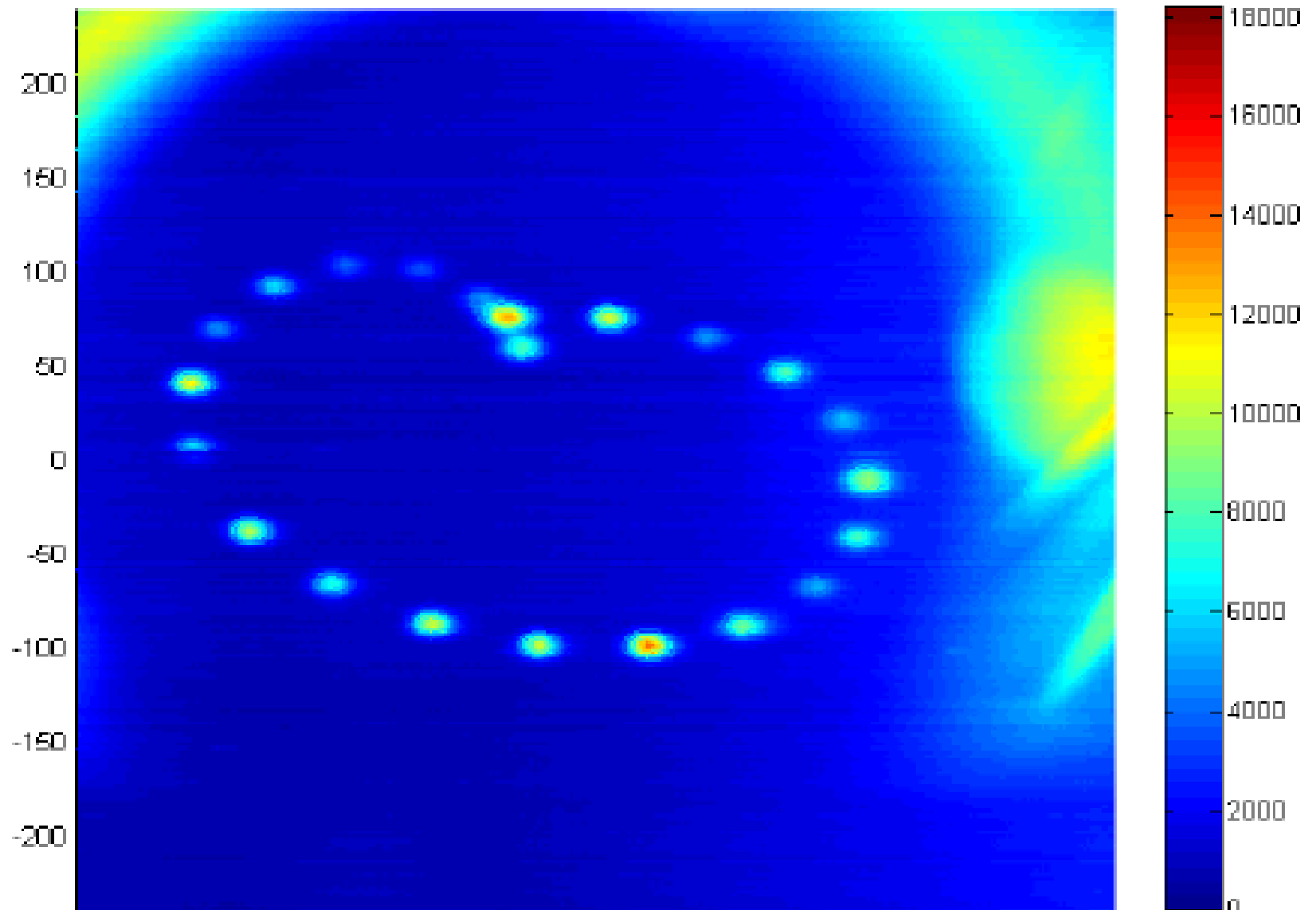


Rüdiger Schmidt, CERN

Joint International Accelerator School  
on Beam Loss and Accelerator Protection

5-14 November 2014

# BTVDD



Proton bunches at the end of their life in LHC: screen in front of the beam dump block

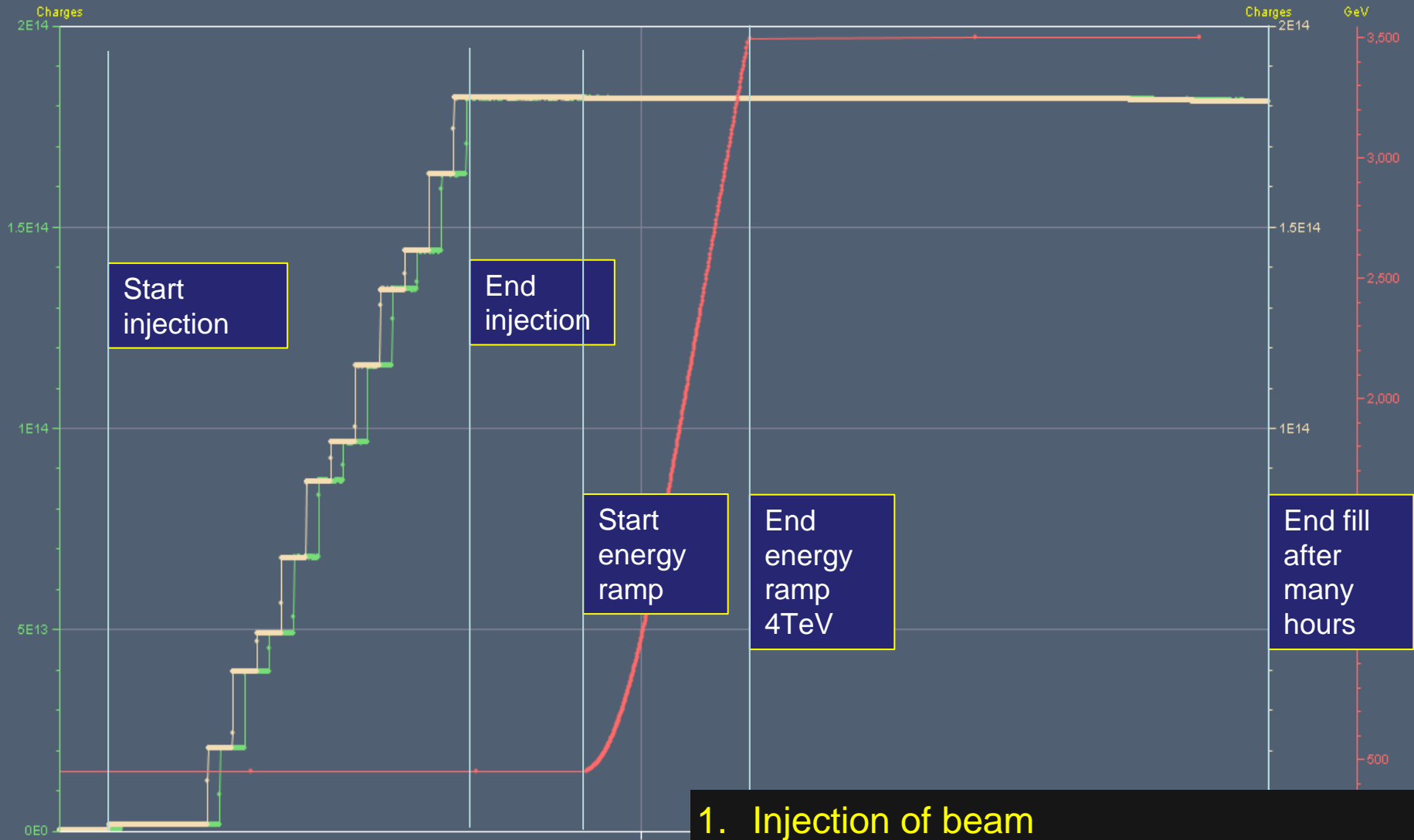
1. Identify hazards: what failures can have a direct impact on beam parameters and cause loss of particles (...hitting the aperture)
2. Classify the failures in different categories
3. Estimate the risk for each failure (or for categories of failures)
4. Work out the worst case failures
5. Identify how to prevent the failures or mitigate the consequences
6. Design systems for machine protection

**Back to square 1:** continuous effort, not only once....

# Operational modes in a circular accelerator

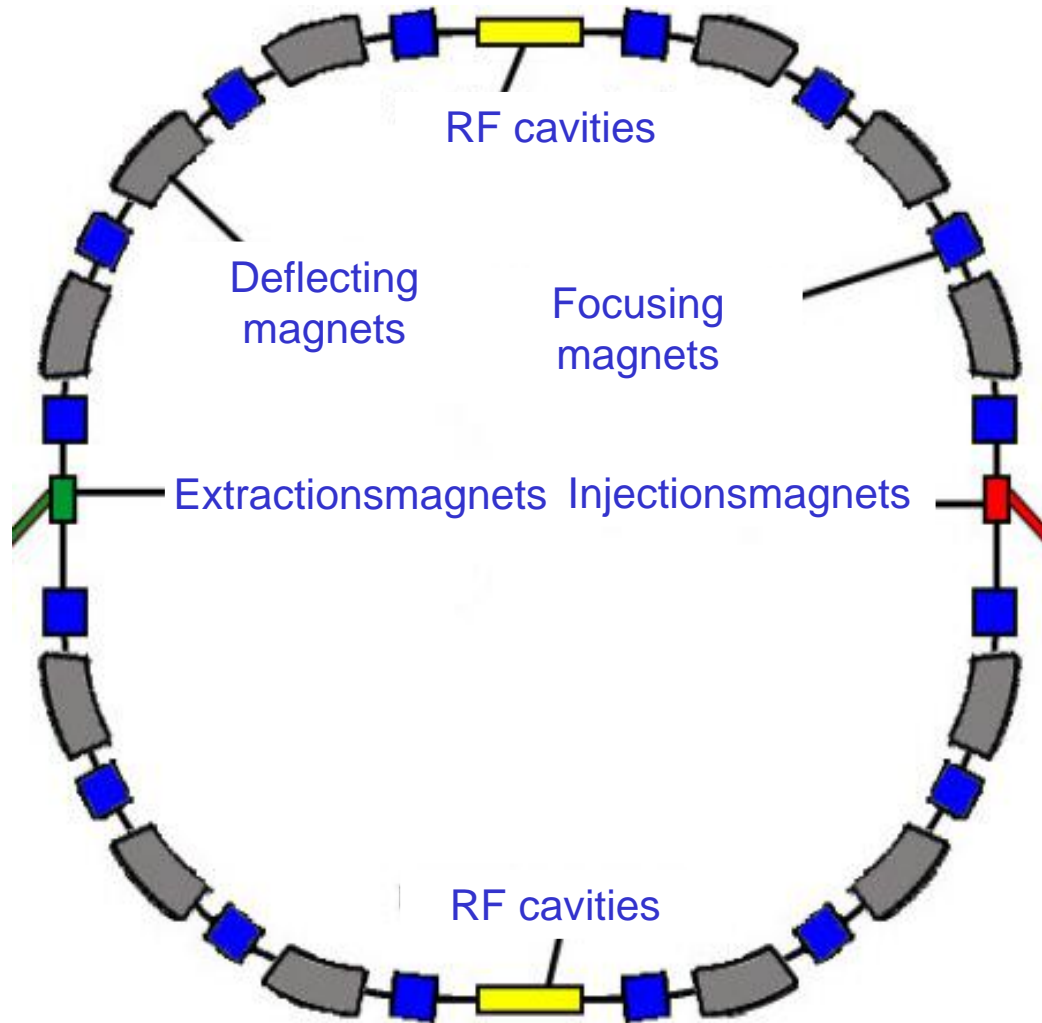
Timeseries Chart between 2011-10-08 05:17:16.586 and 2011-10-08 11:41:47.035 (LOCAL\_TIME)

→ LHC.BCTDC.A6R4.B1:BEAM\_INTENSITY     
 → LHC.BCTDC.A6R4.B2:BEAM\_INTENSITY     
 → MSD.UA63.MKCBI.B1:E\_CH1



← ~1 hour LOCAL\_TIME

1. Injection of beam
2. Operation with stored beam
3. End of the fill: beam extraction (any time)

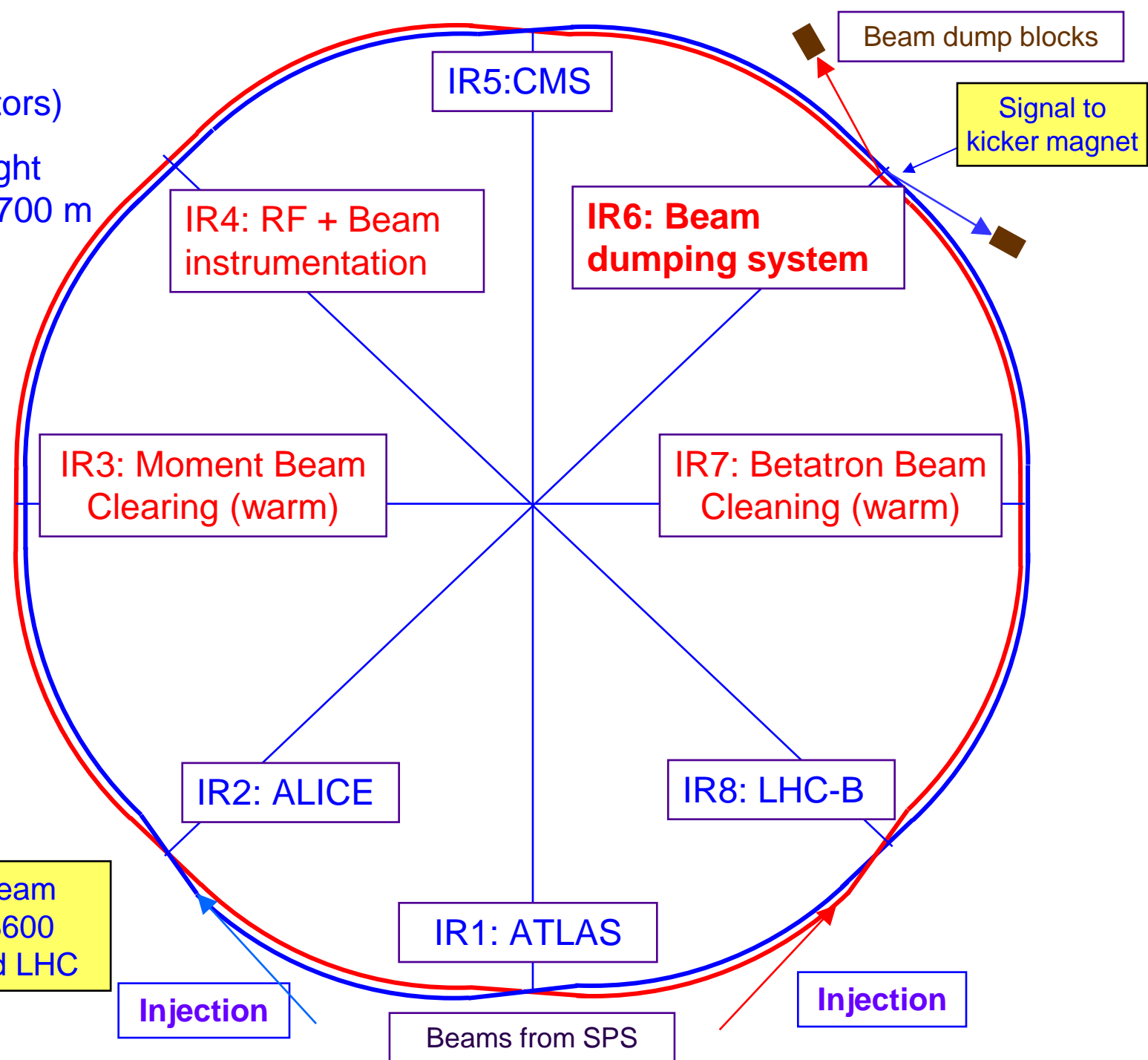


- Deflection magnets
- Magnets to focus beams and other magnets
- RF cavities
- RF system
- Vacuum system
- Injection magnets (pulsed)
- Extraction magnets (pulsed)
- Beam instrumentation
- Experiments
- Control system
- Power converter

# LHC Layout

eight arcs (sectors)

eight long straight section (about 700 m long)



# Hazards Overview

- Type of the failure

- Hardware failure (power converter trip, magnet quench, AC distribution failure such as thunderstorm, object in vacuum chamber, vacuum leak, RF trip, kicker magnet misfires, ....)
- Controls failure (wrong data, wrong magnet current function, trigger problem, timing system, feedback failure, ..)
- Operational failure (chromaticity / tune / orbit wrong values, ...)
- Beam instability (due to too high beam current / bunch current / e-clouds)

- Parameters for the failure

- Time constant for beam loss
- Probability for the failure
- Damage potential



Risk = Probability \* Consequences



## Single-passage beam loss in the accelerator complex (ns - $\mu$ s)

- transfer lines between stations (target station (target station))
- failures of kicker magnets for example for
- failures in linear accelerators
- too small beam size at a target station



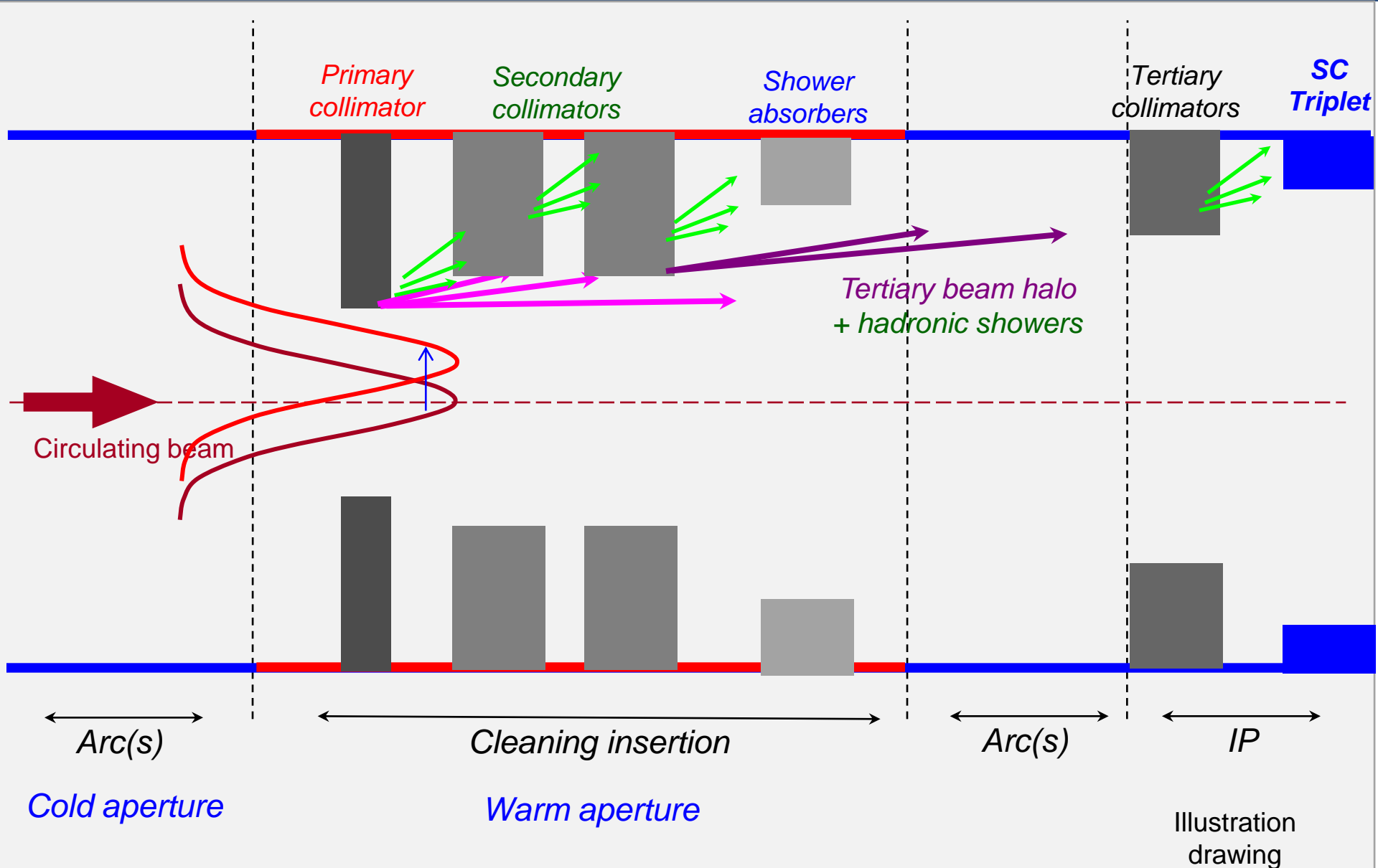
## Very fast beam loss (ms)

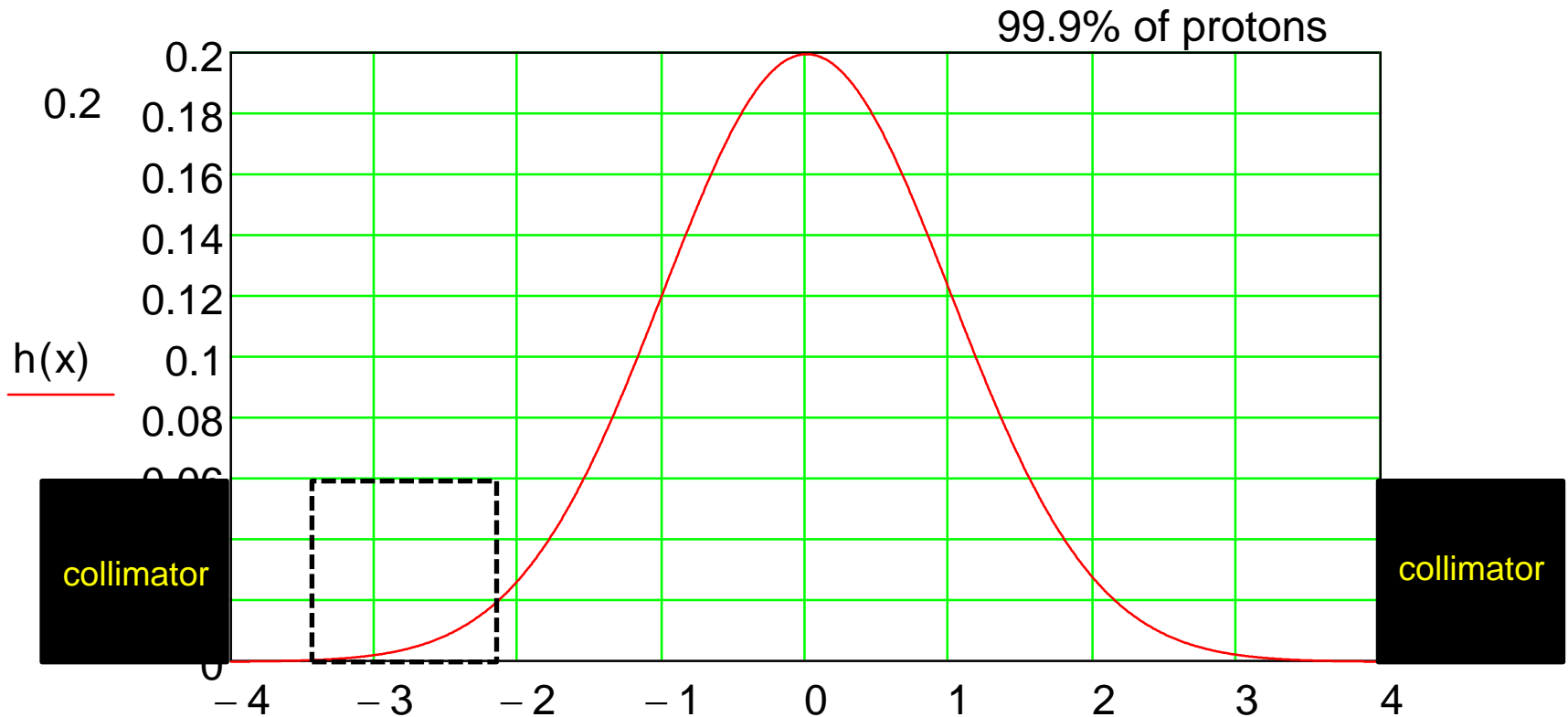
- e.g. multi turn beam losses in circular accelerators
- due to a large number of possible failures, mostly in the magnet powering system, with a typical time constant of  $\sim 1$  ms to many seconds

## Fast beam loss (some 10 ms to seconds)

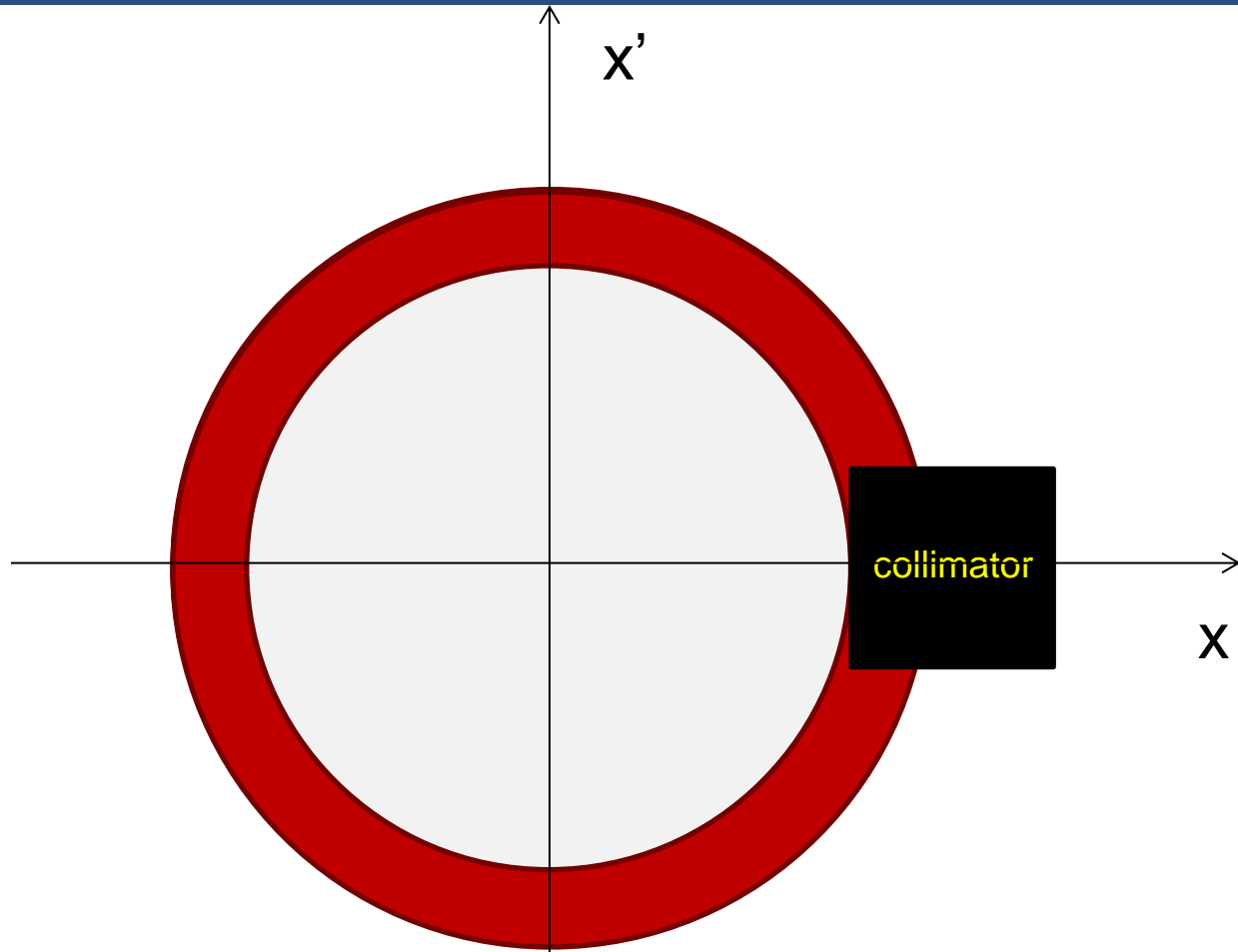
## Slow beam loss (many seconds)

# Where does the beam go?

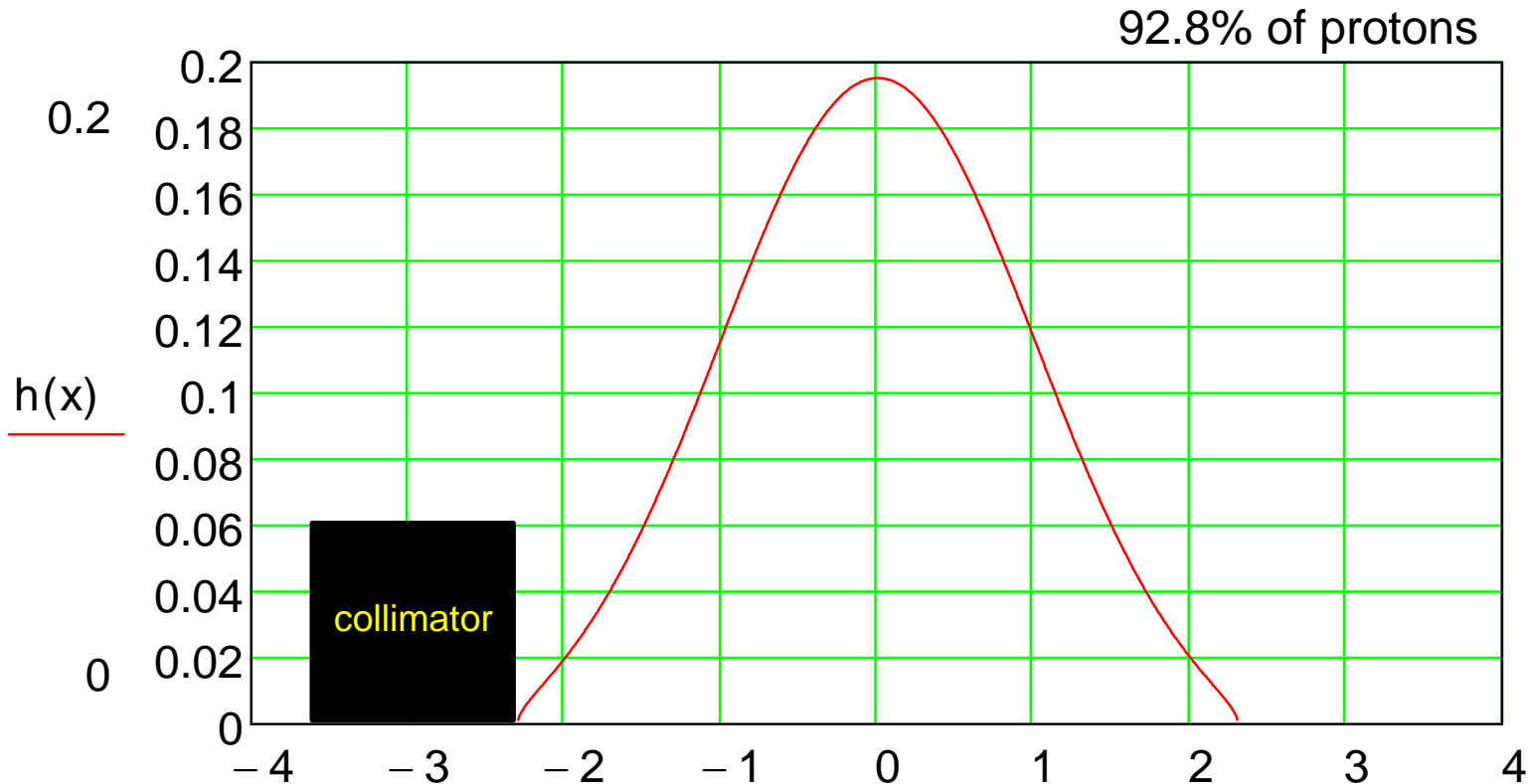




Example: a collimator is positioned at  $4\sigma$ , and we assume a dipole magnet failure. The beam starts to move, assume by  $1.7\sigma$ . All particles beyond  $2.3\sigma$  are lost.

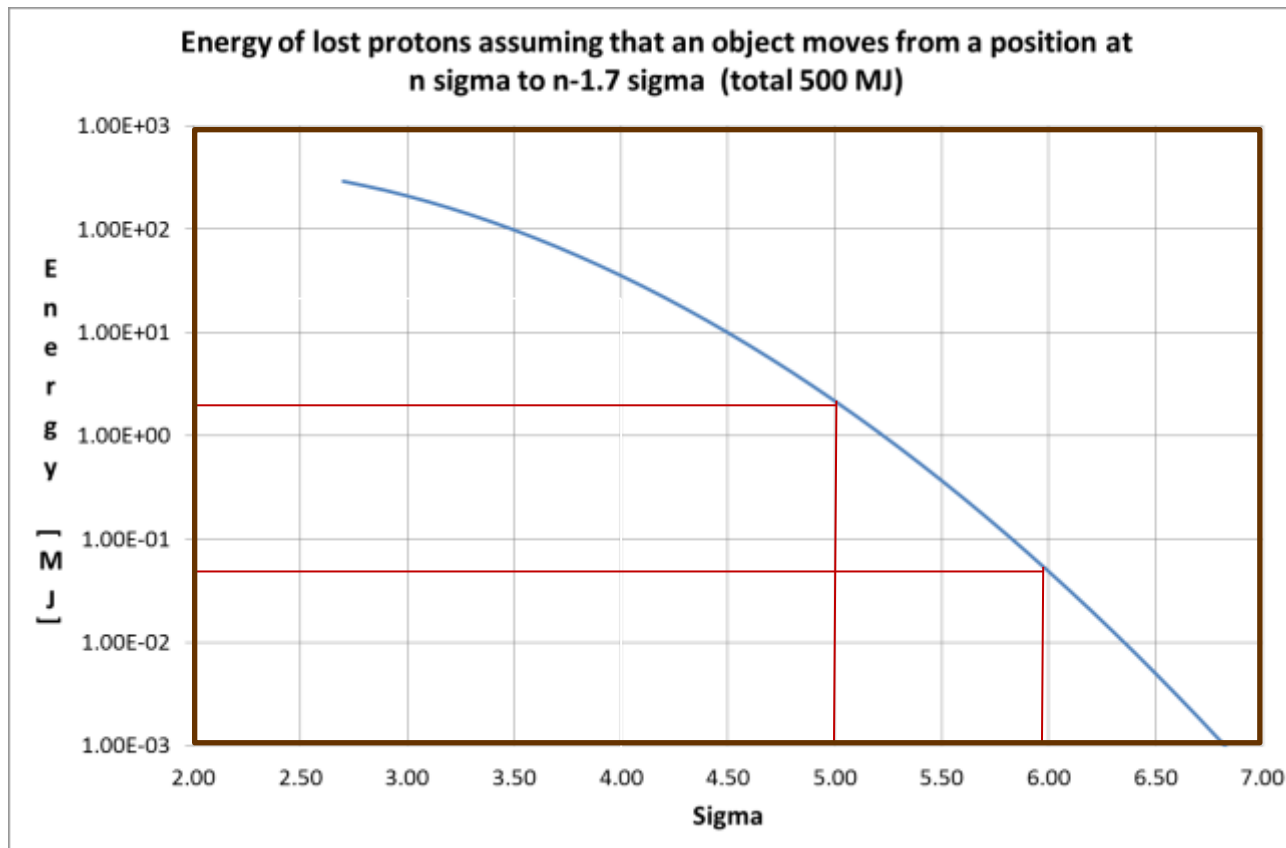


Phase space reduction for circulating beam by collimator  
(multi-turn effect, different for transfer line or linac!)



- Assume that the total energy stored in the beam is 500 MJoule (HL-LHC)
- Assume a movement of the closed orbit by  $1.7 \sigma$
- Assume that all particles above  $2.3 \sigma$  are lost => corresponds to energy deposition of 35 MJ

- Assume that a collimator is at  $4 \sigma$ , and a fast failure happens cutting into the tails by  $1.7 \sigma$ . The energy loss corresponds to 35 MJ.
- For a collimator at  $5 \sigma$  and a cut by  $1.7 \sigma$ , the energy loss is 'only' 2.2 MJ.
- For a collimator at  $6 \sigma$  and a cut by  $1.7 \sigma$ , the energy loss is less than 0.1 MJ



- Magnetic fields (dominant elements in any circular accelerator)
  - Normalconducting magnets
  - Superconducting magnets
  - Can be dipoles, quadrupoles, sextupoles, etc.
- Electric fields
  - Electric fields for transverse deflection (e.g. electrostatic separators)
  - RF cavities – longitudinal field for acceleration
  - Transverse feedback systems
  - RF cavities (crab cavities), transverse field for deflection (for HL-LHC)
- Elements in the beam pipe
  - Residual gas (pressure of  $10^{-6}$  to  $10^{-12}$  mBar)
  - Elements that can move into the beam pipe
  - Elements that can be accidentally in the beam pipe
- Beam instabilities

- Slow changing dipole fields (magnets in the accelerator) => change the closed orbit
- Fast changing dipole fields (kicker magnets) => introduce betatron oscillations
- Quadrupole fields: change optics, might drive beam on resonances, might lead to instabilities
- Sextupole fields: change chromaticity, might drive beam on resonances, might lead to instabilities

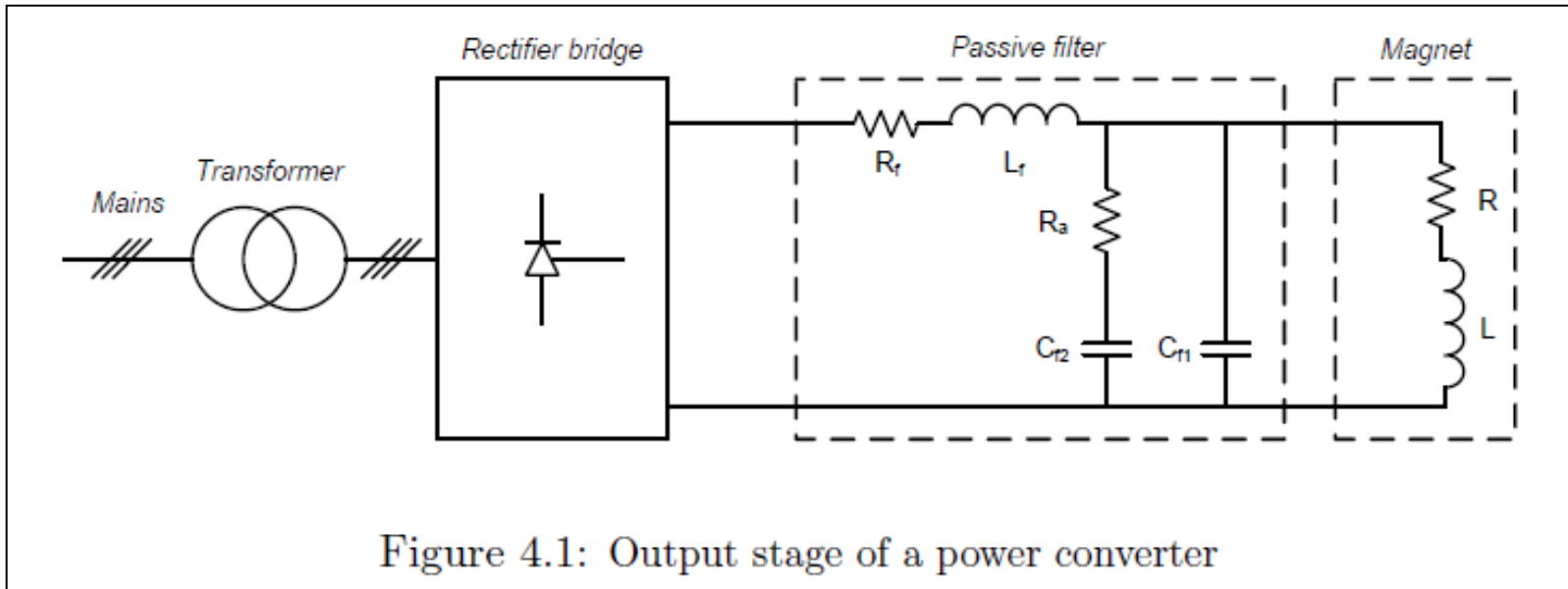
For LHC, a PhD study showed that some dipole magnets (except kickers) have the fastest impact on the beam

- Define failure cases
- Calculate impact on particles
- Consider aperture when particles are lost

Redundancy of the LHC machine protection systems in case of magnet failures, A. Gomez Alonso, CERN-THESIS-2009-023 - Geneva : CERN, 2009.



# Very fast beam loss



- Magnet parameters: *Inductance  $L$  and Resistance  $R$*
- Power converter parameters: *Current  $I$  and Voltage  $V$*
- Magnets rarely fail, failures are from the mains, the power converter, a quench, water cooling, controls or operation
- In case of a failure, the current and the field in the magnet changes
- A power converter can be very complex, but modelling the failure for the purpose of machine protection considerations can be simplified

# 1700 power converters for 60 A to 13 kA



13 kA



60 A



4...8 kA



600 A

Normal operation at constant current with the nominal voltage  $V_{nom}$  and the resistance  $R$  :

$$I_{nom} = \frac{V_{nom}}{R}$$

Some failure scenarios

1. Failure: power supply trips and voltage  $V_{fail}$  goes to zero
  - Typical failure during a thunderstorm
2. Failure: controls requests power supply to go to maximum voltage, or voltage with opposite polarity
  - There can be cases that are worse than a trip to  $V = 0V$
  - Limit voltage of power supply to what is needed, not more

Assume a failure and the power converter voltage changes to  $V_{fail}$ :

$$I(t) = I_{nom} \times \left( e^{-\frac{t}{\tau}} + \frac{V_{fail}}{V_{nom}} \times (1 - e^{-\frac{t}{\tau}}) \right) \quad \text{with} \quad \tau = L/R$$

Deflection angle of a magnet:

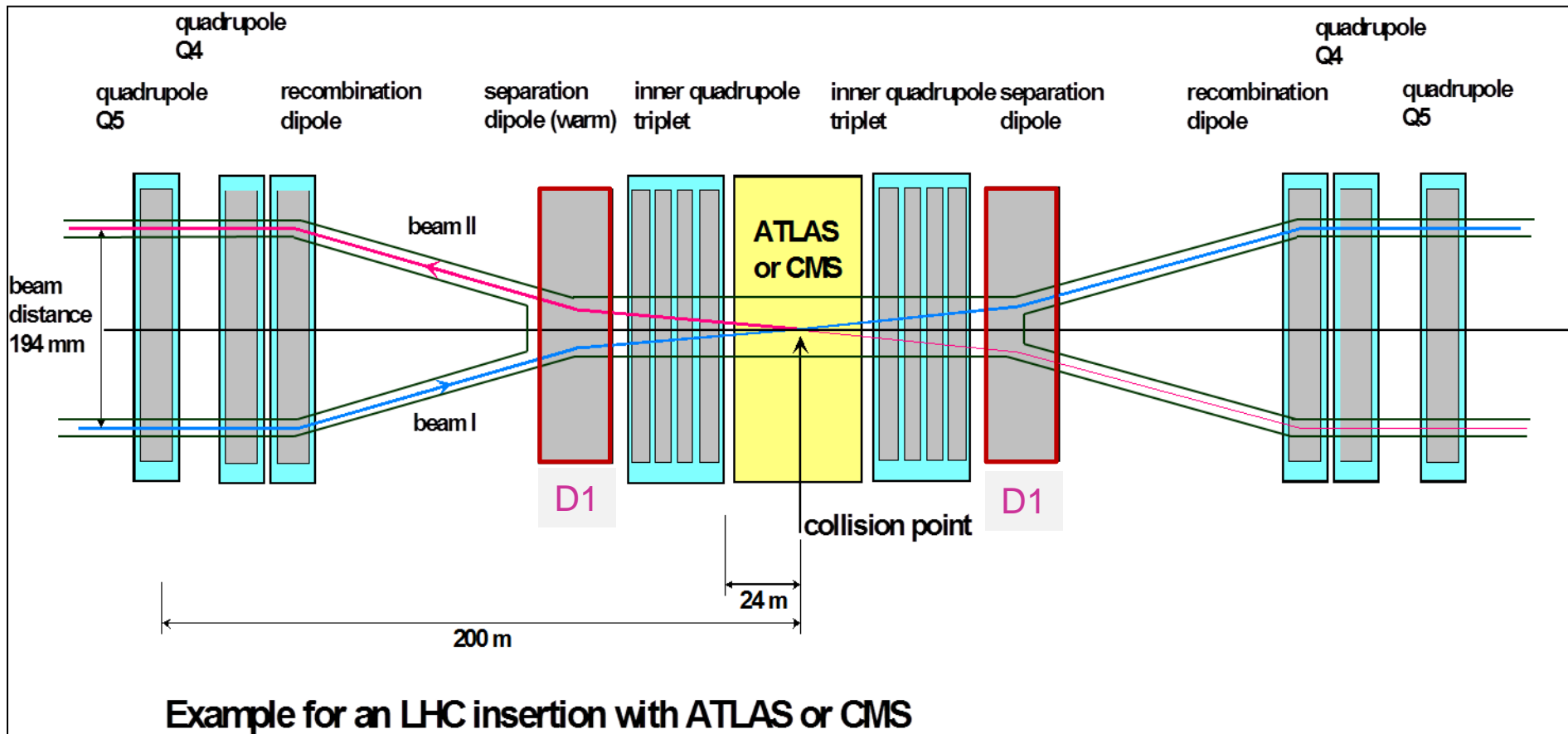
$$\alpha = \frac{B \times L}{E} \times c \times e_0$$

With  $B$  the magnetic field,  $L$  the length of the magnet, and  $E$  the beam energy and  $c \times e_0$  constants (speed of light, elementary charge)

Change of closed orbit as a function of the deflection angle of a magnet:

$$x = \frac{\sqrt{\beta_1 \times \beta_2}}{2 \times \sin(\pi Q)} \times \alpha$$

With  $\beta_{1,2}$  the beta functions at the location of the magnet, and the location of the observation point,  $Q$  the betatron tune and  $\alpha$  the deflection angle in [rad]



- The 2 LHC beams are brought together to collide in a 'common' region
- Over ~260 m the beams circulate in one vacuum chamber with 'parasitic' encounters (when the spacing between bunches is small enough)
- D1 separates the two beams

Inductance of 12 magnets powered in series:  $L_{D1} := 1.74\text{H}$

Resistance of 12 magnets powered in series:  $R_{D1} := 0.78\Omega$

Energy of LHC protons at collision energy:  $E_{\text{lhc}_c} = 7.0000 \cdot \text{TeV}$  and Time for one revolution:

$$T_0 := 89 \cdot 10^{-6} \text{s}$$

Nominal field at 7 TeV:  $B_{0D1} := 1.38\text{T}$

Length of one magnet:  $L_{D1} := 3.4\text{m}$

$$\text{Nominal deflection angle: } \alpha_{D1} := \frac{B_{0D1} \cdot 12 \cdot L_{D1}}{E_{\text{lhc}_c}} \cdot c \cdot e_0 \quad \Rightarrow \quad \alpha_{D1} = 2.41 \times 10^{-3}$$

$$\text{Time constant in case of powering failure: } \tau_{D1} := \frac{L_{D1}}{R_{D1}} \quad \Rightarrow \quad \tau_{D1} := 2.53\text{s}$$

Error in deflection after  $N := 10$  turns:  $t_x := N \cdot 89 \cdot 10^{-6} \cdot \text{s}$

$$B_{D1} := B_{0D1} \cdot \left( 1 - e^{-\frac{t_x}{\tau_{D1}}} \right)$$

$$\frac{B_{D1}}{B_{0D1}} = 3.52 \times 10^{-4}$$

Error in angle:

$$\alpha_{\text{err}} := \alpha_{\text{D1}} \cdot \frac{B_{\text{D1}}}{B_{0\text{D1}}}$$

$$\alpha_{\text{err}} = 8.4812 \times 10^{-7}$$

Change of the position orbit at a location of the LHC with  $\beta_{\text{D1}} := 4000\text{m}$ ,  $\beta_{\text{test}} := 100\text{m}$ :

$$x_{\text{D1}} := \frac{\sqrt{\beta_{\text{D1}} \cdot \beta_{\text{test}}}}{2 \cdot \sin(\pi \cdot Q)} \cdot \alpha_{\text{err}}$$

$$x_{\text{D1}} = 0.3243 \cdot \text{mm} \quad \text{Beam position change after 0.9 ms, about } 1.4 \sigma$$

Beam size at a location with  $\beta_{\text{test}} = 100.0\text{ m}$  assuming a normalised emittance

$$\epsilon_n = 3.75 \times 10^{-6} \text{ m}$$

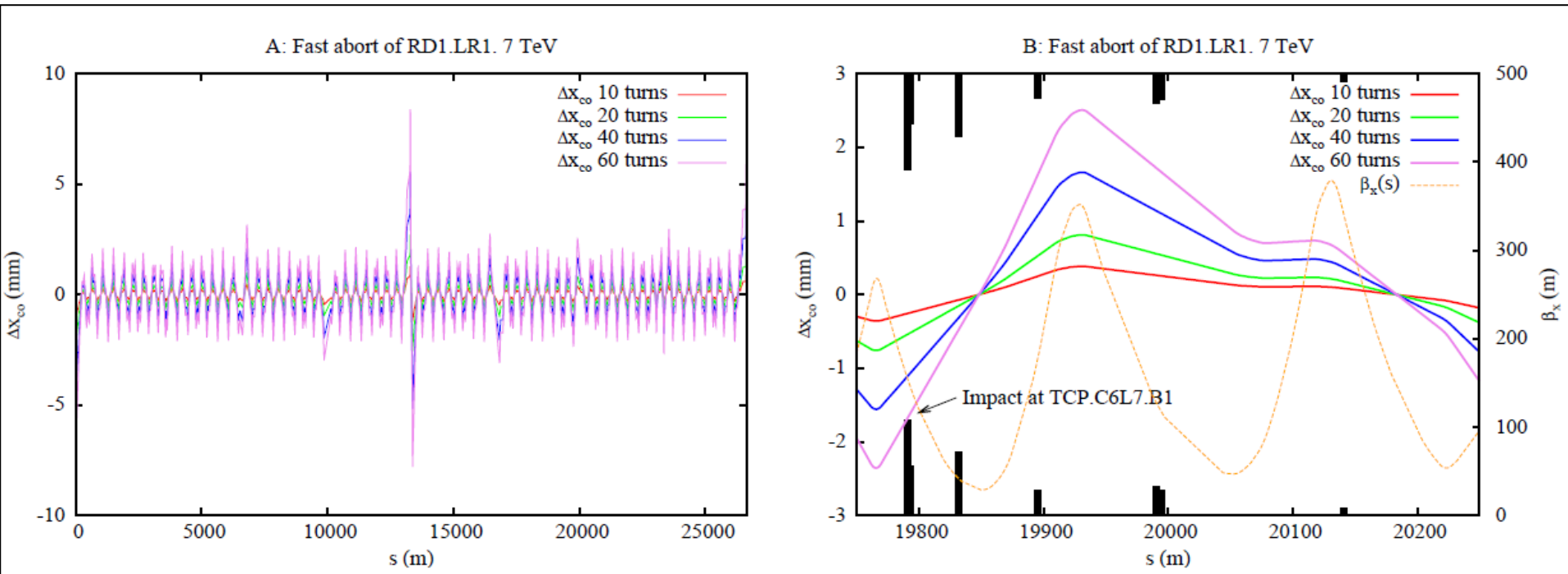
The gamma factor for an energy of  $E_{\text{lhc\_c}} = 7.0000 \cdot \text{TeV} \Rightarrow \gamma_c = 7459.9105$

$$\sigma_{100\text{m}} := \sqrt{\frac{\epsilon_n}{\gamma_c} \cdot \beta_{\text{test}}}$$

$$\sigma_{100\text{m}} = 0.2242 \cdot \text{mm}$$



- This failure (and many other failures) were simulated using MADX
- A failure of D1 is the most critical failure



- In case of a trip of the D1 magnet the orbit starts to move rather rapidly (1 sigma in about 0.7 ms)
- In 10 ms the beam would move by 14 sigma, already outside of the aperture defined by the collimators
- For this failure, the beam has to be extracted in a very short time
- Probability that this will happen during the lifetime of LHC is high
- Detection of the failure by several different systems (diverse redundancy)
  - Detection of the failure of a wrong magnet current, challenging, since a fast detection on the level of  $10^{-4}$  is required
  - Done with a specifically designed electronics (FMCM = Fast Magnet Current Monitor) – M.Werner (DESY) et al.
  - Beam loss monitors detect losses when the beam touches the aperture (e.g. collimator jaw, but also elsewhere)
- LHC MPS was designed for this type of failure => J.Wenninger

- Magnet parameters: *Inductance*  $L$  (in general very high)
- *Resistance*  $R$  : magnet resistance is zero, resistance given by connecting cables (very small)
- In case of powering failure, the decay of the magnet field takes a long time (can be up to many hours)
- In case of a quench: it depends how the quench is created. In general, the magnet starts to quench at a specific location, and the quench spreads out. The resistance increases with time.
- Superconducting magnets require a magnet protection system that detects any quench – this signal should also be used to dump the beam

- No analytical equation for the current as a function of time
- Below, measurements from LHC magnets
- Approximation by a Gaussian is reasonable
- In general, less critical than the trip of a normal conducting

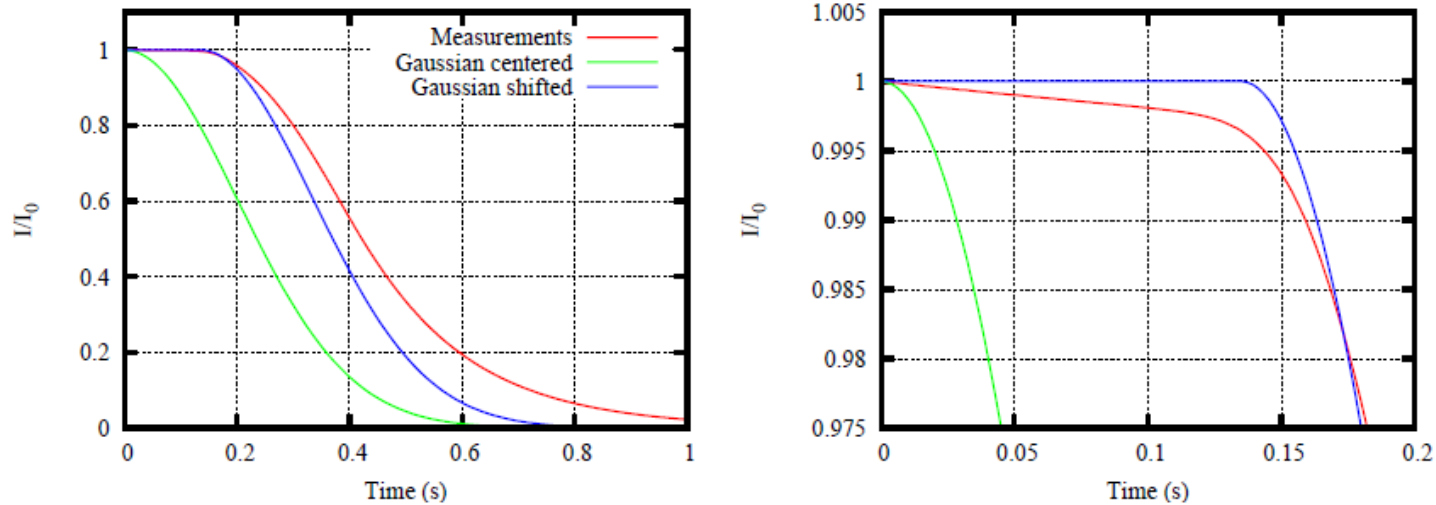
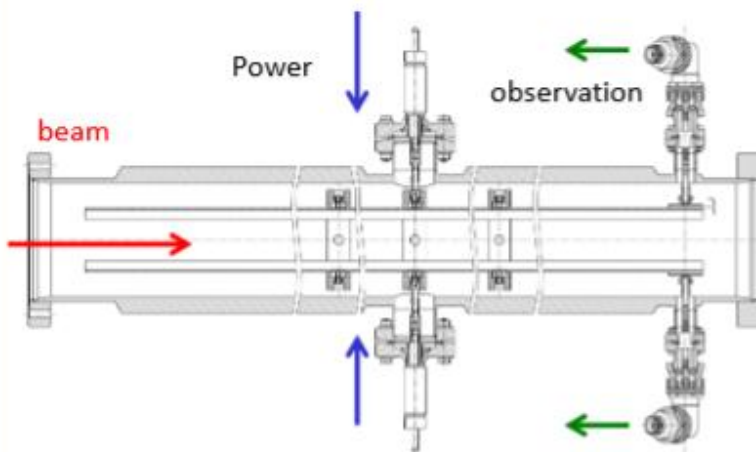


Figure 4.5: Current decay for a quench in RD2.L5. The measured data show a small linear drop until the whole magnet is quenched and then follow a Gaussian decay. The characteristics of the linear drop depend on the evolution of the quench in each particular case and on the reaction time of the QPS. In this particular case, the analytical approach with  $\sigma = 200$  ms yields a decay that is slightly faster than the measured one.

## ADT Power and Kicker System

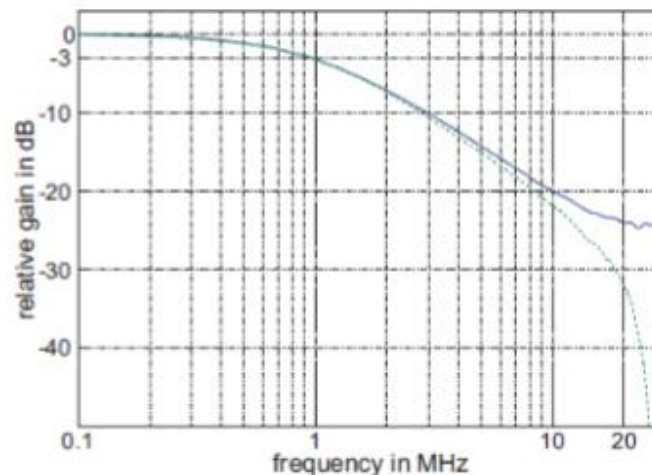


ADT kicker. The beam is kicked by electric field



LHC transverse Feedback (ADT) kickers and amplifiers in tunnel point 4 of LHC, RB44 and RB46

- Kicker length: each kicker 1.5 m
- Max voltage: 10.5 kV
- **2 $\mu$ rad** kick to 450 GeV beam
- Gain up to beyond 20 MHz
- 16 kickers,
- 32x30 kW tetrode amplifiers
- Bandwidth up to 20 MHz



Measured ADT frequency response. Green: bare power amplifier, blue: power amp + kicker.

Built in collaboration with JINR, Dubna, Russia; E. Gorbachev et al. LHC Proj. Rept.-1165 CERN (2008)

- The transverse damper is used to damp instabilities, to damp injection oscillations and has several other applications
  - Abort-gap and injection cleaning
  - Blow-up for loss maps and aperture studies
  - Tool to produce losses for quench tests
  - Diagnostics tool to record bunch by bunch oscillation
  - Tune measurement (under development)
- The damper creates an electrical field for deflecting the particles and can deflect the beam with an angle of 2 mrad/passage at 450 GeV

In the worst case, the deflection of the transverse damper can add up coherently

At 450 GeV, the damper deflects particles per turn by an angle  $x_{p_{d450}} := 2 \cdot 10^{-6}$

We assume a betatron function at the kicker as well at the observation point of:  $\beta := 100\text{m}$   
The particles are deflected by the kick of the damper in one passage to an amplitude of:

$$x_{d450} := x_{p_{d450}} \cdot \beta$$

$$x_{d450} = 0.2 \cdot \text{mm}$$

At 7000 GeV, the damper deflects particles per turn by an angle  $x_{p_{d7000}} := x_{p_{d450}} \cdot \frac{450}{7000}$

The particles are deflected by the kick of the damper in one passage to an amplitude of:

$$x_{d7000} := x_{p_{d7000}} \cdot \beta$$

$$x_{d7000} = 0.013 \cdot \text{mm}$$

In the worst case, we assume an entirely coherent excitation (the effect of the kick adds up).

We assume a normalised emittance of the beam of:  $\epsilon_n := 3.75 \cdot 10^{-6} \text{ m}$ .

$$E_{\text{lhc}} := 7000 \text{ GeV}$$

$$\text{Gamma: } \gamma := \frac{E_{\text{lhc}}}{m_p \cdot c^2}$$

$$\text{Emittance: } \epsilon := \frac{\epsilon_n}{\gamma}$$

The beam size at a position with a beta function of:  $\beta = 100 \text{ m}$  is given by:  $\sigma := \sqrt{\epsilon \cdot \beta}$

$$\text{Beam size: } \sigma = 0.224 \cdot \text{mm}$$

The increase of the amplitude per turn is given by:  $x_{\text{d}7000} = 0.013 \cdot \text{mm}$

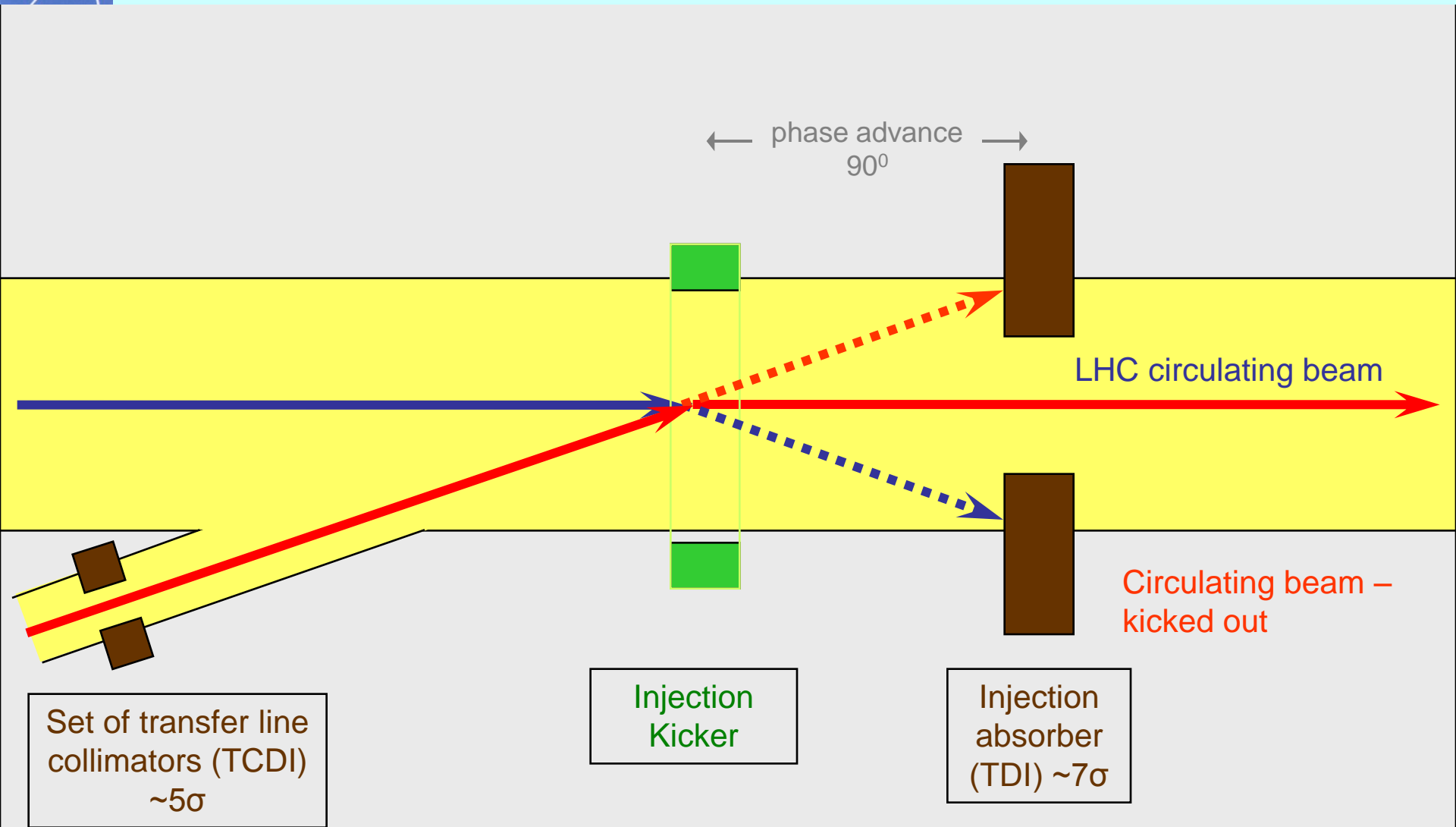
It takes a number of turns that the beam is displaced by one sigma:  $N_{\text{turns}_{1\sigma}} := \frac{\sigma}{x_{\text{d}7000}}$

$$N_{\text{turns}_{1\sigma}} = 17.438$$



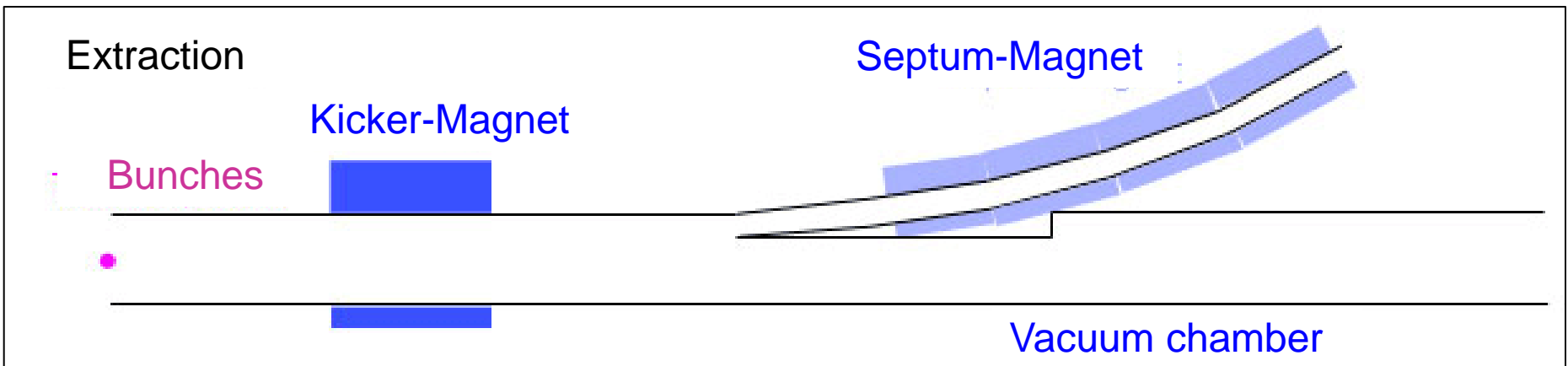
# Fast kicker magnets for injection and extraction

# Fast kicker magnets: Protection at injection



Beam absorbers take beam in case of kicker misfiring on circulating beam

- Kicker magnets: very short pulse, deflecting by a small angle
- Septum magnets: “DC” magnets (can be slowly pulsed), no magnetic field on circulating beam



- Deflection angle must be independent of particle energy
- The strength of the kicker magnet and the septum magnet need to follow the energy ramp
- If this does not work – bye bye LHC.....

# Layout of beam dump system in IR6

When it is time to get rid of the beams (also in case of emergency!), the beams are 'kicked' out of the ring by a system of kicker magnets

**Ultra-high reliability system !!**

Septum magnets deflect the extracted beam vertically

Kicker magnets to paint (dilute) the beam

Beam dump block

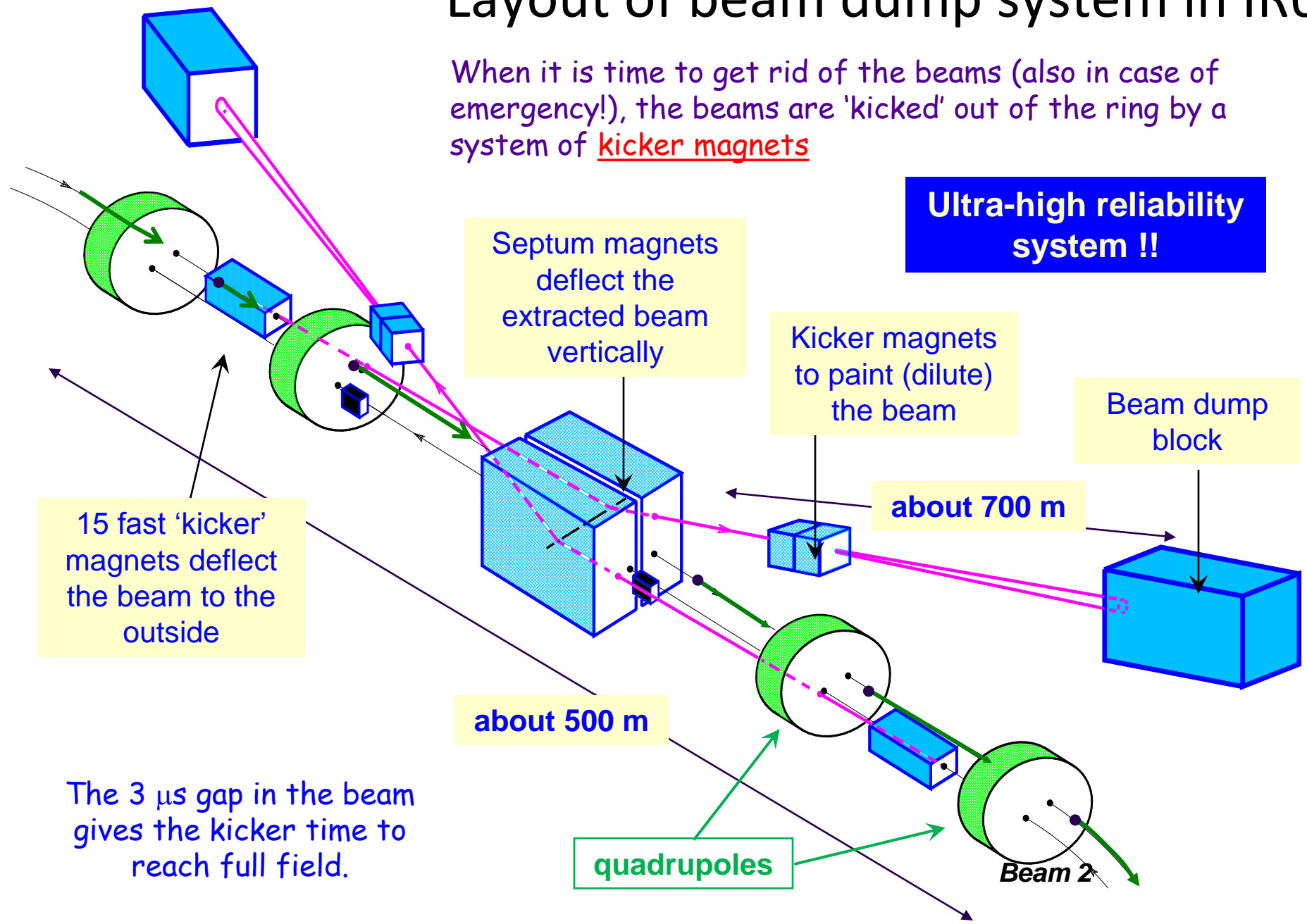
15 fast 'kicker' magnets deflect the beam to the outside

about 700 m

about 500 m

quadrupoles

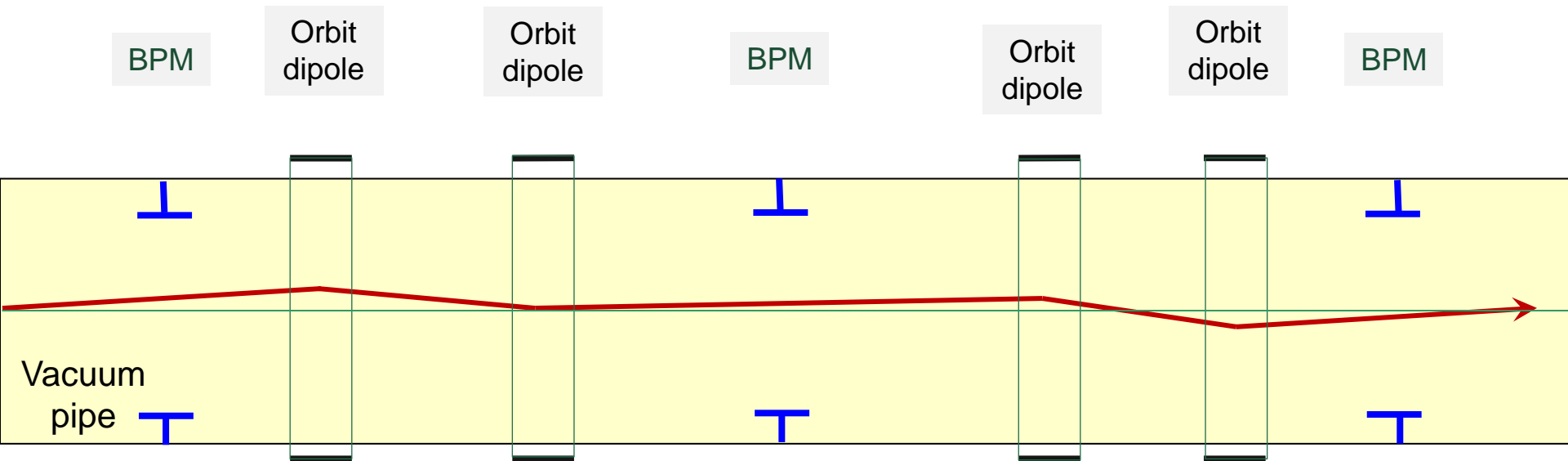
The 3  $\mu$ s gap in the beam gives the kicker time to reach full field.



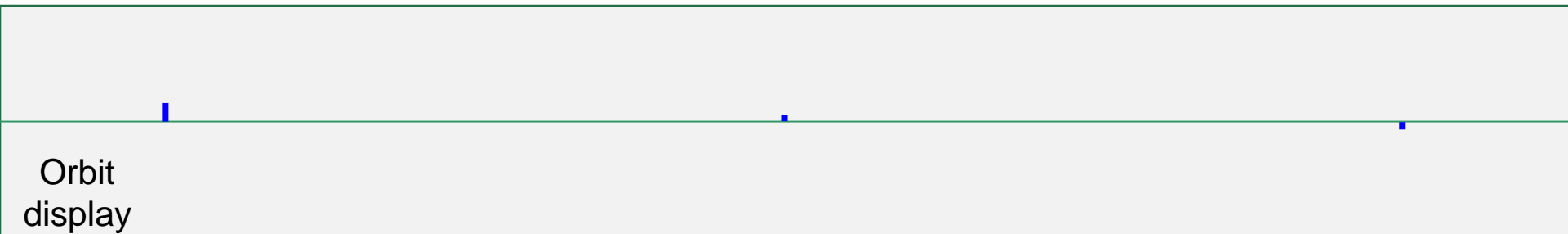
- At injection, a batch of 288 bunches is injected at an energy of 450 GeV – always with the same energy
- The injection elements must have always the same strength
- The energy stored in the batch is about 2 MJ
- Injection happens very frequently, in order to fill each of the two beams with up to 2808 bunches
  
- Extraction, can happen at any energy from 450 GeV to 7 TeV
- The energy stored in the beam is up to 364 MJ
- The strength of the kicker field depends on the energy, the angle must remain constant
- The **current of the main dipole magnets in 4/8 sector of the LHC is measured** – and used to ensure the correct tracking of the kicker and septum strength

- Avoid very fast deflecting magnets when possible (no aperture kicker magnets)
- Ensure that the deflecting angles are correct
- Ensure that the time when the kicker fires is correct
  - Failure cases to be considered
- The injection kicker should NEVER deflect the beam when the accelerator is not at injection energy => **after starting the ramp switch off the kicker**
- There are some failures that cannot be avoided – ensure that these failures are mitigated and do not damage equipment

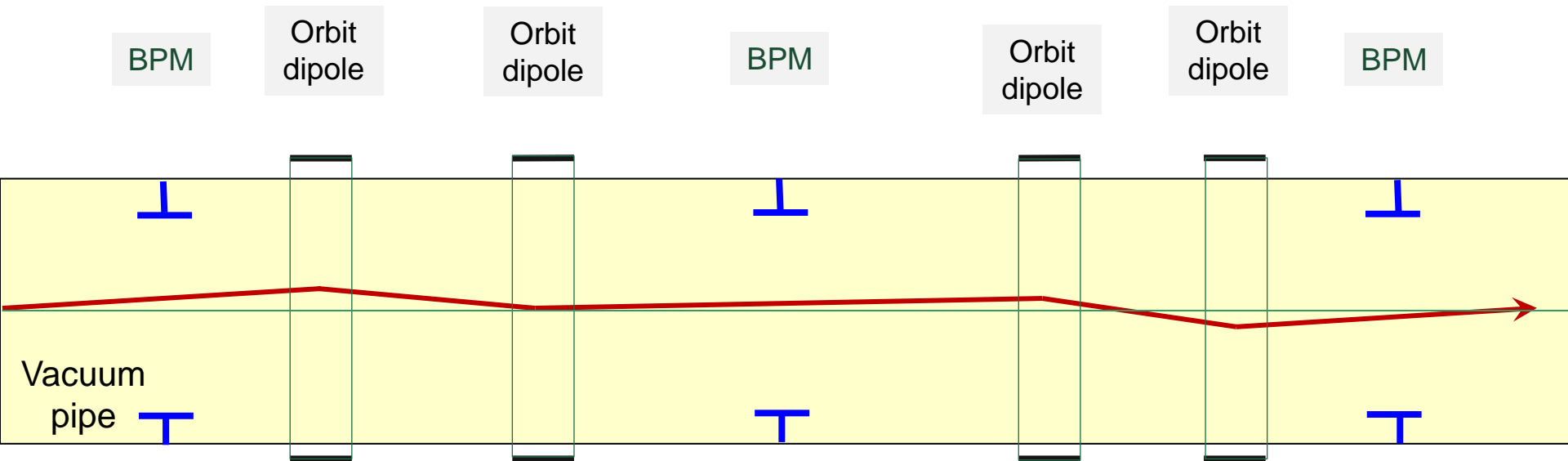
1. Failure of the power converter, water cooling or quench
2. Wrong command entered by operator (e.g. request for angle change of 0.01 mrad instead of 0.001 mrad)
3. Timing event to start current ramp does not arrive, or at the wrong moment
4. Controls system failure (...data not send, or send incorrectly)
5. Wrong conversion factor (e.g. from mrad to Ampere)
6. Feedback system failure
7. Failure of beam instrumentation



Display of beam position



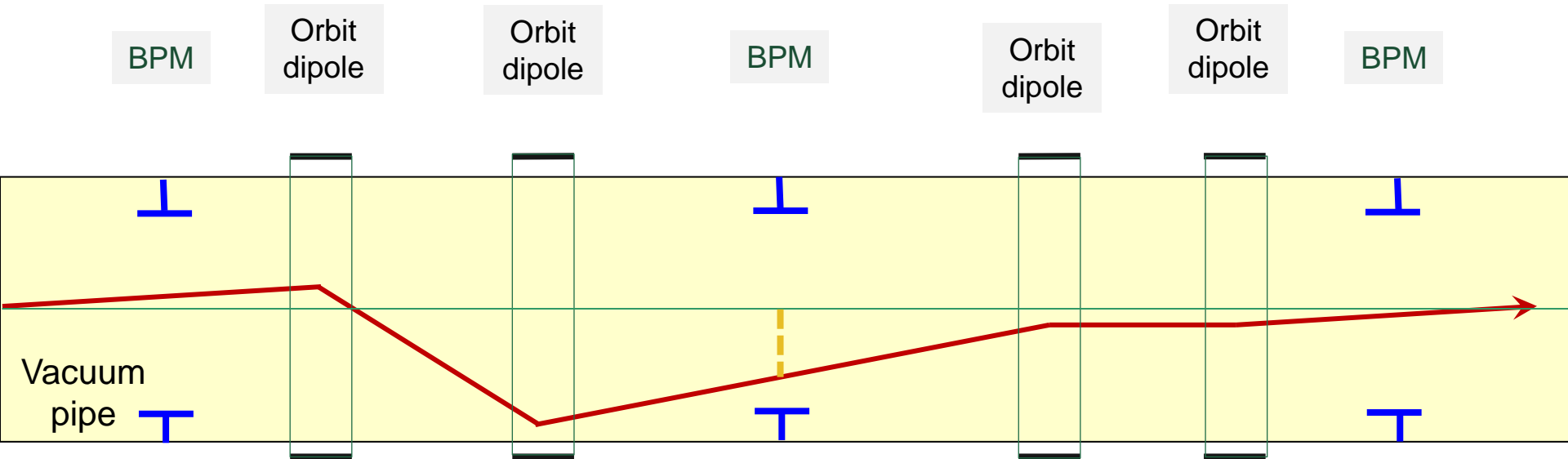




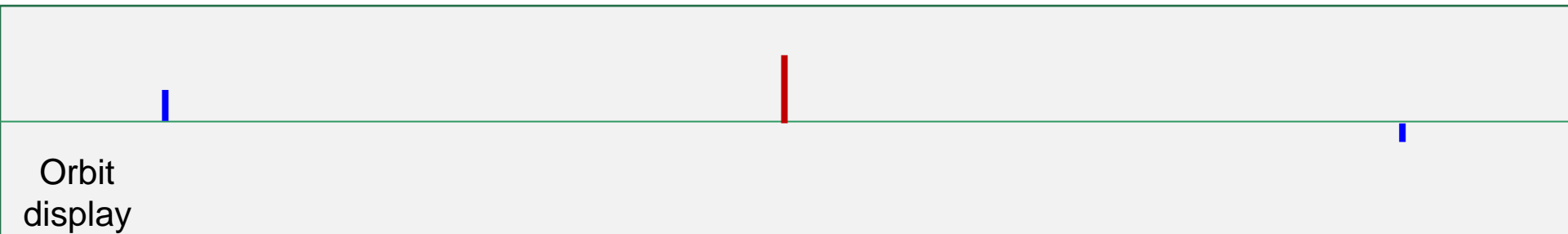
Display of beam position: one BPM with a wrong constant offset

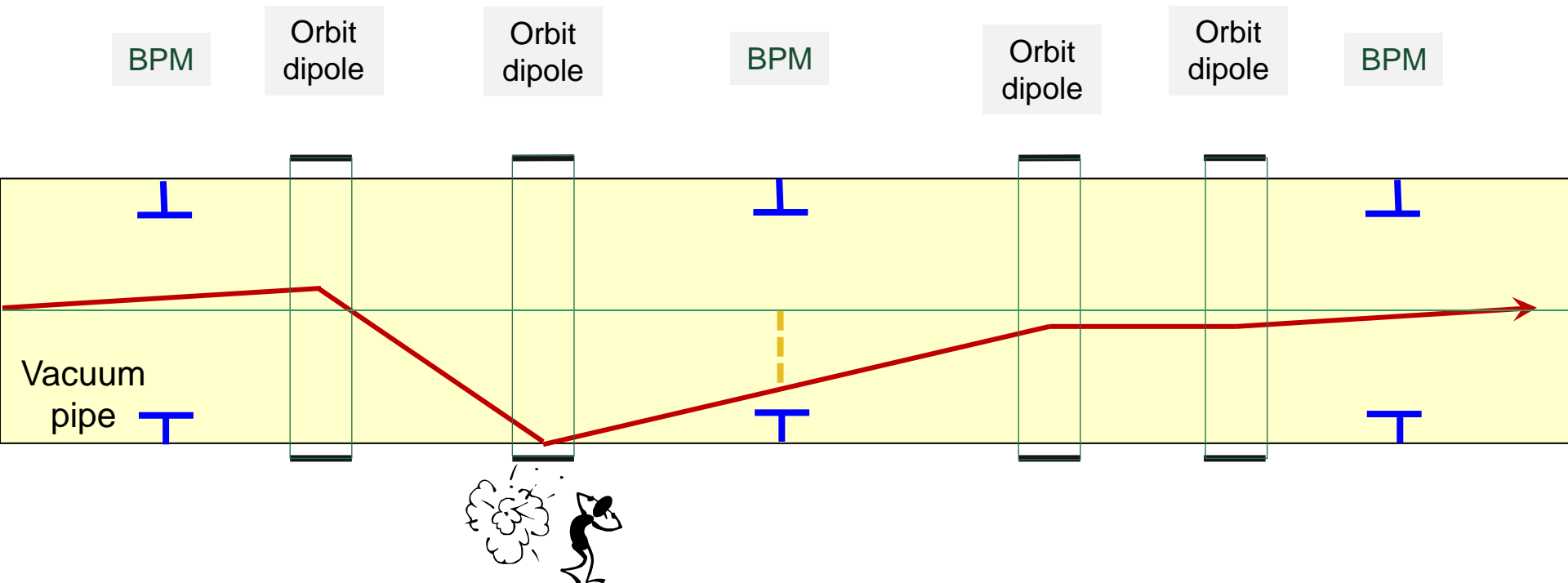


# Action of orbit correction program: one step

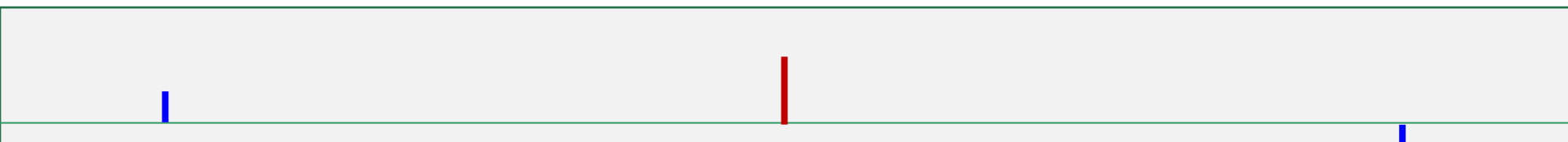


Display of beam position: one BPM with a wrong constant offset

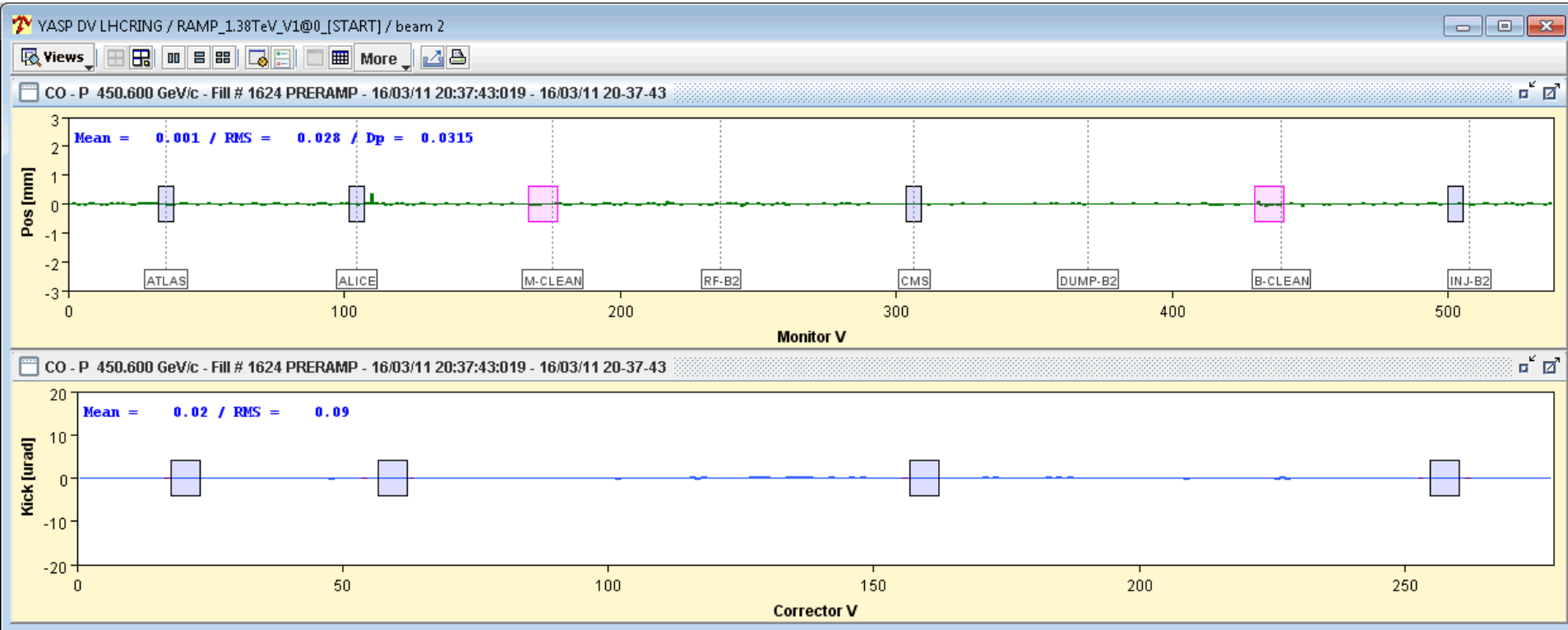




Display of beam position: one BPM with a wrong constant offset

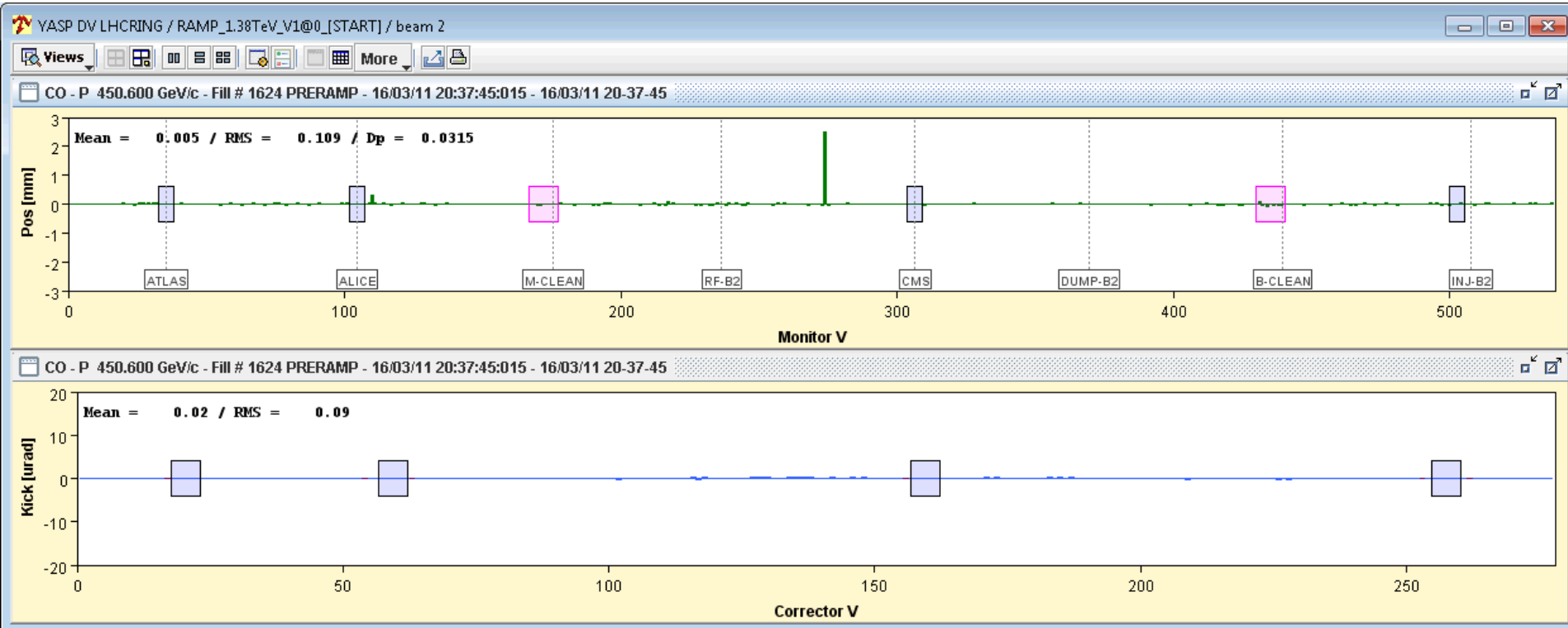


**Watch out for closed orbit bumps reducing the aperture (software interlock using strength of orbit corrector magnets)**

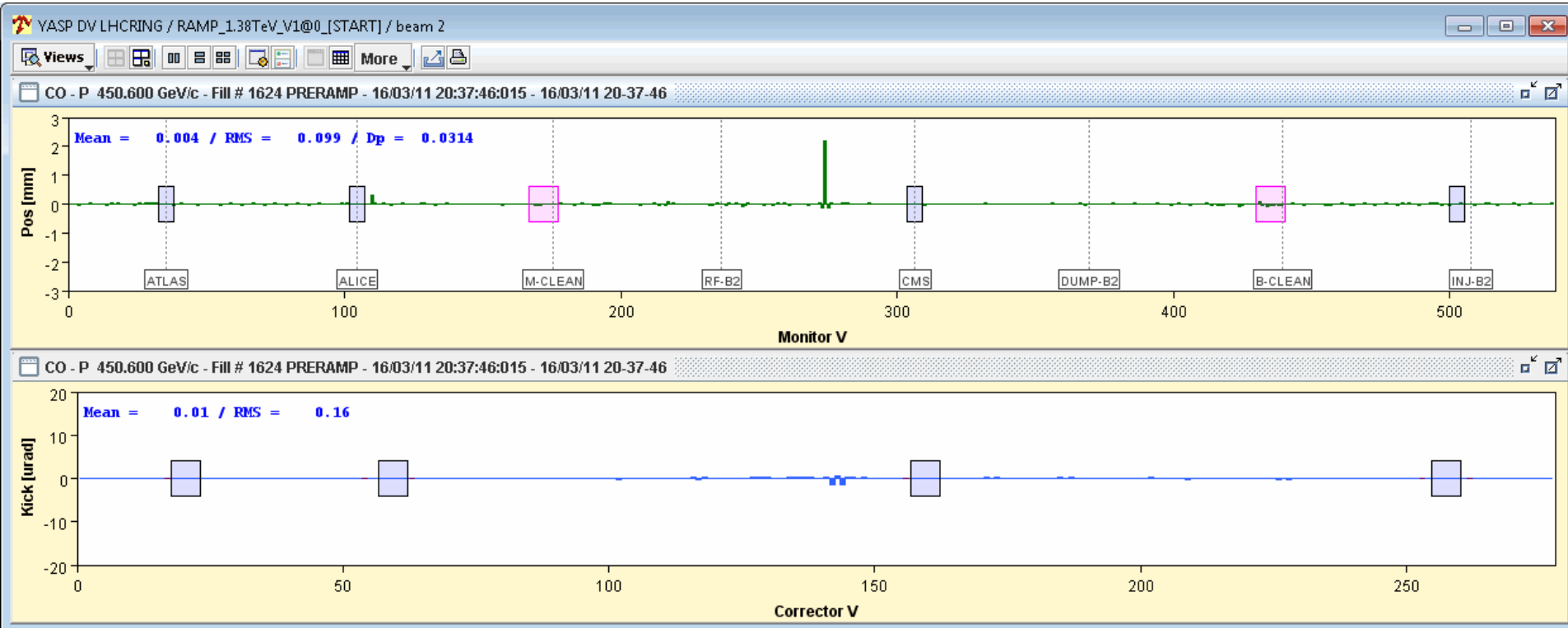


Following slides from Jorg Wenninger

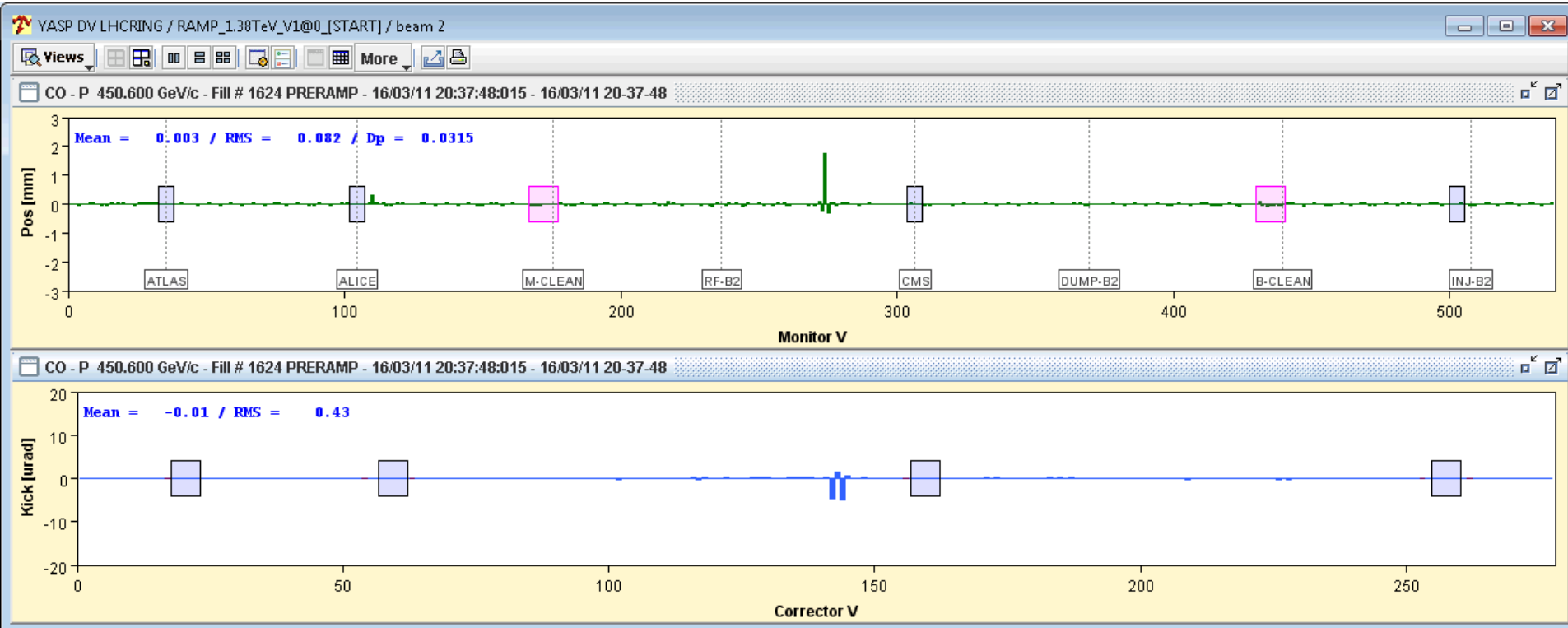
+ 2 seconds



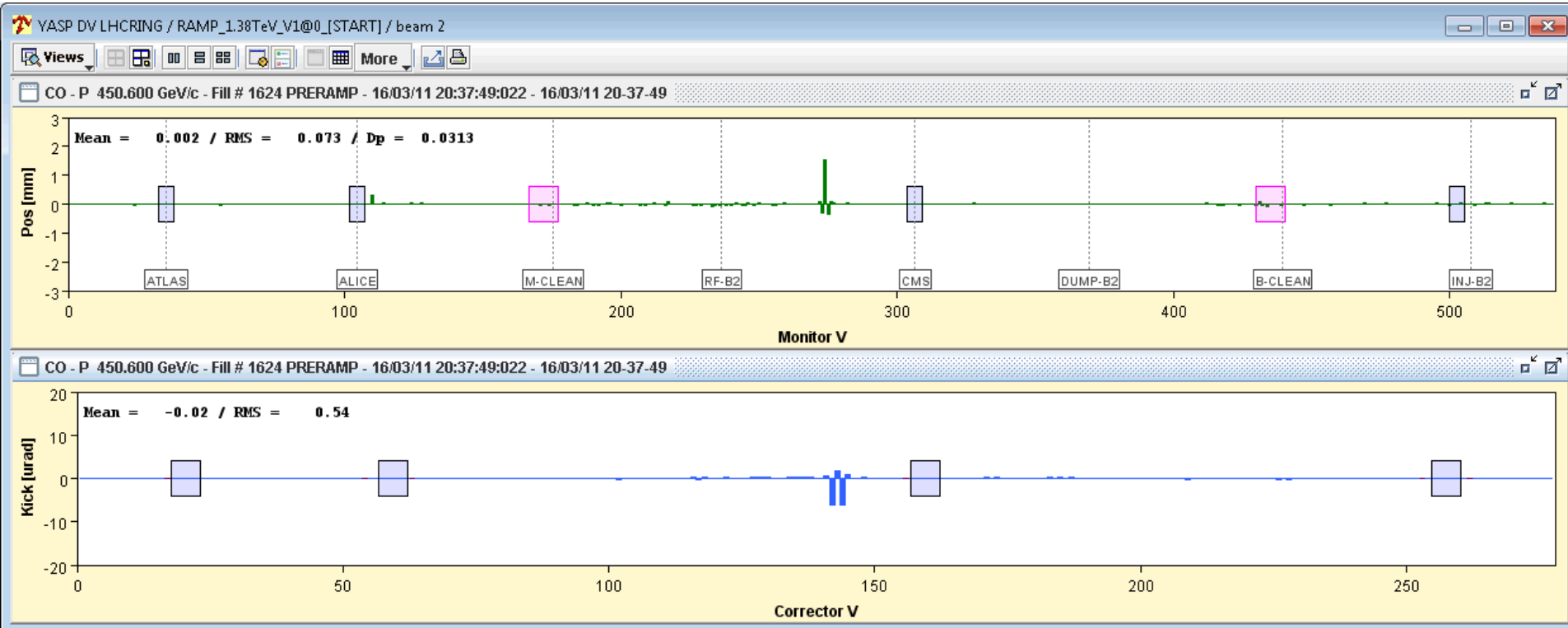
+ 1 second



+ 2 seconds

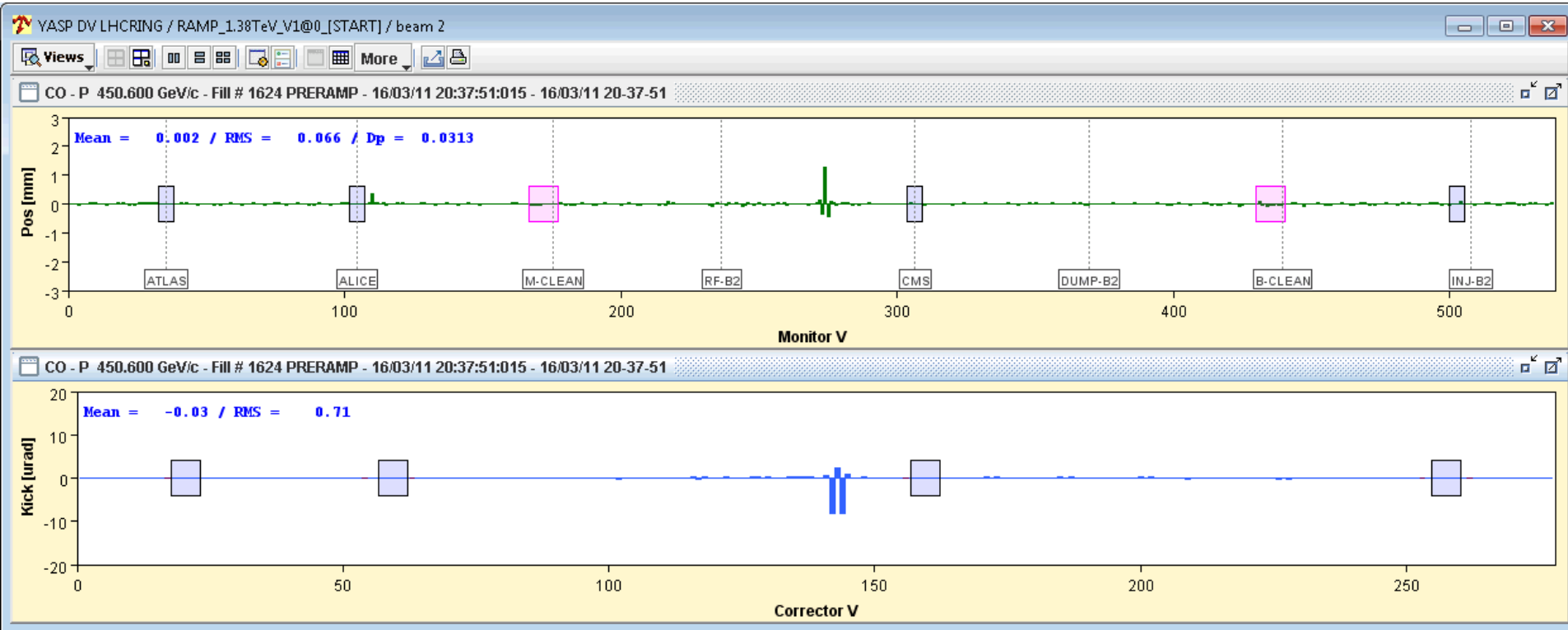


+ 1 second

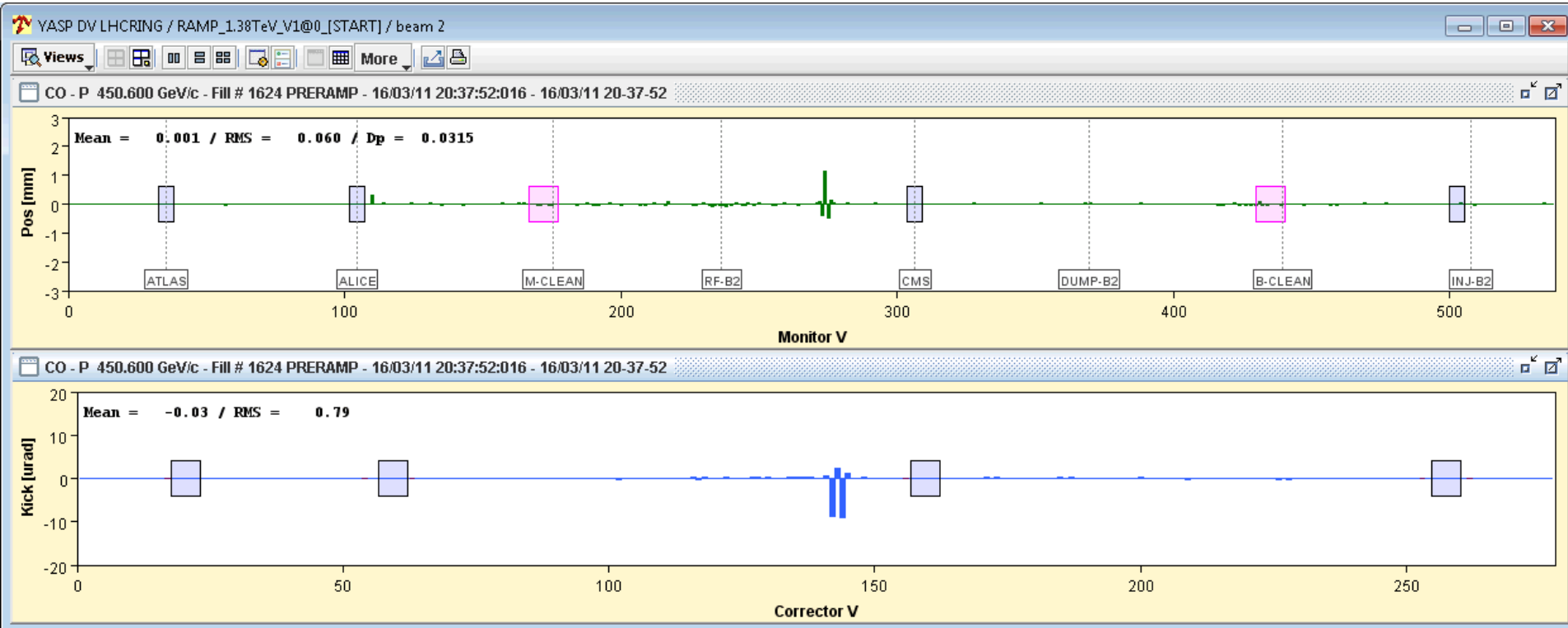


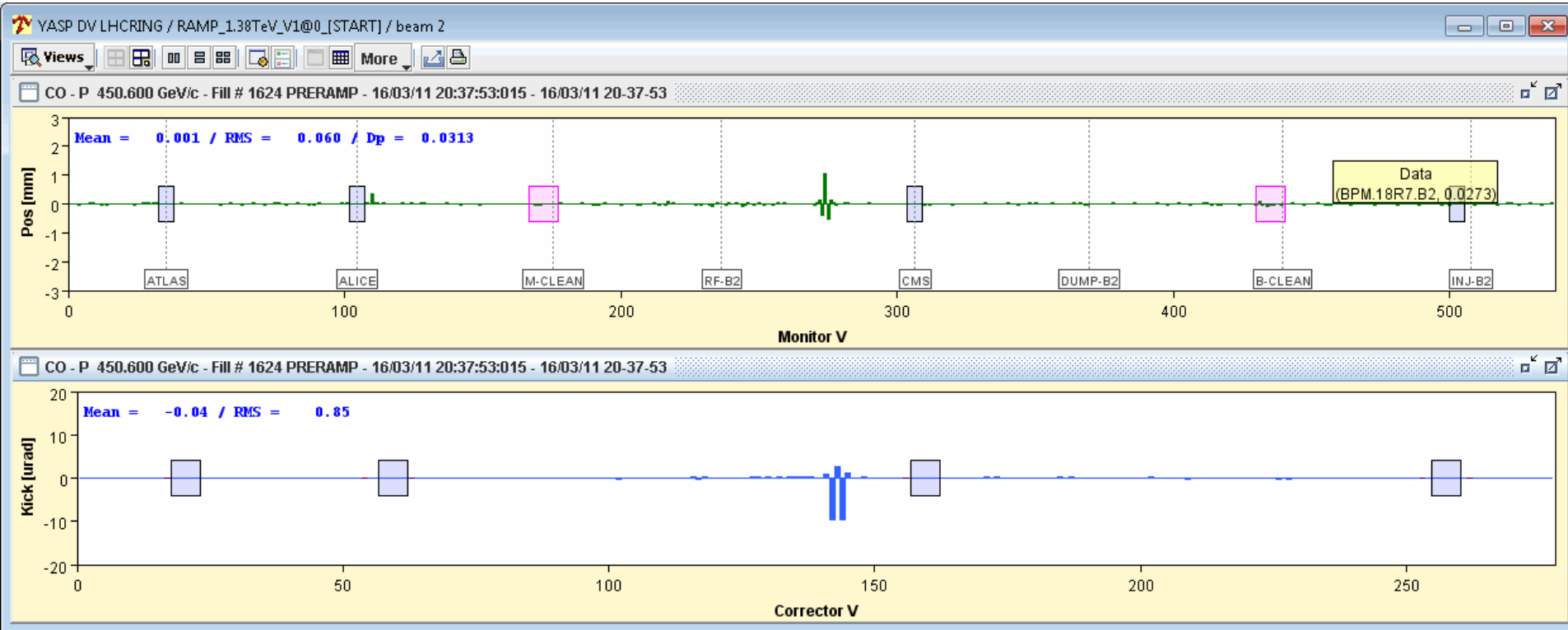


+ 2 seconds



+ 1 second





Characteristic pattern of a pi bump (arc). Mitigated now by software interlock.

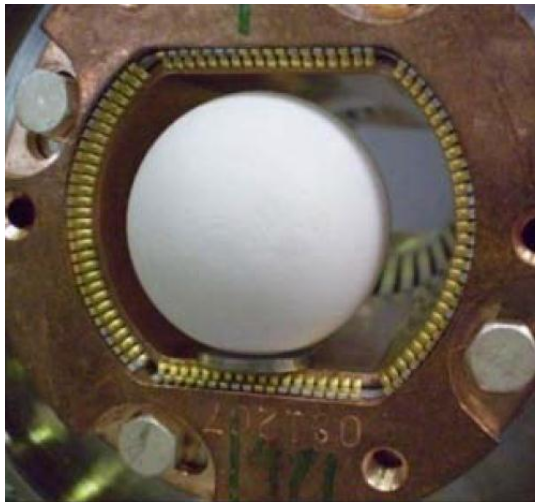
Equipment designed to move into the beam pipe (movable devices)

- Vacuum valves as part of the vacuum system
- Collimators and beam absorbers
- Beam instrumentation
  - Screens for observation of the beam profile
  - Mirrors to observe synchrotron light
  - Wire scanners to measure the beam profile
- Experiments, e.g. so-called Roman Pots to observe small angle scattered particle from an the interaction point in experiments

Elements that should never be in the beam pipe

- Heineken beer bottle....
- RF fingers
- Other material
- Gas above nominal pressure. ...

- Left over in vacuum tube from activities that require opening the beam vacuum system
- Elements that are getting into the pipe due to a failure (e.g. during cool-down in a superconducting accelerator or during operation)



- At LHC, during cool-down, RF fingers moved into the LHC beam pipe
- Due to high beam current, elements deformed and there is the risk that they obstruct the beam pipe

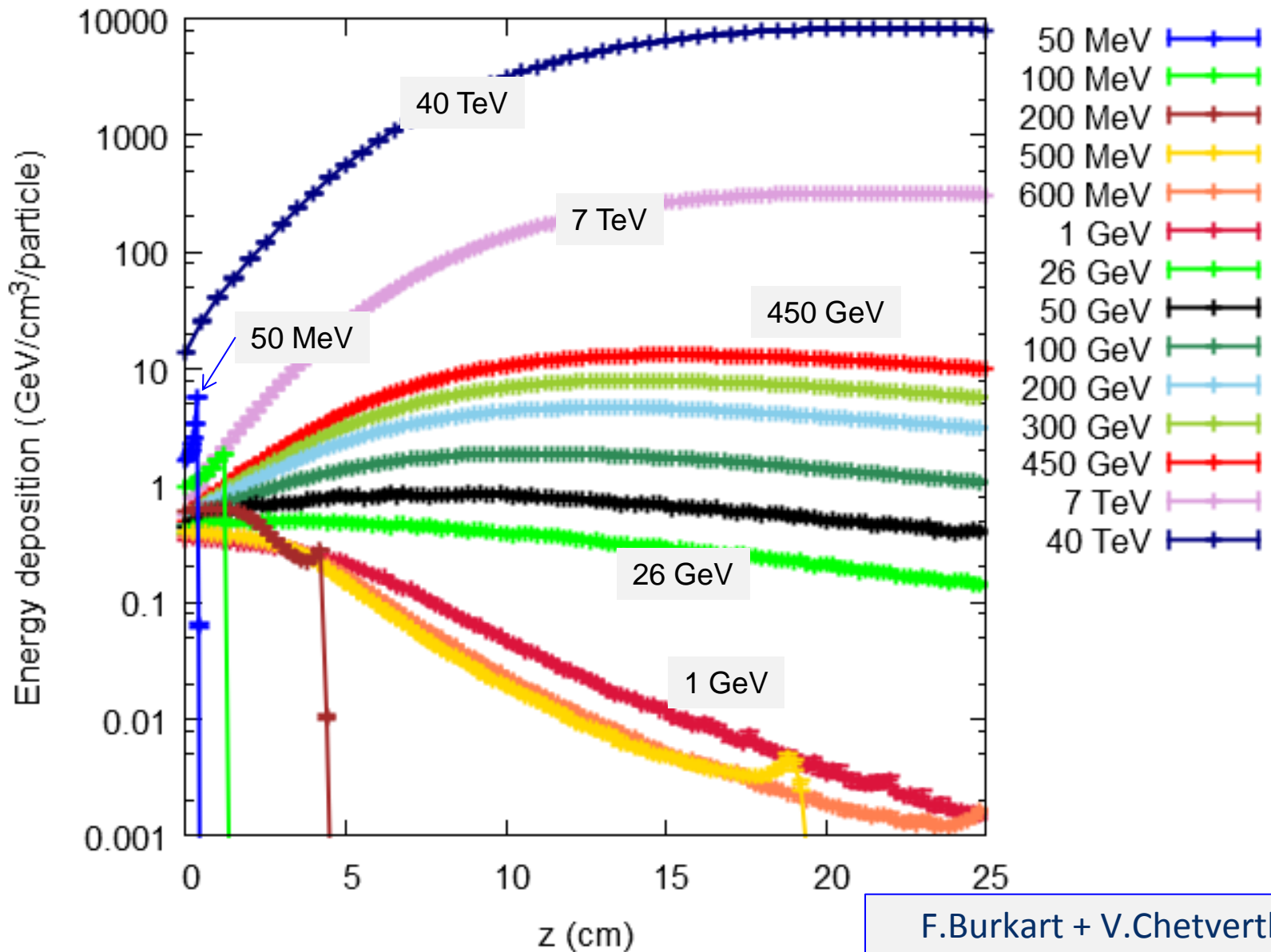
- Wire scanners: a thin carbon or tungsten wire moves through the beam, the particle shower or the secondary emission is measured
- With too high energy density of the beam
  - The wire risks to melt, protection of the instrument is required
  - Superconducting magnets in the vicinity risk to quench (downtime for the accelerator to be avoided)
- The energy density depends on the intensity and on the beam size – for hadron beams the size decreases with energy
- Consequences of such failure are minor (instrument not be available)
- Probability that an operator sends the wire through high intensity beam is high
- The risk is relatively small
- A protection system with a low protection level is acceptable

- Collimators and beam absorbers are essential elements for machine protection
- Collimators protect, but also need protection from High Energy Beam (in particular at injection and extraction)
- They should be at the correct position with respect to the beam
- Usually closest collimators are at about 6 sigma from the beam
  - At LHC, the absolute position depends on the energy
  - The collimators are moved closer to the beam during the energy ramp
- How to interlock the collimator position...
  - Timing event
  - Check by independent method: energy function
  - Can also be done when the optics changes and collimator position needs to be adjusted
- Roman pots must be outside of collimator aperture

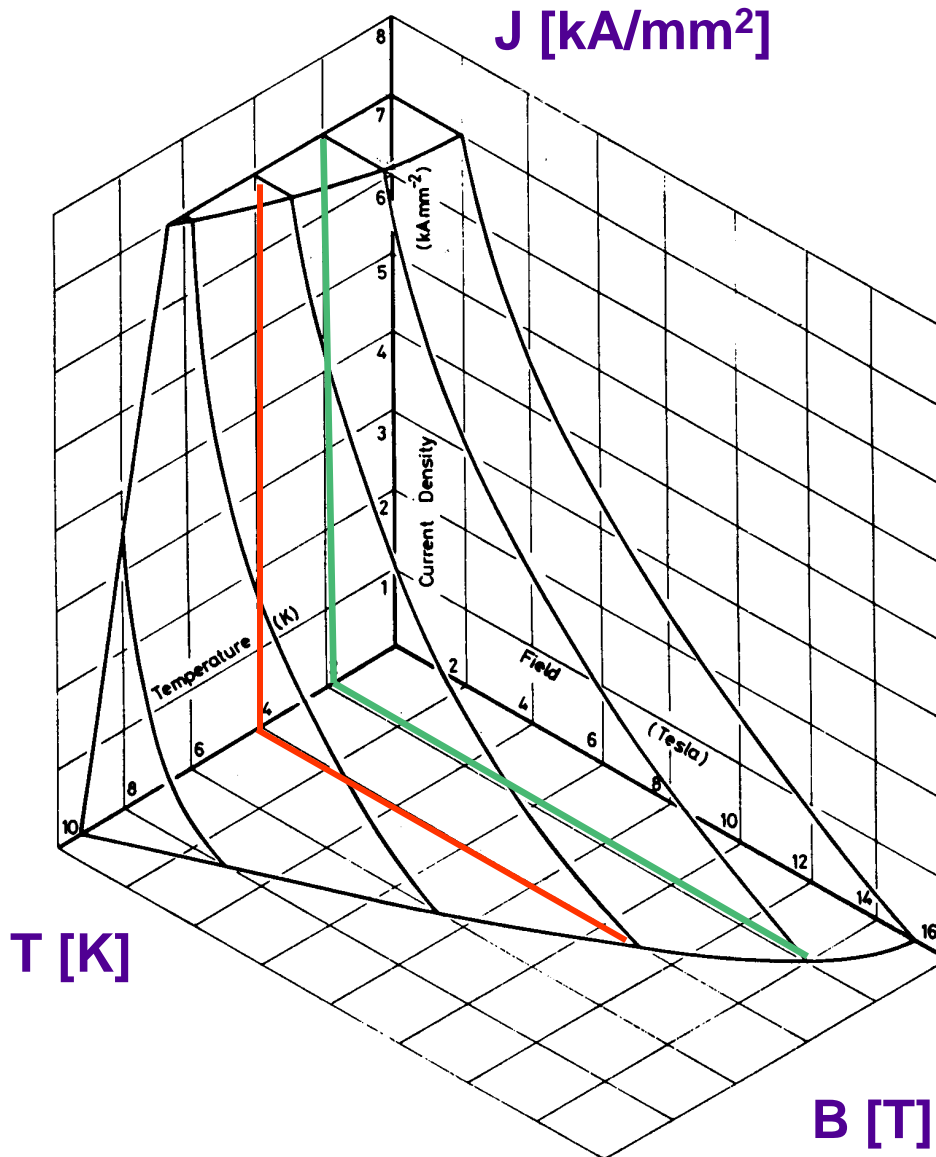
# Consequences



# Proton energy deposition for different energies



F.Burkart + V.Chetvertkova



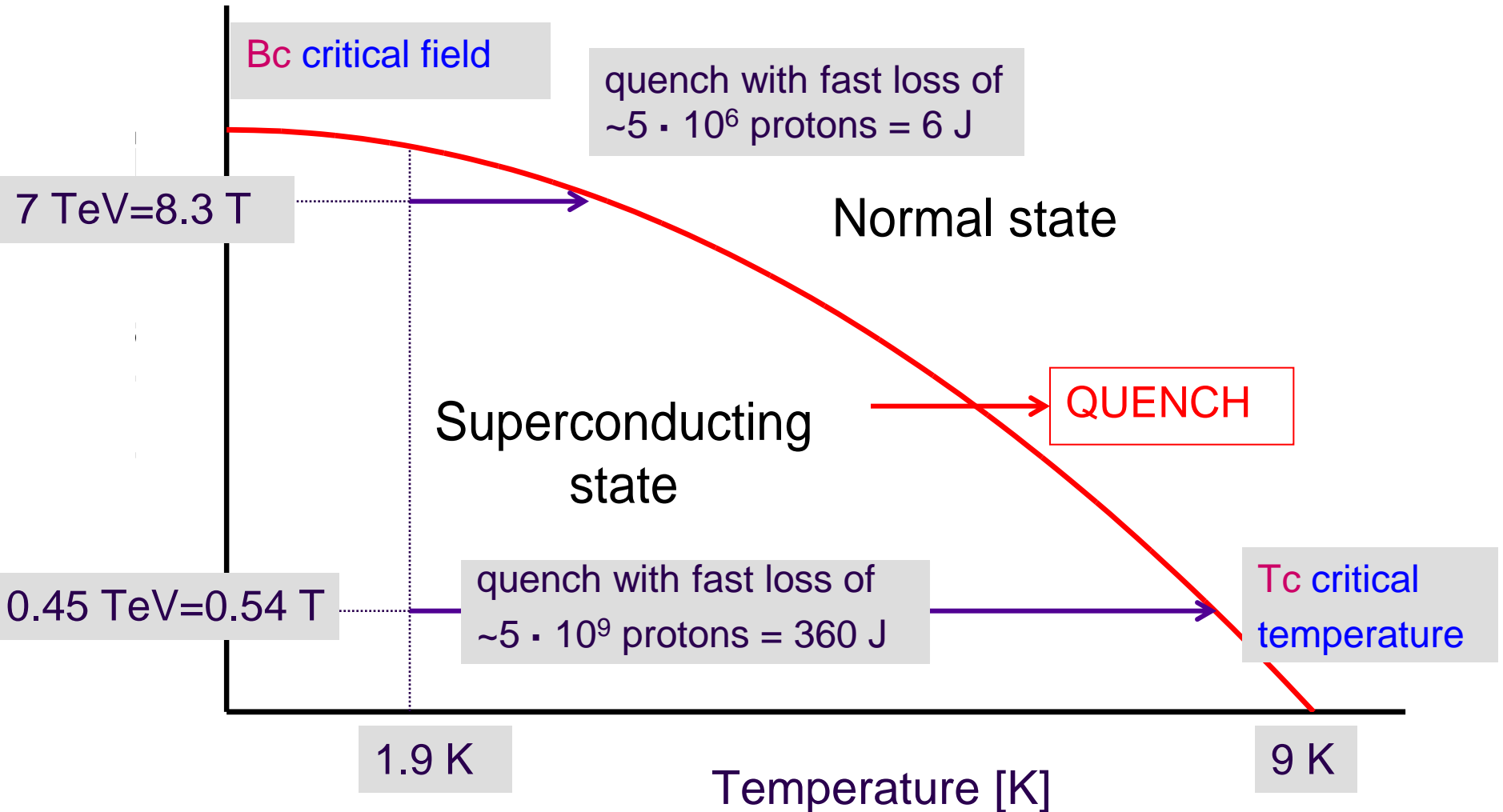
## Operating parameters of superconductors (NbTi)

The superconducting state only occurs in a limited domain of temperature, magnetic field and transport current density

Superconducting magnets produce high field with high current density

Lowering the temperature enables better usage of the superconductor, by broadening its working range

Applied Magnetic Field [T]



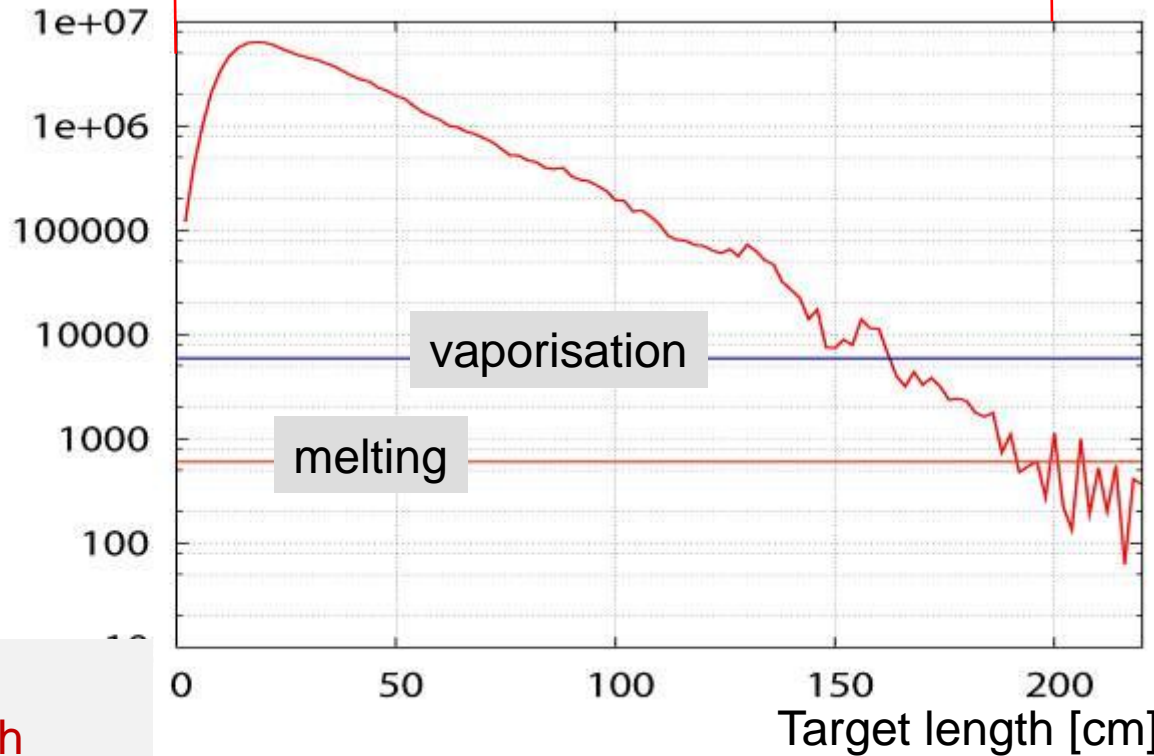
# Full LHC beam deflected into copper target

2808 bunches  
7 TeV  
350 MJoule



← 2 m →

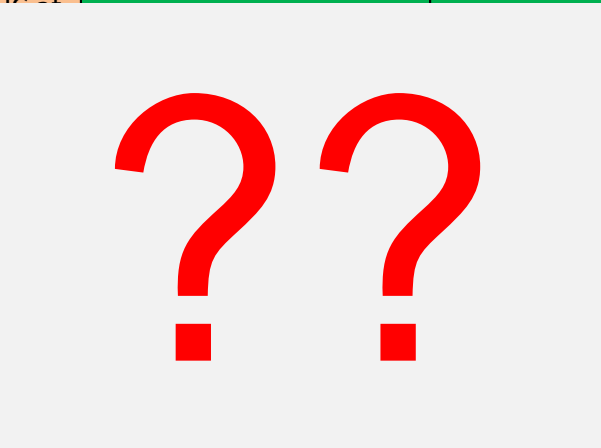
Energy density  
[GeV/cm<sup>3</sup>]  
on target axis



The 7 TeV LHC beam is expected to travel through about 30 m of copper (graphite is similar)

- Damage for high energy protons, beam size order of 1 mm
  - For other parameters, the table will look different
- Some fields can be filled – many are speculative
- Would be wonderful to have such table
- In general, for protection a conservative is required (for high risk)

Fast beam impact, energy [J] - beam size order of 1 mm - high energy protons	Superconducting magnets	Vacuum chamber and normal conducting elements	Collimators (graphite)	Collimators (metal)	Superconducting cavities
1.E+00					
1.E+01	Quench of a magnet (LHC at 7TeV)				
1.E+02	Quench of a magnet				Effects on superconducting cavities
1.E+03	Quench of a magnet				
1.E+04	Quench of a magnet				
1.E+05	Not known				
1.E+06	Not known				
1.E+07		exposure SPS-TT40 accident			



# Machine protection and Interlocks at LHC

- Avoid that a specific failure can happen
- Detect failure at hardware level and stop beam operation
- Detect initial consequences of failure with beam instrumentation  
....before it is too late...
- Stop beam operation
  - inhibit injection
  - extract beam into beam dump block
  - stop beam by beam absorber / collimator
- Elements in the protection systems
  - equipment monitoring and beam monitoring
  - beam dump (fast kicker magnet and absorber block)
  - collimators and beam absorbers
  - beam interlock systems linking different systems

- Definition of aperture by collimators.
- Early detection of equipment failures generates dump request, possibly before beam is affected.
- Active monitoring of the beams detects abnormal beam conditions and generates beam dump requests down to a single machine turn.
- Reliable operation of beam dumping system for dump requests or internal faults, safely extracting beams onto the external dump blocks.
- Reliable transmission of beam dump requests to beam dumping system. Active signal required for operation, absence of signal is considered as beam dump request and injection inhibit.
- Passive protection by beam absorbers and collimators for specific failure cases.

## Beam Cleaning System

Powering Interlocks  
Fast Magnet Current  
change Monitor

Beam Loss Monitors  
Other Beam Monitors

## Beam Dumping System

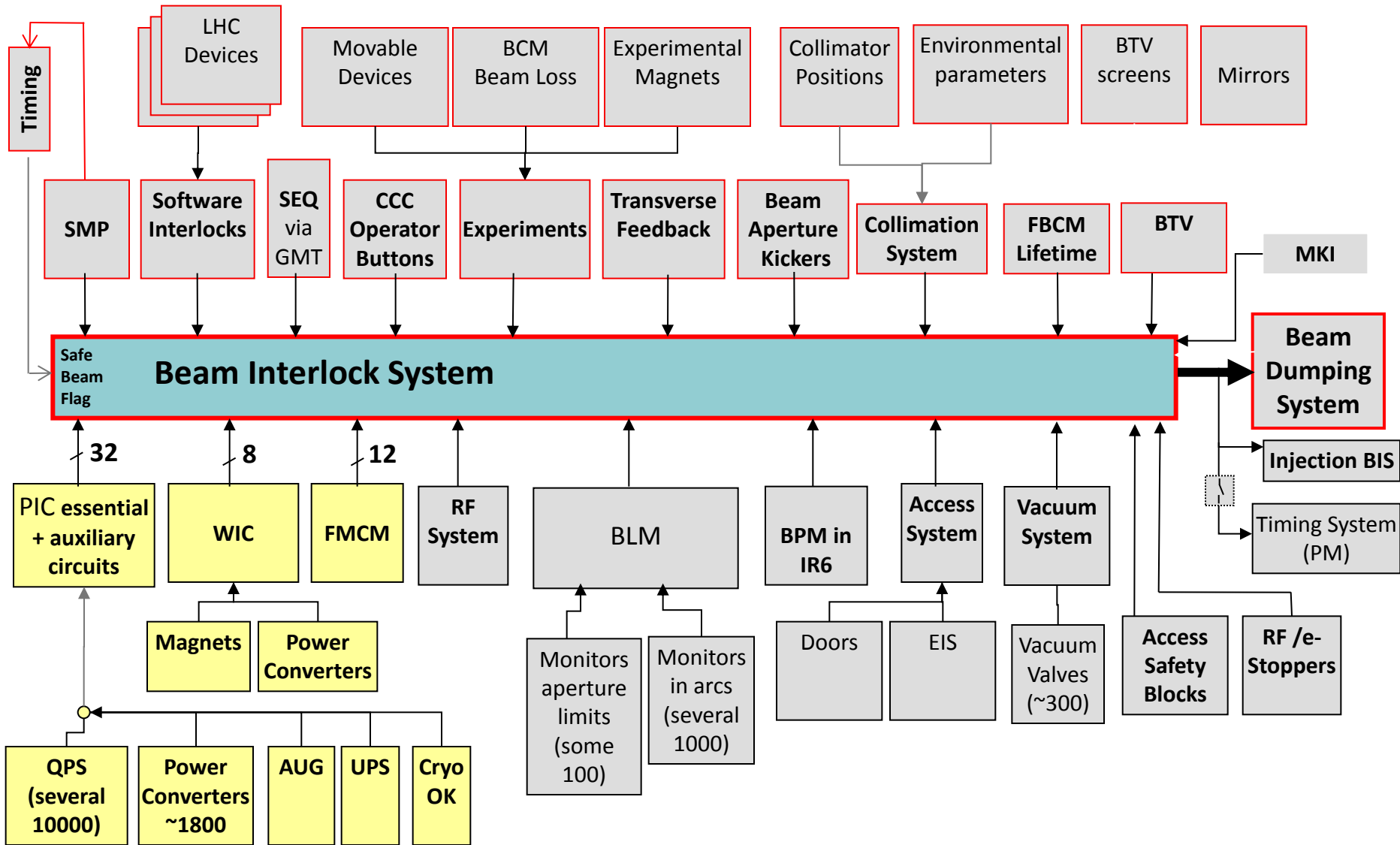
## Beam Interlock System

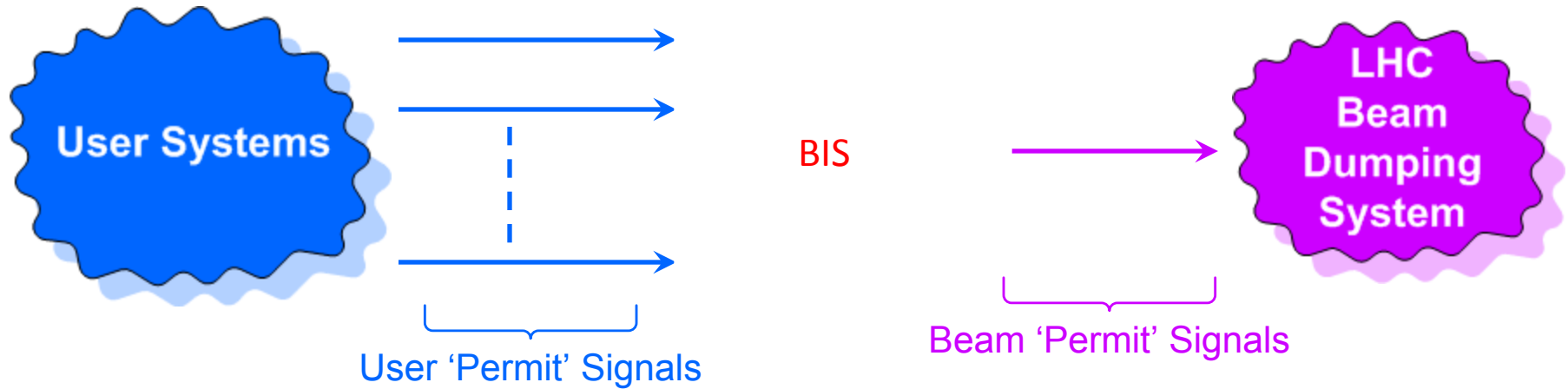
Collimator and Beam  
Absorbers



- Beam Interlock System
  - Ensures that the beams are extracted into the beam dump blocks when one of the connected systems detects a failure
- Powering Interlock System
  - Ensures communication between systems involved in the powering of the LHC superconducting magnets (magnet protection system, power converters, cryogenics, UPS, controls)
- Normal conducting Magnet Interlock System
  - Ensures protection of normal conducting magnets in case of overheating
  - Ensures communication between systems involved in the powering of the LHC normal conducting magnets (magnet protection system, power converters, UPS, controls)

Separate machine interlocks strictly from interlock for personnel safety (as pointed out in the discussions, there might be a grey area between Machine Protection and Protection of Personnel)





~200 User Systems distributed over 27 kms

LHC has 2 Beams

Some User Systems give simultaneous permit

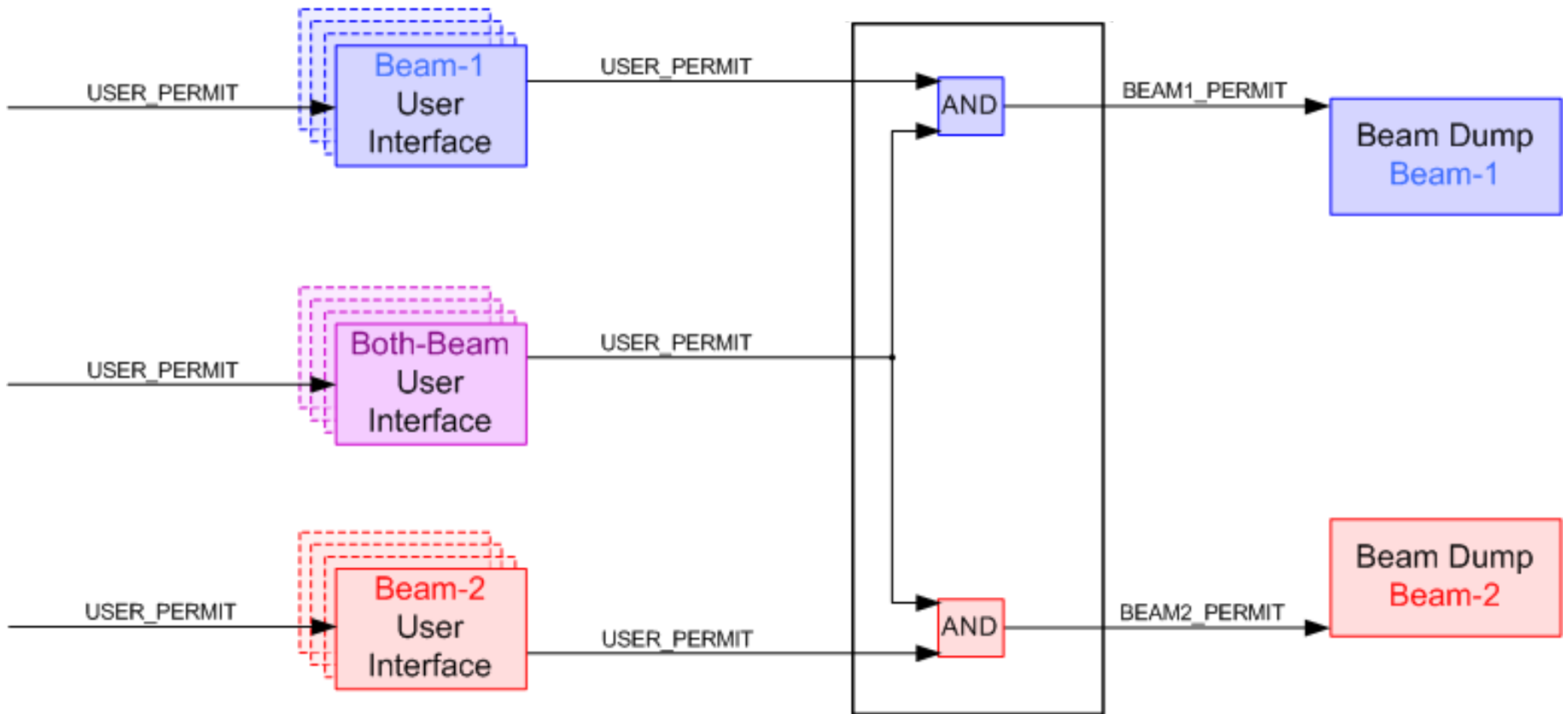
Others give independent permit

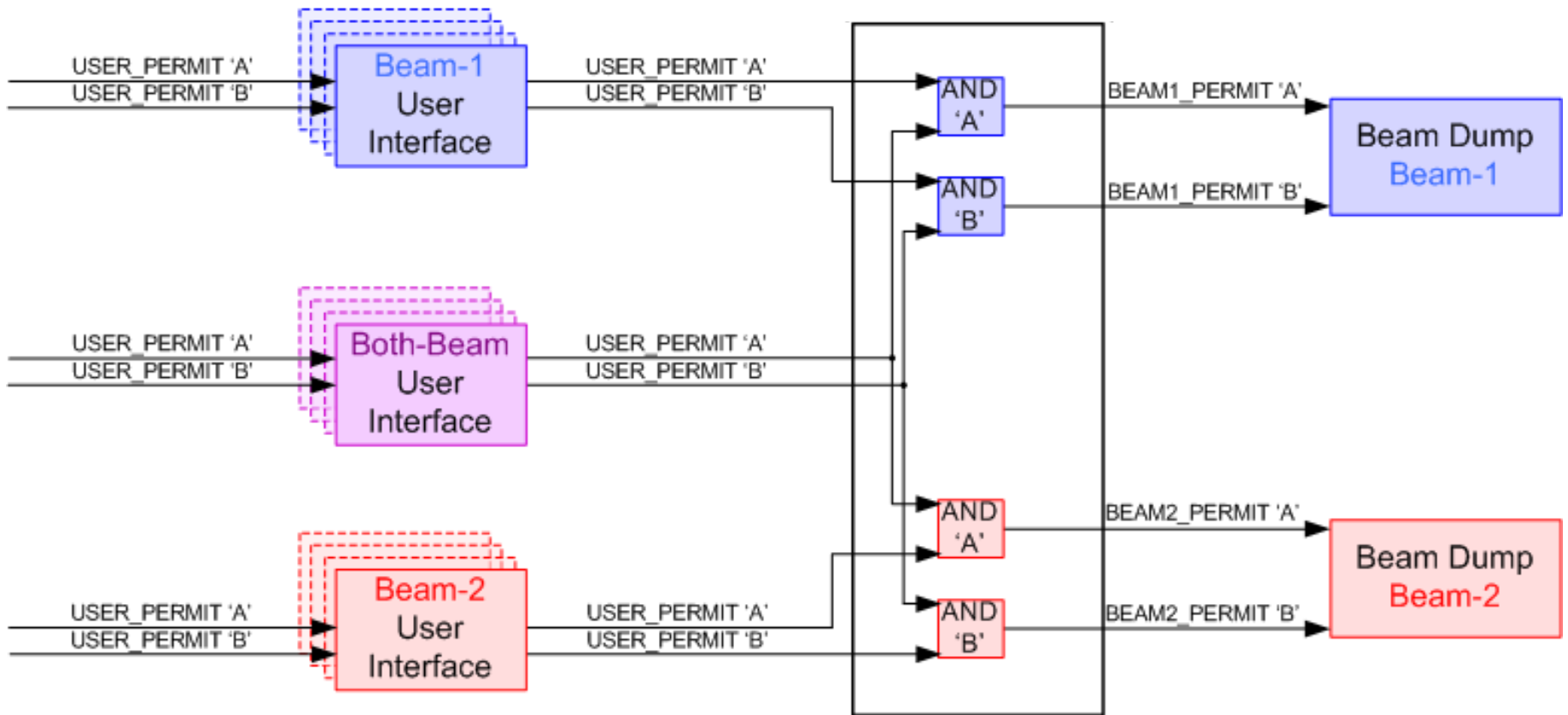
Both-Beam

Beam-1

Beam-2

Following slides from Ben Todd

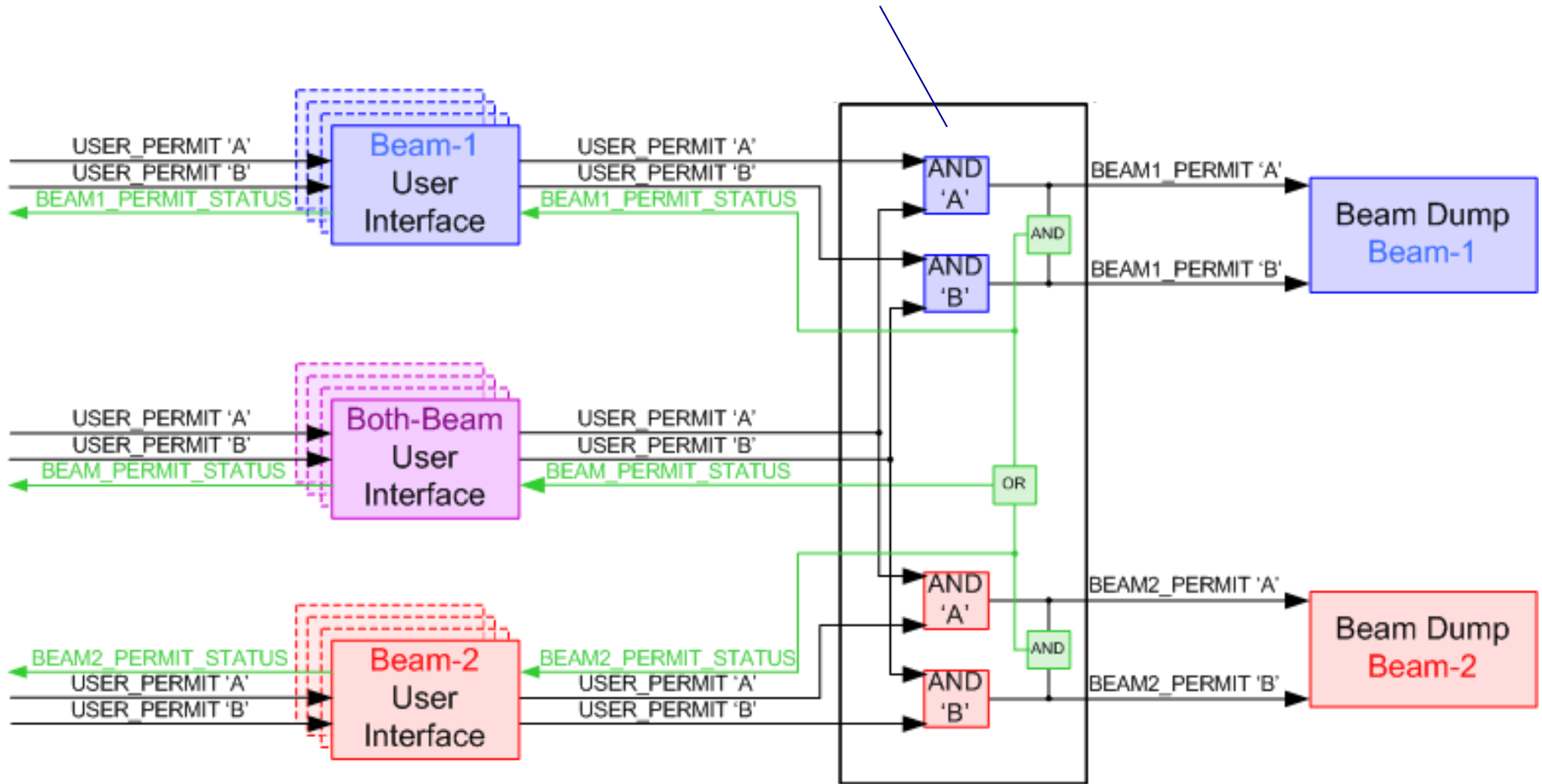




# Signals with redundancy and feedback to users

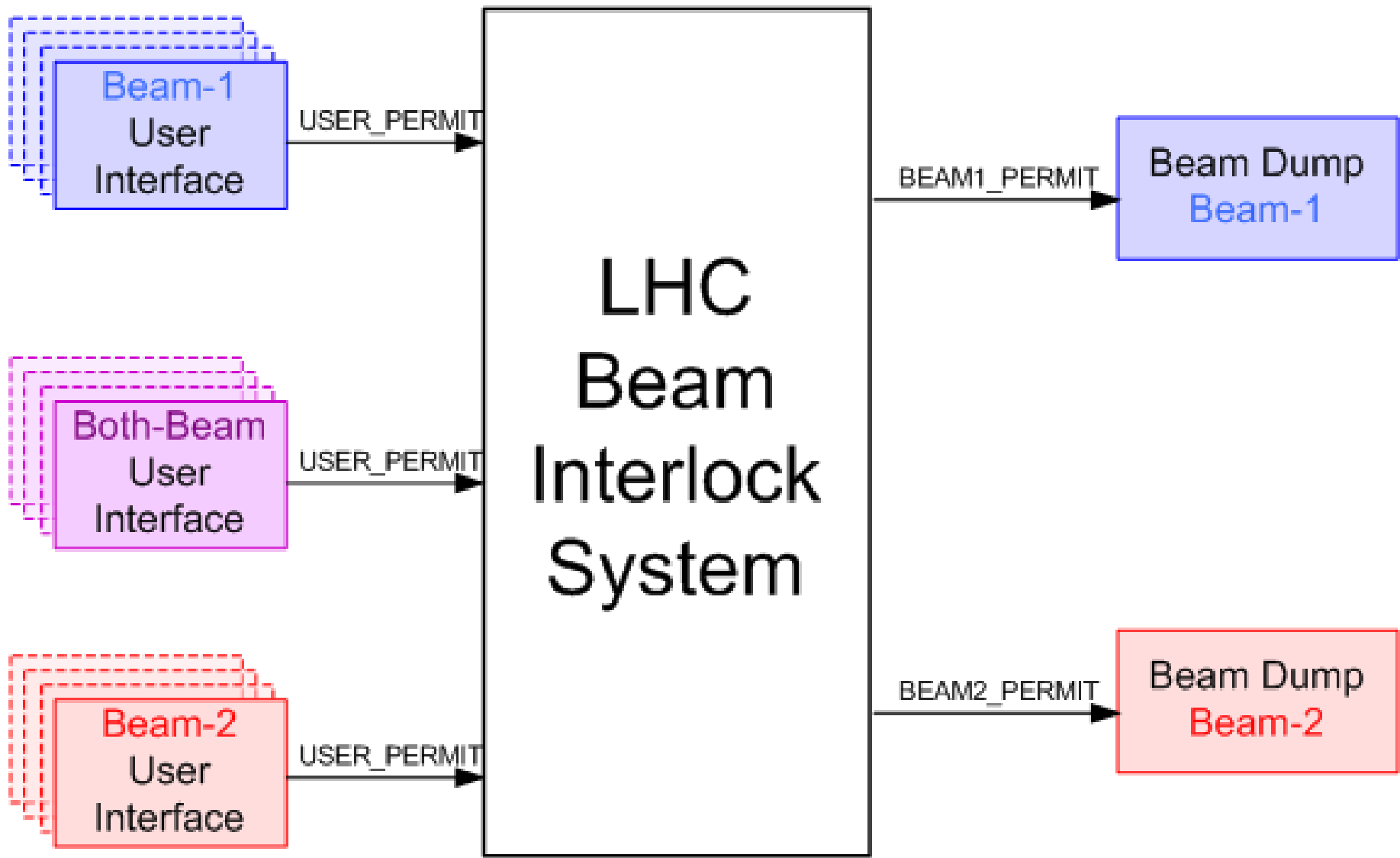
Hardware MATRIX = 9500 Complex Programmable Logic Device (CPLD)

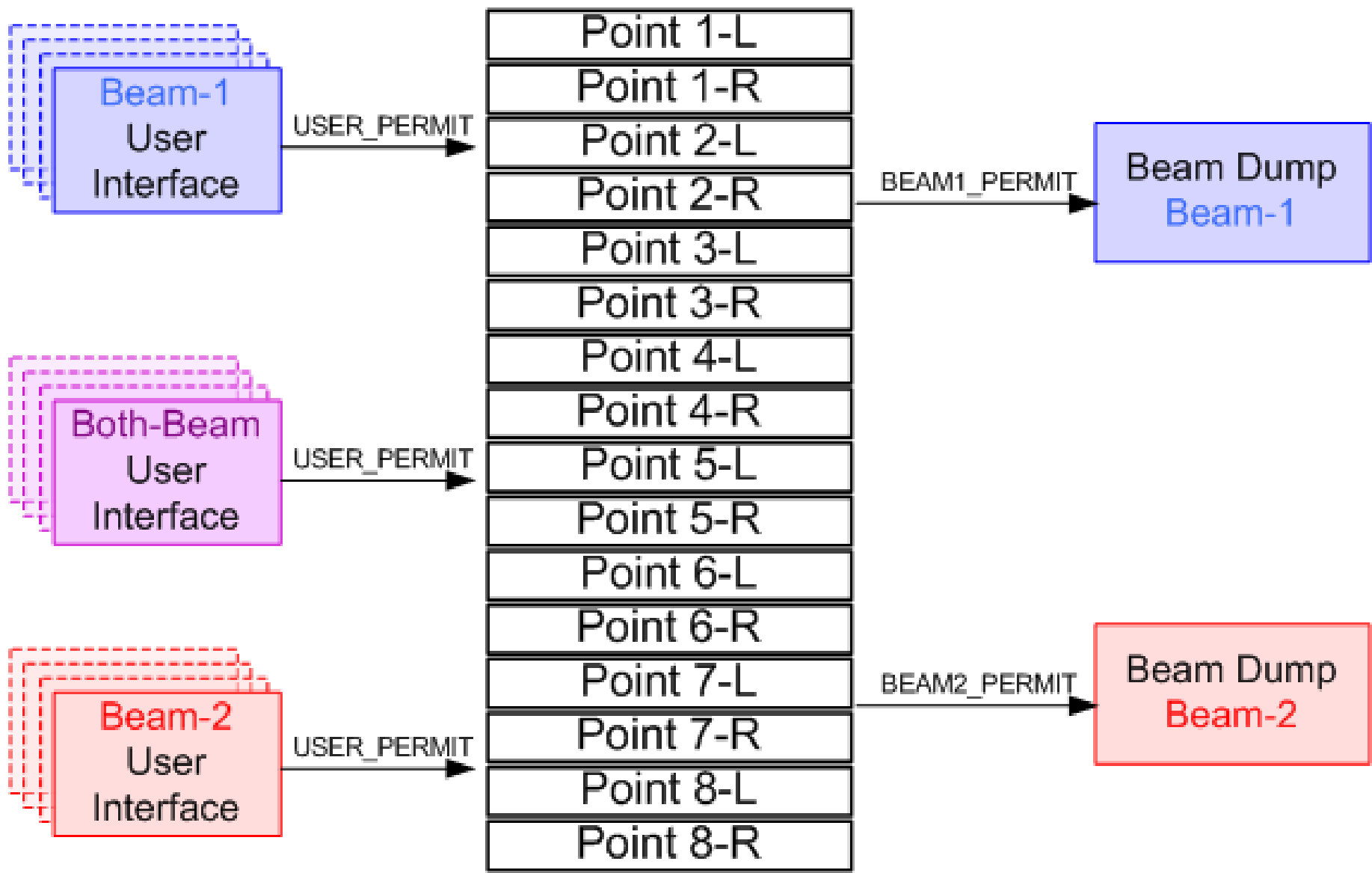
Hardware Description Language (VHDL)



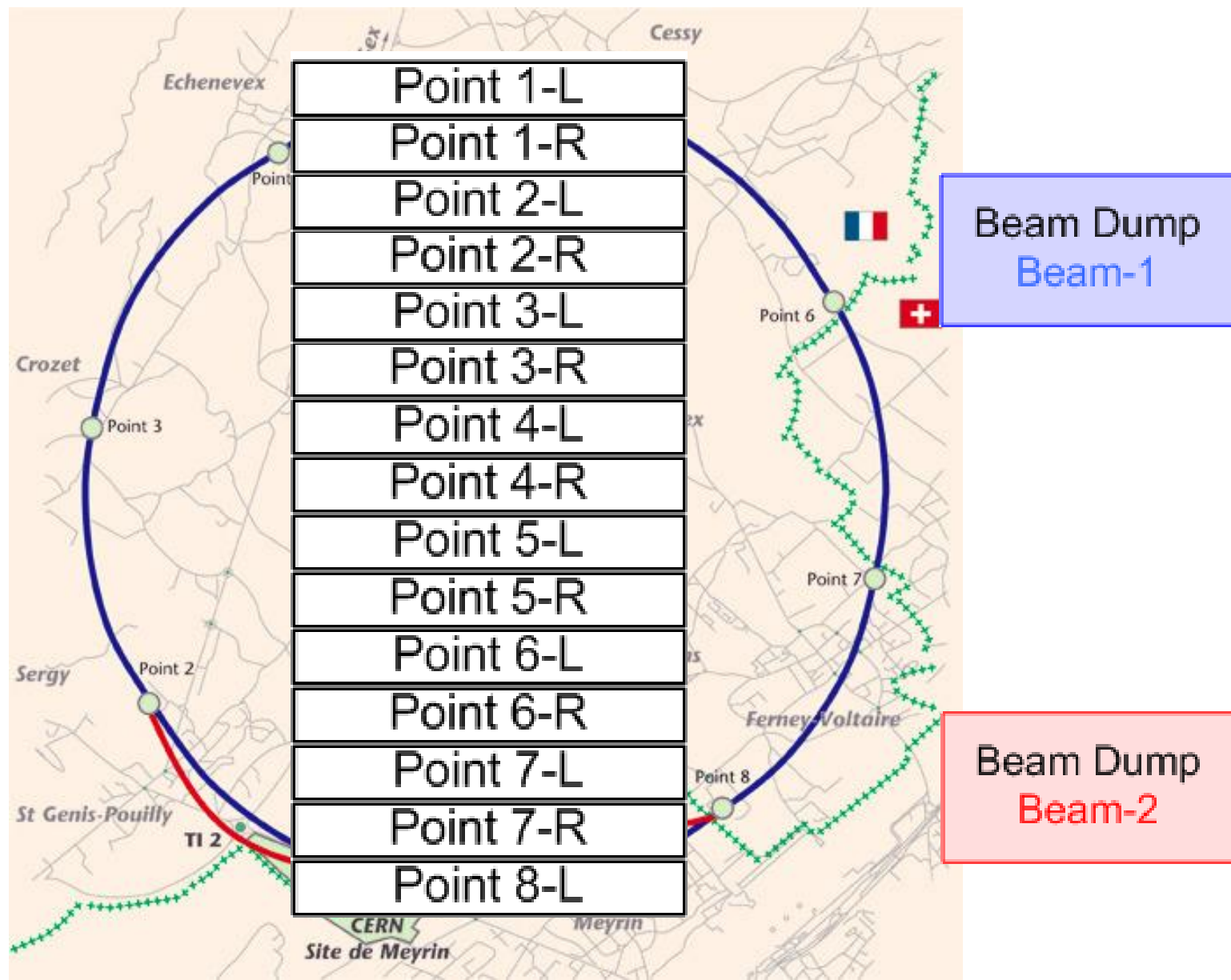
NON-CRITICAL / Monitoring = DIFFERENT device

In LHC, BIS forms a transparent layer from User System to Beam Dump









4 fibre-optic channels from Point 6  
 1 clockwise &  
 1 anticlockwise for **each** Beam

Square wave generated at IP6  
 -Signal can be cut by any Controller  
 -Signal can be monitored by any Controller

When any of the four signals is  
 absent at IP6, **BEAM DUMP!**

Beam-1 / Beam-2 are Independent!

Beam Interlock Controllers (BIC)

16 BICs per beam

- Two at each Insertion Point

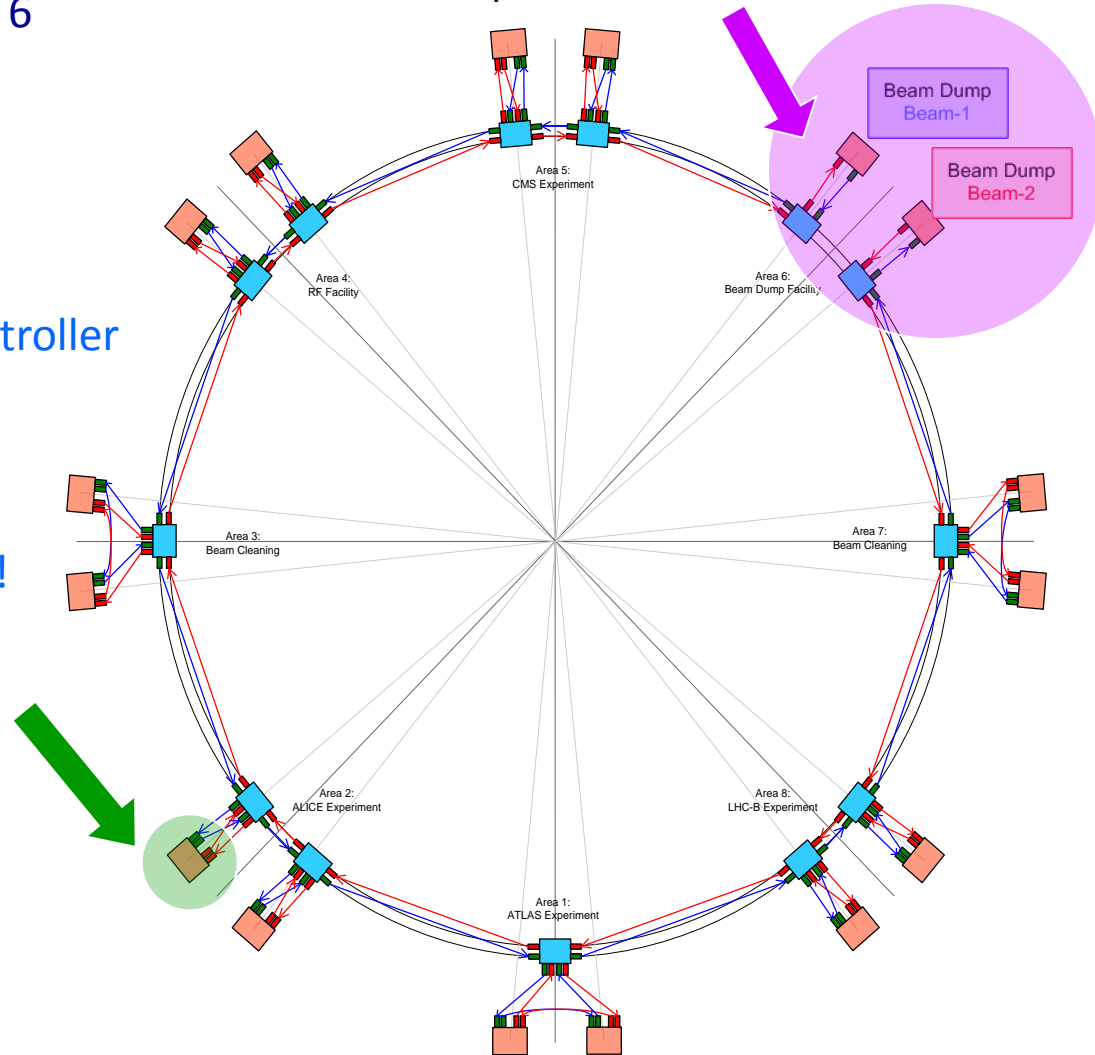
Up to 20 User Systems per BIC

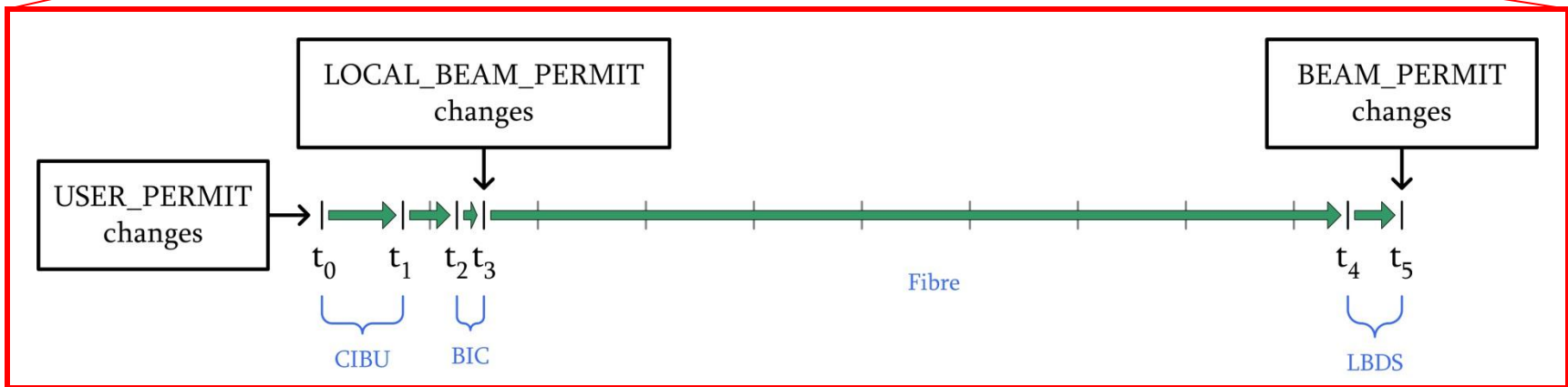
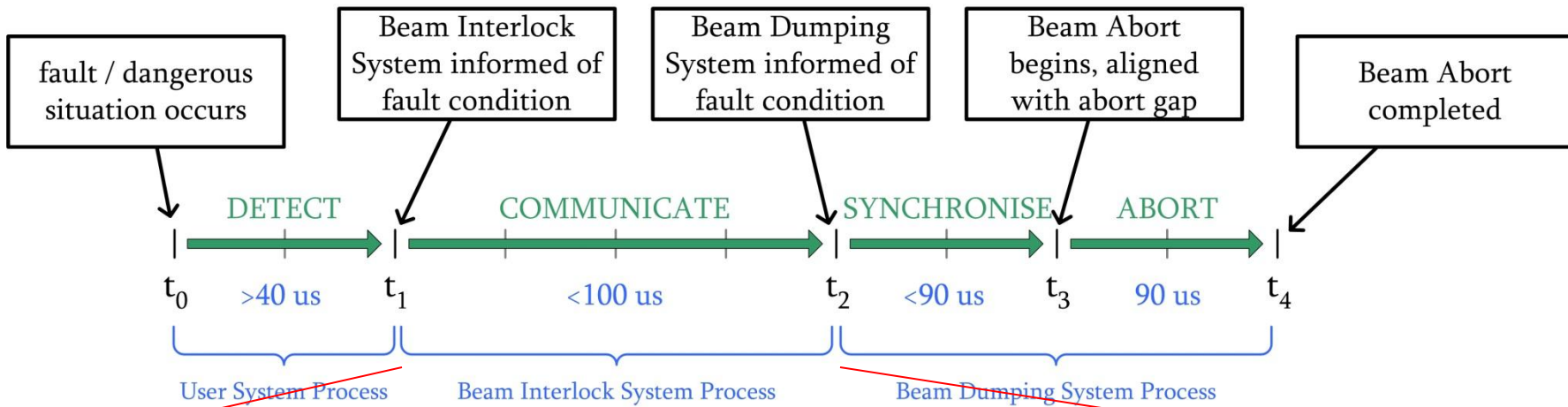
6 x Beam-1

8 x Both-Beam

6 x Beam-2

## Beam Dump Beam-1 and Beam-2





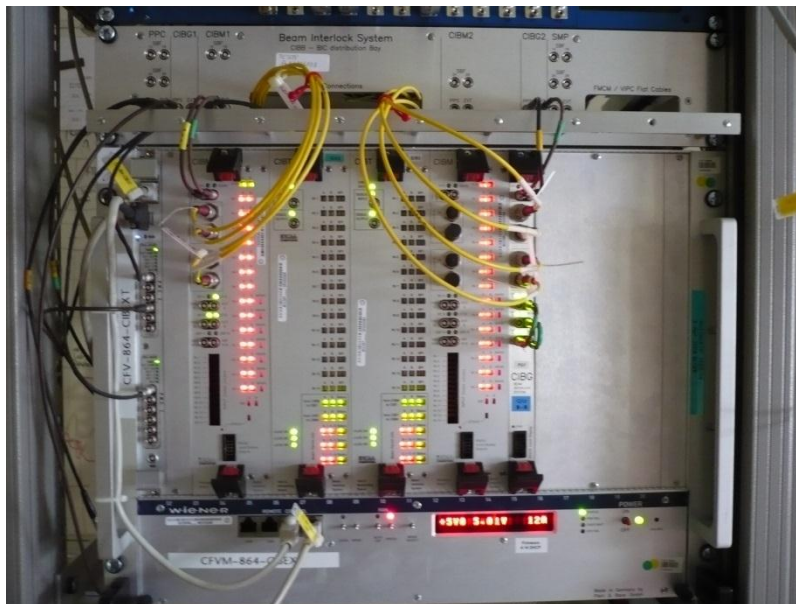
# Typical Hardware

User Interface

Partially located in  
Radiation environment



BIC (Front)



BIC (Rear)



- Fast = 100 $\mu$ s over 27 km
- Redundant User Permit = Safe
- Redundant Power Supplies = Available
- Critical is Hardware Only
- Critical physically separated from non-critical
- NO remote update of critical
- CAN remote update non-critical
- Modular in-house design
- 20 year lifespan
- Every Board Tested during fabrication
- Every Controller exhaustive critical test before installation
- Installed system can be fully tested on demand
- Pre operational checks
- Full online consistency monitoring during operation
- Post operational checks

- In the world of industry different standards exist to guide engineers in the design of safety systems
  - IEC61508, ...
- Accelerators are very special machines
- Safety must be ensured for
  1. Personnel
  2. Environment
  3. Machine
  4. "Beam"
- Common standards are applied to personnel and environmental protection systems
- Machine related protection can follow a relatively free approach to the design (still inspired by standards...)
  - Depends on the primary focus of the system

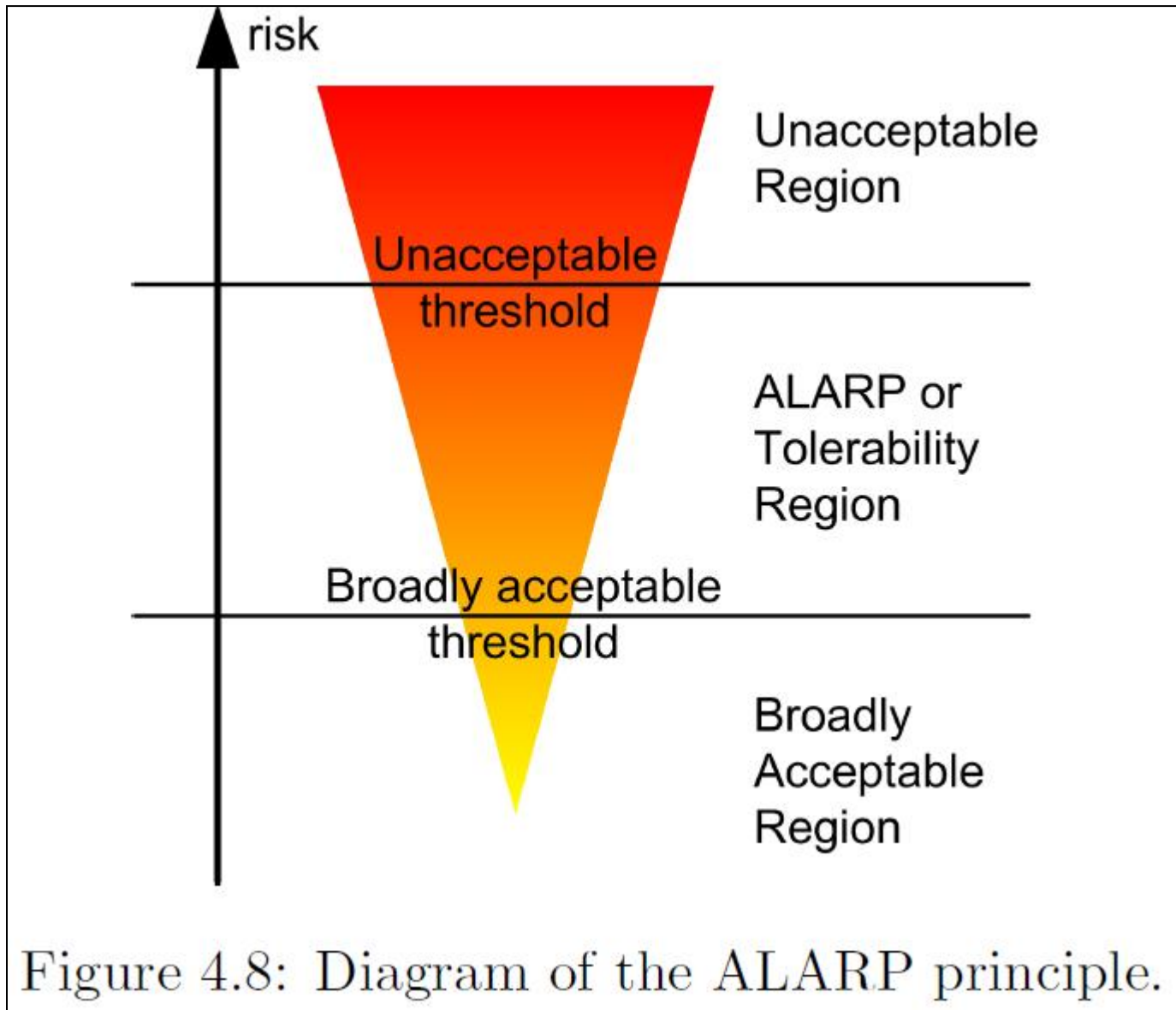


Figure 4.8: Diagram of the ALARP principle.

- **RISK = Consequences · Probability**
- IEC 61508 is an international standard of rules applied in industry, Functional Safety of Electrical/Electronic/Programmable Electronic Safety-related Systems (E/E/PE, or E/E/PES))
- Ideas from Safety Integrity Level (SIL) concept of the IEC 61508 were applied => **PIL**
- If a hazard becomes active.....

		Event			
Frequency	Consequences				
	Minor	Severe	Major	Catastrophic	
Frequent	2	3	4	4	
Probable	1	2	3	4	
Occasional	1	1	2	3	
Remote	1	1	1	2	



Frequent	Hazard expected to become active at least once every 100 days
Probable	Hazard expected to become active at least once between every 100 days to 1000 days
Occasional	Hazard expected to become active at least once between every 1000 days to 10000 days
Remote	Hazard is not expected to become active in 10000 days (unlikely during lifetime of LHC)

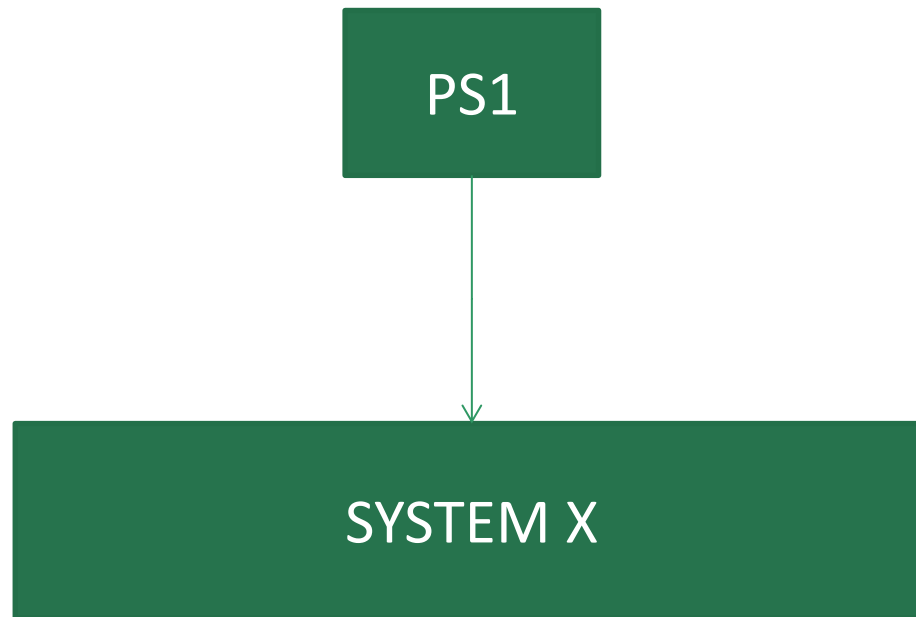
Catastrophic	if the consequence requires more than 200 days of repair or the cost of the repair is greater than 50 MCHF.
Major	if the consequence requires between 20 to 200 days of repair or the cost of the repair is between 1 MCHF and 50 MCHF.
Severe	if the consequence requires between 2 to 20 days of repair or the cost of the repair is between 100 kCHF and 1 MCHF.
Minor	if the consequence requires less than 2 day of repair or the cost of the repair is less than 100 kCHF.

This is not a unique table, and here the number are defined for LHC

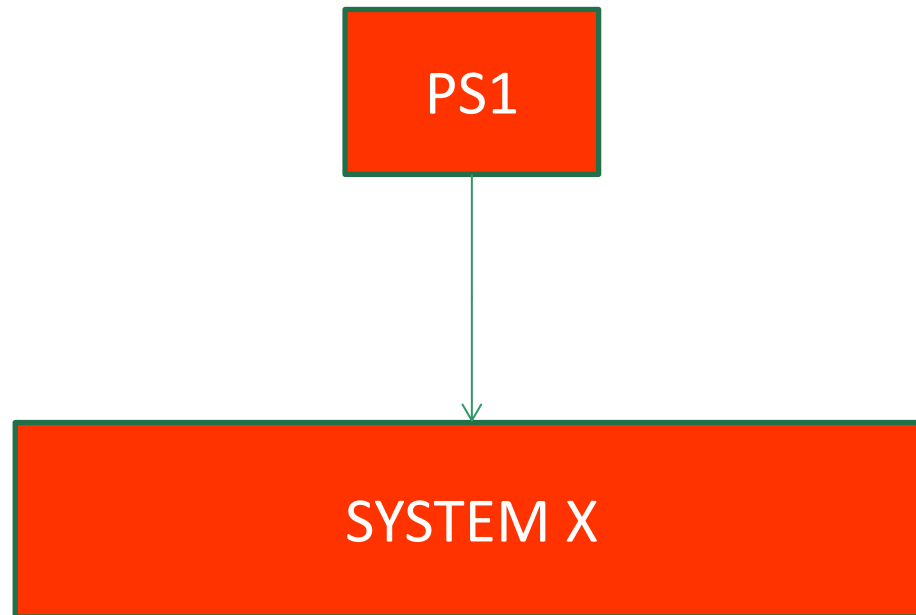


- **Failsafe** design
  - Detect internal faults
  - Possibility for remote testing, for example between two runs
  - If the protection system does not work, better stop operation rather than damage equipment
- Critical equipment should be **redundant** (possibly diverse)
- Critical processes not by software (no operating system)
  - No remote changes of most critical parameters
- **Calculate** safety / availability / reliability
  - Use established methods to analyse critical systems and predict failure rate
- **Managing interlocks**
  - Disabling of interlocks is common practice (**keep track!**)
  - LHC: masking of some interlocks possible for “setup beap” beams

- **Avoid** (unnecessary) **complexity** for protection systems
- Having a **vision to the operational phase** of the system helps....
- **Test benches** for electronic systems should be part of the system development
  - **Careful testing in conditions similar to real operation**
- Reliable protection does not end with the development phase. **Documentation for installation, maintenance and operation** of the MPS are required
- The **accurate execution of each protection function** must be explicitly **tested during commissioning**
- **Requirements** are established for the **test interval** of each function
- Most **failure** are due to **power supplies, mechanical parts and connectors**

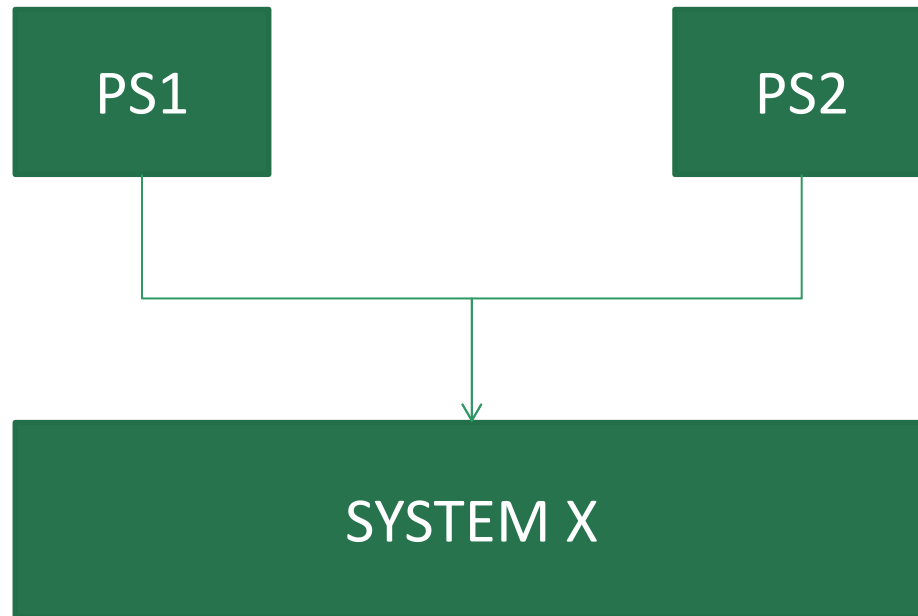


# Powering critical equipment



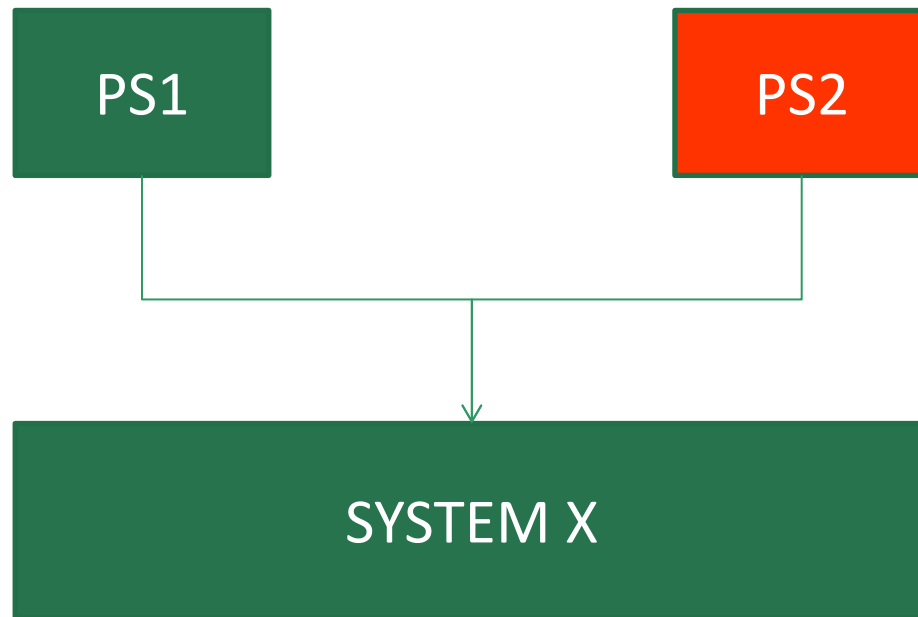
MTBF = 20 years  
Time for operation = 20 years  
Probability of failure = 58%

# Redundant Powering

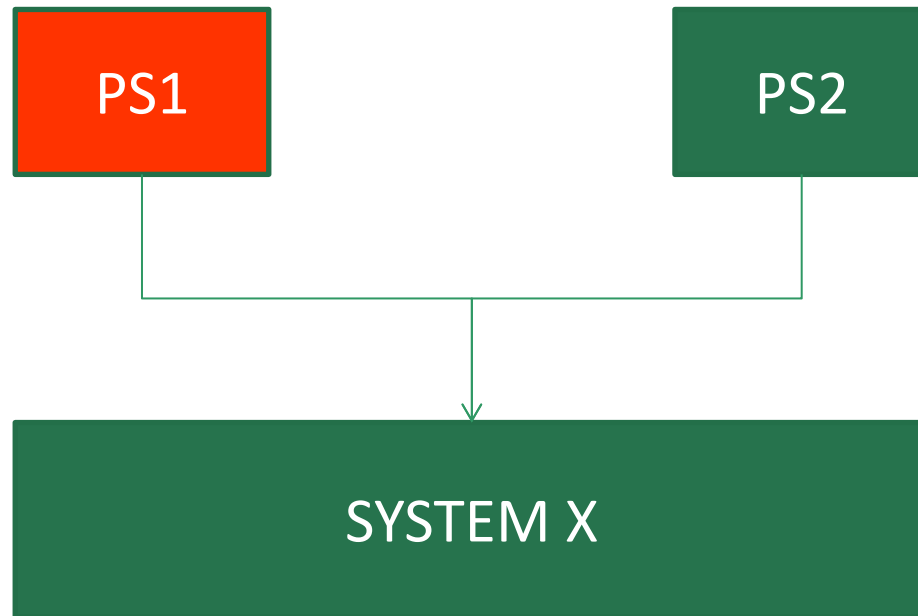




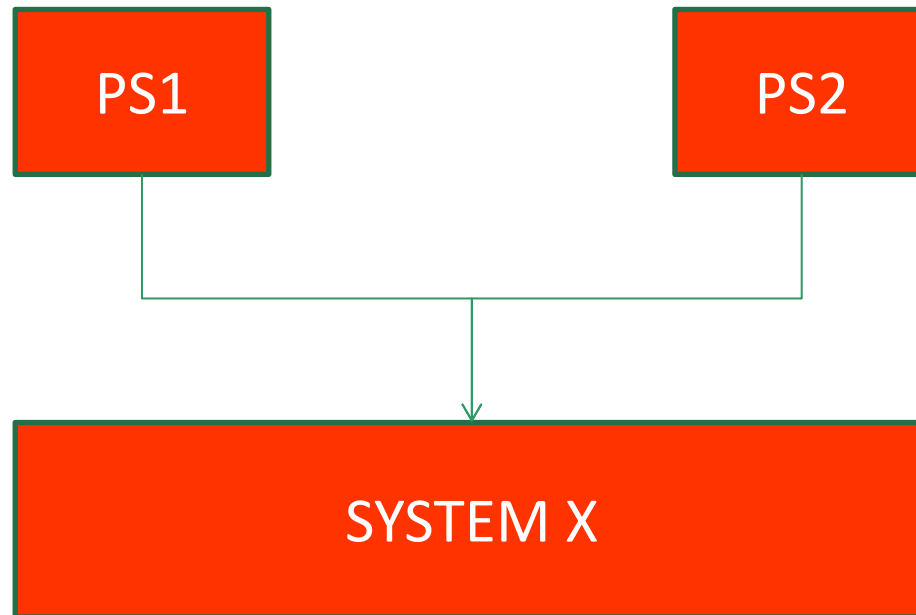
# Redundant Powering



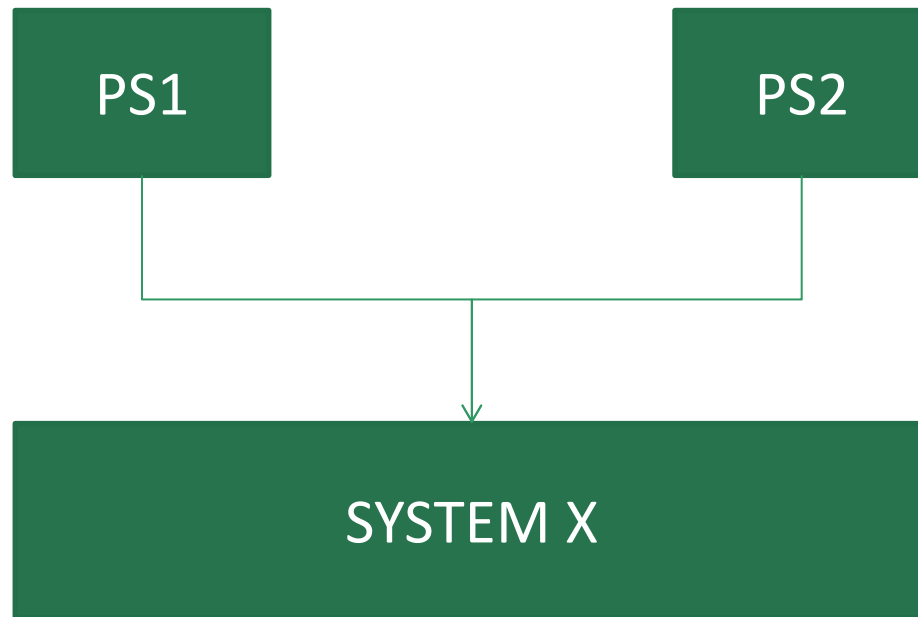
# Redundant Powering

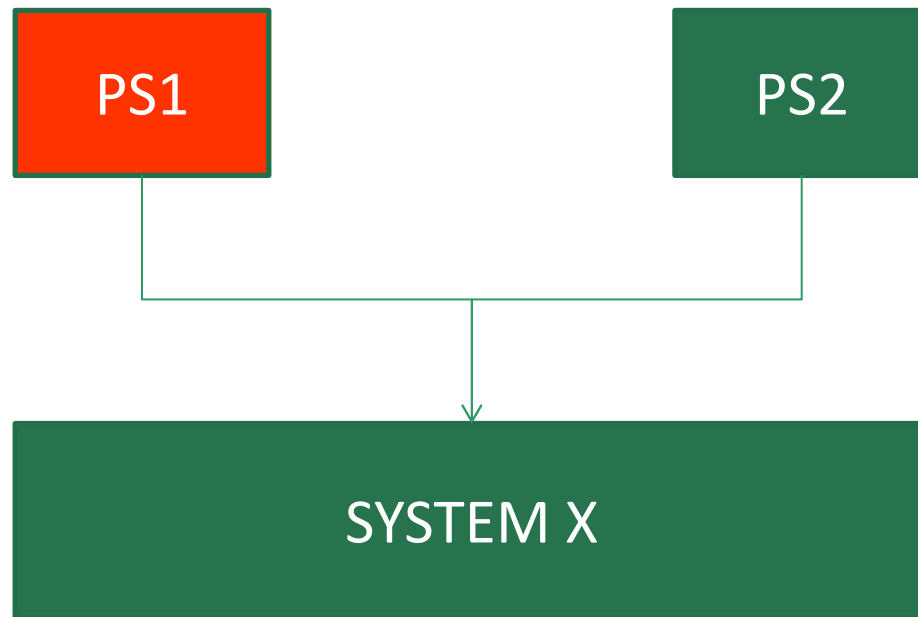


# Redundant Powering

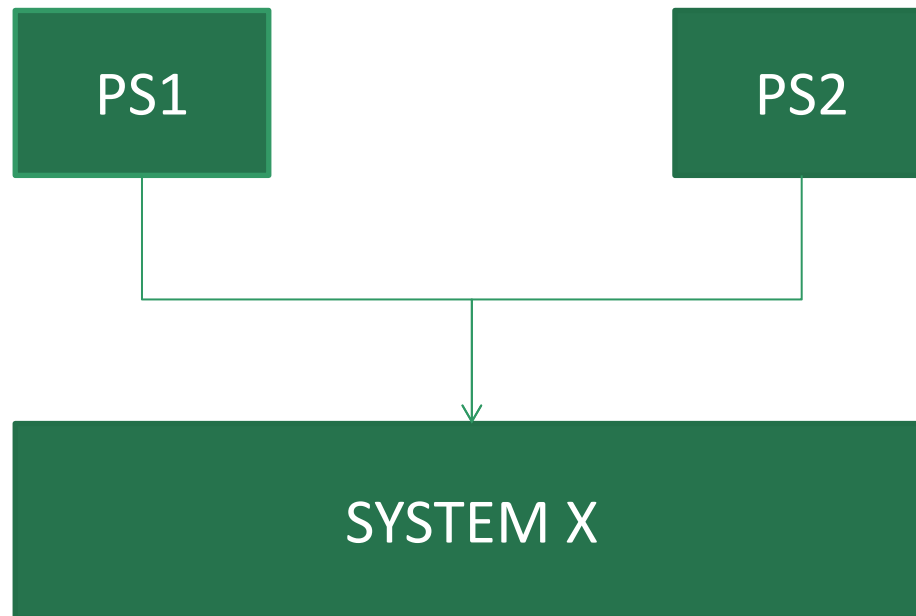


MTBF = 20 years  
Time for operation = 20 years  
Probability of failure = 66%





Detect the failure and repair the unit



MTBF = 20 years

Time for operation = 20 years

Detect and repair interval = 1 months

Probability of failure = 98%

- **Dependability: new challenge** for accelerator laboratories
- Requires **different approach** in engineering, operation and management
- **Safety culture**: has been developed over the last, say, 10 years
  - Largely helped by the accident in 2008
- **Excellent experience**: no damage, no near miss
- **Availability** and **Safety** are in **trade-off** relationship - given safety is met, the goal is to make the system as available as possible for experiments
  - Avoid 'false beam dumps' + minimize downtime
  - Room for improvements
- **Lessons** to be learned **for future accelerators** to ensure safe operation with high availability (e.g. **Accelerator Driven Spallation**)

## Machine protection

- is **not equal** to equipment protection
- requires the **understanding** of **many different type of failures** that could lead to beam loss
- requires **comprehensive understanding** of all aspects of the **accelerator** (accelerator physics, operation, equipment, instrumentation, functional safety)
- touches **many aspects** of **accelerator construction** and **operation**
- includes **many systems**
- is becoming **increasingly important** for **future projects**, with increased beam power / energy density ( $\text{W}/\text{mm}^2$  or  $\text{J}/\text{mm}^2$ ) and increasingly complex machines



- See at the end of the first talk...